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AT SCATILE
CLERK U.S. DISTRICT COURT
WESTERN DISTRICT OF WASHINGTON DEPLITY

IN THE UNITED STATES DISTRICT COURT FOR THE WESTERN DISTRICT OF WASHINGTON AT SEATTLE

MOTION WATER SPORTS, INC., Plaintiff,		} CV4	526
v. RAVE SPORTS, INC.,	•) COMPLAINT FOR DECLARATORY JUDGMENT JURY DEMAND	
Defendant.		_}	

Plaintiff, Motion Water Sports, Inc. for its Complaint states and alleges as follows:

NATURE OF THE ACTION

- 1. This action is for a Declaratory Judgment under 28 U.S.C. §§ 2201-2202 declaring that United States patent number 6,659,914 ("the '914 patent") is invalid for failure to comply with various provisions of the United States Patent Law, 35 U.S.C. § 1 et seq.
- 2. This action is also for a Declaratory Judgment that Plaintiff does not infringe any valid claim of the '914 patent by making, using, selling, offering to sell, or importing water trampolines, including without limitation products sold under the trademarks BOUNCER and SUPER BOUNCER.

BBL 111 **6111681 11881**11 11861 11 1**68**1

04-CV-00526-CMP

Complaint— 1 SEA 1476849v1 65716-L Davis Wright Tremaine LLP LAW OFFICER

2010 Century Square - 1501 Fourth Avenue Scattle, Washington 98101-1488 [206] 522-3150 - Fax; (206) 628-7699

THE PARTIES

- 3. Motion Water Sports is a corporation organized and existing under the laws of the state of Washington and having a place of business in Redmond, Washington.
- 4. On information and belief, Defendant Rave Sports, Inc. is a corporation organized and existing under the laws of the state of Minnesota and having a place of business in Vadnais Heights, Minnesota. On information and belief, Defendant regularly and systematically conducts business in this judicial district.

JURISDICTION AND VENUE

- 5. There is an actual controversy between the parties with regard to the noninfringement of the '914 patent. A reasonable apprehension of a suit for infringement of the '914 patent has been created by Defendant or by those acting by or for the Defendant with respect to Plaintiff's ability to make, use, sell, offer to sell, and import water trampolines currently sold by Plaintiff under the trademarks BOUNCER and SUPER BOUNCER.
- 6. This Court has jurisdiction over Plaintiff's claims pursuant to 28 U.S.C. § 1331.
 - 7. Venue is proper in this Judicial District under 28 U.S.C. § 1391.

PLAINTIFF AND ITS BUSINESS

8. Plaintiff, a Washington corporation incorporated in 2003, designs, develops, manufactures, and sells a variety of watersports equipment, including water skis, wakeboards, inflatable products such as water trampolines, and accessories for use in watersports. Many of the products manufactured and sold by Plaintiff are marketed under the O'BRIEN trademark, which was obtained by Plaintiff from its prior owner, Earth & Ocean Sports, Inc. ("EOS").

- 9. Before December 27, 2000, EOS developed, imported into the United States, publicly displayed in the United States, and offered for sale a water trampoline known as the Bouncer.TM
- 10. In September of 2000, EOS publicly displayed its Bouncer™ water trampoline and offered that product for sale at an industry trade show in Orlando, Florida.
- 11. At the Orlando, Florida trade show, a representative of Defendant saw and inspected the Bouncer™ water trampoline displayed by EOS after Defendant's representative entered the EOS display booth.
- 12. By October 12, 2000, at least fifty of the Bouncer™ water trampolines were manufactured and imported into the United States. True and correct photographs of the EOS Bouncer™ product taken in October of 2000 are attached hereto as Exhibit 1.
- 13. The Bouncer™ water trampolines displayed by EOS at the industry trade show in Orlando, Florida in September of 2000 and imported into the United States in October of 2000 were essentially identical in structure to the water trampolines currently manufactured, sold, offered for sale, and/or imported into the United States by Plaintiff under the BOUNCER and SUPER BOUNCER trademarks.

DEFENDANT'S PATENT

- 14. On December 27, 2001, Thomas M. Plante filed patent application number 10/033,344 ("the '344 application") with the United States Patent and Trademark Office ("the USPTO") seeking a patent for a "Springless Bounce Apparatus."
- 15. On information and belief, the fact that EOS displayed its BOUNCER™ water trampoline at the industry show in Orlando, Florida in 2000 was not disclosed to the USPTO during prosecution of the '344 application.
- 16. On information and belief, the fact that Defendant's representative had seen and inspected EOS's BOUNCERTM water trampoline at the industry show in Orlando,

Florida in 2000 was not disclosed to the USPTO during prosecution of the '344 application.

- 17. On information and belief, without having all facts relevant to patentability, on December 9, 2003, the USPTO issued the '914 patent, titled *Springless Bounce Apparatus* to Mr. Plante and/or to Defendant Rave Sports, Inc. On information and belief, all rights, title, and interest to the '914 patent is assigned to Defendant Rave. A true and correct copy of the '914 patent is attached hereto as Exhibit 2.
- 18. On information and belief, David P. Clark and perhaps others invented a water trampoline before Mr. Plante invented the invention disclosed in the '914 patent. Mr. Clark's invention is described and claimed in United States Patent No. 6,508,682, which issued from an application filed before the filing date of the '344 application.

DEFENDANT'S THREATENING ACTIVITIES

- O'Brien International, Inc. is, on information and belief, a Washington corporation. Defendant has threatened to sue and has sued O'Brien International, Inc. for infringement of the '914 patent based on O'Brien International, Inc.'s alleged sale of Bouncer and Super Bouncer products. Defendant has sent copies of both the threats to sue O'Brien International, Inc. and the filed Complaint against O'Brien International, Inc. to an employee of Plaintiff, thereby creating a reasonable apprehension on Plaintiff's part that Defendant will initiate an infringement action against Plaintiff because of its manufacture, sale, use, offer for sale, or importation of water trampolines sold under the BOUNCER and SUPER BOUNCER trademarks. While Plaintiff owns and uses the O'BRIEN trademark for use with certain goods, it is not related to O'Brien International, Inc.
- 20. There is an actual and justiciable controversy concerning whether Plaintiff infringes any valid claim of the '914 patent.

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COUNT I

Declaration of Invalidity of U.S. Patent No. 6,659,914

- 21. Plaintiff realleges the allegations of paragraphs 1 through 20 as if fully set forth herein.
- 22. The claims of the '914 patent are invalid and/or unenforceable due to Defendant's failure to comply with the statutory requirements of Title 35 of the United States Code, including without limitation, 35 U.S.C. §§ 102(a), 102(b), 102(f), 103, and/or 116.

COUNT II

Declaration of Noninfringement of U.S. Patent No. 6,659,914

- 23. Plaintiff realleges the allegations of paragraphs 1 through 22 as if fully set forth herein.
- 24. Plaintiff does not infringe any valid claim of the '914 patent by making, using, selling, offering for sale, or importing its BOUNCER and SUPER BOUNCER water trampolines.

PRAYER FOR RELIEF

WHEREFORE, Plaintiff Motion Water Sports, Inc. prays for judgment against Defendant Rave Sports, Inc. as follows:

- A. That the Court issue a declaratory judgment that United States Patent No. 6,659,914 is invalid and/or unenforceable;
- B. That the Court issue a declaratory judgment that Motion Water Sports, Inc., and its distributors and customers have not and do not infringe any valid claim of United States Patent No. 6,659,914 by making, using, selling, offering for sale, or importing into the United States water trampolines sold under the BOUNCER and SUPER BOUNCER trademarks;

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- C. That the Court declare this action "exceptional" and award Plaintiff its attorneys fees and costs under 35 U.S.C. § 285;
- D. That the Court enjoin Defendant and its officers, agents, servants, employees, and attorneys and all other persons in active concert or participation with any of them from asserting that Plaintiff, its distributors, and/or customers infringe any rights of Defendant under United States Patent No. 6,659,914 or any related patent or patent application; and
- E. That the Court award Plaintiff such other and further relief that this Court may deem just and equitable.

JURY TRIAL

Plaintiff Motion Water Sports, Inc. hereby demands a trial by jury for all issues so triable.

DATED this 12th day of March, 2004.

Davis Wright Tremaine LLP Attorneys for Plaintiff Motion Water Sports,

Inc.

D.

Brian G. Bodine, WSBA #22414 E-mail: brianbodine@dwt.com

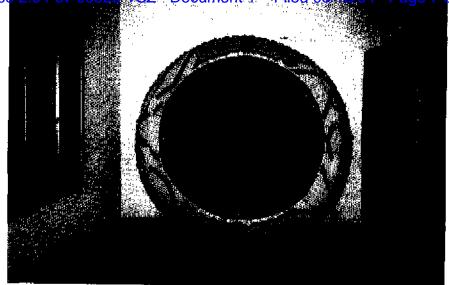
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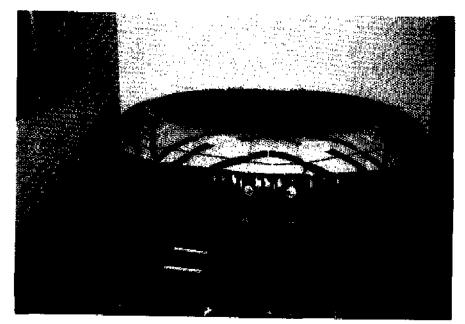
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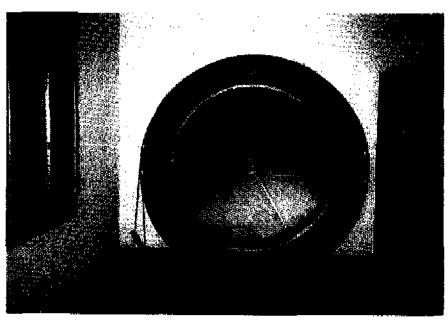
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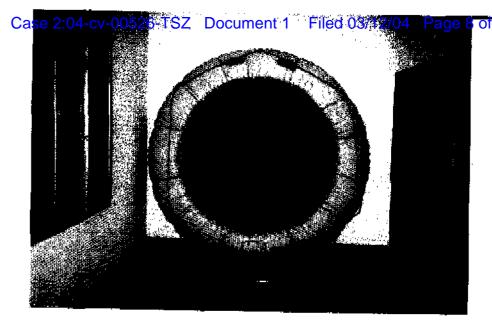
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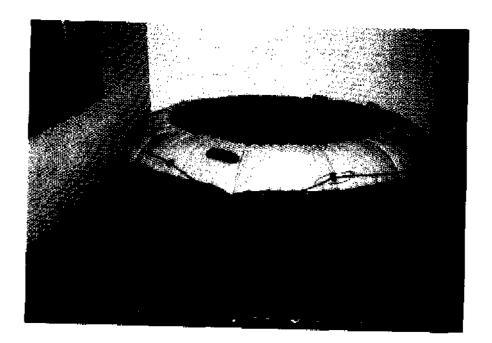
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(12) United States Patent Plante

(54) SPRINGLESS BOUNCE APPARATUS

(10) Patent No.:

US 6,659,914 B2

(45) Date of Patent:

Dec. 9, 2003

(· · ·)		
(75)	Inventor:	Thomas M. Plante, Woodbury, MN (US)

(73) Assignee: Rave Sports Inc., St. Paul, MN (US)

(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 25 days.

(21) Appl. No.: 10/033,344

(22) Filed: Dec. 27, 2001

(65) Prior Publication Data
US 2003/0125163 Al Jul. 3, 2003

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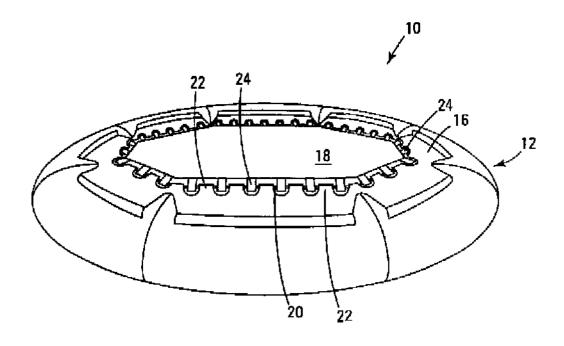
* cited by examiner

Primary Examiner—Nicholas D. Lucchesi Assistant Examiner—Fenn C Mathew (74) Attorney, Agent, or Firm—Allison Johnson, P.A.

(57) ABSTRACT

A bounce apparatus that includes a continuous inflatable support, an apron attached to the support, the apron including a sheet having a plurality of apertures and being folded over upon itself to form a plurality of loops, a mat that includes loops, and a cord passing through the apron loops and the mat loops.

23 Claims, 7 Drawing Sheets



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Sheet 1 of 7

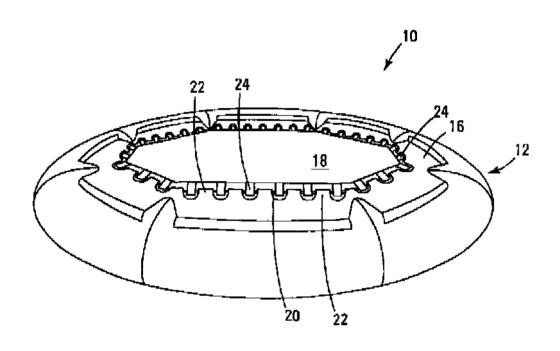


Fig. 1

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Sheet 2 of 7

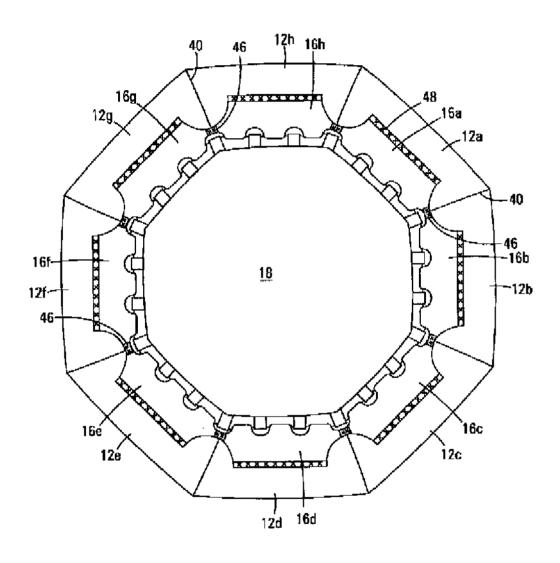
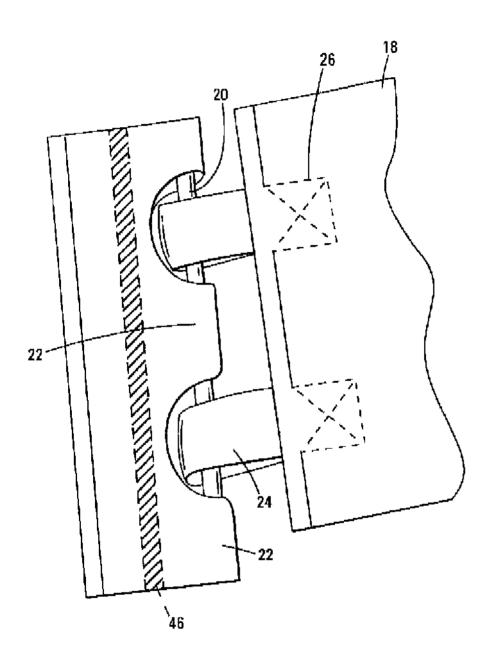


Fig. 2

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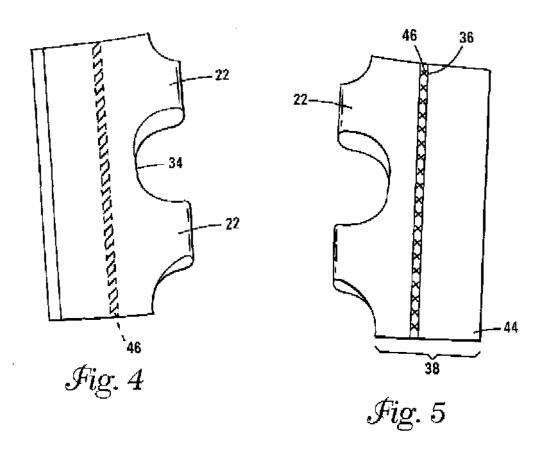
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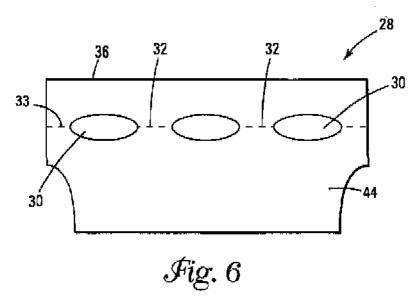
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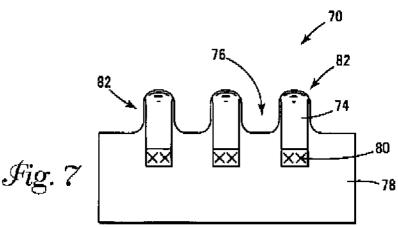
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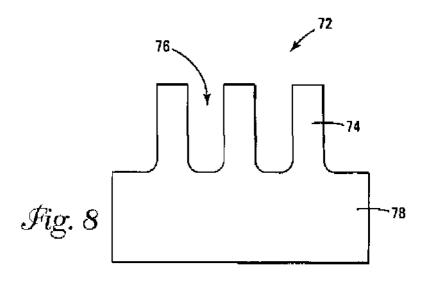


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Sheet 5 of 7







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Sheet 6 of 7

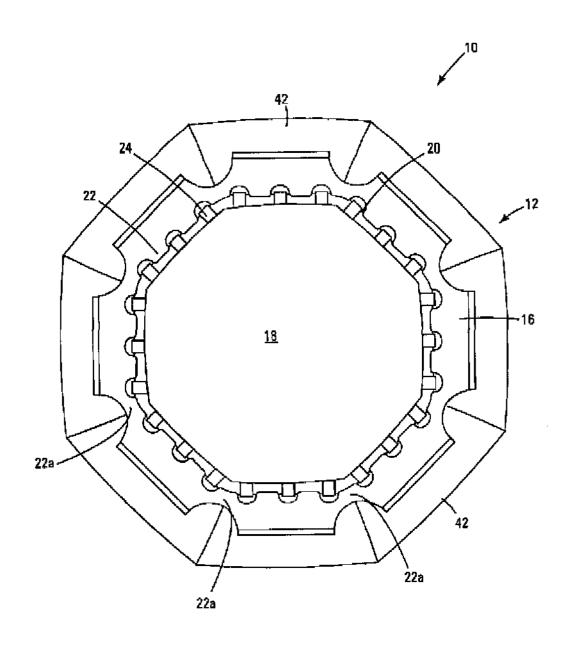
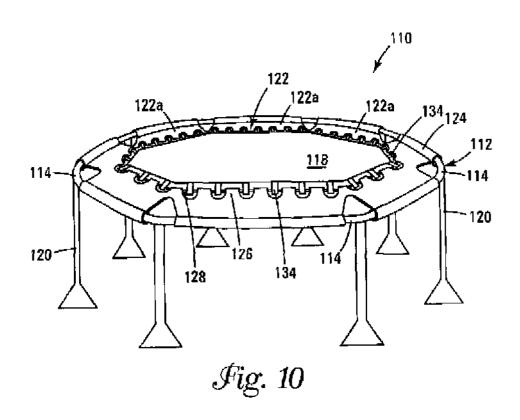
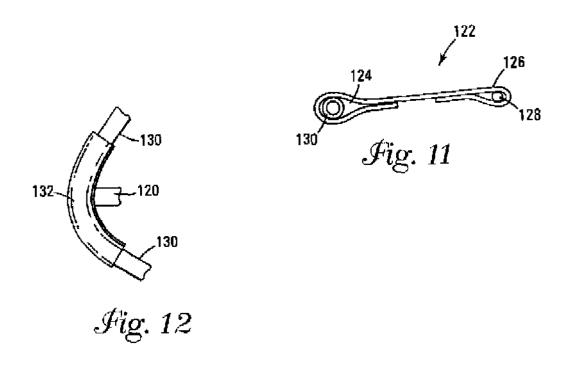


Fig. 9

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SPRINGLESS BOUNCE APPARATUS

BACKGROUND OF THE INVENTION

The invention relates to maintaining a mat on a bounce apparatus.

Trampolines are available in various constructions. Some trampolines include metal frames for support of the trampoline on land. Other trampolines are capable of floating on water and typically include a continuous floatable tube for supporting the trampoline, Regardless of the support configuration, the trampoline usually includes a trampoline mat attached to a metal frame through metal springs. The metal springs hold the trampoline mat taught and provide additional bounce to the user of the trampoline.

Trampotines are also constructed without springs for holding the trampoline mat. Such trampolines are referred to as "springless trampolines." One springless trampoline construction includes an inflated tube, an apron attached to the tube, individual loops of waven webbing stitched to the apron and a trampoline mat that includes individual loops of waven webbing stitched to the trampoline mat. The trampoline mat is secured to the tube by placing the trampoline mat loops and the apron loops in an alternating relationship with one another, feeding a cord through the alternating apron loops and mat loops, and tightening the cord to fix the trampoline mat in place.

SUMMARY

In one aspect, the invention features a bounce apparatus that includes a continuous inflatable support, an apron attached to the support, the apron including a sheet having a phurality of apertures, the sheet being folded over upon itself to form a plurality of loops, a mat that includes loops, and a cord passing through the apron keeps and the mat loops to secure the mat to the support. In one embodiment, the cord alternately passes through an apron loop and a mat loop. In another embodiment, the apron loops interdigitate with the mat loops.

In other embodiments, the continuous inflatable support includes a tube. In one embodiment, the tube includes segments. In another embodiment, a mat loop is present at the union between two segments of the tube. In some embodiments, the apron includes a plurality of segments, at 45 least one of the segments including a plurality of the loops. In other embodiments, the apron segments are substantially straight.

In one embodiment, adjacent apron segments are attached together to form a union. In some embodiments, a union of the apron segments extends across a union of tube segments. In other embodiments, each segment of the apron is attached to a segment of the tube.

In some embodiments, the apertures of the sheet form arouate valleys between adjacent apron loops. In one embodiment, the arouate valleys include elliptical arcs. In other embodiments, the apertures of the sheet are at least partially defined by substantially straight sidewalls.

In other embodiments, the continuous support defines a shape selected from the group consisting of circle, triangle, square, rectangle, hexagon, octagon and decagon.

In some embodiments the mat defines a shape selected from the group consisting of circle, triangle, square, rectangle, hexagon, octagon and decagon.

In one embodiment, the mat loops are attached near the peripheral edge of the mat,

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In another embodiment, the apron includes a first material and the inflatable support includes a second material, the first material being the same as the second material. In other embodiments, the apron and the loops include a polymer impregnated woven material. In some embodiments, the apron and the loops include polymer selected from the group consisting of polyvinylchloride and polyurethane.

In another embodiment, the invention features a bounce apparatus that includes a) a continuous support defining an opening, the support including a segmented inflatable tube, b) an apron attached to the support, the apron including segments formed of a sheet having apertures, the sheet being folded over upon itself to form a plurality of loops, c) a mat extending across the opening defined by the continuous support and including loops and d) a cord passing through the apron loops and the mat loops.

In another aspect, the invention features a bounce apparatus that includes a support, an apron attached to the support and including a sheet that has apertures and that has been folded over upon itself to form a piurality of kops, a mat that includes loops, and a cord passing through the apron loops and the mat loops to secure the mat to the support. In one embodiment, the support includes a metal frame. In other embodiments the support is floatable.

The invention features a bounce apparatus that can float on water and that includes a mut on which adults and children can play, bounce, jump and rest. The bounce apparatus can be constructed to be free of rigid elements such as the metal frame and springs that are often used to hold mats in bounce apparatuses such as trampolines.

The unitary nature of the transition apron and the apron loops of the bounce apparatus provide a unique mechanism for attaching the mat to the support. The apron enables the mat to experience a uniform force along its perimeter that allows the mat to lie flat without wrinkles or bulges.

The unitary apron and apron loop construction also enables the formation of a number of loops in a single welding operation, which reduces the number of manufacturing steps required to produce each loop relative to a process that requires each loop to be individually stitched to the apron. The use of substantially straight apron segments provides a smooth array of apron loops that he flat and do not exhibit bunching or pleating.

Other features of the invention will be apparent from the following description of preferred embodiments thereof, and from the claims.

BRIEF DESCRIPTION OF THE DRAWINGS

- FIG. 1 is a perspective view of a bounce apparatus according to one caphodiment.
 - FIG. 2 is a top view of the bounce apparatus of FIG. 1.
- FIG. 3 is an enlarged top view of a segment of the transition apron and mat of FIG. 1.
- FIG. 4 is an enlarged top view of the transition aprox of FIG. 1.
- FIG. 5 is the back view of the transition appen of FIG. 4. FIG. 6 is a top view of a sheet for forming the transition
- apron of FIG. 5.
 FIG. 7 is a plan view of a second embodiment of an apron.
- FIG. 8 is a plan view of an unfolded sheet used to form the apron of FIG. 7. FIG. 9 is a top view of a bounce apparatus having an
- FIG. 9 is a top view of a bounce apparatus having an apron according to a third embodiment.
 - 14G. 16 is perspective view of a second embodiment of a bounce apparatus.

FIG. 11 is a view of the apron taken in cross section along line 1—1 of FIG. 10.

FIG. 12 is a cutaway top view of a portion of the frame of the brance apparatus of FIG. 10.

DETAILED DESCRIPTION

FIGS. 1-6 illustrate a bounce apparatus 10 that includes a support 12, an apron 16 attached to a support 12, a mat 18 extending across the opening defined by the support 12, and a cord 20 that alternately passes through loops 24 extending from the mat 18 and loops 22 on the apron 16 to secure the mat to the support 12.

The support 12 is a continuous take that includes a number of adjacent tube segments 12a-12h joined together. The continuous tube 12 includes walls extending down through the tube 12 at the union 40 of two adjacent tube segments 12a-12h to define the tube segments 12a-12h and to isolate the tube segments 12a-12h from one another. Alternatively, at least one passage can exist between at least two adjacent rube segments, e.g., to permit the flow of air there between or the continuous tube 12 can be a single continuous segment.

The apron 16 includes a number of segments 16a-16h bonded together to form a continuous apron 16. The union 46 between two apron segments is formed by overlapping a 25 portion of two adjacent apron segments and thermally welding the segments together.

The apron segments 16a-h are constructed from a sheet 28 folded over upon itself at the fold line 33 and welded to itself (see weld 46) to form the loops 22 through which the 30 cord 29 passes. The sheet 28 includes a number of elliptical apertures 30 spaced a distance apart from each other. The apertures can be of a variety of shapes but are preferably arcuste. When the sheet is folded over upon itself, the portions 32 of the sheet 28 that extend between two aperture 35 30 form the apron loops 22 and the apertures 30 form valleys 34 between the apron loops 22. The valleys 34 provide a space for receiving the keeps 24 of the mat 18. The valleys 34 are preferably hemi-elliptical to facilitate even distribution of stress on the apron 16 and the apron loops 22. The 40 leading edge 36 of the sheet 28 is welded to the interior surface 44 of the base portion 38 of the sheet 28 to fix the loops 22 in place on the apron 16.

Each apron segment 16a-16h is bonded to a corresponding tube segment 12a-12h through a weld 48. The apron 45 segments 16a-16h are positioned on the tube segments 12a-12h such that the union 46 of two adjacent aprox segments 16a and 16b corresponds to the union 40 of two adjacent tube segments 12a and 12b. The apron segments 16a-16h are dimensioned to substantially conform to the 50 general shape defined by the tube 12, the mat 18 or a combination thereof. For example, the tube contacting edge of the apron segment preferably follows the general path, e.g., curvature, of the tube segment in the area of contact between the apron segment and the tube, and the joop 55 containing edge preferably follows the general path of the side edge of the mat with which it is associated. For an apparatus having tube segments that are substantially straight and a mat with substantially straight sides, for example, the apron segments are preferably substantially so straight. By conforming to the general path defined by the tube and the mat, the aprop segments pull with a more uniform force on the mat and thereby enable the mat to be maintained generally flat, e.g., free of bulges, buckles and

The apron 16 and the tube 12 can be made from the same or different material. Preferably the apron and the tube are

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capable of being bonded to each other by welding, e.g., thermal welding, but may be attached through various other mechanisms including e.g., other bonding methods including, e.g., sonic welding, adhesive composition and combinations thereof, and mechanical methods including, e.g., stitching, stapling and mechanical fasteners including, e.g., grommets and snaps, and combinations thereof. Examples of useful apron and tube materials include thermoplastic resin impregnated woven webs including, e.g., polyvinyl or polyarethane impregnated woven webs.

The various components of the bounce apparatus have been described as being attached to each other through a weld. Alternatively, the components can be attached to each other using any suitable attachment method including, e.g., other bonding methods (e.g., sonic welding, adhesive composition and combinations thereof), mechanical methods (e.g., stitching, stapling and mechanical fasteners including, e.g., grommets and snaps), and combinations thereof.

Various materials are suitable for mat 18 including, e.g., woven webs, conventional trampoline mats and resilient webs. The mat is depicted as octagonal. Other useful mat shapes include, e.g., a circle and a polygon including, e.g., triangle, square, rectangle, hexagon and decagon.

The periphery of the mat 18 includes outwardly extending loops 24 that are attached to the mat 18 by stitching 26. Alternately, the loops can be constructed as a single unit with the mat or attached using other mechanical and adhesive bonding mechanisms. The mat loops 24 are dimensioned to be positioned within the valleys 34 between two adjacent apron loops 22 such that the mat loops 24 and the apron loops 22 interdigitate. The mat loops 24 also extend into valleys 34 positioned at the union 40 between two apron segments 16a-16h. For mats 18 having multiple straight sides, the presence of a valley 34 and a mat loop 24 at the apron union 40 enables the force on the mat 18 to be more uniformly applied to the mat 18. Useful mat loop materials include, e.g., woven webs and polymer impregnated webs.

The bounce apparatus can be constructed to be floatable on a body of water and to provide a dock surface for supporting human beings in a variety of activities including, e.g., sunning, resting, playing, and jumping.

Other embodiments are within the claims. Although the support is depicted as octagonal, it may have various shapes including, e.g., circle and polygon, e.g., triangle, square, rectangle, hexagon, and decagon. The apparatus can also include an encasement, e.g., a polyvinylchloride impregnated woven fabric, surrounding the tube 12 or tube segments.

FIGS. 7 and 8 illustrate an embodiment of the apron 70 that is formed from a sheet 72 that includes individual strips 74 spaced apart from one another by longitudinal apertures 76. The strips 74 are continuous with and extend from a base portion 78 of the sheet 72. The individual strips 74 are folded over upon themselves and attached 80 to the base portion 78 of the sheet 72 to form the apron loops 82 for receiving the cord.

FIG. 9 illustrates an embodiment of the bounce apparatus 90 in which the apron 96 includes apron toops 22a at the union 40 of the tube segments 42a-42h.

FIGS. 10-12 illustrate an embodiment of the bounce apparatus 110 that includes a support 112 that is metal or another rigid material. The support 112 includes a frame 114 for supporting the mat 118 of the bounce apparatus 110 and 65 legs 120 extending from the frame 114 to support the mat 118 above the surface on which the bounce apparatus 110 is positioned. An apron 122 is attached to the frame 114

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through a frame-receiving passage 124. The frame-receiving passage 124 is formed by folding the fabric of the apron 122 upon itself and securing the fabric in place. The framereceiving passage 124 is disposed at the end of the apron 122 that is opposite the end of the apron 122 that includes the s loops 126 for receiving the cord 128. The apron 122 includes a number of segments 122a each joined together to form a continuous apron 122 and each including a (rame-receiving passage 124. The frame 112 includes tubular segments 130 that pass through the frame-receiving passages 124 of the 10 apron 122 and that are joined together through connectors 132 that are positioned in the aperture between each apronsegment 122a. The tubular segments 130 of the frame 114 are connected to each other to form a continuous frame 114. The apron 122 is connected to the mat 118 via a cord 128 15 passing through loops 134 on the mat 118 and loops 126 on the apron 122 as described in previous embodiments.

What is claimed is:

- I. A bounce apparatus comprising:
- a continuous inflatable support;
- an apron attached to said support, said apron comprising a sheet comprising a plurality of apertures, said sheet being folded over upon itself to form a plurality of loops;
- a mat comprising loops; and
- a cord passing through said apron loops and said mat loops to maintain said mat in relation to said support.
- The bounce apparatus of claim 1 wherein said cord alternately passes through an apron loop and a mat loop.
- The bounce apparatus of claim 1 wherein said apronloops interdigitate with said mat loops.
- 4. The bounce apparatus of claim 1 wherein said continuous inflatable support comprises a tube.
- 5. The bounce apparatus of claim 4 wherein said tube 35 comprises segments.
- 6. The bounce apparatus of claim 4 wherein a mat loop is present at the union between two segments of said tube.
- 7. The bounce apparatus of claim 4 wherein said apron comprises a plurality of segments, at least one of said 40 segments comprising a plurality of said loops.
- 8. The bonnee apparatus of claim 7 wherein said apron segments are substantially straight.
- 9. The bounce apparatus of claim 7 wherein adjacent apron segments are attached together to form a union.
- 10. The bounce apparatus of claim 7 wherein a union of said apron segments extending across a union of said tube segments.
- 11. The bounce apparatus of claim 7 wherein each segment of said appon is attached to a segment of said tube.
- 12. The bounce apparatus of claim I wherein said apertures of said sheet form areuate valleys between adjacent apron loops.

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- The bounce apparatus of claim 12 wherein said arguste valleys comprise elliptical arcs.
- 14. The bounce apparatus of claim 1 wherein said apertures of said sheet are at least partially defined by substantially straight sidewalls.
- 15. The bounce apparatus of claim 1 wherein said continuous support defines a shape selected from the group consisting of circle, triangle, square, rectangle, bexagon, octagon and decagon.
- 16. The bounce apparatus of claim 1 wherein said mat defines a shape selected from the group consisting of circle, triangle, square, rectangle, hexagon, octagon and decagon.
- 17. The bounce apparatus of claim I wherein said mat loops are attached near the peripheral edge of said mat.
- 18. The bounce apparatus of claim 1 wherein said apron comprises a first material and said inflatable support comprises a second material, said first material being the same as said second material.
- 19. The bounce apparatus of claim 1 wherein said apron and said temps comprise a polymer impregnated woven material.
- 20. The bounce apparatus of claim 1 wherein said apron 25 and said loops comprise polymer selected from the group consisting of polyvinylchloride and polyurethane.
 - 21. A bounce apparatus comprising:
 - a) a continuous support defining an opening, said support comprising a segmented inflatable tube;
 - b) an apron attached to said support, said apron comprising segments comprising a sheet having apertures, said sheet being folded over upon itself to form a plurality of loops;
 - a mat extending across said opening, said mat comprising loops; and
 - d) a cord passing through said apron loops and said matloops.
 - 22. A bounce apparatus comprising:
 - a support;
 - an apron attached to said support, said apron comprising a sheet comprising apertures, said sheet being folded over upon itself to form a plurality of loops;
 - a trampoline mat comprising loops; and
 - a cord passing through said apron loops and said trampoline mat loops to maintain said mat in relation to said support.
 - 23. The bounce apparatus of claim 22, wherein said support is floatable.

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