	1	KNEAFSEY TOSTADO & ASSOCIATES	SLLP FILED					
	4 5 6	SEAN M. KNEAFSEY (SBN 180863) 800 Wilshire Blvd., Suite 710 Los Angeles, California 90017 Phone: (213) 892-1200 Fax: (213) 892-1208 skneafsey@ktalaw.com Attorneys for Plaintiffs	2009 APR 30 PM 3: 36 CLERK U.S. DISTRICT COURT CENTRAL BIST. 6 CALIF. LOS ANGELES					
	7	UNITED STATES I	DISTRICT COURT					
	8	CENTRAL DISTRICT OF CALIFORNIA						
	9	WESTERN DIVISION						
Kneatsey Tostado & Associates LLP 800 Wilshire Blvd, Suite 710 Los Angeles, California 90017	10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28	EBS AUTOMOTIVE SERVICES, a Cal. Corp.; MOC PRODUCTS COMPANY, INC., a Cal. Corp. Plaintiffs, vs. ILLINOIS TOOL WORKS, INC, DBA WYNN OIL COMPANY DBA WYNN'S USA, an Illinois Corp. Defendant. For their complaint against ILLINO OIL COMPANY DBA WYNN'S USA. ("AUTOMOTIVE SERVICES ("EBS") and ("MOC") allege as follows: JURISDICTIO	COMPLAINT FOR INFRINGEMENT OF U.S. PATENT NO. 6,206,055 [Demand for Jury Trial] IS TOOL WORKS, INC, DBA WYNN Wynn's"), Plaintiffs EBS MOC PRODUCTS COMPANY, INC N AND VENUE 1 part under laws of the United States 1283, 284, and 285). This Court has					
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COMPLAINT

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2. The acts and transactions complained of herein were conceived, carried				
out, made effective, and had effect within the State of California and within this				
district, among other places. Venue is proper under 28 U.S.C. §§ 1391(b), 1391(c)				
and 1400(a), Defendants have committed acts of infringement in the City of Los				
Angeles, among other places, and all of the parties reside in this judicial district.				
THE PARTIES				

Plaintiff MOC is a corporation duly organized and existing under the 3. laws of the State of California with its principal place of business located in the City of Los Angeles, California.

- Plaintiff EBS is a corporation duly organized and existing under the 4. laws of the State of California, with its principal place of business located in Westminster, California.
- 5. Defendant Illinois Tool Works, Inc. is a corporation duly organized and existing under the laws of the State of Illinois. Plaintiffs are informed and believe that Illinois Tool Works, Inc., maintains its principle place of business as 3600 West Lake., Ave., Glenview, Illinois. Plaintiffs are informed and believe that Illinois Tools Works, Inc., does business as Wynn Oil Company and Wynn's USA. Plaintiffs are further informed and believe that Wynn Oil Company and Wynn's USA are a business unit(s) of Illinois Tool Works, Inc., and not a separate corporation(s). Plaintiffs are further informed and believe that Wynn Oil Company and Wynn's USA operate(s) out of 1050 W. Fifth St., Azusa, CA 91702 (Los Angeles County). In that regard, Plaintiff is informed and believes that Defendant Illinois Tool Works, Inc., by and through Wynn Oil Company and Wynn's USA, is a resident of this judicial district.

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CLAIM FOR RELIEF

INFRINGEMENT OF U.S. PATENT NO. 6,206,055

- 6. Plaintiffs incorporate by reference the preceding allegations of this Complaint as though fully set forth herein.
- 7. Plaintiff EBS is an owner by assignment of U.S. Patent No. 6,206,055 (the "'055 Patent") which was duly granted by the United States Patent and Trademark Office on March 27, 2001. A true and correct copy of the '055 Patent is attached hereto as Exhibit 1.
 - 8. Plaintiff MOC is an exclusive licensee of the '055 Patent.
- 9. Defendant has infringed and continue to infringe the '055 Patent by making, using, selling, or offering to sell in the United States products, devices or methods that embody or otherwise practice one or more of the claims of the '055 Patent, or by otherwise contributing to infringement or inducing others to infringe the '055 Patent. The infringing products, devices, or methods include, but are not limited to, Wynn's manufacture, use, and sale of brake machines and related fluids such as the Wynn's Braketech Rapid Fluid Brake Fluid Exchanger Machine.
- 10. Defendant's infringement of the '055 Patent is, has been, and continues to be willful and deliberate.
- 11. As a direct and proximate result of Defendant's infringement of the '055 Patent, Plaintiffs have been and continue to be damaged in an amount to be proven at trial.
- 12. Defendant's infringement has caused, and, unless enjoined and restrained by this Court, will continue to cause Plaintiffs' great and irreparable injury to, among other things, Plaintiffs' good will, business reputation, and market share. Plaintiffs are therefore entitled to injunctive relief enjoining and restraining Defendants, and their respective officers, agents, servants, and employees, and all persons acting in concert with them, and each of them, from further infringement of the '055 Patent.

PRAYER FOR RELIEF

WHEREFORE, Plaintiffs pray for judgment against Defendant as follows:

- (1) for a judicial determination and declaration that Defendant has infringed the '055 Patent;
- (2) for a judicial determination and decree that Defendant's infringement of the '055 Patent has been willful;
- (3) for damages resulting from Defendant's past and present infringement of the '055 Patent, and the trebling of such damages because of the willful and deliberate nature of Defendant's infringement;
- (4) for injunctive relief enjoining against further infringement of the '055

 Patent by Defendant, its officers, directors, shareholders, agents,
 servants, employees, and all other entities and individuals acting in
 concert with it or on its behalf;
- (5) for an assessment of prejudgment interest on damages;
- (6) for a declaration that this is an exceptional case under 35 U.S.C.
 Section 285 and for an award of attorneys' fees and costs in this action;
- (7) and for such other and further relief as the Court deems just and equitable.

DATED: April 30, 2009

KNEAFSEY TOSTADO & ASSOCIATES LLP

Sean

Attorneys for Plaintiffs

DEMAND FOR JURY TRIAL

Plaintiffs hereby demands a trial by jury of any issue triable by right of a jury

DATED: April 30, 2009

pursuant to Rule 38 of the Federal Rules of Civil Procedure.

Kneafsey Tostado & Associates LLP 800 Wilshire Blvd, Suite 710 Los Angeles, California 90017

KNEAFSEY TOSTADO & ASSOCIATES LLP

Attorneys for Plaintiffs

EXHIBIT 1

(12) United States Patent Hollub et al.

(10) Patent No.:

US 6,206,055 B1

(45) Date of Patent:

Mar. 27, 2001

(54) APPARATUS AND METHOD FOR REMOVING AND REPLACING VEHICLE HYDRAULIC FLUID

(76) Inventors: Peter C. Hollub, 1161 Pacific Cove La., Huntington Beach, CA (US) 92648; Harold J. Blanchard, 10637 E.

Wrenwood La., Clovis, CA (US) 93611; Robert McLaughlin, 5174 E. Grant

Ave., Fresno, CA (US) 93727

(*) Notice:

Subject to any disclaimer, the term of this patent is extended or adjusted under 35

U.S.C. 154(b) by 0 days.

(21) Appl. No.: 09/415,851

(22) Filed: Oct. 7, 1999

Related U.S. Application Data

(60) Provisional application No. 60/103,527, filed on Oct. 8, 1998.

(51)	Int. Cl. ⁷	B65B 1/04
/ CO3	TIO CO	4.44.00

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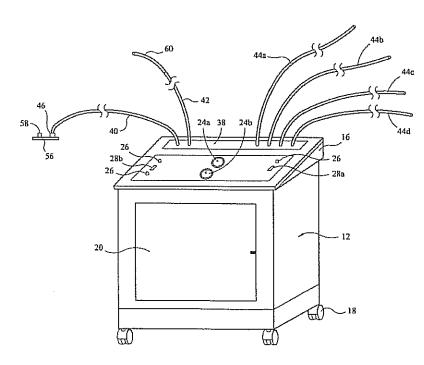
* cited by examiner

Primary Examiner—Steven O. Douglas (74) Attorney, Agent, or Firm—Richard A. Ryan

(57) ABSTRACT

An apparatus and method for removing, flushing contaminants from and replacing vehicle brake fluid. The apparatus has storage tanks for fresh and waste hydraulic fluid, a fill pump to pump hydraulic fresh hydraulic fluid to the vehicle braking system, an adapter for sealably connecting a fill hose to the master cylinder, a suction pump to suction used hydraulic fluid from the vehicle braking system to the waste fluid tank, a suction hose for suctioning fluid out of the master cylinder and hoses for connecting the waste fluid tank to the bleeder valves located at the vehicle wheels. A by-pass valve is provided between the fill pump and master cylinder to by-pass fluid when the fill hose reaches or exceeds a predetermined level. A computer and ancillary electrical and fluid connections between the various parts of the apparatus and the hydraulic fluid system of a vehicle are also utilized. The apparatus can also be used when replacing the master cylinder or when replacing fluid in other hydraulie systems (i.e. hydraulie clutch).

22 Claims, 6 Drawing Sheets



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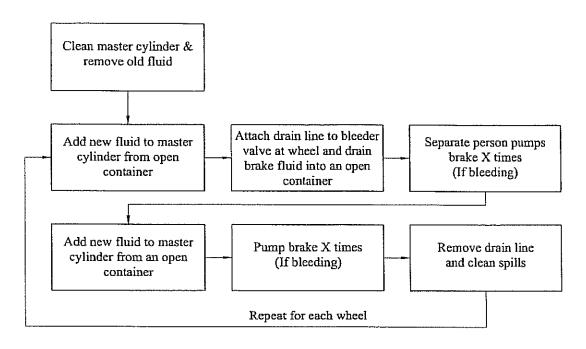


FIG. 1 (PRIOR ART)

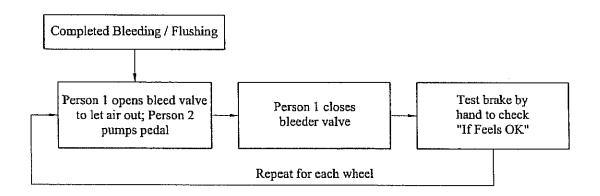


FIG. 2 (PRIOR ART)

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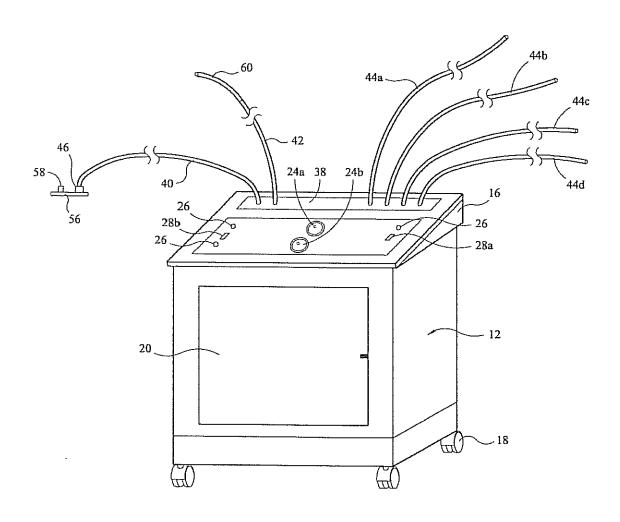


FIG. 3

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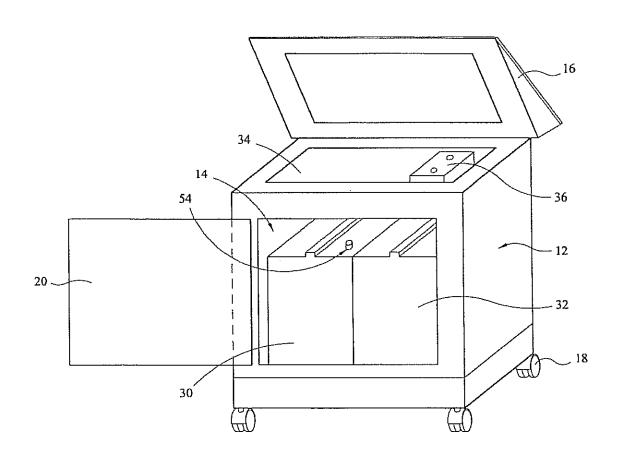


FIG. 4

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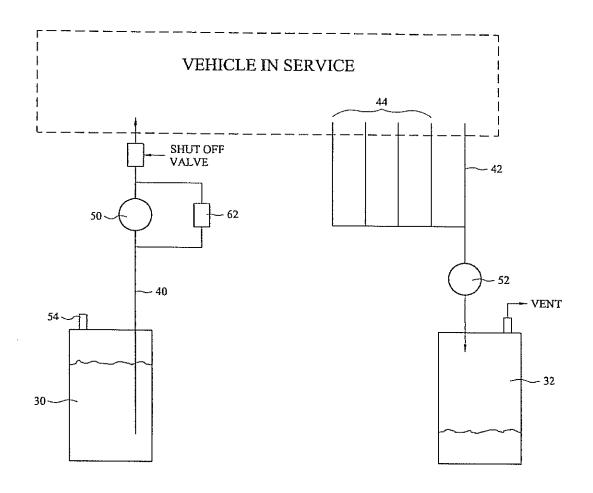


FIG. 5

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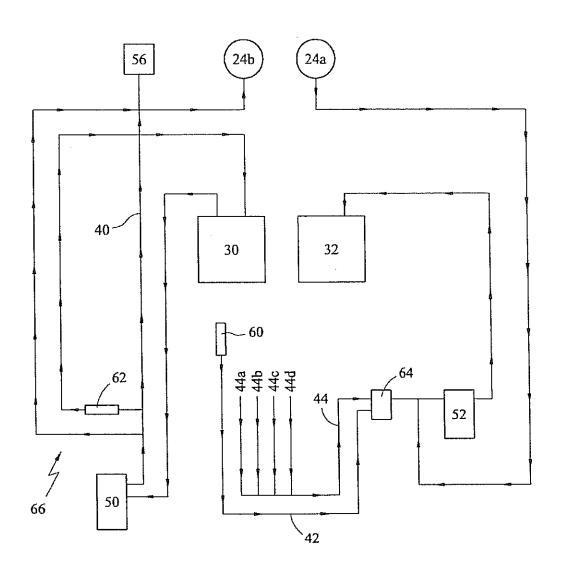
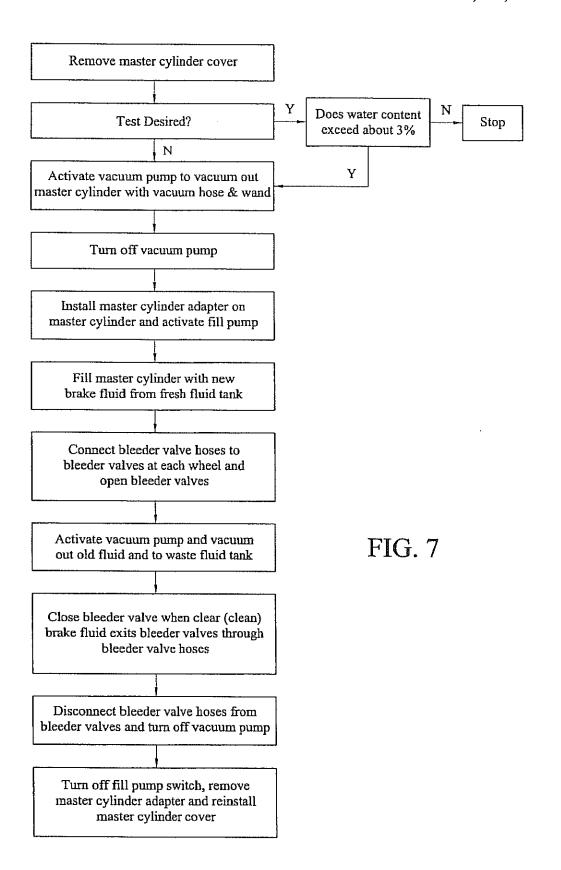


FIG. 6

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APPARATUS AND METHOD FOR REMOVING AND REPLACING VEHICLE HYDRAULIC FLUID

CROSS-REFERENCE TO RELATED APPLICATIONS

This application claims the benefit of U.S. Provisional Patent Application No. 60/103,527 filed Oct. 8, 1998.

BACKGROUND OF THE INVENTION

A. Field of the Invention

The present invention relates to a system and method for removing and replacing vehicular hydraulic fluid. In particular the present invention relates to an apparatus for 15 removing and replacing the hydraulic brake fluid used in the brake system of an automobile, truck, recreational or other vehicle which flushes the hydraulic system of contaminants such as air, water and particulates. Significantly, the present system and method can be carried out as a substantially 20 closed system.

B. Background

Modern motor vehicles have internally-expanding. hydraulically operated brakes. Hydraulic actuation is based on the principle that a pressure exerted upon a liquid is transmitted uniformly in all directions. The typical vehicle brake system comprises a main or master cylinder with a reserve fluid tank, wheel cylinders and connecting brake lines or pipes. Application of the brakes, by depressing the 30 brake pedal, causes a piston in the master cylinder to move and displace hydraulic brake fluid stored in the master cylinder to cause the brake fluid to move through the brake lines. The displaced brake fluid transmits pressure through the fluid filled brake lines to the wheel cylinders that actuate the brake shoe or pad. As a result, the brake shoes or pads are thrust against a brake drum to stop the vehicle's wheels. A pump can be used to increase braking capacity.

Brakes pads, shoes or discs apply a force to particular components, such as the brake drums or rotors that rotate 40 with the wheels. As much as 2,000 pounds psi of hydraulic pressure may be exerted by the brakes on each of the four wheels to stop the vehicle. Brake fluid also acts as a lubricant for the pistons, cylinders, seals and valves that make up the brake system. Different brake systems use different types of 45 brake fluid. All of the brake fluids have certain desirable characteristics and negative aspects. Desirable brake fluid characteristics of brake fluids include high boiling temperature, low freezing temperature and low tendency to it becomes contaminated the piston seals, hoses and other parts of the brake system may be damaged and have to be replaced. A negative aspect of brake fluid is that it is corrosive to paint and its spillage can harm a vehicle's exterior finish. In addition, inhalation of brake fluid fumes 55 presents a health hazard and spillage of brake fluid presents potential environmental concerns.

Common vehicular brake fluids have ratings such as DOT (Department of Transportation) 3, 4 or 5. DOT 3 brake fluid is recommend for normal city driving, DOT 4 for mountain, 60 open containers. trailer towing or frequent hard braking use and silicone based DOT 5 brake fluid for performance or racing vehicles. The higher the DOT rating the higher the boiling point of the brake fluid. However, the higher the boiling point of the brake fluid, the more hygroscopic or water absorbing the 65 brake fluid tends to be. As water is absorbed by the brake fluid its boiling point becomes lower. For instance, a brake

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fluid having a 3% water content can have a boiling temperature that is 25% lower than a water-free brake fluid. Additionally, at low temperatures the water absorbed by the brake fluid can form ice crystals, which impede free flow of the brake fluid. Thus, the presence of water in the brake fluid can cause a lower boiling point and ice to form, both of which can impair brake function. Even without the problems caused by extreme temperatures, water absorbed by the brake fluid can cause brake components to prematurely rust 10 and fail. Generally, automotive brake fluid should be replaced and the brake system flushed of contaminants when the water level in the brakes fluid is about 3% by volume.

Most brake fluids are clear, volatile, water soluble liquids comprised of a mixture of several alcohols such as glycols. Silicone based (DOT 5) brake fluids are also known. Through use brake fluid can become discolored due to contamination from dirt and disintegrating rubber seals. Additionally, oxygen in the air can oxidize the brake fluid which also reduces its boiling point. Due to its volatile nature and easily absorbed constituents, inhalation of and/or contact with brake fluid can be hazardous.

A lower brake fluid boiling point can result in the brake fluid boiling during a long downhill stretch of intermittent braking. If the brake fluid boils the resulting bubbles reduce brake effectiveness and causes brake fade ("soft brakes") due to the gas bubbles absorbing foot pressure instead of transmitting it through the brake fluid. Particulate matter, such as airborne dust and rubber seal fragments, can also collect within the fluid filled brake lines and reduce braking effectiveness.

To remove water and contaminants, the brake fluid is periodically replaced with new brake fluid. The drained brake fluid is not reused because once exposed to the atmosphere, even if only for a brief period, significant amounts of water, air (with the oxidizing oxygen) and contaminants such as dust can be absorbed by the brake fluid. Even new brake fluid exposed to ambient air can absorb moisture resulting in an immediate loss of the brake fluid's effectiveness. Brake fluid can be tested to determine its viability, such as determining its water content by the method and apparatus disclosed by U.S. Pat. No. 5,028,144. The '144 patent, however, does not disclose an apparatus for removing or replacing spent brake fluid.

As described above, hydraulic brake fluid is periodically replaced due to fluid deterioration and contamination. Many brake fluids have volatile and/or toxic components which can hinder removal and replacement of the fluid. Typically, the entire hydraulic fluid is drained from the brake system bubble. The purity of the brake fluid is important, because if 50 and replaced with new fluid, the process being carried out in an open air environment whereby the fluid is exposed to the atmosphere as the brake system is being drained and new fluid is added. Unfortunately, this method releases pollutants into the air and exposes the operator to harmful fluids and vapors. Additionally, no attempt is made to recycle or reuse any of the hydraulic fluid resulting in economic waste and fluid disposal problems. In fact, some states have imposed a fee for the collection and disposal of used brake fluid from automotive service centers, which is typically collected into

> Whether it is necessary to remove and replace the brake fluid is typically determined solely by examining the color of the brake fluid or by automatic replacement after a predetermined period (i.e., after 18 to 24 months or after every 30,000 miles of vehicle usage). If desired, a brake fluid water content test can be done quickly utilizing currently available technology. For instance, brake fluid test

strips available from Wagner can be inserted into a vehicle's brake fluid to determine both the type of brake fluid being used and its relative water content. The test is performed much like a pH test in that the a test strip is inserted into the hydraulic fluid and visually reviewed to determine the type of brake fluid and whether the water content is too high. The test method uses samples taken from either the master cylinder or a brake cylinder. The above-described brake fluid test can be run quickly, typically taking less than 1 minute.

The prior art method of replacing brake fluid takes two 10 people about 45 minutes to an hour to remove and replace the brake fluid. The prior art method also requires additional time to clean-up the resulting spillage that is essentially inherent in the prior art method. One commonly known method for removing and replacing a vehicle's hydraulic 15 brake fluid and then removing air introduced into the brake lines by this two person, open system method is shown in FIGS. 1 and 2. Typically, about twice the volume of fluid the caliper can hold per wheel is used by the prior art method. Unfortunately, new brake fluid can become contaminated 20 with moisture, air and particulates as soon as the brake fluid container is opened and poured into the brake system due to the typical open system method used to flush and replace used brake fluid.

What is needed therefore is an apparatus and method for 25 safely removing and replacing hydraulic fluid without exposing the environment or the operator to the brake fluid. Also needed is an apparatus and method for flushing a hydraulic system of contaminants such as air, water and particulates and for safely storing and using new brake fluid 30 while minimizing problems with the removal and disposal of waste brake fluid.

SUMMARY OF THE INVENTION

The apparatus and method for removing and replacing hydraulic fluid without exposing the environment or the operator to the hydraulic fluid of the present invention solves the problems identified above. That is to say, the present invention provides an apparatus and method for flushing 40 will be explained in greater detail by reference to the fluid from a hydraulic system to remove contaminants such as air, water and particulates and for filling the system with new brake fluid while minimizing problems with the removal and disposal of the used brake fluid.

The present invention is based upon the concept that 45 and understood by the claims. brake fluid can be removed and replaced and the brake system flushed of contaminants while maintaining a closed system. Because brake fluid is hygroscopic, the absorption of moisture lowers the boiling point of the brake fluid and causes premature degradation of the fluid and increased 50 likelihood of corrosion in the brake system. Additionally, exposure of an operator to the brake fluid presents health hazards. Therefore, the apparatus of the present invention operates as a closed system.

An apparatus within the scope of the present invention 55 comprises a closed system with fluid pumps, a flow meter, a computer and ancillary electrical connections between the various parts of the apparatus and fluid pipe connections between the apparatus and the hydraulic fluid system of a vehicle. The function of the computer is to control pressures 60 and fluid levels. For safety and operational reasons, the computer should shut down the apparatus if the new fluid tank is or becomes empty and if the waste fluid tank is or becomes full.

hydraulic brake fluid, flush and capture contaminants from the brake system and replace the brake fluid. The invention

facilitates replacing brake fluid having an unacceptable level of water content with new brake fluid without exposing the new brake fluid to air and without requiring the operator to handle or be exposed to the waste brake fluid. As such, the apparatus of the present invention differs from known apparatus by use of a closed system to prevent exposure of brake fluid to the environment and to prevent exposure of air to the brake fluid system and to the new brake fluid.

The fresh fluid system of the invention has the following benefits: (1) provides a reliable and sealed method of pumping brake fluid; (2) connects to all major types of master cylinders & reservoirs; (3) provides an automatic shutoff if reservoir is full; (4) permits the brake fluid to travel up to 25 feet with a 10 foot rise in elevation; and (5) has a working pressure of 5 to 12 psi.

Therefore, it is a primary objective of the present invention to provide an apparatus for easily, quickly and relatively inexpensively removing a vehicle's hydraulic brake fluid and replacing it with new brake fluid without exposing the brake fluid to the environment and the service personnel to the brake fluid.

It is another primary objective of the present invention to provide an apparatus for removing and replacing a vehicle's hydraulic brake fluid that utilizes a system to remove spent brake fluid from a vehicle to a closed container while re-filing the brake system with new brake fluid from a closed

It is another objective of the present invention to provide an apparatus comprising a pump, various fluid control and measuring devices, fluid tanks and an electronic control mechanism to easily and quickly remove and replace vehicle brake fluid in a closed system.

It is yet another objective of the present invention to provide a method for removing and replacing a vehicle's hydraulic brake fluid without exposing the old or new fluid to the environment or to persons operating the apparatus of the present invention.

The above and other objectives of the present invention attached figures and the description of the preferred embodiment which follows. As set forth herein, the present invention resides in the novel features of form, construction, mode of operation and combination of parts presently described

BRIEF DESCRIPTION OF THE DRAWINGS

In the drawings which illustrate the best modes presently contemplated for carrying out the present invention:

FIG. 1 is a flow chart of a prior art method for removing and replacing automotive brake fluid;

FIG. 2 is a flow chart of a prior art method for removing air from an automotive brake fluid system after removing and replacing the brake fluid by the method shown in FIG.

FIG. 3 is a perspective view of an embodiment of the present invention:

FIG. 4 is a front side view of the embodiment of the present invention shown in FIG. 3 with the doors and cabinet top open;

FIG. 5 is an overall schematic of the apparatus of the present invention shown in FIG. 3;

FIG. 6 is a schematic of the hose system of the apparatus The present invention is used to remove a vehicle's 65 of the present invention shown in FIG. 3; and

> FIG. 7 is a flow chart of a method within the scope of the present invention.

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DETAILED DESCRIPTION

With reference to FIGS. 3 through 8, where like elements have been given like numerical designations to facilitate understanding of the present invention, the vehicle brake fluid removal and replacement apparatus of the present invention is designated generally 10. Illustrated in FIG. 3 is a perspective view of an embodiment of the present invention showing a brake flushing system 10 comprising a roll-away system cart 12 forming an enclosed housing 14, a cabinet top 16, locking easters 18 for easy positioning and 10 placement of the cart, and door 20. The brake fluid flushing apparatus 10 is all contained in cart 12 to allow easy positioning in and movement around an automotive shop. A preferred cart 12 size is about three feet high by about two and one half feet wide by about sixteen inches deep. Generally, due to work conditions, the maximum comfortable height for cart 12 is about four feet.

Cart 12 also includes control panel 22 on cabinet top 16, pressure gauges 24a and 24b, indicator lights 26 and switches 28a and 28b. In the preferred embodiment, the apparatus 10 utilizes fresh fluid tank 30 for storage of fresh (new) brake fluid and waste fluid tank 32 for the storage of waste brake fluid. For convenience purposes, cart 12 can also include storage area 34 under a raisable cabinet top 16 for the storage of master cylinder adapters and bleeder valve connectors to be used with the present invention 10 and for the power supply (i.e., a 110 volt AC or 12 volt battery). Also part of cart 12 is hose tray 38 from which the fill bose 40, vacuum bose 42 and the four bleeder valve hoses 44a, 44b, 44c and 44d (collectively 44) extend. When not in use, the hoses can be stored under hose tray 38.

Additional components of the present invention 10 include a master cylinder connector 46, a peristaltic pump (or fill pump) 50, a diaphragm or impeller pump (or vacuum pump) 52, one air inlet valve 54 on fresh fluid tank 30, master cylinder adapter 56, air vent 58 on the master cylinder adapter 56, a vacuum wand 60, by-pass valve 62, switch valve 64 and various control electronics, switches, hoses and indicators.

As set forth above and in the schematic drawing of the present invention in FIGS. 5 and 6, there are two primary components in the fluid transfer system of the present invention 10, the fresh fluid system 66 and the scavenge/ waste system 68. The fresh fluid system 66 pumps fresh fluid into the master cylinder or reservoir of the automobile. The scavenge/waste system 68 vacuums brake fluid from the master cylinder and all four brake cylinders and transfers it to waste fluid tank 32. The primary components of the fresh fluid system 66 are the fress fluid tank 30, the peristaltic (fill) pump 50, the by-pass valve 62 and fill hose 40. The primary components of the scavenge/waste fluid system 68 are the waster fluid tank 32, vacuum pump 32, switch valve 64, vacuum hose 42 and the bleeder hoses 44.

Ideally, the fresh fluid tank 30 should be able to store brake fluid for long periods of time (i.e., up 3 months) 55 without exposing it to air or moisture, resulting in deterioration of the brake fluid. Additionally, the fresh brake fluid system 66 must deliver brake fluid to the master cylinder without introducing air and contaminants into the vehicle brake system. The fresh fluid tank 30 should also easily connect to the apparatus of the present invention and be reusable for waste fluid to minimize waste and enhance safety procedures. As such, both fluid tanks 30 and 32 should be UN/DOT (United Nations/Department of Transportation) approved for shipping waste fluids to a disposal location.

In the preferred-embodiment, fresh fluid tank 30 is a UN/DOT approved shippable container that can, when full,

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contain five gallons of fresh brake fluid. The fluid tank 30 can safely store the fluid without leakage or exposure to air. The container should also have a mechanism to prevent connection of the waste fluid tank 32 to the fresh fluid inlet (i.e., fill hose 40).

The various connectors 46 and 48 and adapter 56 are the interfaces between the brake fluid stored in cart 12 and the automobile being worked on. Master cylinder adapter 56 connects to the master cylinder or fluid storage reservoir of the automobile to provide for the ingress of fresh brake fluid from fresh fluid tank 30 in cart 12 through fill hose 40. The master cylinder connector 46, which can be a standard quick release connector, connects to the master cylinder adapter 56. Four bleeder valve hoses 44 are connected to the bleeder valves on the brake cylinders at each wheel. In the preferred embodiment, the end of hose 44 itself is placed onto or over the bleeder valve. Alternatively, a separate connector can be used.

The fluid level in the master cylinder must be maintained to eliminate air or other contaminants from getting into the system. Mounted in the master cylinder adapter 56 is a vent valve 46 for avoiding air-lock by allowing air to exit the master cylinder, but not hydraulic fluid, during filling. One type of vent valve 46 that can be used is the MaxiventTM from Aquitrol, Inc., which utilizes a polypropylene float. The master cylinder adapter 56 should be designed to be a universal adapter that can be used to connect to the master cylinder or to the brake fluid reservoir of most automobiles and provide a 25 psi seal. Adapter 56 also has a rubber protrusion in the seal that facilitates proper filling of the fluid reservoir.

The fresh fluid system 66 uses a peristaltic pump 50, to help eliminate foaming of the brake fluid, connected to fresh fluid tank 30. Tank 30 should be configured such that as fluid is pumped out air is prevented from entering the flushing system and exposing the brake fluid to the air and contaminants. Air inlet valve 54 on tank 30 allows the peristaltic pump 50 to pump out the fresh fluid without collapsing tank 30. The air inlet valve 54 should be a desiccant valve for removing moisture from the air. The user has no direct contact with the brake fluid, which stays within the hose.

In the preferred embodiment, the fill pump 50 and the scavenge/waste pump 52 both operate on 12 volts or 110 volts, can withstand up to 25 psi back pressure, operate without significant frothing of the brake fluid, are chemically resistant to the brake fluid, have a 0.25 to 1 GPM (gallons per minute) flow rate and are self priming.

The scavenge/waster fluid system 68 removes the brake fluid from the four bleeder valves and routes it into the waste fluid tank 32. One line of the scavenge system, the vacuum hose 42, connects to a vacuum wand 60 to allow easy cleaning of the master cylinder reservoir. The bleeder valve hoses 44 should be transparent so as to provide visible indication of whether used or new brake fluid is exiting the bleeder valves. The bleeder valve connectors 48 should be configured to connect to the standard vehicle bleeder valves located at each wheel of a vehicle.

The operation of the apparatus of the present invention is illustrated in FIG. 7 and described below. After removing the cover of the master cylinder and testing the brake fluid, if desired, switch 28b is turned on to activate vacuum pump 52 and create a vacuum in vacuum hose 42. Vacuum wand 60, attached to vacuum hose 42, is utilized to remove used brake fluid from the master cylinder and any particulate matter that has accumulated therein and dispose of it in the waste fluid tank 32. Vacuuming out the master cylinder saves time

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because less fluid has to be forced through the brake system. Vacuuming out the master cylinder also avoids the potential of mixing new brake fluid with old brake fluid and of forcing particulate matter through the brake lines. After the master cylinder is vacuumed out, switch 28b is turned to the off 5 position and vacuum hose 42 is returned to cart 12.

Master cylinder adapter 56, with fill hose 40 attached thereto, is installed on the master cylinder. With master cylinder adapter 56 in place, the master cylinder fill switch 28a is turned to the on position and the master cylinder is filled with new brake fluid from the fresh fluid tank 30. When the pressure in the fill line reaches a pre-determined level (i.e., 10 psi) by-pass valve 62 is automatically activated in apparatus 10 to by-pass brake fluid until it is needed for filling the brake lines. While the master cylinder is filling, the vehicle can be raised for ease of vacuuming and filling the brake system. One of the four bleeder valve hoses 44 leading from the waste fluid tank 32 is connected to one of the four bleeder valves (one hose 44 for each valve) on the vehicle's wheel master cylinder.

After the bleeder valve hoses 44 are installed, switch 28b at cart 12 is turned to start vacuum pump 52 and vacuum the old fluid out of the brake lines and into waste fluid tank 32. A sensor connected to the waste fluid tank 32 ensures that waste fluid tank 32 is not overfilled. The reduction in pressure in the brake lines releases the by-pass and new fluid begins flowing through the master cylinder into the brake lines. The bleeder valves at each of the wheels are closed when clear fluid starts passing through the bleeder valves and into the transparent bleeder valve hoses 44.

When the bleeder valves are shut-off, the by-pass valve 62 in apparatus 10 will begin by-passing the new fluid again (i.e., when the pressure in reaches 10 psi). The bleeder valve hoses 44 are disconnected from the bleeder valves at each wheel, the vacuum pump 52 is shut-off and the vehicle is lowered. At the completion of the process, the master cylinder fill switch 28a is turned off, the master cylinder adapter 56 is removed from the master cylinder and the master cylinder cover is reinstalled. Throughout the filling and removal operation described above, a closed system is maintained.

The air vent/float sensor 58 incorporated into master cylinder adapter 56 vents the air to prevent air-lock. Pressure gauge 24a indicates the pressure of brake fluid in the master cylinder and vacuum gauge 24b indicates the amount of vacuum being drawn by vacuum pump 52.

A typical volume of brake fluid exchange is one to two quarts. With the present invention 10 it takes approximately ten to fifteen minutes to remove the waste brake fluid and replace it with new brake fluid. Unlike the prior art method of replacing brake fluid, the present invention does not require any bleeding of the brake lines or clean-up after installing the new brake fluid. The present invention 10 can also be used when a new master cylinder has to be installed. With the present invention 10, the need for bench bleeding of the master cylinder is eliminated. Another use for the present invention is with vehicles having a hydraulic clutch system. Because hydraulic clutch systems utilize the same hydraulic fluid, the same apparatus can be used with the same fluids.

While there is shown and described herein certain specific alternative forms of the invention, it will be readily apparent to those skilled in the art that the invention is not so limited, but is susceptible to various modifications and rearrangements in design and materials without departing from the spirit and scope of the invention. In particular, it should be

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noted that the present invention is subject to modification with regard to the dimensional relationships set forth herein and modifications in assembly, materials, size, shape, and use. For example, a wide variety of cart configurations are possible.

What is claimed is:

- 1. An apparatus for removing and replacing hydraulic fluid used in a hydraulic fluid system in a vehicle, comprising:
- a bousing;
- a fresh fluid tank in said housing for storing a source of fresh hydraulic fluid for use in the vehicle;
- a waste fluid tank in said housing for receiving and storing a source of waste hydraulic fluid received from the vehicle:
- a fill pump for dispensing hydraulic fluid from said source of fresh hydraulic fluid to the hydraulic fluid system in the vehicle through a fill hose interconnecting said fresh fluid tank and the hydraulic fluid system;
- an adapter disposed between said fill hose and the hydraulie fluid system for removably connecting said fill hose to the hydraulic fluid system, said adapter sized and configured to sealably connect to a vehicle brake master cylinder in the hydraulic fluid system of the vehicle;
- a vacuum pump for suctioning hydraulic fluid from the hydraulic fluid system of the vehicle to said waste fluid tank through one or more bleeder valve hoses interconnecting the hydraulic fluid system and said waste fluid tank; and
- . connection means at an end of each of said one or more bleeder valve hoses for removably connecting each of said one or more bleeder valve hoses to a bleeder valve on the vehicle.
- 2. The apparatus according to claim 1, wherein said adapter comprises a vent for preventing air-lock in said hydraulic fluid storage reservoir, said vent configured to allow air to escape from said storage reservoir during dispensing of hydraulic fluid to the hydraulic fluid system.
- 3. The apparatus according to claim 1 further comprising a suction hose connected to said vacuum pump for suctioning hydraulic fluid from the hydraulic fluid system to said waste fluid tank.
- 4. The apparatus according to claim 3, wherein said suction hose comprises a suction wand at one end of said suction hose for suctioning hydraulic fluid from the hydraulic fluid system.
- 5. The apparatus according to claim 1 further comprising a by-pass valve disposed between said fill pump and said hydraulic fluid system to by-pass hydraulic fluid when the pressure in said fill hose exceeds a predetermined level.
- 6. An apparatus for removing and replacing hydraulic fluid used in a hydraulic fluid system in a vehicle, comprising:
- a housing;
- a fresh fluid tank in said housing for storing a source of fresh hydraulic fluid for use in the vehicle;
- a waste fluid tank in said housing for receiving and storing a source of waste hydraulic fluid received from the vehicle;
- a fill pump for dispensing hydraulic fluid from said source of fresh hydraulic fluid to the hydraulic fluid system in the vehicle through a fill hose interconnecting said fresh fluid tank and the hydraulic fluid system;
- an adapter disposed between said fill hose and the hydraulic fluid system for removably connecting said fill hose to the hydraulic fluid system;

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- a vacuum pump for suctioning hydraulic fluid from the hydraulic fluid system of the vehicle to said waste fluid tank through one or more bleeder valve hoses interconnecting the hydraulic fluid system and said waste
- connections means at an end of each of said one or more bleeder valve hoses for removably connecting each of said one or more bleeder valve hoses to a bleeder valve on the vehicle; and
- a suction hose connected to said suction pump for suctioning hydraulic fluid from a vehicle brake master cylinder in the hydraulic fluid system of the vehicle to said waste fluid tank.
- 7. The apparatus according to claim 6, wherein said adapter is sized and configured to sealably connect to said hydraulic fluid storage reservoir.
- 8. The apparatus according to claim 6, wherein said adapter comprises a vent for preventing air-lock in said hydraulic fluid storage reservoir, said vent configured to allow air to escape from said storage reservoir during dispensing of hydraulic fluid to the hydraulic fluid system.
- 9. The apparatus according to claim 6, wherein said suction hose comprises a suction wand at one end of said suction hose for suctioning hydraulic fluid from the hydraulic fluid system.
- 10. The apparatus according to claim 6 further comprising a by-pass valve disposed between said fill pump and said hydraulic fluid system to by-pass hydraulic fluid when the pressure in said fill hose exceeds a predetermined level.
- 11. The apparatus according to claim 6 further comprising 30 a switch valve disposed between said suction pump and said one or more bleeder valve hoses and said suction hose to selectively switch between suctioning from said one or more bleeder valve hoses and said suction hose.
- 12. A method of using an apparatus for removing and 35 replacing hydraulic fluid used in a hydraulic fluid system in a vehicle, comprising the steps of:
 - removing a cover from a vehicle brake master cylinder in the vehicle:
 - activating a vacuum pump to suction out hydraulic fluid from said vehicle brake master cylinder to a waste fluid tank using a suction hose connected to said waste fluid tank:
 - cylinder, said adapter connected to a fill hose, said fill hose connected to a fresh fluid tank having a source of fresh hydraulic fluid for use in the vehicle;
 - activating a fill pump disposed between said fresh fluid tank and said fluid storage reservoir to fill said vehicle 50 brake master cylinder with hydraulic fluid;
 - connecting a bleeder valve hose to a bleeder valve on the
 - activating said vacuum pump to suction out hydraulic 55 fluid from the hydraulic fluid system of the vehicle to said waste fluid tank;
 - disconnecting said bleeder valve hose from said bleeder valve and deactivating said vacuum pump; and
 - deactivating said fill pump and removing said adapter 60 from said vehicle brake master cylinder.
- 13. The method according to claim 12 further comprising the step of opening said bleeder valve prior to activating said vacuum pump to suction out hydraulic fluid from the hydraulic fluid system of the vehicle to said waste fluid tank.

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- 14. The method according to claim 12, wherein said suction hose comprises a suction wand at one end of said suction hose for suctioning hydraulic fluid from said vehicle brake master cylinder.
- 15. The method according to claim 12 further comprising a by-pass valve disposed between said fill pump and said vehicle brake master cylinder to by-pass hydraulic fluid when the pressure in said fill hose exceeds a predetermined
- 16. An apparatus for removing and replacing hydraulic fluid used in a hydraulic fluid system in a vehicle, comprising:
 - a housing;
 - a fresh fluid tank in said housing for storing a source of fresh hydraulic fluid for use in the vehicle;
 - a waste fluid tank in said housing for receiving and storing a source of waste hydraulic fluid received from the
 - a fill pump for dispensing hydraulic fluid from said source of fresh hydraulic fluid to the hydraulic fluid system in the vehicle through a fill hose interconnecting said fresh fluid tank and the hydraulic fluid system;
 - an adapter disposed between said fill hose and the hydraulic fluid system for removably connecting said fill hose to the hydraulic fluid system, said adapter having a vent for preventing air-lock in said hydraulic fluid storage reservoir, said vent configured to allow air to escape from said storage reservoir during dispensing of hydraulic fluid to the hydraulic fluid system;
 - a vacuum pump for suctioning hydraulic fluid from the hydraulic fluid system of the vehicle to said waste fluid tank through one or more bleeder valve hoses interconnecting the hydraulic fluid system and said waste fluid tank; and
 - connection means at an end of each of said one or more bleeder valve hoses for removably connecting said one or more bleeder valve hoses to the hydraulic fluid system of the vehicle.
- 17. The apparatus according to claim 16 further comprising a suction hose connected to said vacuum pump for suctioning hydraulic fluid from the hydraulic fluid system to said waste fluid tank.
- 18. The apparatus according to claim 17, wherein said installing an adapter on said vehicle brake master 45 suction hose comprises a suction wand at one end of said suction hose for suctioning hydraulic fluid from the hydraulic fluid system.
 - 19. The apparatus according to claim 17 further comprising a switch valve disposed between said vacuum pump and said one or more bleeder valve hoses and said suction hose to selectively switch between suctioning from said one or more bleeder valve hoses and said suction hose.
 - 20. The apparatus according to claim 16 further comprising a by-pass valve disposed between said fill pump and said hydraulic fluid system to by-pass hydraulic fluid when the pressure in said fill hose exceeds a predetermined level.
 - 21. The apparatus according to claim 16, wherein said adapter is sized and configured to sealably connect to said hydraulic fluid storage reservoir.
 - 22. The apparatus according to claim 16, wherein said hydraulic fluid storage reservoir is a vehicle brake master cylinder and each of said one or more bleeder valve hoses removably connect to a bleeder valve on the vehicle.

UNITED STATES DISTRICT COURT CENTRAL DISTRICT OF CALIFORNIA

NOTICE OF ASSIGNMENT TO UNITED STATES MAGISTRATE JUDGE FOR DISCOVERY

This case has been assigned to District Judge Manuel Real and the assigned discovery Magistrate Judge is Suzanne H. Segal.

The case number on all documents filed with the Court should read as follows:

CV09- 3043 R (SSx)

Pursuant to General Order 05-07 of the United States District Court for the Central District of California, the Magistrate Judge has been designated to hear discovery related motions

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	Inless otherwise ordered, the ear and determine all discov		ed States District Judge assignelated motions.	ned to	o this case will
=	:=======	===	NOTICE TO COUNSEL		
	py of this notice must be served v , a copy of this notice must be ser		e summons and complaint on all def n all plaintiffs).	endan	ts (if a removal action is
Sub	sequent documents must be filed	at the	following location:		
[X]	Western Division 312 N. Spring St., Rm. G-8 Los Angeles, CA 90012	LJ	Southern Division 411 West Fourth St., Rm. 1-053 Santa Ana, CA 92701-4516	口	Eastern Division 3470 Twelfth St., Rm. 134 Riverside, CA 92501

Failure to file at the proper location will result in your documents being returned to you.

KNEAFSEY TOSTADO & ASSOCIATES LLP Sean M. Kneafsey (SBN 180863) 800 Wilshire Blvd., Suite 710 Los Angeles, CA 90017 Tel: (213) 892-1200 Fax: (213) 892-1208 skneafsey@ktalaw.com	
	DISTRICT COURT T OF CALIFORNIA
EBS AUTOMOTIVE SERVICES, a Cal. Corp.; MOC PRODUCTS COMPANY, INC., a Cal. Corp. PLAINTIFF(S) v.	CV09-3043 (SS)
ILLINOIS TOOL WORKS, INC., dba WYNN OIL COMPANY dba WYNN'S USA, an Illinois Corp.	
DEFENDANT(S).	SUMMONS
Sean M. Kneafsey, wl KNEAFSEY TOSTADO & ASSOCIATES LLP 800 Wilshire Blvd., Suite 710 Los Angeles, CA 90017 an answer to the 🗷 complaint 🗆 ame	ended complaint counterclaim cross-claim ys after service of this Summons upon you, exclusive by default will be taken against you for the relief
APR 3 0 2009 Dated:	By: Matche Managania Deputy Clerk (Seal of the Court)
CV-01A (01/01) SUM	MONS

UNITED STATES DISTRICT COURT, CENTRAL DISTRICT OF CALIFORNIA CIVIL COVER SHEET

I (a) PLAINTIFFS (Check box	if you are representing yourself)	DEFENDANTS			
EBS AUTOMOTIVE S COMPANY, INC., a Ca	ERVICES, a Cal. corp.; MOC al. corp.	PRODUCTS	ILLINOIS TOOL WORKS, INC., DBA WYNN OIL COMPANY DBA WYNN'S USA, an Illinois corp.			
(b) County of Residence of First Los Angeles	Listed Plaintiff (Except in U.S. Pl	aintiff Cases):	County of Residence of Firs Los Angeles/Orange	t Listed Defendant (In U.S. P	laintiff Cases Only):	
(c) Attorneys (Firm Name, Add	dress and Telephone Number. If yo	u are representing	Attorneys (If Known)		-	
yourself, provide same.) KNEAFSEV TOSTAD	O & ASSOCIATES LLP		~			
SEAN M. KNEAFSEY	(SBN 180863)					
800 Wilshire Blvd., Sui	te 710 7 (213) 892-1200 Fax: (213) 89	97-1708				
	, (213) B32 1200 1 ax. (213) 0.					
II. BASIS OF JURISDICTION	(Place an X in one box only.)		NSHIP OF PRINCIPAL PAR X in one box for plaintiff and	_	Only	
☐ I U.S. Government Plaintiff	5/3 Federal Question (U.S.	Cirlina - CTL		F DEF 1 □ 1 Incorporated or P	PTF DEF	
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2 U.S. Government Defendant	. 4 Diversity (Indicate Citizer of Parties in Item III)	nship Citizen of And	other State	2 2 Incorporated and of Business in Ar	Principal Place	
		Citizen or Sub	ject of a Foreign Country 🛛	3 □ 3 Foreign Nation	□6 □6	
IV. ORIGIN (Place an X in one	e box only.)					
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VII. NATURE OF SUIT (Plac	e an X in one box only.)					
OTHER STATUTES	CONTRACT	TORTS	TORTS	PRISONER	LABOR	
☐ 400 State Reapportionment	☐ 110 Insurance	PERSONAL INJU	RY PERSONAL	PETITIONS	☐ 710 Fair Labor Standards	
1 410 Antitrust		□ 310 Airplane □ 315 Airplane Pro	PROPERTY duct □ 370 Other Fraud	☐ 510 Motions to Vacate Sentence	Act ☐ 720 Labor/Mgmt.	
☐ 430 Banks and Banking ☐ 450 Commerce/ICC	☐ 140 Negotiable Instrument	Liability	□ 371 Truth in Lendin		Relations	
Rates/etc.	☐ 150 Recovery of	🗆 320 Assault, Libe			☐ 730 Labor/Mgmt.	
☐ 460 Deportation	Overpayment & Enforcement of	Slander	1	ge ☐ 535 Death Penalty ge ☐ 540 Mandamus/	Reporting & Disclosure Act	
☐ 470 Racketeer Influenced and Corrupt	Judgment	☐ 330 Fed. Employ Liability	Product Liabili	- 1	740 Railway Labor Act	
Organizations	□ 151 Medicare Act	☐ 340 Marine	BANKRUPTCY	550 Civil Rights	☐ 790 Other Labor	
480 Consumer Credit	1 "	345 Marine Prod			Litigation ☐ 791 Empl. Ret. Inc.	
☐ 490 Cable/Sat TV ☐ 810 Selective Service	Student Loan (Excl. Veterans)	Liability ☐ 350 Motor Vehic	158 le	FORFEITURE/ PENALTY	Security Act	
☐ 850 Securities/Commodities	I ' I	355 Motor Vehic		☐ 610 Agriculture	PROPERTY RIGHTS	
/Exchange	Overpayment of	Product Liab		☐ 620 Other Food &	820 Copyrights 830 Patent	
☐ 875 Customer Challenge 12 USC 3410	Veteran's Benefits ☐ 160 Stockholders' Suits	☐ 360 Other Person Injury	al ☐ 441 Voting ☐ 442 Employment	Drug ☐ 625 Drug Related	□ 840 Trademark	
☐ 890 Other Statutory Actions		☐ 362 Personal Inju			SOCIAL SECURITY	
☐ 891 Agricultural Act	☐ 195 Contract Product	Med Maipra	I		□ 861 HIA (1395ff)	
☐ 892 Economic Stabilization	Liability ☐ 196 Franchise	☐ 365 Personal Inju Product Liab	· •	881	☐ 862 Black Lung (923) ☐ 863 DIWC/DIWW	
Act ☐ 893 Environmental Matters	THE CONTRACT OF THE CONTRACT OF MANY AND ADDRESS OF THE CONTRACT OF THE CONTRA	☐ 368 Asbestos Per	" 1	640 R.R. & Truck	(405(g))	
☐ 894 Energy Allocation Act	☐ 210 Land Condemnation	Injury Produ	ct Employment	☐ 650 Airline Regs	☐ 864 SSID Title XVI	
☐ 895 Freedom of Info. Act	220 Foreclosure	Liability	☐ 446 American with Disabilities -	☐ 660 Occupational Safety /Health	☐ 865 RSI (405(g)) FEDERAL TAX SUITS	
☐ 900 Appeal of Fee Determi- nation Under Equal	☐ 230 Rent Lease & Ejectment ☐ 240 Torts to Land		Other	690 Other	□ 870 Taxes (U.S. Plaintiff	
Access to Justice	☐ 245 Tort Product Liability		☐ 440 Other Civil		or Defendant)	
☐ 950 Constitutionality of	☐ 290 All Other Real Property		Rights		☐ 871 IRS-Third Party 26 USC 7609	
State Statutes			1 1 10 5/37		USC 7009	
	: Has this action been previously f	nea and dismissed, r	emanded or closed? We No	⊃ Yes 		
If yes, list case number(s):	C NL.		19=3∩ 1	3		
FOR OFFICE USE ONLY:	Case Number:			772		

Page 1 of 2

UNITED STATES DISTRICT COURT, CENTRAL DISTRICT OF CALIFORNIA CIVIL COVER SHEET

AFTER COMPLETING THE FRONT SIDE OF FORM CV-71, COMPLETE THE INFORMATION REQUESTED BELOW.

VIII(b). RELATED CASES: Have any cases been previously filed that are related to the present case? ✓ No □ Yes								
If yes, list case number(s):								
	Civil cases are deemed related if a previously filed case and the present case: Check all boxes that apply) A. Arise from the same or closely related transactions, happenings, or events, or B. Call for determination of the same or substantially related or similar questions of law and fact; or C. For other reasons would entail substantial duplication of labor if heard by different judges; or D. Involve the same patent, trademark or copyright, and one of the factors identified above in a, b or c also is present.							
☐ Check here	if the U.S. government,	its agencies or emp	than California, in which EACH named plaintiff resides (Use an additional sheet if necessary) loyees is a named plaintiff. Angeles County, California					
☐ Check her		it, its agencies or em	a, in which EACH named defendant resides. (Use an additional sheet if necessary). ployees is a named defendant.					
List the California County, or State if other than California, in which EACH claim arose. (Use an additional sheet if necessary) Note: In land condemnation cases, use the location of the tract of land involved. Los Angeles County, California								
Notice to Counsel/Parties: The CV-71 (JS-44) Civil Cover Sheet and the information contained herein neither replace nor supplement the filing and service of pleadings or other papers as required by law. This form, approved by the Judicial Conference of the United States in September 1974, is required pursuant to Local Rule 3-1 is not filed but is used by the Clerk of the Court for the purpose of statistics, venue and initiating the civil docket sheet. (For more detailed instructions, see separate instructions sheet.)								
Key to Statist	ical codes relating to Sc	cial Security Cases:						
	Nature of Suit Code	Abbreviation	Substantive Statement of Cause of Action					
	861	НІА	All claims for health insurance benefits (Medicare) under Title 18, Part A, of the Social Security Act, as amended. Also, include claims by hospitals, skilled nursing facilities, etc., for certification as providers of services under the program. (42 U.S.C. 1935FF(b))					
	862	BL	All claims for "Black Lung" benefits under Title 4, Part B, of the Federal Coal Mine Health and Safety Act of 1969. (30 U.S.C. 923)					
	863	DIWC	All claims filed by insured workers for disability insurance benefits under Title 2 of the Social Security Act, as amended; plus all claims filed for child's insurance benefits based on disability. (42 U.S.C. 405(g))					
	863	DIWW	All claims filed for widows or widowers insurance benefits based on disability under Title 2 of the Social Security Act, as amended. (42 U.S.C. 405(g))					
	864	SSID	All claims for supplemental security income payments based upon disability filed under Title 16 of the Social Security Act, as amended.					
	865	RSI	All claims for retirement (old age) and survivors benefits under Title 2 of the Social Security Act, as amended. (42 U.S.C. (g))					