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9 Attorneys for Plaintiff

10 UNITED STATES DISTRICT COURT
11 SOUTHERN DISTRICT OF CALIFORNIA

12 OAKLEY, INC., a Washington
13 corporation,

14 Plaintiff,

15 vs.

16 BUSHNELL, INC., a Delaware
17 corporation

18 Defendant.

Case No. 09CV0808WQH NLS

COMPLAINT FOR PATENT
INFRINGEMENT

JURY TRIAL

19 Plaintiff OAKLEY, INC. (hereinafter referred to as "Oakley") hereby
20 complains of Defendants BUSHNELL, INC. (hereinafter referred to as "Bolle")
21 and alleges as follows:

22 JURISDICTION AND VENUE

23 1. Jurisdiction over this action is founded upon 15 U.S.C. § 1121, and 28
24 U.S.C. §§ 1331 and 1338.

25 2. Venue is proper under 28 U.S.C. §§ 1391(b) and (c) and 28 U.S.C. §
26 1400(b). The Defendant sold infringing products in this district and has directed
27 sales and marketing efforts toward this district.

28

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FILED

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CLERK US DISTRICT COURT
SOUTHERN DISTRICT OF CALIFORNIA

BY jcr DEPUTY

THE PARTIES

3. Plaintiff Oakley is a corporation organized and existing under the laws of the State of Washington, having its principal place of business at One Icon, Foothill Ranch, California, 92610 and doing business within this judicial district.

4. Oakley is informed and believes, and thereupon alleges that Defendant Bushnell, Inc. is a Delaware corporation doing business at 9200 Cody, Overland Park, Kansas, 66214, and doing business under the brand name Bolle.

FACTUAL BACKGROUND

5. As early as 1985, Oakley has been and continues to be actively engaged in the manufacture and sale of high quality sport sunglasses under various product lines. Oakley is the manufacturer and retailer of several lines of sunglasses, including its "M Frame®", "Half Jacket®", and "Flak Jacket®" sunglass lines.

6. Oakley is the owner by assignment of U.S. Patent No. 5,387,949, duly and lawfully issued on February 7, 1995, describing and claiming the invention entitled "Eyeglass Connection Device", which protects the described and claimed technology, that is embodied by Oakley's "Zero", "Half Jacket" and "Flak Jacket" lines of eyeglasses. A correct copy of U.S. Patent No. 5,387,949 is attached hereto as Exhibit 1.

7. Oakley is informed and believes, and thereupon alleges that Defendant Bolle, is selling sunglasses that copy the claimed technology of Oakley's U.S. Patent No. 5,387,949. In particular, Oakley alleges that Bolle's "Warrant" and "Shift" eyewear models embody the subject matter claimed in Oakley's patent referred to above without any license thereunder and thereby infringes this patent. Oakley is informed and believes, and based thereon, alleges that Defendant, Bolle sold infringing sunglasses to various distributors, retailers, and retail customers, including within this judicial district.

1 8. Oakley is the owner by assignment of U.S. Patent No. 5,208,614 duly
2 and lawfully issued on September 30, 1997, describing and claiming the invention
3 entitled "Concavely Indented Lenses For Eyewear" protecting the technology for
4 an improved eyeglass lens for sunglasses. A true copy of U.S. Patent No.
5 5,208,614 is attached hereto as Exhibit 2.

6 9. Oakley is informed and believes, and thereupon alleges that the
7 Defendant is selling eyewear that infringes U.S. Patent No. 5,208,614 of Oakley.
8 Oakley alleges that Bolle's "Microedge", "Edge", and "Marksman" eyewear
9 models embody the subject matter claimed in Oakley's U.S. Patent No. 5,208,614,
10 without any license thereunder and is thereby infringing the patent. Oakley is
11 informed and believes and based thereon alleges that Bolle sold infringing
12 sunglasses to various distributors, retailers, and retail customers, including within
13 this judicial district.

14 10. Oakley is the owner by assignment of U.S. Patent No. 5,137,342 duly
15 and lawfully issued on August 11, 1992, describing and claiming the invention
16 entitled "Eyewear Traction Device" protecting the technology for an improved
17 earstem and traction device for sunglasses. A true copy of U.S. Patent No.
18 5,137,342 is attached hereto as Exhibit 3.

19 11. Oakley is the owner by assignment of U.S. Patent No. 5,054,903 duly
20 and lawfully issued on October 8, 1991, describing and claiming the invention
21 entitled "Eyewear Traction Device" protecting the technology for an improved
22 earstem and traction device for sunglasses. A true copy of U.S. Patent No.
23 5,054,903 is attached hereto as Exhibit 4.

24 12. Oakley is informed and believes, and thereupon alleges that Bolle sold
25 eyeglasses that infringe U.S. Patent Nos. 5,137,342 and 5,054,903 of Oakley.
26 Oakley alleges that Bolle's "Clutch", "Microedge", "Score", "Edge", and
27 "Marksman" eyewear models embody the subject matter claimed in Oakley's U.S.
28 Patent Nos. 5,137,342 and 5,054,903 without any license thereunder and is thereby

1 infringed these patent. Oakley is informed and believes and based thereon alleges
2 that Defendant, Bolle sold infringing sunglasses to various distributors, retailers,
3 and retail customers.

4 13. Oakley's U.S. Patent Nos. 5,137,342 and 5,054,903 expired October 8,
5 2008. Nonetheless, Oakley is informed and believes, and thereupon alleges, that
6 Bolle made, used, imported, offered for sale and/or sold the "Clutch",
7 "Microedge", "Score", "Edge", and "Marksman" eyewear models prior to the
8 expiration of these patents, without license from Oakley.

9 14. Oakley is the owner by assignment of U.S. Design Patent No.
10 D354,968, duly and lawfully issued on January 31, 1995, describing and claiming
11 the invention entitled "Eyeglass Lens," which is embodied by the *M-Frame*
12 eyeglass, made and sold by Oakley. A correct copy of U.S. Design Patent No.
13 D354,968 is attached hereto as Exhibit 5.

14 15. Oakley is informed and believes, and thereupon alleges that Bolle is
15 selling eyewear that copies the design of the D354,968 patent of Oakley.
16 Specifically, Oakley alleges that Bolle's "Score" eyewear model, sold by
17 Defendant, embodies the subject matter claimed in Oakley's design patent referred
18 to above without any license thereunder and is thereby infringing said patent.
19 Oakley is informed and believes and based thereon alleges that Defendant, Bolle
20 sold infringing sunglasses to various distributors, retailers, and retail customers.

21 16. Defendant has received written notice of Oakley's proprietary rights in
22 its patents by way of this lawsuit. Further, Defendant has received constructive
23 notice of Oakley's patents as Oakley caused its patents to be placed plainly on the
24 product and/or packaging. Despite actual and constructive knowledge, Defendant
25 continues to infringe Oakley's patent rights. On information and belief, such
26 infringement by Defendant must have been willful and wanton.

27 17. Oakley is informed and believes and thereupon alleges that the sale of
28 the unauthorized, infringing eyewear has resulted in lost sales, has reduced the

1 business and profit of Oakley, and has greatly injured the general reputation of
2 Oakley due to the inferior quality of the copies, all to Oakley's damage in an
3 amount not yet fully determined.

4 18. The exact amount of profits realized by Defendant as a result of its
5 infringing activities, are presently unknown to Oakley, as are the exact amount of
6 damages suffered by Oakley as a result of said activities. These profits and
7 damages cannot be accurately ascertained without an accounting.

8 **FIRST CLAIM FOR RELIEF**

9 **Patent Infringement (U.S. Patent No. 5,387,949)**

10 19. The allegations of paragraphs 1 through 18 are repled and realleged as
11 though fully set forth herein.

12 20. This is a claim for patent infringement, and arises under 35 U.S.C. §§
13 271 and 281.

14 21. Jurisdiction is founded upon 28 U.S.C. §§ 1331 and 1338.

15 22. Oakley is the owner of U.S. Patent No. 5,387,949, which protects
16 technology for an eyeglass connection embodied by Oakley's "Half Jacket" and
17 "Flak Jacket" products, among others. A true and correct copy of U.S. Patent No.
18 5,387,949 is attached hereto as Exhibit 1. By statute, the patent is presumed to be
19 valid and enforceable under 35 U.S.C. § 282.

20 23. Defendant, through its agents, employees and servants, manufactured,
21 imported, offered to sell, and sold, without any rights or license, eyewear that falls
22 within the scope and claim contained in U.S. Patent No. 5,387,949, including but
23 not limited to those set out above.

24 24. Oakley is informed and believes and thereupon alleges that Defendant
25 has willfully infringed upon Oakley's exclusive rights under the '949 patent, with
26 full notice and knowledge thereof. Defendant sold or is selling such infringing
27 sunglasses, has refused to cease the sale thereof, and will continue to do so unless
28 restrained therefrom by this court, all to the great loss and injury of Oakley.

1 25. Oakley is informed and believes and thereupon alleges that Defendant
2 has derived, received, and will continue to derive and receive from its acts of
3 infringement, gains, profits and advantages in an amount not presently known to
4 Oakley. By reason of these acts of infringement, Oakley has been, and will
5 continue to be, greatly damaged.

6 26. Defendant will continue to infringe U.S. Patent No. 5,387,949 to the
7 great and irreparable injury of Oakley, for which Oakley has no adequate remedy
8 at law unless the Defendant is enjoined by this court.

9 **SECOND CLAIM FOR RELIEF**

10 **Patent Infringement (U.S. Patent No. 5,208,614)**

11 27. The allegations of paragraphs 1 through 18 are replied and realleged as
12 though fully set forth herein.

13 28. This is a claim for patent infringement, and arises under 35 U.S.C. §§
14 271 and 281 against Defendant.

15 29. Jurisdiction is founded upon 28 U.S.C. §§ 1331 and 1338.

16 30. Oakley is the owner of U.S. Patent No. 5,208,614 claiming an
17 concavely indented lens for eyewear. A true and correct copy of U.S. Patent No.
18 5,208,614 is attached hereto as Exhibit 2. By statute, the patent is presumed to be
19 valid and enforceable under 35 U.S.C. § 282.

20 31. Defendant, through its respective agents, employees and servants,
21 manufactured, imported, used, offered for sale, and/or sold, without any rights or
22 license, eyeglasses that fall within the scope and claim contained in U.S. Patent
23 No. 5,208,614.

24 32. Oakley is informed and believes and thereupon alleges that Defendant
25 has willfully infringed upon Oakley's exclusive rights under said patent, with full
26 notice and knowledge thereof. Defendant sold or is selling such infringing
27 sunglasses, has refused to cease the sale thereof, and will continue to do so unless
28 restrained therefrom by this court, all to the great loss and injury of Oakley.

1 33. Oakley is informed and believes and thereupon alleges that Defendant
2 has derived, received and will continue to derive and receive from its acts of
3 infringement, gains, profits and advantages in an amount not presently known to
4 Oakley. By reason of these acts of infringement, Oakley has been, and will
5 continue to be, greatly damaged.

6 34. Defendant will continue to infringe U.S. Patent No. 5,208,614 to the
7 great and irreparable injury of Oakley, for which Oakley has no adequate remedy
8 at law unless the Defendant is enjoined by this court.

9 **THIRD CLAIM FOR RELIEF**

10 **Patent Infringement (U.S. Patent No. 5,137,342)**

11 35. The allegations of paragraphs 1 through 18 are repled and realleged as
12 though fully set forth herein.

13 36. This is a claim for patent infringement, and arises under 35 U.S.C. §§
14 271 and 281 against Defendant Bolle.

15 37. Jurisdiction is founded upon 28 U.S.C. §§ 1331 and 1338.

16 38. Oakley is the owner of U.S. Patent No. 5,137,342 claiming an
17 improved earstem and traction device for sunglasses, which is now expired. A true
18 and correct copy of U.S. Patent No. 5,137,342 is attached hereto as Exhibit 3. By
19 statute, the patent is presumed to be valid and enforceable under 35 U.S.C. § 282.

20 39. Defendant, through its respective agents, employees and servants,
21 manufactured, imported, used, offered for sale and/or sold, without any rights or
22 license, eyeglasses that fall within the scope and claim contained in U.S. Patent
23 No. 5,137,342 during the life of the patent.

24 40. Oakley is informed and believes, and thereupon alleges, that
25 Defendant has willfully infringed upon Oakley's exclusive rights under the '342
26 patent, with full notice and knowledge thereof. Defendant sold such infringing
27 sunglasses, to the great loss and injury of Oakley.

28 41. Oakley is informed and believes, and thereupon alleges, that

1 Defendant, has derived and received from its acts of infringement, gains, profits
2 and advantages in an amount not presently known to Oakley. By reason of these
3 acts of infringement, Oakley has been greatly damaged.

4 **FOURTH CLAIM FOR RELIEF**

5 **Patent Infringement (U.S. Patent No. 5,054,903)**

6 42. The allegations of paragraphs 1 through 18 are repelled and realleged as
7 though fully set forth herein.

8 43. This is a claim for patent infringement, and arises under 35 U.S.C. §§
9 271 and 281 against Defendant.

10 44. Jurisdiction is founded upon 28 U.S.C. §§ 1331 and 1338.

11 45. Oakley is the owner of U.S. Patent No. 5,054,903 claiming an
12 improved earstem and traction device for sunglasses, which is now expired. A true
13 and correct copy of U.S. Patent No. 5,054,903 is attached hereto as Exhibit 4. By
14 statute, the patent is presumed to be valid and enforceable under 35 U.S.C. § 282.

15 46. Defendant, through its respective agents, employees and servants,
16 manufactured, imported, used, offered for sale, and/or sold, without any rights or
17 license, sunglasses which fall within the scope and claim contained in U.S. Patent
18 No. 5,054,903.

19 47. Oakley is informed and believes, and thereupon alleges, that
20 Defendant has willfully infringed upon Oakley's exclusive rights under said patent,
21 with full notice and knowledge thereof. Defendant sold such infringing sunglasses,
22 to the great loss and injury of Oakley.

23 48. Oakley is informed and believes, and thereupon alleges, that
24 Defendant, has derived and received from its acts of infringement, gains, profits
25 and advantages in an amount not presently known to Oakley. By reason of these
26 acts of infringement, Oakley has been greatly damaged.

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FIFTH CLAIM FOR RELIEF

Patent Infringement (U.S. Patent No. D354,968)

49. The allegations of paragraphs 1 through 18 are repeld and realleged as though fully set forth herein.

50. This is a claim for patent infringement, and arises under 35 U.S.C. §§ 271 and 281 against Defendant.

51. Jurisdiction is founded upon 28 U.S.C. §§ 1331 and 1338.

52. Oakley is the owner of U.S. Patent No. D354,968, which protects the design and ornamentation of an eyeglass lens embodied and marketed by Oakley as part of the name "M Frame". A true and correct copy of U.S. Patent No. D354,968 is attached hereto as Exhibit 5. By statute, the patent is presumed to be valid and enforceable under 35 U.S.C. § 282.

53. Defendant, through its respective agents, employees and servants, manufactured, imported, used, offered for sale, and/or sold, without any rights or license, eyeglasses that fall within the scope and claim contained in U.S. Patent No. D354,968.

54. Oakley is informed and believes and thereupon alleges that Defendant has willfully infringed upon Oakley's exclusive rights under the '968 patent, with full notice and knowledge thereof. Defendant sold and is selling such infringing sunglasses, and will continue to do so unless restrained therefrom by this court, all to the great loss and injury of Oakley.

55. Oakley is informed and believes and thereupon alleges that Defendant has derived, received, and will continue to derive and receive from its acts of infringement, gains, profits and advantages in an amount not presently known to Oakley. By reason of these acts of infringement, Oakley has been, and will continue to be, greatly damaged.

56. Defendant will continue to infringe U.S. Patent No. D354,968 to the great and irreparable injury of Oakley, for which Oakley has no adequate remedy

1 at law unless said Defendant is enjoined by this court.

2 WHEREFORE, Plaintiff Oakley, Inc. prays as follows:

3 1. That Defendant be adjudicated to have infringed Oakley's U.S. Patent
4 Nos. 5,387,949, 5,208,614, 5,137,342, 5,054,903, D354,968, and that the patents
5 are valid, enforceable, and owned by Oakley;

6 2. That Defendant, its agents, servants, employees, and attorneys and all
7 persons in active concert and participation with them, be forthwith preliminarily
8 and thereafter permanently enjoined from making, using or selling any eyewear
9 which infringe United States Patent Nos. 5,387,949, 5,208,614, D354,968;

10 3. For an assessment and award of damages against Defendant Bolle in
11 an amount no less than lost profits, reasonable royalty, or Defendant's profits
12 derived from its infringement of Plaintiff's patent rights, pursuant to 35 U.S.C. §§
13 284 and 289;

14 4. For an order requiring Defendant to deliver up and destroy all
15 infringing eyewear;

16 5. That an award of reasonable costs, expenses, and attorney's fees be
17 awarded against Defendant pursuant to 35 U.S.C. § 285;

18 6. That Defendant be directed to file with this court and serve upon
19 Oakley within 30 days after the service of the injunction, a report in writing under
20 oath, setting forth in detail the manner and form in which Defendant has complied
21 with the injunction; and

22 7. For such other relief as the Court may deem appropriate.

23
24 DATED: 4/16/09

WEEKS, KAUFMAN, NELSON & JOHNSON


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26 

27 GREGORY K. NELSON
28 Attorney for Plaintiff, Oakley, Inc.

JURY DEMAND

Plaintiff Oakley, Inc. hereby requests a trial by jury in this matter.

DATED: 4/16/09 WEEKS, KAUFMAN, NELSON & JOHNSON



GREGORY K. NELSON
Attorney for Plaintiff, Oakley, Inc.

EXHIBIT 1



US005387949A

United States Patent [19]**Tackles**[11] **Patent Number:** **5,387,949**[45] **Date of Patent:** **Feb. 7, 1995**[54] **EYEGLASS CONNECTION DEVICE**[75] **Inventor:** George Tackles, Lake Elsinore, Calif.[73] **Assignee:** Oakley, Inc., Irvine, Calif.[21] **Appl. No.:** 825,476[22] **Filed:** Jan. 29, 1992[51] **Int. Cl.⁶** G02C 5/14[52] **U.S. Cl.** 351/121; 351/44;
351/110; 351/140[58] **Field of Search** 351/121, 110, 111, 140,
351/41, 158, 153, 141, 142, 149, 44[56] **References Cited****U.S. PATENT DOCUMENTS**

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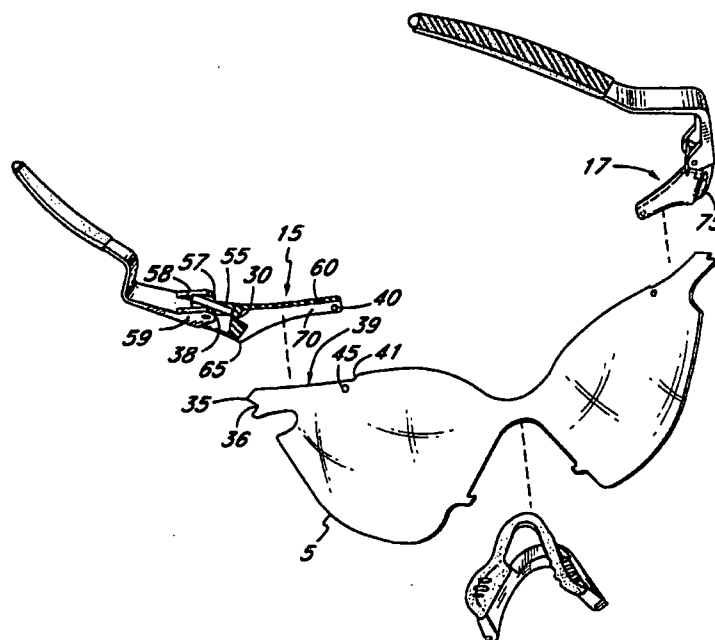
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Primary Examiner—William L. Sikes
Assistant Examiner—Hung Xuan Dang
Attorney, Agent, or Firm—Knobbe, Martens, Olson & Bear

[57] **ABSTRACT**

Disclosed is a connector for use in connecting a lens to an earstem, comprising a main body which contains a hinge end and a lens receiving end. The connector contains a channel for receiving a portion of the lens. The pivot end of the channel contains a recess whereas the locking end of the channel contains a projection. The hinge end of the connector is attached to the earstem by a releasable pin connection. The lens is connected to the connector by inserting a lens into the channel where the lens is pivoted at the pivot end and then the connector is snapped down to cover over the top edge of the lens. Variations, component parts, and a wire frame dual lens detachable component system are also disclosed.

18 Claims, 3 Drawing Sheets

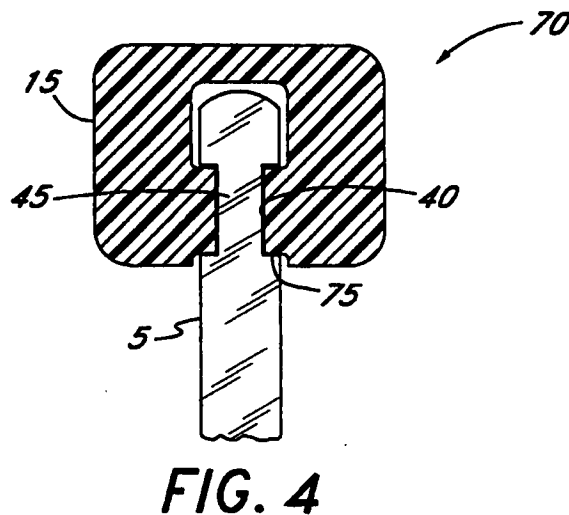
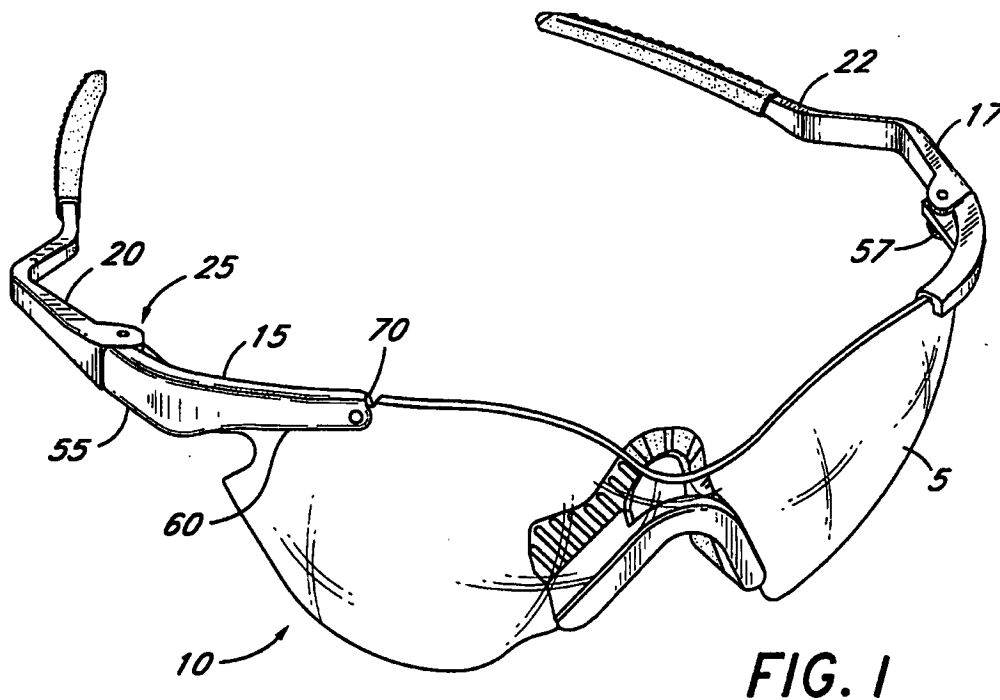


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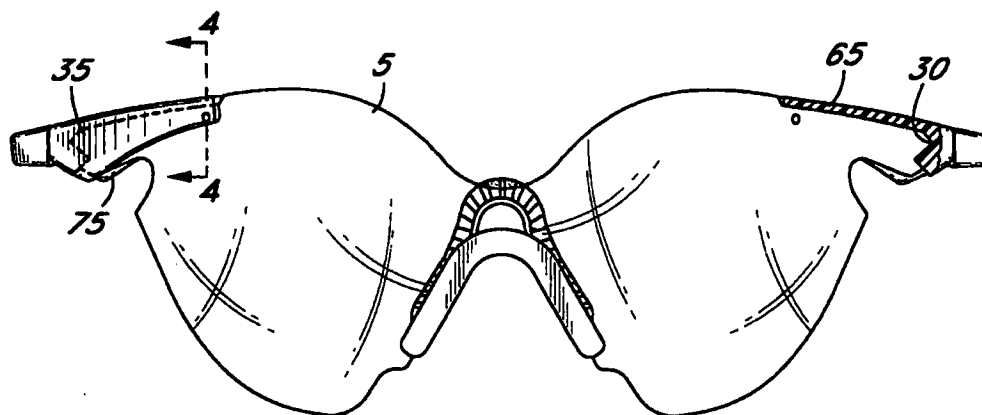
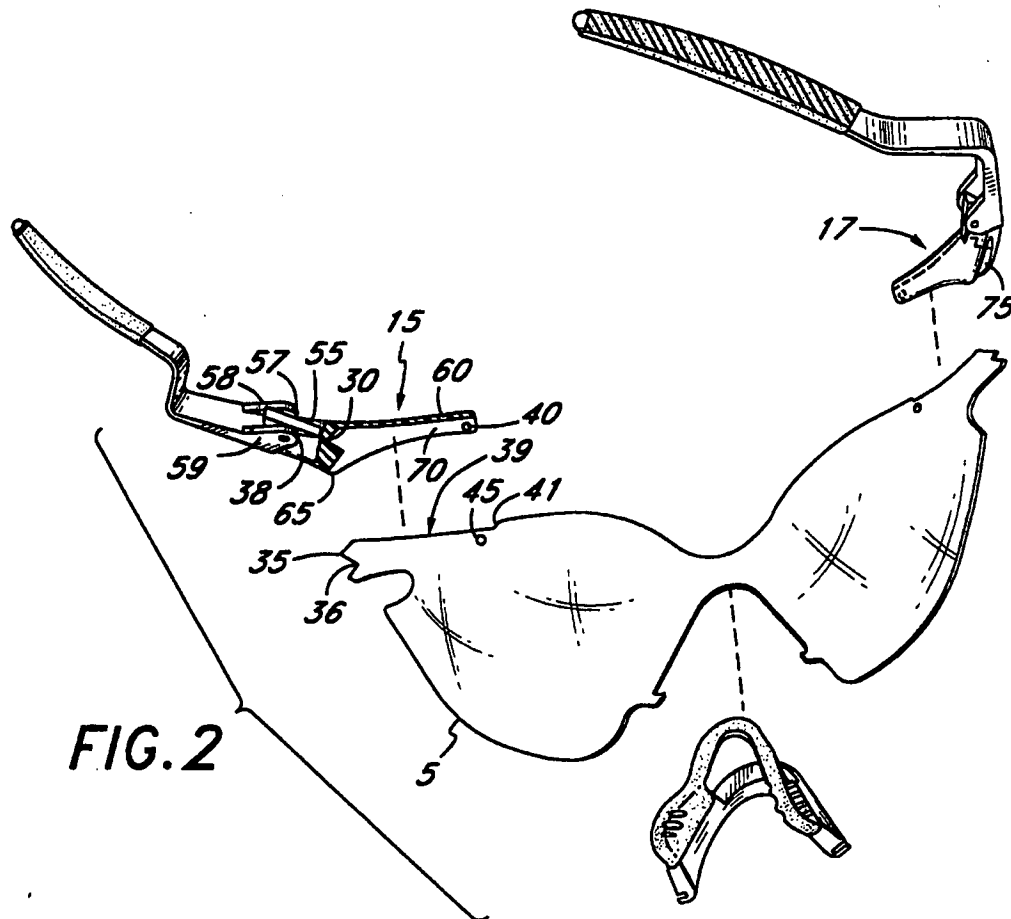


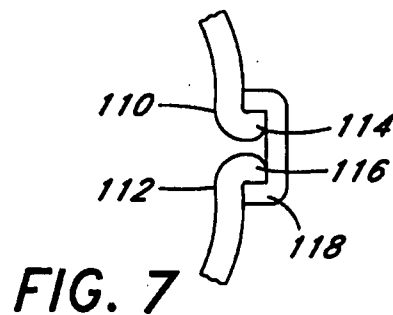
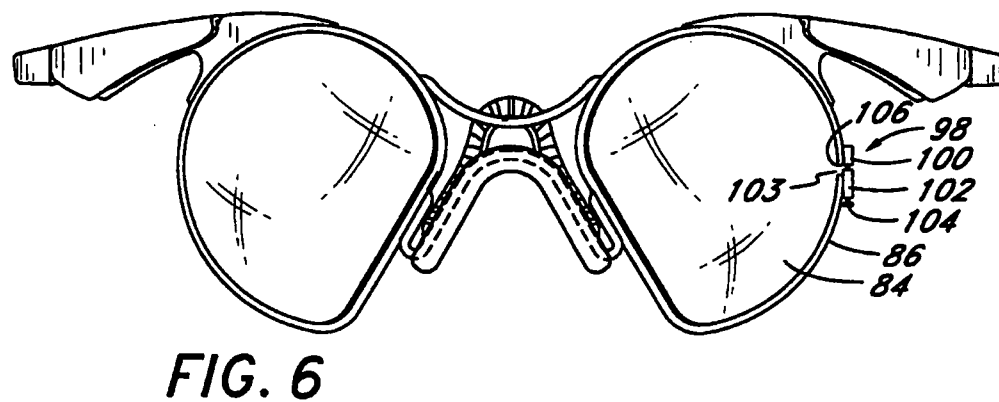
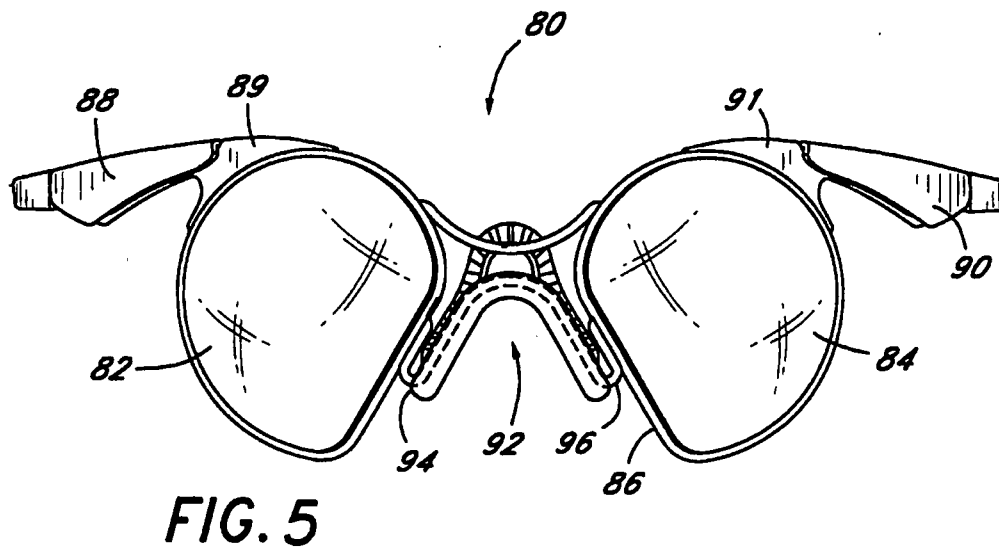
FIG. 3

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EYEGLASS CONNECTION DEVICE

BACKGROUND OF THE INVENTION

The present invention relates to a connector for connecting an eyeglass lens to an earstem. The connector enables the user to interchange different earstems with different lenses, thus creating different color or configuration combinations.

This invention can be used with any shape of lens or earstem that is designed to accept the connector. In addition, the connector of the present invention is useable with both dual lens and unitary lens eyeglass systems. The connector is easily attachable and removable from the top, side or bottom edge of the lens, yet provides a sturdy connection when locked into position.

Unitary lens eyeglasses having interchangeable lenses are known in the art. See, for example, U.S. Pat. Nos. 4,824,233 and 4,867,550, both to James H. Jannard. The upper frame in these prior devices generally comprises a bar extending across the top edge of the lens and connecting to both earstems.

In order to switch lenses, the top edge of the new lens typically has a complementary shape to a slot extending the length of the upper frame. Thus, the shape of the top edge of the lens was generally dictated by the unique shape of the frame.

Thus, there remains a need for a connector that allows for the quick and easy interchange of earstems or lenses that will be secure when in the locked position, but that minimizes the need for structural correspondence between the edge of the lens and the lens contacting portion of the frame, and which does not require a frame along the entire top edge of the lens.

SUMMARY OF THE INVENTION

There has been provided, in accordance with one aspect of the present invention, an eyeglass connection device that connects the earstem to the lens, which enables the user to interchange the lens or earstem. There are two connectors in a standard eyeglass assembly, each connecting an earstem to the lens. Thus, one may change both earstems or either one of them.

The connector comprises a main body having a lateral end a medial end, and a lens receiving channel extending from the medial end in the direction of the lateral end. A first interlock structure is provided in the lateral end of the channel, and a second interlock structure is spaced apart from the lateral end of the channel.

Preferably, the first interlock structure comprises a locking surface for engaging a corresponding locking surface on a lens for resisting vertical upward motion of the lateral end of the connector with respect to the lens. The locking surface on the first interlock structure preferably comprises a ramped edge of a projection on the connector. The projection is preferably integrally molded on the connector, and extends within the channel in the medial direction.

The second interlock structure comprises a locking surface for releasably engaging a corresponding locking surface on the lens. Preferably, the second interlock structure comprises at least one projection within the channel for engaging a recess in the lens. More preferably, the second interlock structure comprises first and second projections on the connector extending towards each other from opposite sides of the channel for engaging opposing recesses in the lens. Alternatively, the second interlock structure comprises at least one recess

in the channel for receiving at least one projection on the lens.

In accordance with a further aspect of the present invention, there is provided a sunglass comprising a unitary transparent lens adapted to extend in a curved pane in the path of the wearer's left and right eye fields of vision, said lens having at least one connector extending along a portion of an edge of the lens, the connector having an elongated slot formed therein to removably receive a portion of the edge of the lens.

At least one projection is provided on the lens to interlock within a recess on the connector at a first end of the connector. A locking surface is provided on the connector, spaced apart from the recess, for releasably engaging a locking surface on the lens.

Preferably, the connector extends no more than about one-third of the way across the top edge of the lens. More preferably, the connector extends no more than about one-fifth of the way across the top of the lens. Alternatively, the connector extends along at least a portion of either the lateral edge of the lens or the bottom edge of the lens. In a further alternative, the connector connects to a flange or other extension of a frame for the lens.

In accordance with a further aspect of the present invention, there is provided a method of removably securing an earstem to a lens or frame in a pair of eyeglasses of the type having a right and left lens region, a nose piece and right and left earstems. The right and left lens regions are generally defined by a horizontal axis which extends from side to side throughout the left and right lens regions, and which is longer than a vertical axis which extends generally perpendicular to the horizontal axis.

The method comprises the steps of providing a frame or lens having a first and a second interlock structure thereon, and providing a connector having a slot therein for receiving the lens, said connector having a first and second complementary interlock structure thereon.

The connector is advanced along the horizontal axis until the first interlock structure of the connector is in contact with the first interlock structure on the lens. The second interlock structure on the connector is thereafter rotated downward, generally along the vertical axis, until the second interlock structure on the connector engages the second interlock structure on the lens.

In accordance with a further aspect of the present invention, there is provided a lens for assembly using the connectors of the present invention into an eyeglass of the type suitable for participation in active sports such as biking, skiing and the like.

The lens comprises a unitary pane having an upper edge and a lower edge, the lower edge having a nose piece opening formed therein for cooperating with the connectors and earstems to mount the lens on the nose of the wearer. The nose piece opening has an upper extremity, and the distance separating the upper extremity of the nose piece and the upper edge of the pane being defined as D1, and the distance separating the upper edge of the pane and the lower edge of the pane is defined as D2. D1 is in the range between about $\frac{1}{4}$ inch and $1\frac{1}{4}$ inches, and D2 is in the range of from about $1\frac{1}{4}$ inches to about $2\frac{1}{4}$ inches.

The lens has an arcuate cross-sectional configuration in a horizontal direction from a first lateral end to a

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second lateral end, having an arc length within the range of from about 5- $\frac{1}{2}$ inches to about 7 inches.

At least one lateral interlock structure is provided in the upper lateral region of the lens, and at least one medial interlock structure is spaced apart from the lateral interlock structure by no more than about one-half of the arc length of the lens.

Further objects, features and advantages of the present invention will become apparent in the detailed description of the preferred embodiments which follows, when considered together with the attached figures and claims.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a front perspective view of a connection device of the present invention as part of an eyewear system;

FIG. 2 is a partial exploded view of the eyewear of FIG. 1, including a partial cut away view of a connection device;

FIG. 3 is a front elevational view of eyewear including connection devices of the present invention, with one connection device in partial cut away view; and

FIG. 4 is a cross-sectional view of a connection device of the present invention taken along line 4—4 of FIG. 3.

FIG. 5 is a front elevational view of a further embodiment of the present invention.

FIG. 6 is a front elevational view of a further embodiment of the present invention.

FIG. 7 is a partial elevational view of a frame closure lock in accordance with the present invention.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Referring to FIG. 1, there is disclosed in accordance with one aspect of the present invention a unitary lens 5 connected to earstems 20, 22 via connectors 15, 17 to form an eyeglass system 10.

The eyeglass system 10 may comprise either a dual lens system or a unitary lens system. Dual lens systems are well known in the art of prescription glasses, and include a separate right lens and left lens held in place in front of the range of vision of the wearer's right and left eyes by a conventional frame. See, e.g., FIG. 5.

The unitary lens systems utilize a single lens extending throughout both the wearer's left eye and right eye fields of vision. Unitary lenses having a variety of configurations which may be used in combination with the present invention are known in the art. For example, unitary lenses having a configuration which defines a portion of the surface of a cylinder are disclosed in U.S. Pat. No. 4,859,048 to James H. Jannard, which is incorporated herein by reference. Unitary lenses having a configuration which defines a portion of the surface of a toroid are disclosed in U.S. Pat. No. 4,867,550 to James H. Jannard, which is also incorporated herein by reference. In addition, unitary lenses having a configuration which defines a portion of the surface of a sphere, a frusto conical or other geometrical configuration can also be utilized in combination with the connectors of the present invention.

Since both connectors 15, 17 and both earstems 20, 22 are preferably mirror images, respectively, reference will be made to only one connector 15 and one earstem 20 herein. Referring to FIG. 1, connector 15 comprises a hinge end 55 and a lens receiving end 60.

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In the illustrated embodiment, the connector 15 has a lens receiving channel 75 that starts from the lens receiving end 60 and extends through at least a part of the length of the connector 15. The channel 75 has a locking end 70 located at the lens receiving end 60 of the connector 15, and a pivot end 65. See FIG. 2. The terms "locking end" and "pivot end" are used only as descriptive terms for the functioning of the illustrated embodiment, and not as a limitation on the scope of the invention.

The length of the connector 15 and channel 75 can be varied depending upon the desired contact area between the connector 15 and the connector contacting surface 39 of lens 5. Typically, each connector will extend no more than about half way across the top of the lens 5 in a top mount embodiment. Preferably, each connector will extend no more than about a third of the way across lens 5 thereby leaving at least about a third of the upper lens edge exposed. More preferably, connector 15 will extend no more than about one fifth of the arc length of lens 5. Thus, in a lens having an arc length of about 6 inches, each connector contacting surface 39 will have a length within the range of from about $\frac{3}{4}$ inches to about 1- $\frac{1}{4}$ inches.

Preferably, the medial end of the connector contacting surface 39 is defined by a ramp or shoulder 41 corresponding to the thickness of the back wall of the channel 75 so that the upper edge of the installed connector 15 and lens 5 form a generally smooth transition.

Alternatively, the connector 15 can readily be adapted to extend along the lateral edge or bottom edge of the lens 5. In these embodiments, the connector will be releasably retained on the lens by two or more cooperating locking surfaces, as will be discussed in connection with the top mount embodiment, infra.

The hinge end 55 of connector 15 is connected to the earstem 20 via a pin connection 25. In the illustrated embodiment, a flange 57 extends from the main body of the connector 15, and is provided with a pin or recess to cooperate with corresponding structure on the earstem for pivotably securing the earstem 20. The pin connection 25 allows the earstem 20 to be folded inward toward the lens 5 so that the eyeglass 10 will take a more compact shape.

In general, flange 57 is adapted for removable insertion between a pair of generally parallel extensions 58 and 59 on the hinge end of the earstem 20. See, e.g., FIG. 2. Flange 57 in the illustrated embodiment is provided with a pair of opposing pins extending in opposite directions therefrom. Each pin is received in a recess or bore in the corresponding extension 58 or 59. These components are preferably molded or formed from a plastic material that will permit the extensions 58 and 59 to be separated slightly to releasably snap over the pins on flange 57.

Alternatively, the relationships of these components can be reversed in a variety of ways. For example, pins can be provided extending towards each other from the opposing inside surfaces of the extensions 58 and 59 to be received by a bore in the flange 57. The pin connection 25 will not be further described since variations will be readily understood by one of skill in the art in view of the disclosure herein.

Referring to FIG. 2, the lens 5 is provided with a first locking structure such as tooth 35, spaced apart from a second locking structure such as indent 45. The tooth 35 defines a recess 36 on the bottom side thereof for receiv-

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ing an interlocking structure such as extension 38 on the connector 15.

Although illustrated as an extension 38 on the connector 15 for engaging a recess 36 on the lens, any of a variety of complementary surface structures on the lens and connector will accomplish the inventive connection. In general, the first locking structure comprises a structure on the lens having a locking surface for resisting vertical upward movement of a corresponding locking surface on the connector 15. This may be accomplished by cooperating projections and indents having a variety of configurations, including interlocking "teeth" pins and recesses, beads and grooves and the like, as will become apparent to one of skill in the art in view of the present disclosure.

For example, the upper edge 39 of the connector receiving portion of the lens 5 can be provided with a plurality of bumps or projections extending generally transversely to the local plane of the lens. Alternatively, a continuous raised bead can extend along the edge 39 of the lens 5. In this embodiment, the inner surface of the channel 75 is provided with at least one recess for cooperating with the raised lens structure to provide a secure friction or interference fit. Installation can then be accomplished by sliding the lens axially into a slot on the connector having a "T" or functionally similar type cross section. Thus, the first and second locking structure can merge into a continuation of the same structure. The connector can additionally be permanently adhered to the lens such as by solvent based adhesives or heat; however, the two components remain removably secured in the preferred embodiment.

Referring to FIGS. 3 and 4, the second locking structure at medial end 70 of the channel 75 contains at least one interlocking structure such as projection 40. The projection 40 snaps into the indent 45 of the lens 5 when the connector 15 is locked into position.

There may be one indent 45 extending partially or completely through the lens, or two located on opposite sides of the lens 5. Indent 45 can take the form of a circular hole, elongate slot, shelf or shoulder formed beneath a ramp or otherwise, as long as a surface is provided for cooperating with the corresponding structure on lens 5 to produce a friction or interference fit.

Accordingly, there may be one projection 40 or there may be two or more located on opposing sides of the interior of the channel 75. The projection 40 can be of any shape generally as long as it has an interference fit with the corresponding locking structure on the lens, such as indent 45. The projection 40 can extend part-way or even all the way along the length of the channel 75 in the form of a ridge, as has been discussed. In this embodiment, the first and second locking structures may be merged into a single elongate or repeating structure. The projection 40 is illustrated as located slightly above the bottom edge of the connector 15, but it can be located exactly on the bottom edge.

As will be apparent in view of the disclosure herein, the interlock structure on the lens cooperates with the corresponding interlock structure on the connector to produce an interference fit which resists both upward rotation of the connector about the tooth 35, and also lateral motion of the connector 15 with respect to the lens 5.

To attach the connector 15 to the lens 5, the tooth 35 of the lens 5 is advanced into the recess 30 of the connector 15 while the longitudinal axis of connector 15 is angled slightly above parallel to surface 39, so that the

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lens receiving end 60 is positioned above the connector receiving edge 39 of the lens 5. Once the tooth 35 is positioned in the recess 30, the lens receiving end 60 of the connector 15 can be pivoted down and snapped onto the top edge of the lens 5. The projection 40 of the connector 15 will advance into the indent 45 of the lens 5 to provide an interference fit. Removal is accomplished by the same steps in reverse. Removing the projection 40 from the indent 45 is accomplished by plastic deformation of the material utilized in making the connector 15 as the lens receiving end 60 is rotated upward about the tooth 35.

The order of attachment of the first and second locking structures will depend upon the particular embodiment. For example, if the medial locking structure comprises a projection and recess which are roughly mirror images of the lateral locking structure, either the medial or the lateral end of the connector can be set first.

The connector 15 is preferably molded as an integral unit from any of a variety of plastics conventionally used for detachable component sunglass frames. Alternatively, the slot 75 can be milled as a post molding step. In a unitary lens embodiment, the lens is preferably injection molded from polycarbonate or other conventional material and cut or ground to produce the appropriate profile.

Since the connector 15 is attached to the lens 5 at only a relatively small portion of the top, side or bottom edge of lens 5, the shape of the top edge of the lens may be varied without regard to the shape of an upper frame. This can be advantageous in a variety of circumstances, such as for uses in which it is desirable to minimize obstacles to the range of vision at the upper portion of the lens.

For example, bicyclists tend to look through the uppermost portion of the lens and can be distracted or limited by an upper frame. In addition, the range of vision for each eye at the top of the field of vision does not necessarily follow a uniform curve having a continuous single radius. Thus, positioning a single arcuate upper frame sufficiently high that it optimizes the field of view can result in the use of unnecessary lens and frame material in regions where it extends beyond the upper range of vision.

By eliminating the need for a full upper frame, the present invention permits contouring of the upper edge of the lens in a manner that minimizes weight while maximizing protection of the wearer's full field of vision, and at the same time retaining all of the advantages of rapid interchangeability of components without the use of tools.

Referring to FIG. 5, there is disclosed a further embodiment in accordance with the present invention. A wire frame pair of eyeglasses 80 is disclosed, having a right lens 82 and a left lens 84 disposed in a wire frame 86. In a preferred embodiment, lenses 82 and 84 are removably disposed in the frame 86 to permit selective interchanging of lenses, as will be discussed.

Wire frame 86 is provided with a right mounting flange 89 and left mounting flange 91 for receiving connectors 88 and 90, respectively. Preferably, connectors 88 and 90 are removably secured to flanges 89 and 91, in the same manner as has been discussed in connection with FIGS. 1-4, supra.

Flanges 89 and 91 may be constructed of any of a variety of materials having sufficient structural strength to accomplish the intended function. However, in a preferred embodiment, the flanges 89 and 91 comprise a

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metal which is bondable to the metal used for the construction of the frame 86. A wide variety of metals are known in the art which may be utilized for the present purposes, including titanium, aluminum, nickel silver alloys, stainless steel, brass and various non-metal composites. These metals or other materials may be drawn into wire, or stamped from sheet stock, or otherwise molded or formed to create a frame 86 which may then be secured such as by soldering or brazing to flanges 89 and 91, which are preferably stamped from sheet stock, and thereafter provided with any desired curvature.

Preferably, the wire frame glasses 80 are provided with a nose piece 92 having a slot 94 extending along the upper surface thereof to receive a nose piece connector wire or flange 96. The nose piece connector wire 96 is preferably secured to the remainder of frame 86 by conventional brazing or soldering techniques. The foregoing construction permits the user interchangeability of nose pieces onto the wire frame 86, with the nose piece releasably retained in position by friction or interference fit structures, as will be apparent to one of skill in the art.

In accordance with a further embodiment of the detachable component wire frame glasses 80 of the present invention, there is provided a means for removably retaining the lenses 82 and 84 within the wire frame 86. Referring to FIG. 6, there is disclosed a lens 84 mounted in a frame 86 which has been provided with a frame closure lock 98. Closure lock 98 may be provided at any location along the perimeter of lens 84, such as on the lateral end as illustrated, on a medial surface, or at the connection point between the frame 86 and the flange 91.

The closure lock 98 in the embodiment illustrated in FIG. 6 comprises a threaded barrel 100 secured to the frame 86. Threaded barrel 100 is axially aligned with a tubular sleeve 102 secured to an adjacent portion of frame 86. A discontinuity or space 103 is provided in the frame 86 between the threaded barrel 100 and sleeve 102, as will be understood by one of skill in the art.

A screw 104 extends axially through the sleeve 102 and into the threaded barrel 100. Tightening or loosening screw 104 will draw adjacent ends 106 and 108 of frame 86 towards each other or away from each other, thereby reducing or enlarging the circumference of the frame 86 which encircles lens 84.

In this manner, the circumference of frame 86 can be enlarged to release the lens 84 so that it may be interchanged with another lens having different refractive properties or different color densities or other design configurations.

A variety of alternative embodiments based upon the axially aligned barrel embodiment are contemplated herein. For example, the sleeve 102 or a flange need only have a sufficient axial length to support the screw 104. The screw 104 may be a conventional threaded machine screw, or may be a modified rod having one or more radially outwardly extending projections or a medical luer lock configuration.

A rod having a "T" shaped distal end can be inserted into a keyway in the opposing barrel, and rotation of the rod through an angle, e.g., of about 90° will move the "T" structure out of alignment with the keyway to prevent retraction of the rod. In general, any locking structure which involves a rod or pin which is rotatable from a first, aligned position to permit axial insertion into a keyway, and a second, nonaligned position to prevent retraction from the keyway will work.

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In any of the foregoing "barrel" embodiments of the closure lock, the closure lock structure can be located at any convenient point around the periphery of the lens. Preferably, the closure lock will be disposed on the posterior side of the flange 91.

Referring to FIG. 7, there is disclosed another embodiment of the frame closure lock in accordance with the present invention. In this embodiment, the frame is severed to provide two abutting ends 110 and 112 having a space therebetween. Each of ends 110 and 112 is provided with an outwardly extending projection 114 and 116, respectively. Once a lens 84 has been disposed within the wire frame 86, the ends 110 and 112 are manually drawn towards each other, and a retention clip 118 may be snapped over the projections 114 and 116 to retain the frame 86 in its reduced circumference configuration, thereby retaining the lens.

For this purpose, the contact surfaces between the abutment 114, 116 and the clip 118 are preferably configured in a manner that provides an interference fit to retain the clip 118 in place until the resilience of the clip 118 is overcome, such as by prying with a fingernail or removal tool. The contact surfaces between the clip 118 and abutments 114 and 116 will therefore be angled and toleranced in a manner that provides a sufficient resistance to removal of clip 118 that it will not be likely to come unconnected during normal use. Clip 118 may be constructed from metal, or from any of a wide variety of polymeric materials which are known in the sunglass manufacturing art.

In a variation of the foregoing, the nose piece, nose-piece connector 96 or flange 91 may be configured to function as clip 118, thereby permitting interchangeability of the lens by removing an eyeglass component. For example, one end 106 of frame 86 can be bonded to flange 91, and the space 103 provided in the frame at a point adjacent the connection to flange 91. The other end 108 can then be removably secured to the flange to accomplish the interchangeability of lenses.

The lens 84 and frame 86 may be provided with any of a variety of interlock structures which will become apparent to one of skill in the art in view of the disclosure herein. For example, the outer periphery of lens 84 in one embodiment is provided with a radially inwardly extending channel extending all the way around for receiving a wire frame 86 therein. Tightening of the frame closure lock 98 reduces the circumference of the wire 86 so that it rests in the channel formed around the circumference of the lens 84. In an alternate embodiment, the lens 84 is provided with a radially outwardly extending flange having the same or a reduced thickness compared to the remainder of the lens. The flange is received within a groove provided around the inside surface of the wire frame 86 to provide an interlock fit.

Thus, there has been provided in accordance with this aspect of the present invention a detachable component system having interchangeable left and right lenses, an interchangeable nose piece and interchangeable connectors for providing hinged support to a pair of removably secured earstems. Although described as a wire frame eyeglass 80, it is to be understood that the wire 86 can readily be replaced by stamped or rolled metal sheet stock or extruded or molded polymeric materials, which extend outwardly from the contact surface with the lens as far as is practical for a given purpose. For example, in an embodiment intended for use as protective eyewear, the frame 86 preferably extends a relatively large distance from side to side and

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from top to bottom to create a "mask" of metal or plastic which will provide sufficient eye protection for the intended application. In this manner, protective prescription lens eyewear may be provided for a wide variety of uses, ranging from surgery, welding, bicycle racing and others.

Although this invention has been described in terms of certain preferred embodiments, other embodiments that are apparent to those of ordinary skill in the art are also within the scope of this invention. Accordingly, the scope of this invention is intended to be limited only by the appended claims.

What is claimed is:

1. A connector for eyeglasses, for connecting one or more earstems to a lens, said connector comprising:
 - a main body with a lateral end and a medial end;
 - a lens receiving channel extending from the medial end in the direction of the lateral end;
 - a first interlock structure in the lateral end of the channel, said first interlock structure comprising a locking surface for engaging a corresponding locking surface on the lens for resisting vertical upward motion of the lateral end of the connector with respect to the lens, said locking surface on the first interlock structure comprising a ramped edge of a projection on the connector; and
 - a second interlock structure spaced apart from the lateral end of the channel.
2. A connector for eyeglasses as in claim 1, wherein the projection is integrally molded on the connector and extends within the channel in the medial direction.
3. A connector for eyeglasses as in claim 1, wherein the second interlock structure comprises a locking surface for releasably engaging a corresponding locking surface on the lens.
4. A connector for eyeglasses as in claim 1, wherein the second interlock structure comprises a projection within the channel for engaging a recess in the lens.
5. A connector for eyeglasses as in claim 4, wherein the second interlock structure comprises first and second projections on the connector extending toward each other from opposite sides of the channel.
6. An eyeglass, comprising a lens, an earstem, and at least one connector as defined in claim 1 for removably connecting the earstem to the lens.
7. A eyeglass as in claim 6, further comprising an earstem pivotally secured to the connector.
8. An eyeglass, comprising a lens, an earstem, and at least one connector as defined in claim 1 for removably connecting the earstem to the lens.
9. Sunglasses, comprising:

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a unitary transparent lens adapted to extend in the path of the wearer's left and right eye fields of vision; and

at least one connector as defined in claim 1 extending along a portion of an edge of said lens, said lens having at least one projection on the lens to interlock with said connector.

10. A sunglass as in claim 9, further comprising a second connector secured to said lens.

11. A sunglass as in claim 9, further comprising an earstem pivotally secured to said connector.

12. A sunglass as in claim 9, wherein said connector extends no more than about one-third of the way across a top edge of the lens.

13. A sunglass as in claim 9, wherein the connector extends no more than about one-fifth of the way across the top edge of the lens.

14. A sunglass as in claim 9, wherein said connector extends along at least a portion of the lateral edge of the lens.

15. A sunglass as in claim 9, wherein said connector extends along at least a portion of the bottom edge of the lens.

16. The connector of claim 1, further comprising an earstem pivotally secured to the connector.

17. A connector for eyeglasses, for connecting one or more earstems to a lens, said connector comprising:

- a main body with a lateral end and a medial end;
- a lens receiving channel extending from the medial end in the direction of the lateral end;
- a first interlock structure in the lateral end of the channel; and
- a second interlock structure spaced apart from the lateral end of the channel, said second interlock structure comprising a recess in the channel for receiving a projection on the lens.

18. An eyeglass, comprising:

a lens, said lens having a connector contacting surface having a projection at a lateral point thereon and a recess at a medial point thereon;

an earstem; and

at least one connector for connecting one or more earstems to a lens, said connector comprising a main body with a lateral end and a medial end; a lens receiving channel extending from the medial end in the direction of the lateral end; a first interlock structure in the lateral end of the channel; and a second interlock structure spaced apart from the lateral end of the channel, said connector for removably connecting the earstem to the lens.

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EXHIBIT 2



US005208614A

United States Patent [19]**Jannard**[11] **Patent Number:** **5,208,614**[45] **Date of Patent:** **May 4, 1993**[54] **CONCAVELY INDENTED LENSES FOR EYEWARE**[75] **Inventor:** James H. Jannard, San Juan Capistrano, Calif.[73] **Assignee:** Oakley, Inc., Irvine, Calif.[21] **Appl. No.:** 620,648[22] **Filed:** Nov. 30, 1990[51] **Int. Cl.:** G02C 7/02[52] **U.S. Cl.:** 351/41; 351/158; 351/159[58] **Field of Search** 351/158, 159, 41, 43, 351/44[56] **References Cited****U.S. PATENT DOCUMENTS**

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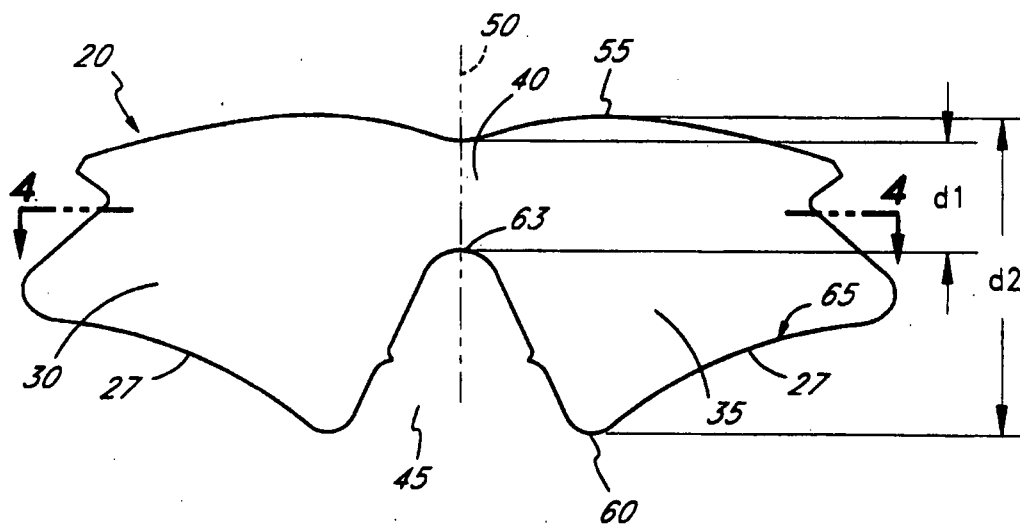
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Primary Examiner—Scott J. Sugarman[57] **ABSTRACT**

Disclosed is an arcuately molded lens for use in active eyewear, having along the bottom edge of each right and left lens regions at least one downwardly concave indented area. The indented area may extend across the entire bottom edge of each lens region or it may only extend along a portion of the lens region. Where there is only one concavity per lens region, it may be placed anywhere along the bottom edge of the lens, near the midpoint, center or periphery. The lens may also have multiple concave indentations along its bottom edge.

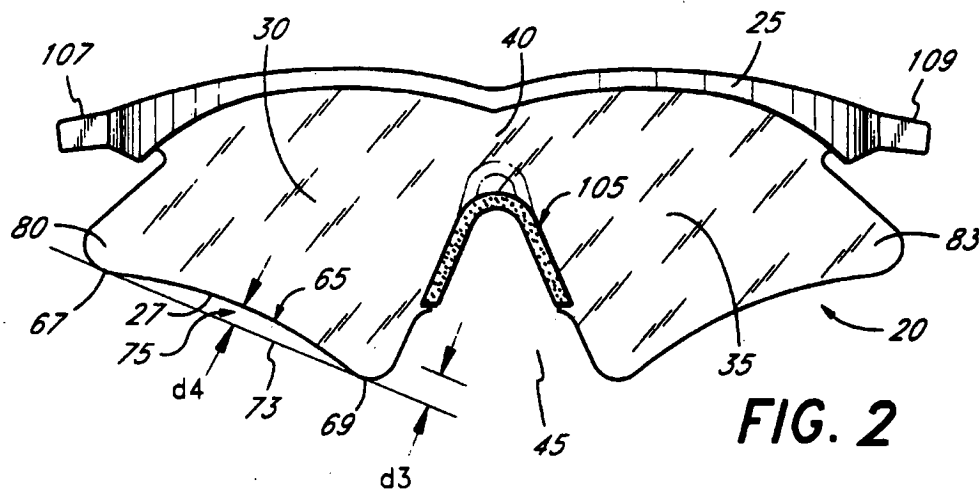
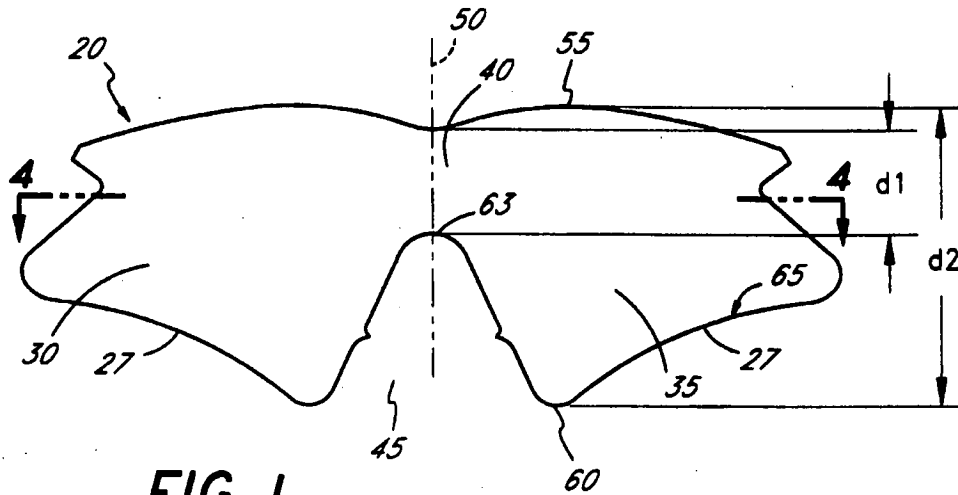
25 Claims, 4 Drawing Sheets

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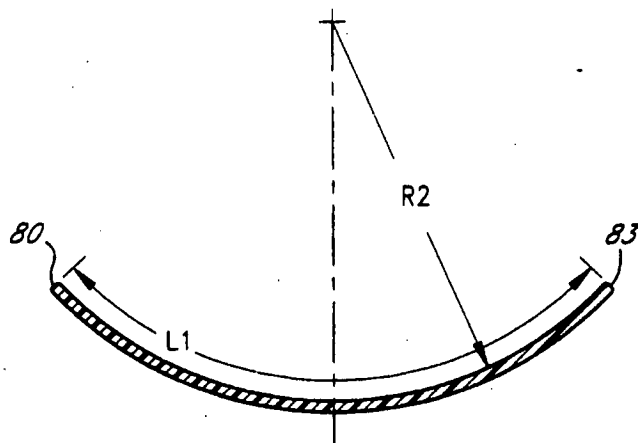
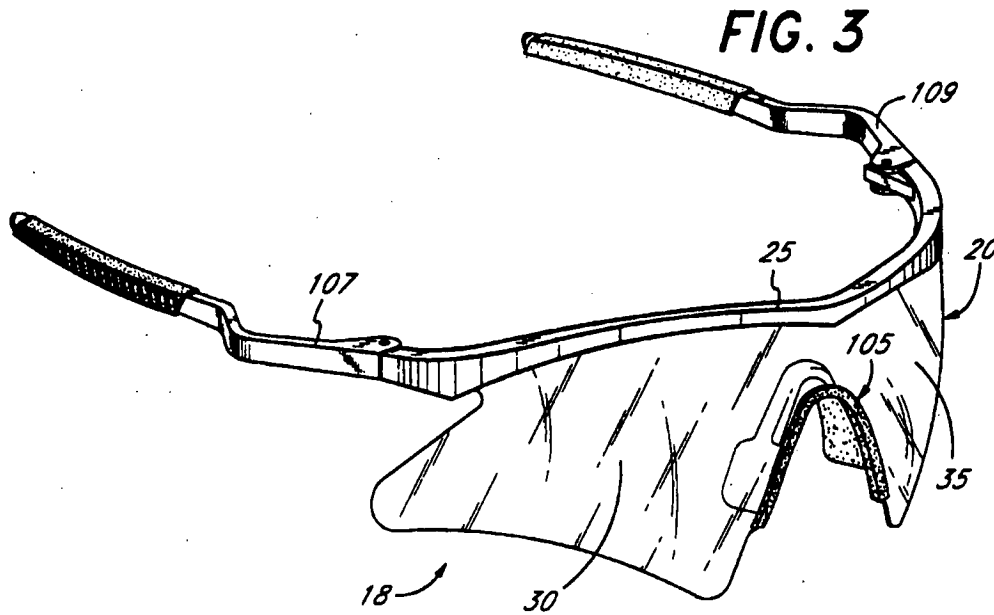


FIG. 4

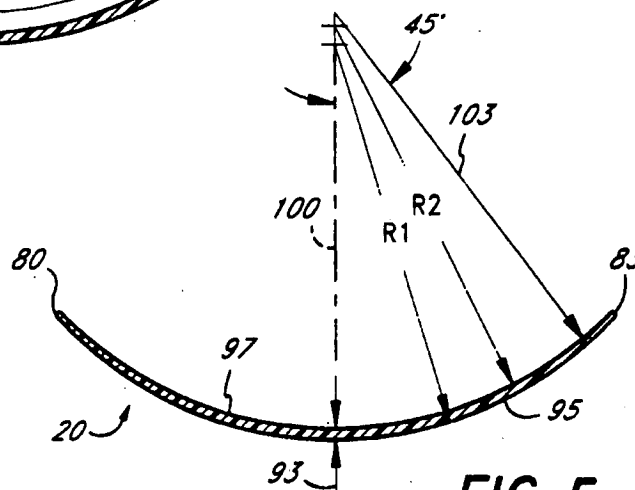


FIG. 5

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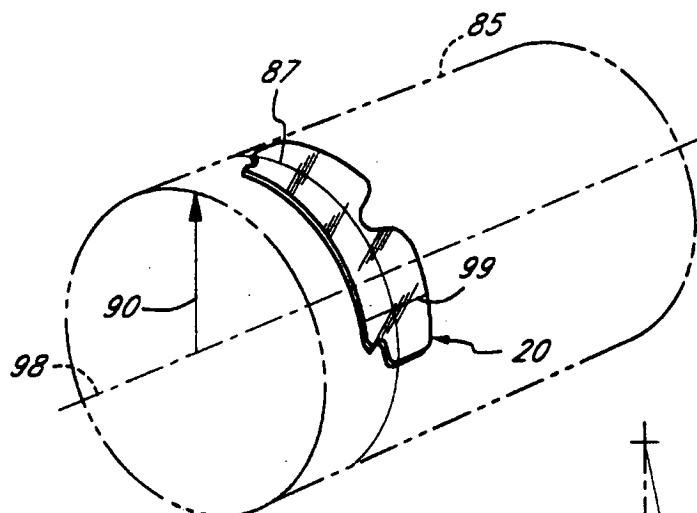


FIG. 6

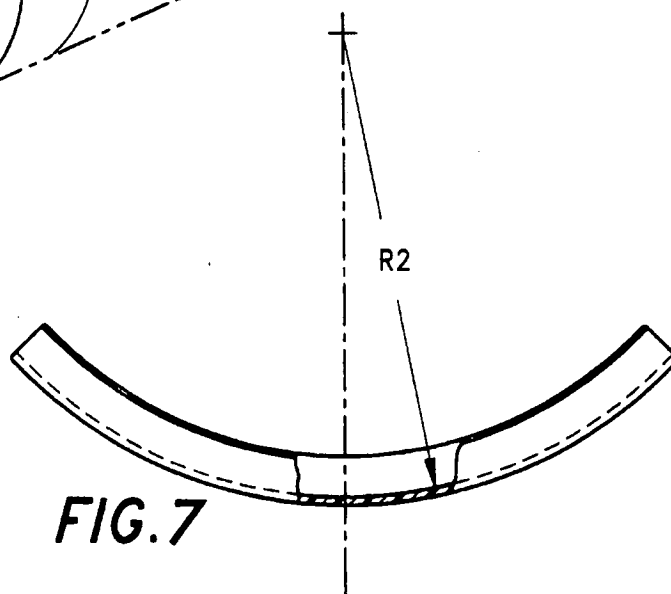


FIG. 7

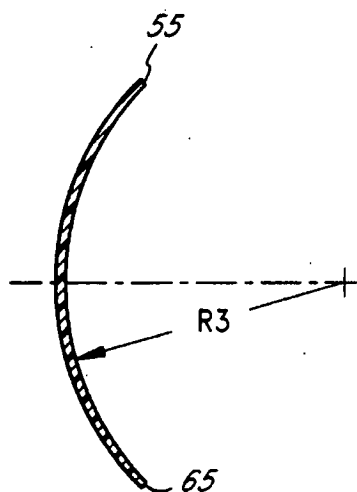


FIG. 8

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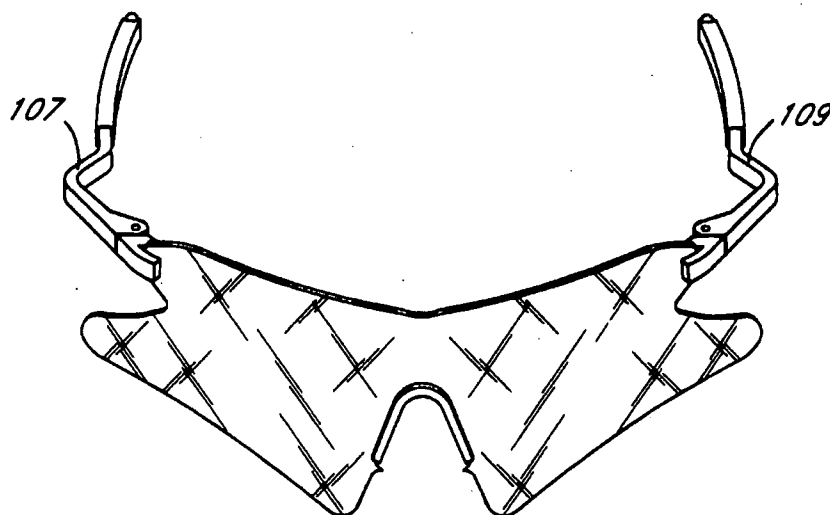


FIG. 9

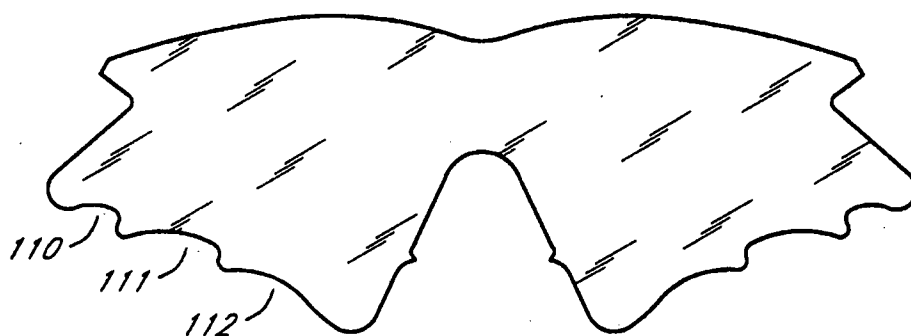


FIG. 10

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CONCAVELY INDENTED LENSES FOR EYEWEAR

BACKGROUND OF THE INVENTION

This invention relates generally to lenses used in eyewear suitable for active sports, and more particularly, to functional improvements attributable to the shape of the bottom edge of such lenses.

Eyewear typically worn during active sports such as hiking, skiing and bicycle racing is commonly designed to conform closely to the front and sides of the wearer's head. It is advantageous in such low profile eyewear to use arcuately molded lenses. Notwithstanding certain advantages attributable to the close fit, such as peripheral light interception and aerodynamic efficiency, sufficient ventilation may be impaired, resulting in the wearer being uncomfortable and possibly having impaired vision from fogging of the eyewear lenses. Prior efforts to alleviate this problem have been disclosed in U.S. Pat. Nos. 4,859,048 and 4,867,550, but they are by no means exclusive. The present invention offers an additional means to achieve the desired goals of providing comfort and optimum visibility without diminishing the advantages attendant in arcuately formed eyewear used for participation in active sports.

SUMMARY OF THE INVENTION

There has been provided, in accordance with one aspect of the present invention, an arcuately molded lens for use in eyewear suitable for participation in active sports. The lens has a top edge and a bottom edge having a nose opening for mounting the lens on the nose of a wearer and for defining a right and a left lens region. In one embodiment, there is a nose piece disposed in the nose opening. Over the nose opening in the lens there is a bridge portion. The distance separating the lower edge of the bridge portion and the top edge of the lens is defined as d1 and the distance separating the top edge of the lens and the lowest bottom edge of the lens is defined as d2. d1 is in the range of about $\frac{1}{4}$ inch to $1\frac{1}{4}$ inches, and d2 is in the range of about $1\frac{1}{4}$ inches to 3 inches. The lens also has an arcuate horizontal cross sectional configuration, wherein its arc length (L1) is in the range of from about 5 inches to about 7 inches. The bottom edge of each right and left lens region is concavely indented. There may be more than one concave indentation per each lens region. The concavely indented regions have a depth dimension within the range of about $\frac{1}{32}$ inch to about $1\frac{1}{4}$ inches. The sum of the areas of the indentations in a given lens pane in this embodiment may be between approximately 1% and 50% of the remaining area of the surface of that lens pane.

The lens of the present invention has an inner concave surface and an outer convex surface and a thickness there between. The thickness of the lens may be substantially constant throughout or may in at least one portion of each distal region be less than the thickness of the lens in its central region. The thickness of the lens at the midpoint of the central region may taper gradually to a reduced thickness in the distal regions.

In one embodiment of the present invention, the arcuate cross sectional configuration of the lens in its molded condition substantially conforms to the surface of a cylinder. The radius from the axis of the cylinder to an arc defining the inner concave surface of the lens is a substantially constant radius in the range of from

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about $2\frac{1}{4}$ inches to about $4\frac{1}{4}$ inches. The radius of curvature of the lens along a horizontal plane may be defined by R2, and the radius of curvature along a vertical plane through the lens may have a radius defined by R3, and R2 may be equal to or less than R3. In another embodiment, R2 is in the range of from about two inches to about four inches, and R3 is greater than or equal to 1.10 R2.

The lenses of the present invention may be mounted in a pair of eyeglasses, by pivotably attaching a right and a left earstem to each lens region. Alternatively, the lenses of the present invention may be secured to an upper frame, and earstems are pivotably secured to that frame.

In a further embodiment of the present invention, the lenses described above may be adapted to be used in a dual lens eyewear system suitable for participation in active sports.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a front elevational view of a lens of the present invention in a flattened condition;

FIG. 2 is a front elevational view of a lens of the present invention, having a frame attached and showing a measurement of the extent of indentation;

FIG. 3 is a front perspective view showing a lens of the present invention as part of an eyewear system;

FIG. 4 is a section along lines 4—4 of FIG. 1 normal to the vertical axis of the lens, in its normal arcuate configuration.

FIG. 5 is a sectional view like FIG. 4, of a tapered thickness embodiment of the lens of the present invention;

FIG. 6 is a perspective view of an arcuate lens of the present invention shown conforming to the surface of a cylinder;

FIG. 7 is a top plan view of a lens of the present invention with the R2 radius less than R3;

FIG. 8 is an elevational sectional view of the non-cylindrical embodiment of the lens illustrated in FIG. 7;

FIG. 9 is a front perspective view of assembled eyewear in accordance with one aspect of the present invention.

FIG. 10 is a front elevational view of a lens of the present invention having more than one concavity per lens pane.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Referring to FIGS. 1-3, there has been provided in accordance with one aspect of the present invention a lens 20 for mounting in a frame 25 to form eyewear 18 (FIG. 3), conformed to extend in the path of the wearer's left and right eye fields of vision. In particular, the invention relates to the indented or concave opening downward shape of the lower edge of the lens. The shape of one embodiment of the lens of the present invention is best understood by reference to FIG. 1, which illustrates a relatively smoothly curved, single, concave indentation 27 in each lens pane 30, 35. However, lenses of many other shapes may be envisioned having irregularly shaped indentations or multiple concave indentations for each eye pane (see FIG. 10), which will accrue the advantages of the present invention.

Lenses in accordance with the present invention can be manufactured by any of a variety of processes well

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known in the art. Preferably, the lens is injection molded and comprises a relatively rigid and optically acceptable material such as polycarbonate. The indentation 27 can be formed in the molding, cutting, or stamping process used to form the lens, or, preferably, is machined into a previously molded lens blank.

Alternatively, the lens can be stamped or cut from flat sheet stock and bent into a curved configuration. This curved configuration can then be maintained by the use of a relatively rigid, curved frame, or by heating the curved sheet to retain its curved configuration, as is well known in the thermoforming art.

A first eye pane 30 and a second eye pane 35 are located in front of the wearer's right and left eyes, respectively. A bridge portion 40 is provided to merge the first and second eye panes into a single lens. Beneath the bridge 40 there is provided a generally triangular nose opening 45. In another embodiment, the first and second panes are not merged into a single lens eyewear system, rather they consist of two separate lenses 20 adapted for use in a dual lens system.

It is understood that the eye panes 30 and 35 will, in the preferred embodiment, be essentially mirror images of each other about a central vertical axis 50 (FIG. 1), and the discussion in connection with one is intended to apply to both. The maximum height d_2 of the lens 20 (see FIG. 1) of the present invention, measured from the top edge 55 of the lens 20 to the lowest point 60 along the bottom edge 65, may be varied to optimize aesthetic and functional considerations, but will typically fall within the range of from about 1 to 3 inches, preferably from about $1\frac{1}{2}$ to about $2\frac{1}{2}$ and most preferably between about $1\frac{1}{2}$ to about $1\frac{3}{4}$ inches. The height d_1 of the lens 20, measured from the center of top edge 55 of the lens to the lower edge 63 of the bridge portion 40, may also vary, but preferably it is within the range of from about $\frac{1}{4}$ inch to $\frac{3}{4}$ inches and more preferably between about $\frac{1}{4}$ and $\frac{1}{2}$ inch.

The bottom edge 65 of lens 20 is provided with at least one region 27 which is concave, opening in a downward direction. One embodiment of such a concave region is illustrated in FIG. 2 as extending between the lowest points of the concavity 67 and 69. As illustrated therein, the bottom edge 65 is concave in relation to an imaginary straight line 73 drawn between relative low points 67 and 69. Thus, the bottom edge 65 can be seen as diverging away from straight line 73 for a distance d_3 which is greater than zero at at least one point.

Thus, by "concave downward," "indented," "diverging away" and the like terms herein used, it is meant that an imaginary straight line 73 drawn between the two lowest points of a concave indentation 27, for example 67 and 69, defines a regular or irregular enclosure having an area 75 of greater than 0 square inches. A lens in which no straight line 73 can be positioned so as to define a closed area 75 thus does not have a "concavity" as intended herein. This is true of continuously convex prior art lenses, in which case the imaginary line 73 can only be drawn as a tangent to some point along the lower edge 65 of the lens. In a lens having a perfectly straight lower edge, line 73 can only be parallel or coextensive with the lower edge 65, thereby failing to produce a closed space having a positive area 75.

In a dual lens system, there are two distinct lenses, or lens panes, as is well understood. In connection with single lens systems, the singular terms "eye pane" or "lens pane" herein will refer to precisely half of the area of the overall single lens. Thus, a single lens system will

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be deemed for the present purpose to be comprised precisely of two equal eye panes.

The extent of the indentation 27 can be characterized in terms of the ratio of the area 75 to the remaining area of the associated eye pane. For example, the area 75 of the concavity preferably is within the range of from about 1% to about 100% of the remaining area of the eye pane. Thus, in the latter instance, the area 75 is precisely the same as the area of the associated eye pane. Preferably, the area of the concavity will be within the range of about 1% to about 30% of the remaining area of the associated eye pane, and more preferably within the range of from about 3% or 4% to about 10% of the area of the associated eye pane.

An alternative way to characterize the indentation 27 in the lens of the present invention is by the depth d_3 thereof along an axis perpendicular to the axis of the imaginary straight line 73. Since the indentation 27 by definition requires a distance between straight line 73 and the bottom edge 65 of the lens, the depth d_3 can be measured along a perpendicular line drawn between straight line 73 and at least some point along bottom edge 65. Since the depth d_3 will vary across the length of the concavity, it is convenient to measure the maximum depth d_4 for each concavity. The maximum depth d_4 is the deepest part of the concavity measured by a line drawn perpendicularly to straight line 73.

In a single concavity embodiment such as illustrated in FIG. 2, the depth d_4 is generally within the range of from about $1/64$ of an inch to about one inch. Preferably, the depth will be in the range of from about $1/32$ inch to about $\frac{1}{4}$ inch, and most preferably between about $\frac{1}{8}$ inch and about $3/16$ inch, although in a design for applications where maximizing ventilation is deemed desirable, a minimum depth of at least about $3/16$ inch will be used, and a minimum of at least about $\frac{1}{4}$ inch or even $\frac{1}{2}$ inch may be desired.

The ventilation function will be maximized by a combination of factors, as will be understood by one of skill in the art in view of the teachings of this disclosure. For example, a lens with a relatively large vertical coverage of the face will tend to require a deeper d_4 dimension to achieve meaningful ventilation as compared to a relatively vertically narrow lens, the lower edge of which is already generally at or above the cheek bone. In a lens which has multiple concavities along the bottom edge of a single lens pane (FIG. 10), the depth d_4 of each individual concavity 110, 111, 112 will generally be less than the depth d_4 of the concavity in a single concavity lens pane.

The precise geometric profile of the indented regions may vary, and where there are more than one indented region per eye pane, they need not repeat the same shape (see FIG. 10).

In an embodiment where lower lens edge 65 defining the concave indentation 27 in the lens 20 has a curve of substantially constant radius throughout its arc length between low points 67 and 69, the radius of curvature is preferably within the range of from about 1 to about 12 inches, or more preferably from about $1\frac{1}{2}$ to about 6 inches.

and contained by the axis 98 (FIG. 6) of the cylinder defined by the panes. The lens 20 has a horizontal length dimension L_1 (FIG. 4) between the generally rearwardly extending distal ends 80 and 83 which measures in the range of from about 5 inches to about 7 inches. The lens is further characterized by a radius R_2 , detailed infra.

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In the preferred embodiment of the present invention, the lens pane, be it single or adapted for use in a dual lens system, is arcuately formed. For example, the embodiments depicted in FIGS. 4, 5 and 6 exhibit cylindrical curvature along the horizontal plane, preferably imparted from the molding process. Note that panes 30 and 35 and distal ends 80 and 83 wrap backwardly or rearwardly to extend in the paths of the wearer's peripheral fields of vision, without such abruptly changing curvature as would distort the light passing through the side wrapping portions of the panes.

FIG. 6 depicts a unitary lens of the present invention substantially conforming to the exterior surface of a cylinder 85. The benefits derived from a cylindrically shaped unitary lens are expounded in U.S. Pat. No. 4,859,048, which is incorporated herein by reference. Thus, one embodiment of the lens of the present invention is preferably provided with a substantially uniform curve, such that a line 87 (FIG. 6) drawn along the surface of the lens 20 in a circumferential direction defines an arc of substantially uniform radius 90. A line 99 drawn along the surface of the lens 20 in an axial direction is substantially parallel to the axis 98 of a cylinder 85.

Although a variety of radii might accrue the advantages of the present invention, the lens is preferably provided with a radius 90 within the range of from about $2\frac{1}{4}$ to about $4\frac{1}{4}$ inches, and preferably within the range of from about $3\frac{1}{2}$ to 4 inches. The foregoing radius dimensions represent the distance from the axis 98 to the interior, concave surface of the lens.

The lens of the present invention may alternatively be curved along each of two substantially perpendicular axes to produce a lens, for example, which conforms to the surface of generally toroidal configuration. Thus, a cross-section of the lens taken along a horizontal plane (not illustrated) midway from the bottom edge 65 of the lens to the top edge 55 will reveal an arcuate cross-sectional configuration, characterized by a first radius dimension R_2 as shown in FIG. 7. Unlike the cylindrical lens, however, a vertical cross-section through the lens reveals a curvature from top edge 55 to bottom edge 65 characterized by a second radius dimension R_3 , as shown in FIG. 8. Where R_2 equals R_3 , the lens will conform to the surface of a sphere. Where R_2 is less than R_3 , the lens will conform to the surface of a toroid. Such toroidal lenses are the subject of U.S. Pat. No. 4,867,550 which is incorporated herein by reference.

The lens of the present invention has sufficient thickness that it is not accurately defined as having only a single radius. Instead, referring to FIG. 5, the lens 20 has a thickness or depth dimension 93 along its entire arc length which causes the arc defined by the outer, convex surface 95 to have an additional radius R_1 to the radius R_2 defined by the inner, concave surface 97 of lens 20. In an embodiment where the lens is of substantially uniform thickness throughout, and the axes are coincident, the radius R_1 of the convex surface 95 is essentially equal to the sum of the radius R_2 of the concave surface 97 and the depth 93 of the lens.

In accordance with another embodiment of the present invention, there has been provided a unitary lens substantially as any of those described above, with one following modification. Referring to the horizontal sectional view illustrated in FIG. 5, there is disclosed a lens 20 defined between an outer convex surface 95, having a radius R_1 , and an inner concave surface 97, having a radius R_2 . The principal difference from the

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previously detailed embodiment is that the thickness of the lens 20 at each of the distal ends 80 and 83 is less than the average thickness of the lens at every point intermediate the two distal ends 80 and 83. In addition, the thickness of lens 20 measured at at least one point intermediate the two ends 80 and 83 is greater than the thickness at each of those ends.

The invention can best be understood by reference to FIG. 5, which illustrates the relationship between the lens thickness and angular position along the arc length of a lens. Since the arc length of a lens can be varied considerably, although it is preferably within the range of from about $5\frac{1}{4}$ to 7 inches, reference points will arbitrarily be selected at the centerline 100 and at the 45° line 103. Since the distance from centerline 100 to reference line 103 is $\frac{1}{4}$ of 360° , the reference arc length for a radius of 3 inches is about 4.7 inches, which is below the preferred range, thus defining a reference point on the lens.

In accordance with the tapered lens embodiment of the present invention, the thickness of the lens at reference line 103 is preferably from about 40% to about 99% of the thickness at centerline 100. Thus, for example, a lens having a centerline thickness 100 of about 0.060 inches will preferably have a thickness of within the range of about 0.024 to about 0.059 inches at reference line 103, and a thickness near the distal end 83 of the lens within the range of about 0.020 to about 0.055 inch. The thickness of the lens at the midpoint is preferably within the range of from about 0.055 to about 0.070 inch.

Preferably, the thickness of the lens tapers at a substantially even rate from the widest region which is centered about the centerline 100, to narrower regions near each of the distal ends 80 and 83. In this manner, optical distortion is minimized. By even rate it is meant that the taper results from the convergence of an arc defining the outer convex surface 95 of lens 20, and an arc defining the inner concave surface 97 of lens 20, each arc characterized by constant radii R_1 and R_2 , respectively. Although the surfaces need not be perfectly uniform arcs, as in the previously discussed embodiment, conformation of the lens surface to a substantially constant radius curve accrues optical advantages. The foregoing may be accomplished in a variety of ways, such as, for example, by making radius R_1 equal to radius R_2 and displacing the center points from each other. Alternatively, radius R_1 may be greater or lesser than radius R_2 , so long as the converging geometry results.

In the production lens, of course, the distal ends 80 and 83 are formed well before the continuation of the arcs defining surfaces 95 and 97 converge. In a cylindrical lens produced in accordance with this embodiment, for example, and having a centerline thickness of approximately 0.060 inches, the thickness at a point proximate either distal end 80 or 83 will generally be within the range of from about 0.040 to about 0.055 inch.

Finally, since a portion of the lens 20 near the distal ends 80 and 83 serves primarily to block peripheral light and is likely outside of the wearer's direct line of vision, it is less important that the radius of curvature be constant in this area. Thus, the lens may be provided with a smooth taper only up to a certain transition point intermediate the reference line 103 in FIG. 5 and the distal end 83. From that transition point until the distal end 83, the lens 20 may be provided with a relatively constant thickness or a taper of a different rate.

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Referring to FIG. 3, the lens of the present invention may be provided with a top frame 25 extending along and bounding the upper edge 55 of the lens, and secured by conventional means. Alternatively, the frame can bound the lower edge of the lens, the entire lens, or any other portion of the base as will be evident to those of skill in the art.

Preferably, the lens of the present invention is mounted in eyewear having no lower frame, thereby leaving the lower edge of the lens exposed. This reduces the weight and bulk of the eyewear, and allows maximization of ventilation through concavity 27. At the same time, the vertical height of the lens can be minimized while still optimizing the vertical field of view without obstruction from the lower frame. The frame advantageously consists of any of a variety of relatively rigid, molded thermoplastic materials which are well known in the art, and may be transparent or dyed any of a variety of colors.

A nosepiece 105 may be provided, as illustrated in FIGS. 2 and 3, which bounds the pane in the region of the nose opening 45. The nosepiece 105 preferably comprises a relatively soft elastomeric material having a coefficient of sliding friction that increases when the material is wetted. Such a material is preferably hydrophilic, and tends to retain the eyewear in position on the wearer's upper nose area as the wearer perspires or encounters moisture as during skiing. Also, the preferred material is soft, for comfort. One such material is KRATON G, a product of Shell Oil Company.

Finally, referring to FIGS. 2, 3 and 9, eyewear embodying the lens of the present invention are provided with a pair of earstems 107, 109. Earstems 107, 109 may be formed in the same manner as upper frame 25. Earstems 107, 109 may be pivotably secured to the lateral ends of an upper frame 25 (FIGS. 2 and 3) or to a frame which also or alternatively bounds the lower edge of the lens (not illustrated). Earstems 107, 109 may also be pivotably secured directly to the lens (FIG. 9) without the use of a conventional frame.

Although this invention has been described in terms of certain preferred embodiments, other embodiments that are apparent to those of ordinary skill in the art are also within the scope of this invention. Accordingly, the scope of this invention is intended to be limited only by the appended claims.

What is claimed is:

1. An arcuately molded lens for eyeglasses for participation in active sports, such as biking and skiing, said lens comprising:
 - a top edge and a bottom edge, said bottom edge having a nose opening therein for mounting said lens on the nose of a wearer and for defining a right and a left lens region;
 - said lens having a bridge portion over said nose opening, the distance separating the lower edge of said bridge portion and the top edge of the lens being defined as d_1 and the distance separating the top edge of the lens and the lowest bottom edge of the lens being defined as d_2 , wherein d_1 is in the range of about $\frac{1}{4}$ inch to about $1\frac{1}{4}$ inches, and d_2 is in the range of about $1\frac{1}{4}$ inches to about 3 inches;
 - said lens having an arcuate horizontal cross sectional configuration, wherein the arc length (L1) of said lens is in the range of from about five inches to about seven inches;
 - wherein the bottom edge of each of said right and left lens regions is concavely indented, open in the

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downward direction, with a maximum indentation depth of no less than about $1/16$ of an inch.

2. An arcuately molded lens for eyeglasses as in claim 1, wherein each of said concavely indented regions has a maximum depth within the range of from about $1/16$ inch to about $\frac{1}{4}$ inch.

3. An arcuately molded lens for eyeglasses as in claim 1, wherein at least two concavely indented regions are provided in each of said right and left lens regions.

4. The lens of claim 1, wherein the sum of the areas of the indentations in any one of said lens regions is between approximately 1% and 50% of the remaining area of said lens region.

5. An arcuately molded lens for eyeglasses as in claim 4, wherein each of said concavely indented regions has a depth within the range of about $1/32$ inch to about $1\frac{1}{4}$ inches.

6. A pair of eyeglasses, comprising a right and left earstem pivotably attached to an arcuately molded lens, wherein said lens comprises a top edge and a bottom edge;

said bottom edge having a nose opening therein for mounting said lens on the nose of a wearer and for defining a right and a left lens region;

said lens having a bridge portion over said nose opening, the distance separating the lower edge of said bridge portion and the top edge of the lens being defined as d_1 and the distance separating the top edge of the lens and the lowermost bottom edge of the lens being defined as d_2 , wherein d_1 is in the range of $\frac{1}{4}$ to about $1\frac{1}{4}$ inches, and d_2 is in the range of about $1\frac{1}{4}$ inches to about 3 inches,

said lens having an arcuate horizontal cross sectional configuration, wherein the arc length (L1) of said lens is in the range of from about five inches to about seven inches,

wherein the bottom edge of each of said right and left lens regions is concavely indented, open in the downward direction, with a maximum indentation depth of no less than about $1/16$ inch.

7. A pair of eyeglasses as in claim 6, further comprising an upper frame, wherein said earstems are pivotably secured to said upper frame and said upper frame is secured to said lens.

8. A pair of eyeglasses as in claim 6, further comprising an upper and a lower frame, wherein said earstems are pivotably secured to said upper frame and said upper frame is secured to said lens.

9. A pair of eyeglasses as in claim 6, further comprising a frame which surrounds said lens, wherein said earstems are pivotably secured to said frame and said frame is secured to said lens.

10. A lens for eyeglasses, said lens being suitable for participation in active sports, such as biking and skiing, comprising:

an upper edge and a lower edge, said lower edge having a nose piece opening therein for mounting said lens on the nose of a wearer and for defining a right and a left lens region,

said lens having an arcuate horizontal cross sectional configuration in its molded condition,

said lens having an inner concave surface and an outer concave surface and a thickness there between,

wherein the lower edge of each of said right and left lens regions is provided with at least one indentation having a depth no less than about $1/16$ inch,

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thereby facilitating ventilation below and behind the lens.

11. The lens of claim 10, wherein said arcuate horizontal cross-sectional configuration of said lens is comprised of a central region and a first and second adjacent, distal regions, the thickness of said lens in at least one portion of each of said distal regions being less than the thickness of said lens in said central region.

12. The lens of claim 11, wherein the thickness of said lens at the midpoint of said central region tapers gradually to a reduced thickness in said distal regions.

13. The lens of claim 10, wherein the sum of the areas of said indentations in either of said left or right lens regions is between approximately 1% and 50% of the remaining area of said left or right lens region.

14. The lens of claim 13, wherein no more than one indentation is provided in each of said right and left lens regions.

15. The lens of claim 10, wherein said lens has an arcuate horizontal cross-sectional configuration in its molded condition which substantially conforms to the surface of a cylinder.

16. The lens of claim 15, wherein the radius from the axis of said cylinder to the inner concave surface of said lens is a substantially constant radius in the range of from about $2\frac{1}{4}$ inches to about $4\frac{1}{4}$ inches.

17. The lens of claim 10, wherein the radius of curvature of said lens along a horizontal plane is defined by R_2 , the radius of curvature along a vertical plane through said lens has a radius defined by R_3 , and wherein R_2 is equal to or less than R_3 .

18. A lens as in claim 17, wherein R_2 is in the range of from about 2 inches to about 4 inches, and R_3 is greater than or equal to $1.10 R_2$.

19. A pair of eyeglasses, comprising:

a lens having an upper edge and a lower edge,

said lower edge having a nose piece opening therein for mounting said lens on the nose of the wearer and for defining a right and left lens region,

said lens having an arcuate horizontal cross sectional configuration in its molded condition,

said lens having an inner concave surface and an outer concave surface and a thickness therebetween,

wherein the lower edge of each of said right and left lens regions is provided with at least one indentation having a depth no less than about

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$1/16$ inch, thereby facilitating ventilation below and behind the lens; and

a right and a left earstem pivotably attached to the lens.

20. A pair of eyeglasses as in claim 19, further comprising an upper frame, wherein said earstems are pivotably secured to said upper frame and said upper frame is secured to said lens.

21. A pair of eyeglasses as in claim 19, further comprising a nose piece disposed in the nose piece opening formed on the lower edge of said lens.

22. A pair of eyeglasses as in claim 19, further comprising a frame which surrounds said lens, wherein said earstems are pivotably secured to said frame and said frame is secured to said lens.

23. An eyeglass lens of the type adapted to be used in a dual lens eyewear system suitable for participation in active sports, such as biking and skiing, said lens comprising a top edge and bottom edge wherein the bottom edge of said lens is indented upwardly to form at least one downward facing concavity for facilitating ventilation between the bottom edge of the lens and the face of a wearer when said lens is mounted on a frame to form a pair of eyeglasses.

24. An arcuately molded lens for eyeglasses comprising a top edge and a bottom edge, said bottom edge having a nose piece opening formed therein for mounting said lens on the nose of a wearer and for defining a right and a left lens region, the improvement comprising at least one concave ventilation indentation in the bottom edge of each of said right and left lens regions.

25. An arcuately molded lens for eyeglasses comprising a lens having a top edge and a bottom edge, said bottom edge having a nose piece opening formed therein for mounting said lens on the nose of a wearer and for defining a right and a left lens region, and wherein said lens has a bridge portion over said nose piece opening, the distance separating the lower edge of said bridge portion and the top edge of the lens being defined as d_1 and the distance separating the top edge of the lens and the bottom edge of the lens being defined as d_2 , wherein D_1 is in the range of about $1\frac{7}{8}$ inch to $1\frac{1}{2}$ inches, and d_2 is in the range of about $1\frac{1}{4}$ inches to $2\frac{1}{4}$ inches, and said lens has an arcuate cross-sectional configuration, wherein the arc length (L1) of said lens is in the range of from about $5\frac{1}{4}$ inches to 7 inches, the improvement comprising at least one concave ventilation indentation in the bottom edge of each of said right and left lens regions.

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UNITED STATES PATENT AND TRADEMARK OFFICE
CERTIFICATE OF CORRECTION

PATENT NO. : 5,208,614

DATED : May 4, 1993

INVENTOR(S) : James H. Jannard

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 7, line 61, "about 1 * inches, and" should read "about 1-3/4 inches, and".

Column 8, line 29, "lowermost bottom edge" should read "lowest bottom edge".

Column 8, line 32, "of 1/4 to about" should read "of about 1/4 inch to about".

Column 8, line 36, "if in the range" should read "is in the range".

Column 9, line 16, "left of right lens region" should read "left or right lens region".

Column 9, line 39, "of the wearer" should read "of a wearer".

Column 10, line 42, "of about 178 inches" should read "of about 1/2 inch".

Signed and Sealed this
Nineteenth Day of April, 1994

Attest:



BRUCE LEHMAN

Attesting Officer

Commissioner of Patents and Trademarks

EXHIBIT 3



US005137342A

United States Patent [19]

Jannard et al.

[11] **Patent Number:** 5,137,342[45] **Date of Patent:** * Aug. 11, 1992[54] **EYEWEAR TRACTION DEVICE**

[75] **Inventors:** James H. Jannard, San Juan Capistrano; Gregory F. Arnette, South Laguna Beach, both of Calif.

[73] **Assignee:** Oakley, Inc., Irvine, Calif.

[*] **Notice:** The portion of the term of this patent subsequent to Oct. 8, 2008 has been disclaimed.

[21] **Appl. No.:** 695,683

[22] **Filed:** May 3, 1991

Related U.S. Application Data

[63] Continuation of Ser. No. 436,474, Nov. 20, 1989, Pat. No. 5,054,903.

[51] **Int. Cl.:** G02S 5/14

[52] **U.S. Cl.:** 351/123; 351/122; 351/111

[58] **Field of Search:** 351/122, 123, 111, 119, 351/121

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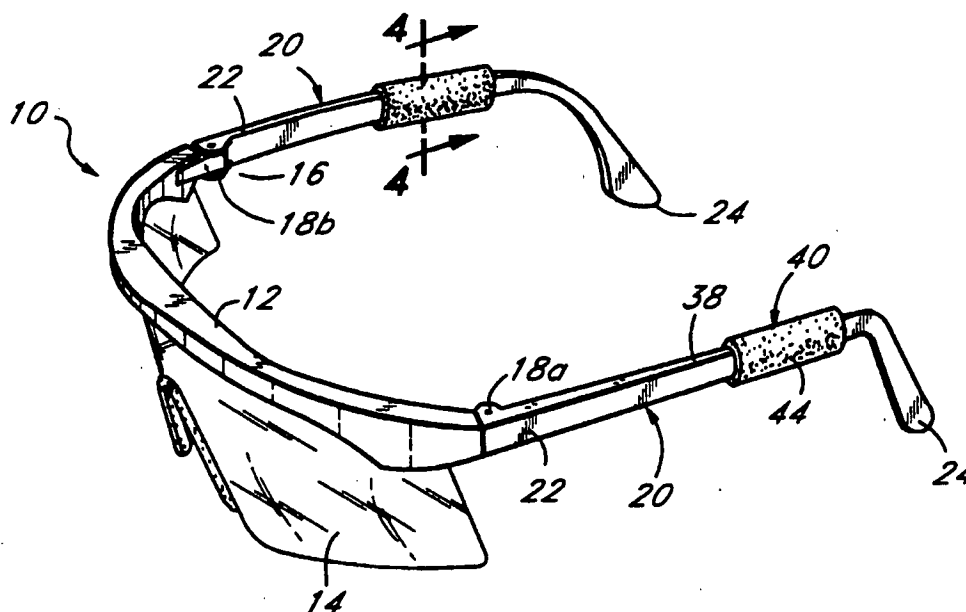
62-12123 1/1987 Japan .

Primary Examiner—Paul M. Dzierzynski
Attorney, Agent, or Firm—Knobbe, Martens, Olson & Bear

[57] **ABSTRACT**

In eyewear employing temples, a substantially cylindrical elastomeric traction member is disposed in a recessed seat which extends along a length of each temple to provide a contact area between the temple and the head. The traction member and seat may be sized so that the traction member is substantially flush with the adjacent temple or alternatively, the traction member may extend beyond the periphery of the temple. In either configuration, the traction device extends substantially parallel to the length of the temple.

32 Claims, 1 Drawing Sheet



U.S. Patent

Aug. 11, 1992

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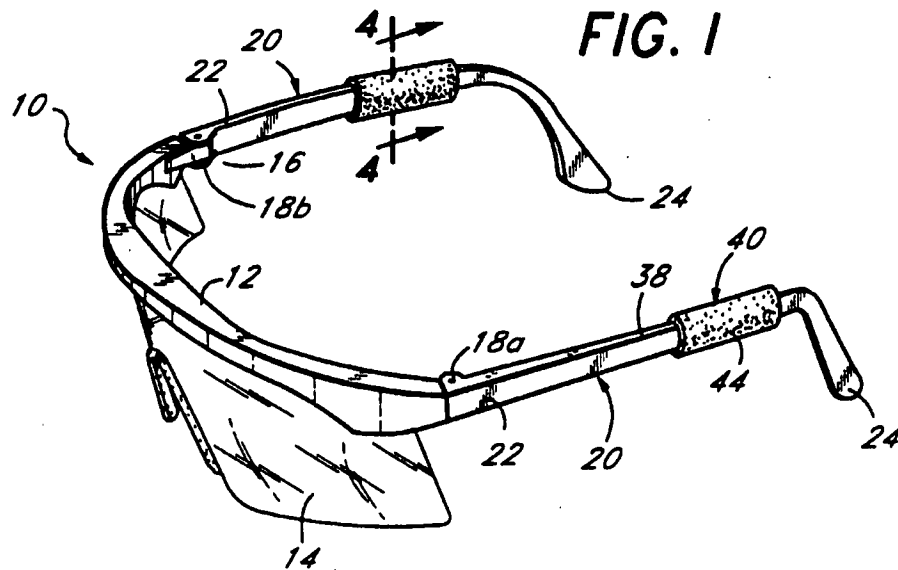


FIG. 1

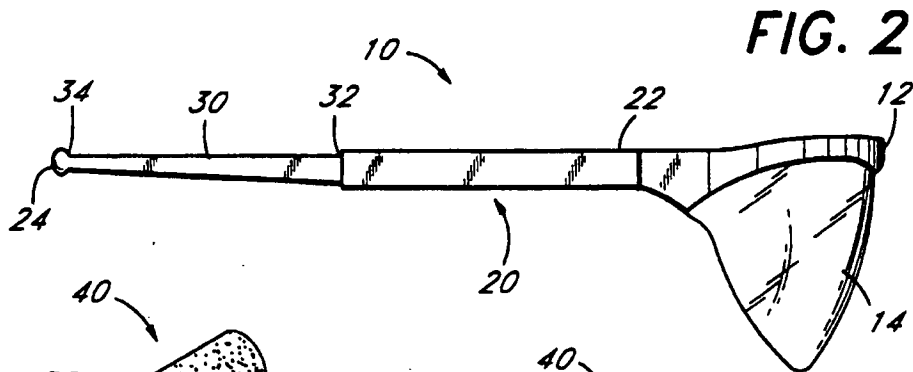


FIG. 2

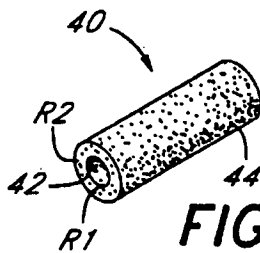


FIG. 3

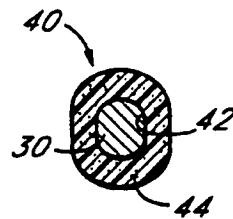


FIG. 4

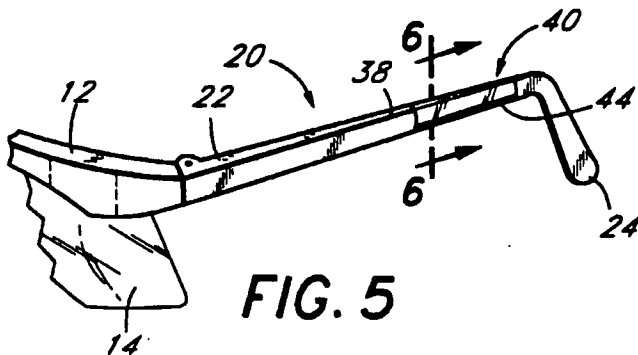


FIG. 5

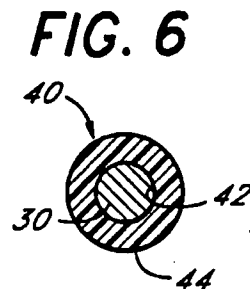


FIG. 6

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EYEWEAR TRACTION DEVICE

This application is a continuation of application Ser. No. 436,474 filed Nov. 20, 1989, now U.S. Pat. No. 5,054,90.

BACKGROUND OF THE INVENTION

The present invention relates to eyewear and, more particularly, to a selectively attachable traction device for improving the retention of the eyewear about the head and a method for using the same.

While corrective lenses are specifically crafted to accommodate the unique vision defects of an individual, the frames used to retain the lenses are typically a standard size and not crafted to conform to the particular contours of an individual's head. Lenses which are employed in filtering eyewear such as sunglasses are also typically retained in stock frames. However, it is virtually impossible to mass produce stock frames which fit every individual's head; therefore, stock frames are constructed to conform to an idealized "standard" adult head.

As a result, such frames often result in a fit which is either too tight or too loose about the head of an individual. A tight fitting frame may cause localized pain and headaches, while a loose fitting frame may allow the eyewear to fall from the head and damage the frame or the lens. This is particularly disadvantageous for protective eyewear such as sunglasses which are to be used in active sports, such as bicycle racing or skiing. Additionally, in the event that corrective lenses vary in weight between the lenses, the uneven weight distribution may cause frames to locally abrade the skin.

A variety of means have been employed to improve the securing of eyewear to the head. These devices have included the use of loose strings which connect the temples of the eyewear around the back of the wearer's head, thereby preventing the glasses from becoming completely displaced from the body. Alternatively, an elastic strap connecting the temples has been employed to engage the wearer's head and secure the eyewear in the desired position.

Perhaps most frequently used, temples have been provided with a hook at the posterior end for engaging the wearer behind the ears. However, due to the significant variation among individuals in the distance from the appropriate position of an eyeglass lens and the back of the ear, the traditional ear hook is frequently either too far back or too far forward of the appropriate position on the wearer's ear. This causes either a painful or irritating friction if the hook is too far forward, or a loose fit if too far back.

The prior attempts to improve the retention of eyewear about the wearer's head have also included the use of rubber or rubber-like plastic boots applied to the free ends of the temples for increasing the friction between the eyeglasses and the head, such as shown in Bates U.S. Pat. No. 3,684,356. The Bates device, however, appears somewhat clumsy and awkward and, therefore, detracts from the appearance of the eyewear. In addition, the Bates device is limited in that it may not be adjusted relative to the eyewear; that is, the closed end of the boot prevents forward adjustment to a more anterior point of contact between the temples and the head, while an unsupported length of boot extending beyond the earpiece is undesirable.

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Another prior attempt to improve eyewear retention is disclosed in the Nelson patent (U.S. Pat. No. 2,561,402), which discloses use of relatively complicated fluid chambers at the interface of the free end of the temples and the head. Nelson uses the fluid chambers in an effort to evenly distribute pressure between the temple and the head. As the fluid chambers of Nelson are permanently affixed to the temple in a predetermined orientation, modification for specific individuals is unavailable. In addition, the fluid retained within the chambers adds an undesired weight to the eyewear. Further, even if the fluid chambers were removable, such removal would substantially alter the fit of the eyewear, rendering the eyewear substantially unwearable.

Notwithstanding the foregoing, there remains a need for providing a means of improving the compatibility of eyewear and the wearer so as to improve retention of the eyewear. Preferably, the eyewear retention means will enable one size to comfortably and securely fit a much larger population than can one size eyewear having the traditional ear hook.

A need also exists for a device which improves retention of eyewear without permanently altering the configuration of the eyewear. A further need exists for a retaining device which may be easily disengaged or recombined with the eyewear without drastically changing the functioning or the appearance of the eyewear. In addition to the functional requirements of the traction device, an aesthetic requirement exists so that the device may be employed as a portion of eye wear in either an unobtrusive or distinctive, but attractive, mode.

SUMMARY OF THE INVENTION

There is provided in accordance with one aspect of the present invention an improved eyewear temple of the type for retaining a pair of eyeglasses on the head of the wearer, by extending from the eyeglass frame in a posterior, i.e., distal, direction over the top of the ears of the wearer. The improved eyeglass temple of the present invention permits the elimination of the traditional hook on the posterior end of traditional temples, and allows a single size set of eyewear temples to comfortably and securely fit on a broader cross section of anatomical variations.

The eyeglass temple comprises an elongate eyeglass temple body, having a first proximal end for attaching the temple to the frame of the eyeglasses, and a second end, distal from the first end, for engaging the head of the wearer. Optionally, the first end of the temple is adapted for securing directly to the lens, such as in a single lens eyeglass system. Preferably, the first end on the temple is provided with a means for releasably pivotably engaging the eyeglass lens or eyeglass frame.

A recessed seat is disposed on the elongate temple body, in between the first and second ends, the recessed seat having a smaller cross-sectional area than the cross-sectional area of the temple body adjacent to the seat. Preferably, the recessed seat comprises an annular recess having first and second shoulders at the first and second axial ends thereof. Preferably, the axial length of the annular recess is less than about one-half of the axial length of the temple, and most preferably, less than about one-third the axial length of the temple.

The eyeglass temple is preferably additionally provided with at least one tubular traction member disposed within the recessed seat. The traction member

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preferably comprises an elastomeric material which enables radial expansion to fit over the distal end of the temple body, and relaxation back to provide a snug fit within the recess on the temple. The traction member is preferably made from an elastomeric material which exhibits improved retention properties when the material is wet, and, most preferably, the exterior surface of the traction member is provided with friction enhancing structures, such as annular ridges or other patterned textures.

There is provided in accordance with another aspect of the present invention, an improved eyeglass having at least one lens, and a frame for supporting the lens in front of the eyes of the wearer. The eyeglass is further provided with a first and a second temple produced in accordance with the present invention. Preferably, the distal end of the temple is substantially straight, so that the temple does not wrap around behind the ear of the wearer.

Further features and advantages of the present invention will become apparent from the detailed description of preferred embodiments which follow, when taken together with the appended figures and claims.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a perspective view of eyewear in accordance with one embodiment of the present invention.

FIG. 2 is a side elevational view of a second embodiment of eyewear in accordance with the present invention, with the traction member removed.

FIG. 3 is a perspective view of a traction member in accordance with the present invention.

FIG. 4 is a cross-sectional view taken along line 4—4 of FIG. 1.

FIG. 5 is a perspective view showing an alternative embodiment of the traction member.

FIG. 6 is a cross-sectional view taken along line 6—6 of FIG. 5.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

As used in the present application, "eyewear" is a general term intended to embrace optical devices containing corrective lenses for defects in vision or lenses for such special purposes as filters for absorbing or blocking portions of the electromagnetic spectrum, providing physical shields for the eyes or making available other physical or optical functions for protective or visual assisting purposes.

As shown in FIG. 1, eyewear 10 adapted to position a lens in a predetermined orientation relative to the eyes includes a frame 12, lens 14 and temples 20. Preferably, the lens 14 is joined to the frame 12 so as to position the lens 14 before the eyes. As shown in FIGS. 1, 2 and 6, the temples 20 may be pivotally affixed or joined to the frame 12. Although the temples 20 are shown in FIG. 1 as pivotally affixed to the frame 12, the temples 20 may be permanently attached in a predetermined orientation or selectively engageable with the frame 12 without circumventing the scope of the present invention. Alternatively, the frame 12 may be eliminated entirely by securing the temples 20 with or without temple hinges directly to the lens 14 by thermoplastic bonding, adhesives screws or other known fastening means which are suitable for the material of the lens and temples.

As is well known in the art, the frame 12 and temples 20 may be conveniently made of molded plastic or a variety of other materials. The lens 14 may take any of

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a number of configurations and may be formed of sheet plastic, molded plastic or glass as determined by the application of the lens.

Each temple 20 is defined by a proximal end 22 and a distal end 24 wherein the proximal end 22 is affixed either permanently or detachably to the frame 12. The permanent attachment of the temples to the frame 12 may be accomplished through molding or thermoplastic bonding. The detachable engagement of the temples 20 and the frame 12 is provided by the use of a snap fit or fasteners including screws or pins, as are known in the art.

Although the earstems shown in FIG. 1 are affixed to the frame 12, the earstem 20 may be attached directly to the lens 14. Preferably, the earstems 20 are hingeably attached to the frame 12 or lens 14 and most preferably, hingeably and removably attached, as well known in the art.

As shown in FIG. 1, in a typical hingeable connection, the frame 12 or lens 14 includes a hinge aperture (not illustrated) extending through a protruding flange 16. The earstem 20 includes a pair of parallel apertured flanges 18a, 18b spaced so as to receive the flange 16 of the frame 12 or lens 14 therebetween. The apertures in the earstem 20 are aligned with the apertures of the frame 12 or lens 14 and a pin is inserted so as to permit rotation of the frame 12 or lens 14 relative to the earstem 20, thereby providing a hingeable connection. In a typically readily detachable hinge, the aperture in the flange 16 of the frame 12 or lens 14 is replaced by an integral pin (not illustrated) which extends away from the flange 16 in opposite directions along the same axis as the aperture. The pinned flange 16 is inserted by deformation between the opposing flanges 18a, 18b and the integral pin snaps into the aperture on the flanges 18a, 18b, thereby providing a readily detachable hinge.

As shown in FIGS. 1 and 5, the distal end 24 may be curved so as to provide loops which are disposed behind the ears when the eyewear is worn. However, as the looped temples shown in FIGS. 1 and 5 may impinge upon the head in undesired locations when employed on heads of different sizes, the looped temples are not well suited to accommodate a wide variety of head sizes. Thus, the preferred embodiment shown in FIG. 2 includes a straight temple which, when used in conjunction with the present invention, provides more universally fitting eyewear and eliminates the traditional ear hook which can cause discomfort or distraction for many wearers.

As shown in FIG. 2, a recessed seat 30 is disposed intermediate of the proximal and distal ends 22, 24. As shown in FIG. 2, the seat 30 is preferably located adjacent the distal end 24 of the temple 20, so that the posterior shoulder 34 is substantially coincident with the distal end 24. However, as will be apparent, if it is desired to extend the temples in a posterior direction well beyond the ears, the distance between posterior shoulder 34 and distal end 24 can be proportionately increased to maintain seat 30 near the ear.

The recessed seat 30 is defined by posterior shoulder 34 and preferably an anterior shoulder 32, such that the anterior shoulder 32 is disposed between the posterior shoulder 34 and the proximal end 22. Preferably the cross-sectional dimension of the seat 30 between the anterior and posterior shoulders 32, 34 is smaller than the cross-sectional dimension of the adjacent temple 20.

Preferably, the posterior shoulder 34 is a sufficient distance from the anterior shoulder 32 so that at least

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one traction member 40 may be retained therebetween. However, the seat 30 may be configured so as to extend substantially the entire length of the temple or alternatively, may extend only a portion of the overall length of the temple. Typically, the seat extends less than about one-half or one-third the length of the temple and is disposed on the posterior portion of the temple.

Although the seat is shown as defined by an anterior shoulder 32 and a posterior shoulder 34, the present invention may be practiced with a seat 30 defined only by a posterior shoulder 34 for preventing unintended axial displacement of the traction member in the posterior direction.

When the seat 30 is defined by only the posterior shoulder 34, the cross-sectional area of the seat may taper from being substantially coincident with an anterior cross-sectional area of the temple to the reduced cross-sectional area at the posterior shoulder 34. The posterior shoulder thereby prevents unintentional axial displacement of the traction member in the posterior direction. Axial displacement of the traction member in the anterior direction is inhibited by the expanding cross-sectional area of the seat in a tapered embodiment, as the seat extends in the anterior direction, or simply by a friction fit in the absence of a taper or an anterior shoulder.

Preferably, the seat 30 is located so that upon operable engagement of the traction member 40 within the seat 30, the traction member 40 provides an interface between the eyewear and the head. That is, the traction member 40 contacts the head.

Referring to FIG. 3, an elongate tubular traction member 40 is shown. In the preferred embodiment, the traction member 40 is formed substantially in the shape of a hollow cylinder having an inner surface 42 of radius R1 and outer surface 44 of radius R2, wherein radius R1 is less than radius R2. Preferably, radius R1 is expandable to permit passage of the distal end 24 of the temple 20 through the interior of the traction member 40 without exceeding the elastic limits of deformation of the traction member 40.

As shown in FIG. 4, the traction member 40 is preferably comprised of a material having sufficient elasticity that the inner surface 42 of the traction member 40 snugly contacts the surface of a seat 30 having an oblong or rectangular cross-section with a cross-sectional area greater than that of R1 in the unexpanded state. Referring to FIG. 6, the inner surface 42 will also preferably conform snugly to the surface of a seat 30 having a substantially circular cross-section.

Other embodiments of the traction member 40 may be employed, such as one having an open rectangular or triangular cross-sectional configuration having a bias so that the open legs of the triangle or rectangle are biased towards one another to tend to form a tubular element. Thus, traction devices can take the form of an elongate body which is split axially along one wall so that it does not form a complete tube. The bias should be sufficient so that the opposing inner surfaces 42 of the traction member 40 cooperatively engage the periphery of the recessed seat 30.

The traction member 40 may be formed by molding or extruding processes, as well known in the art. Preferably, the outer surface 42 is configured to enhance the coefficient of static friction between the eyewear and the head. The outer surface 44 may be formed to exhibit a variety of static friction coefficient enhancing configurations, such as a grid, waffle, or ribbed pattern (not

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shown). Typically, the outer surface 42 produced by extrusion will exhibit axially oriented patterns, while molded outer surfaces may exhibit axially and/or radially oriented patterns.

As discussed infra, the traction member 40 is preferably formed of an elastomeric material exhibiting sufficient flexibility or elasticity to allow the traction member 40 to expand while being slipped over the temple distal end 24 and to contract back within seat 30 after passing over the distal end.

In a particularly preferred embodiment, the traction member 40 is formed of a relatively soft elastomeric material having a coefficient of sliding friction that increases when the material is wetted. Such a material, sometimes referred to as hydrophilic, tends to enhance retention of the traction member 40 in position on the wearer's head as the wearer perspires or encounters moisture, as during skiing. One suitable material which can be readily molded by conventional techniques is marketed under the name KROTON G™, a product of the Shell Oil Company.

The traction member 40 may comprise a resilient sponge-like elastomeric material, having a relatively high porosity, as shown in FIGS. 3 and 4. Alternatively, as shown in FIG. 6, the traction member 40 may comprise a substantially solid, i.e., fine or no porosity, yet flexible material. In addition, the traction member 40 may be made of materials having different densities, thereby providing traction members 40 having different weights, which may be employed to counterbalance lenses of differing weights, so as to distribute the weight of the eyewear 10 more evenly about the head.

The length of the traction member 40 is preferably no greater than and most preferably substantially equal to the distance between the anterior and posterior shoulders 32, 34. Although the traction member 40 is illustrated as extending roughly one-third or one-half the overall length of the temple, the traction members 40 within the present invention can extend anywhere from substantially the entire length of the temple 20 to only a relatively small portion thereof, as depending upon the configuration of the seat 30. Alternatively, a plurality of traction members 40 may be axially aligned within the seat 30. The traction members 40 may be selected so that a combined length of the members 40 substantially equals the distance between the anterior and the posterior shoulders 32, 34 or alternatively, the combined axial length of the members 40 may be such that an axial space separates adjacent traction members 40 within the seat.

In assembling the present invention, the traction member 40 is engaged with a temple 20 by passing the distal end 24 of the temple 20 through the tubular passageway within traction member 40. Alternatively, the temple 20 may be detached from the frame 12 or lens 14 and the proximal end 22 may be passed through the tubular passageway of the traction member 40. Therefore, the preferred construction of the traction member 40 which elastically passes over the distal end may be obviated. The traction member 40 is then moved along the temple 20 until the inner surface 42 engages the seat 30. In an embodiment in which the seat 30 has a length substantially equal to the length of the traction member 40, as the traction member 40 is received within the seat 30, further unintended motion along the temple 20 is prevented by engagement of the anterior and posterior shoulders 32, 34 with the traction member 40.

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Alternatively, the seat 30 may have a sufficient axial length so as to retain a plurality of traction members 40 between the anterior and posterior shoulders 32, 34. The use of multiple traction members 40 allows for accommodating fashion considerations as well as high retaining forces for active uses, such as volleyball or basketball. Upon engagement of the traction member 40 within the seat 30, the outer surface 44 of the traction member 40 may be disposed outside of the periphery of the temple 20, as shown in FIG. 1 or, alternatively, may be substantially flush with the periphery 38 of the adjacent temple 20, as shown in FIG. 5. Traction members are preferably provided having a variety of wall thicknesses, i.e., the difference between R1 and R2. Thus, the wearer can select a flush fitting traction member as illustrated in FIG. 5 or a radially enlarged traction member as illustrated in FIG. 1, depending upon that wearer's perception of the need for enhanced traction or sleek appearance.

As the majority of the length of the temple 20 in the preferred embodiment is dominated by the periphery of the temple 20 rather than the seat 30, if the traction members 40 are removed from the temples 20, the fitting of the eyewear 10 will not be substantially denigrated. However, the length of the traction member 40, when engaged in the seat 30, provides a sufficient contact area to increase the resistance to movement of the eyewear 10 relative to the head.

This present invention has been described in detail in connection with the preferred embodiments, but these are examples only and the present invention is not restricted thereto. It will be easily understood by those skilled in the art that other variations and modifications can be easily made within the scope of this invention, which is defined by the following claims.

It is claimed:

1. Improved eyewear, comprising:

at least one temple piece having a recessed seat along a length thereof such that the seat defines a periphery which is smaller than the periphery of the adjacent temple portion, said seat having an axial length of less than about one-half the axial length of the temple; and

at least one substantially tubular traction member disposed within the recessed seat having an inner surface, an outer surface, and a central passageway running axially therethrough, said inner surface removably engaging the periphery of the seat, and said outer surface adapted to provide a contact surface with the head of the wearer.

2. Improved eyewear, comprising:

a frame;

at least one temple having proximal and distal ends and being joined to the frame at the proximal end thereof, having a recessed seat interposed between said proximal and distal ends, said seat having a smaller cross-sectional area than the cross-sectional area of said temple portion adjacent said seat, and said seat having an axial length of less than about one-half of the axial length of the temple; and

a substantially tubular elastomeric traction member having an inner surface and an outer surface, such that the inner surface is adapted to circumferentially contact the temple, and the outer surface is adapted to engage the head of a wearer, wherein the traction member is disposed in the recessed seat region on the temple.

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3. An improved eyewear temple for retaining eyeglasses on the head of the wearer and reducing abrasion caused by movement of said eyewear, comprising:

an elongate eyewear temple body;

a first end on the temple for attaching the temple to the frame of the eyeglasses;

a second end on the temple, distal said first end, for engaging the head of the wearer; and

a recessed seat interposed between said first and second ends having a smaller cross-sectional area than that of said temple portion adjacent said seat, said seat being separated from the remainder of said temple by first and second shoulders, such that the axial length of the recessed seat between the first and second shoulders is less than about one-half of the axial length of the temple, said recessed seat being situated toward the distal end of the temple such that at least one substantially tubular traction member removably disposed within the recessed seat can engage the head of the wearer.

4. An eyewear temple as in claim 3, wherein at least one substantially tubular traction member is disposed within the recessed seat between the first and second shoulders, said member having an inner surface, an outer surface, and a central passageway running axially therethrough, said inner surface removably engaging the periphery of the seat, and said outer surface adapted to provide a contact surface with the head of the wearer.

5. An eyewear temple as in claim 4, wherein the tubular traction member comprises a resilient elastomeric material.

6. An improved eyewear temple as in claim 5, wherein said elastomeric material exhibits a coefficient of sliding friction that increases when the material is wetted.

7. An eyewear temple as in claim 5, wherein the thickness of the traction member is such that the outer surface of the traction member is substantially flush with the periphery of the adjacent portion of the temple.

8. An eyewear temple as in claim 7, wherein the outer cross-sectional shape of the traction member approximates the outer cross-sectional shape of the adjacent portion of the temple.

9. An eyewear temple as in claim 5, wherein the traction member extends radially outward beyond the surface of the adjacent portion of the temple.

10. An eyewear temple as in claim 5, wherein at least one tubular traction member disposed within the recessed seat extends substantially the entire distance between said first and second shoulders of the temple.

11. An eyewear temple as in claim 5, wherein the traction member is removable and comprises a hollow, elastomeric member adapted to allow elastic radial expansion for sliding over the distal end of said temples and into engagement with said recessed seat.

12. An eyewear temple as in claim 3, wherein the shoulders extend substantially perpendicularly from the seat.

13. An eyewear temple as in claim 3, wherein the recessed seat consists of a tapering that extends axially and radially from the distal end of the recessed seat to the proximal end, wherein the cross-sectional area of the seat tapers from the smaller periphery at the distal end to being substantially coincident with the cross-sectional area of the temple at the proximal end of the recessed seat.

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14. An eyewear temple as in claim 3, wherein the axial length of the recessed seat extends no more than about one-third the length of the temple.

15. An eyewear temple as in claim 3 further comprising an attachment means on the first end thereof for pivotably removably attaching the temple to an eyeglass frame.

16. An improved eyewear temple for retaining eyeglasses on the head of the wearer and reducing abrasion caused by movement of said eyewear, comprising:

an elongate eyewear temple body, wherein the body is substantially linear through the axial length of the temple;

a first end on the temple for attaching the temple to the frame of the eyeglasses;

a second end on the temple, distal said first end, for engaging the head of the wearer;

a recessed seat interposed between said first and second ends having a smaller cross-sectional area than that of said temple portion adjacent said seat, said seat being separated from the remainder of said temple by first and second shoulders; and

at least one tubular traction member disposed within the recessed seat.

17. An eyewear temple as in claim 16, wherein at least one substantially tubular traction member is disposed within the recessed seat between the first and second shoulders, said member having in inner surface, an outer surface, and a central passageway running axially therethrough, said inner surface removably engaging the periphery of the seat, and said outer surface adapted to provide a contact surface with the head of the wearer.

18. An eyewear temple as in claim 17, wherein the tubular traction member comprises a resilient elastomeric material.

19. An improved eyewear temple as in claim 18, wherein said elastomeric material exhibits a coefficient of sliding friction that increases when the material is wetted.

20. An eyewear temple as in claim 18, wherein the thickness of the traction member is such that the outer surface of the traction member is substantially flush with the periphery of the adjacent portion of the temple.

21. An eyewear temple as in claim 20, wherein the outer cross-sectional shape of the traction member approximates the outer cross-sectional shape of the adjacent portion of the temple.

22. An eyewear temple as in claim 18, wherein the traction member extends radially outward beyond the surface of the adjacent portion of the temple.

23. An eyewear temple as in claim 16, wherein the shoulders extend substantially perpendicularly from the seat.

24. An eyewear temple as in claim 16, wherein the recessed seat consists of a tapering that extends axially and radially from the distal end of the recessed seat to the proximal end, wherein the cross-sectional area of the seat tapers from the smaller periphery at the distal end to being substantially coincident with the cross-sectional area of the temple at the proximal end of the recessed seat.

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25. An eyewear temple as in claim 16, wherein the axial length of the recessed seat extends no more than about one-third the length of the temple.

26. An eyewear temple as in claim 16, wherein the axial length of the recessed seat extends no more than about one-half the length of the temple.

27. An eyewear temple as in claim 16, wherein at least one tubular traction member disposed within the recessed seat extends substantially the entire distance between said first and second shoulders of the temple.

28. An eyewear temple as in claim 16, wherein the traction member is removable and comprises a hollow, elastomeric member adapted to allow elastic radial expansion for sliding over the distal end of said temples and into engagement with said recessed seat.

29. An eyewear temple as in claim 16, further comprising an attachment means on the first end thereof for pivotably removably attaching the temple to an eyeglass frame.

30. Improved eyewear, comprising:

at least one temple piece being substantially linear throughout the axial length of the temple and having a recessed seat along a length thereof such that the seat defines a periphery which is smaller than the periphery of the adjacent temple portion; and at least one substantially tubular traction member disposed within the recessed seat having an inner surface, an outer surface, and a central passageway running axially therethrough said inner surface removably engaging the periphery of the seat, and said outer surface adapted to provide a contact surface with the head of the wearer.

31. Improved eyewear, comprising:
a frame;

at least one temple having proximal and distal ends and being joined to the frame at the proximal end thereof, said temple being substantially linear throughout the axial length of the temple, said temple having a recessed seat interposed between said proximal and distal ends, said seat having a smaller cross-sectional area than that of said temple portion adjacent said seat; and

a substantially tubular elastomeric traction member having an inner surface and an outer surface, such that the inner surface is adapted to circumferentially contact the temple, and the outer surface is adapted to engage the head of a wearer, wherein the traction member is disposed in the recessed seat region on the temple.

32. Improved eyewear having a lens, a frame supporting said lens for positioning the lens before the eyes of a wearer, and first and second temples for securing said eyewear to the head of the wearer, said temples having a proximal end joined to said frame and a distal end spaced from said proximal end, the improvement comprising:

said first and second temples being substantially linear throughout the axial length of the temple member, said temples having disposed between said proximal and distal ends a radially recessed seat having a smaller cross-sectional area than that of said temple portion adjacent said seat; and

at least one traction member releasably secured on said first and second temples within the seat, whereby said traction member frictionally engages the wearer's head.

* * * * *

EXHIBIT 4

United States Patent [19]**Jannard et al.**[11] **Patent Number:** **5,054,903**[45] **Date of Patent:** **Oct. 8, 1991**[54] **EYEWEAR TRACTION DEVICE**[75] **Inventors:** **James H. Jannard**, San Juan Capistrano; **Gregory F. Arnette**, South Laguna Beach, both of Calif.[73] **Assignee:** **Oakley, Inc.**, Irvine, Calif.[21] **Appl. No.:** **436,474**[22] **Filed:** **Nov. 20, 1989**[51] **Int. Cl.⁵** **G02C 5/14**[52] **U.S. Cl.** **351/123; 351/111;**
351/122[58] **Field of Search** **351/122, 123, 111, 119,**
351/121[56] **References Cited****U.S. PATENT DOCUMENTS**

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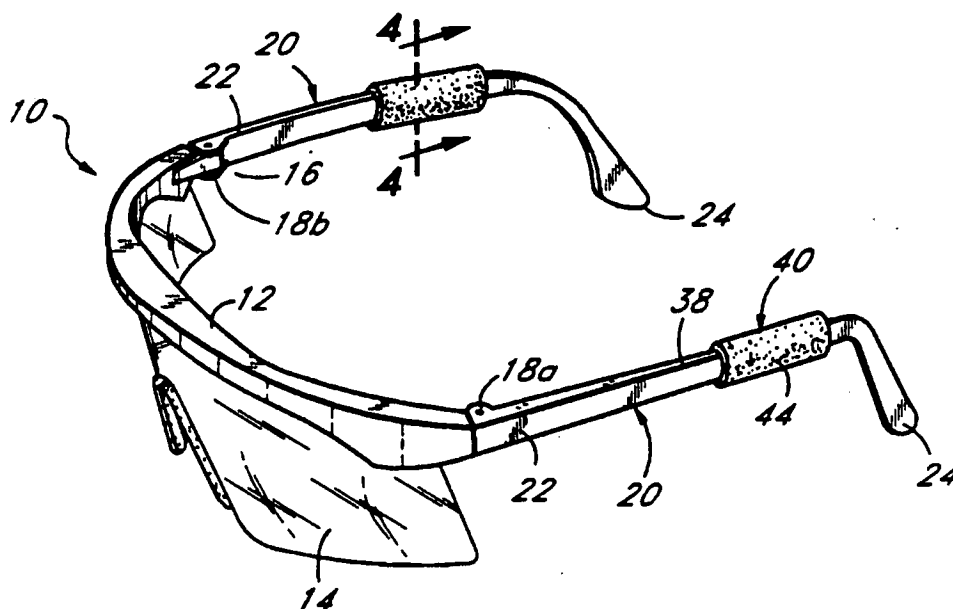
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Primary Examiner—Paul M. Dzierzynski*Attorney, Agent, or Firm*—Knobbe, Martens, Olson & Bear[57] **ABSTRACT**

In eyewear employing temples, a substantially cylindrical elastomeric traction member is disposed in a recessed seat which extends along a length of each temple to provide a contact area between the temple and the head. The traction member and seat may be sized so that the traction member is substantially flush with the adjacent temple or alternatively, the traction member may extend beyond the periphery of the temple. In either configuration, the traction device extends substantially parallel to the length of the temple.

9 Claims, 1 Drawing Sheet

U.S. Patent

Oct. 8, 1991

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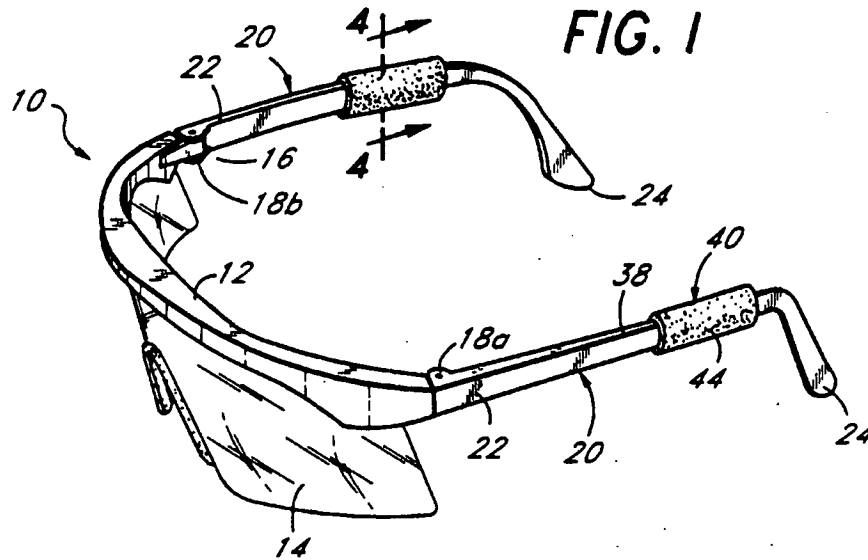


FIG. 1

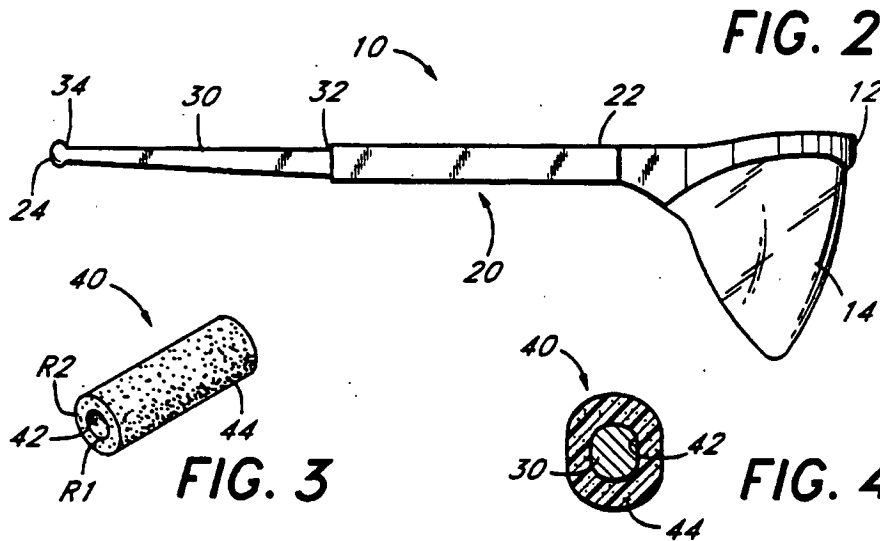


FIG. 2

FIG. 3

FIG. 4

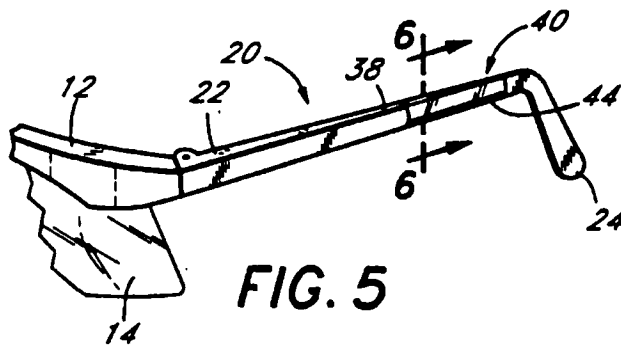


FIG. 5

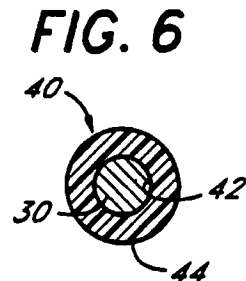


FIG. 6

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EYEWEAR TRACTION DEVICE**BACKGROUND OF THE INVENTION**

The present invention relates to eyewear and, more particularly, to a selectively attachable traction device for improving the retention of the eyewear about the head and a method for using the same.

While corrective lenses are specifically crafted to accommodate the unique vision defects of an individual, the frames used to retain the lenses are typically a standard size and not crafted to conform to the particular contours of an individual's head. Lenses which are employed in filtering eyewear such as sunglasses are also typically retained in stock frames. However, it is virtually impossible to mass produce stock frames which fit every individual's head; therefore, stock frames are constructed to conform to an idealized "standard" adult head.

As a result, such frames often result in a fit which is either too tight or too loose about the head of an individual. A tight fitting frame may cause localized pain and headaches, while a loose fitting frame may allow the eyewear to fall from the head and damage the frame or the lens. This is particularly disadvantageous for protective eyewear such as sunglasses which are to be used in active sports, such as bicycle racing or skiing. Additionally, in the event that corrective lenses vary in weight between the lenses, the uneven weight distribution may cause frames to locally abrade the skin.

A variety of means have been employed to improve the securing of eyewear to the head. These devices have included the use of loose strings which connect the temples of the eyewear around the back of the wearer's head, thereby preventing the glasses from becoming completely displaced from the body. Alternatively, an elastic strap connecting the temples has been employed to engage the wearer's head and secure the eyewear in the desired position.

Perhaps most frequently used, temples have been with a hook at the posterior end for engaging the wearer behind the ears. However, due to the significant variation among individuals in the distance from the appropriate position of an eyeglass lens and the back of the ear, the traditional ear hook is frequently either too far back or too far forward of the appropriate position on the wearer's ear. This causes either a painful or irritating friction if the hook is too far forward, or a loose fit if too far back.

The prior attempts to improve the retention of eyewear about the wearer's head have also included the use of rubber or rubber-like plastic boots applied to the free ends of the temples for increasing the friction between the eyeglasses and the head, such as shown in U.S. Pat. No. 3,684,356 to Bates. The Bates device, however, appears somewhat clumsy and awkward and, therefore, detracts from the appearance of the eyewear. In addition, the Bates device is limited in that it may not be adjusted relative to the eyewear; that is, the closed end of the boot prevents forward adjustment to a more anterior point of contact between the temples and the head, while an unsupported length of boot extending beyond the earpiece is undesirable.

Another prior attempt to improve eyewear retention is disclosed in the Nelson patent (U.S. Pat. No. 2,561,402), which discloses use of relatively complicated fluid chambers at the interface of the free end of the temples and the head. Nelson uses the fluid cham-

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bers in an effort to evenly distribute pressure between the temple and the head. As the fluid chambers of Nelson are permanently affixed to the temple in a predetermined orientation, modification for specific individuals is unavailable. In addition, the fluid retained within the chambers adds an undesired weight to the eyewear. Further, even if the fluid chambers were removable, such removal would substantially alter the fit of the eyewear, rendering the eyewear substantially unwearable.

Notwithstanding the foregoing, there remains a need for providing a means of improving the compatibility of eyewear and the wearer so as to improve retention of the eyewear. Preferably, the eyewear retention means will enable one size to comfortably and securely fit a much larger population than can one size eyewear having the traditional ear hook.

A need also exists for a device which improves retention of eyewear without permanently altering the configuration of the eyewear. A further need exists for a retaining device which may be easily disengaged or recombined with the eyewear without drastically changing the functioning or the appearance of the eyewear. In addition to the functional requirements of the traction device, an aesthetic requirement exists so that the device may be employed as a portion of eye wear in either an unobtrusive or distinctive, but attractive, mode.

SUMMARY OF THE INVENTION

There is provided in accordance with one aspect of the present invention an improved eyewear temple of the type for retaining a pair of eyeglasses on the head of the wearer, by extending from the eyeglass frame in a posterior, i.e., distal, direction over the top of the ears of the wearer. The improved eyeglass temple of the present invention permits the elimination of the traditional hook on the posterior end of traditional temples, and allows a single size set of eyewear temples to comfortably and securely fit on a broader cross section of anatomical variations.

The eyeglass temple comprises an elongate eyeglass temple body, having a first proximal end for attaching the temple to the frame of the eyeglasses, and a second end, distal from the first end, for engaging the head of the wearer. Optionally, the first end of the temple is adapted for securing directly to the lens, such as in a single lens eyeglass system. Preferably, the first end on the temple is provided with a means for releasably pivotably engaging the eyeglass lens or eyeglass frame.

A recessed seat is disposed on the elongate temple body, in between the first and second ends, the recessed seat having a smaller cross-sectional area than the cross-sectional area of the temple body adjacent to the seat. Preferably, the recessed seat comprises an annular recess having first and second shoulders at the first and second axial ends thereof. Preferably, the axial length of the annular recess is less than about one-half of the axial length of the temple, and most preferably, less than about one-third the axial length of the temple.

The eyeglass temple is preferably additionally provided with at least one tubular traction member disposed within the recessed seat. The traction member preferably comprises an elastomeric material which enables radial expansion to fit over the distal end of the temple body, and relaxation back to provide a snug fit within the recess on the temple. The traction member is

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preferably made from an elastomeric material which exhibits improved retention properties when the material is wet, and, most preferably, the exterior surface of the traction member is provided with friction enhancing structures, such as annular ridges or other patterned textures.

There is provided in accordance with another aspect of the present invention, an improved eyeglass having at least one lens, and a frame for supporting the lens in front of the eyes of the wearer. The eyeglass is further provided with a first and a second temple produced in accordance with the present invention. Preferably, the distal end of the temple is substantially straight, so that the temple does not wrap around behind the ear of the wearer.

Further features and advantages of the present invention will become apparent from the detailed description of preferred embodiments which follow, when taken together with the appended figures and claims.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a perspective view of eyewear in accordance with one embodiment of the present invention.

FIG. 2 is a side elevational view of a second embodiment of eyewear in accordance with the present invention, with the traction member removed.

FIG. 3 is a perspective view of a traction member in accordance with the present invention.

FIG. 4 is a cross-sectional view taken along line 4—4 of FIG. 1.

FIG. 5 is a perspective view showing an alternative embodiment of the traction member.

FIG. 6 is a cross-sectional view taken along line 6—6 of FIG. 5.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

As used in the present application, "eyewear" is a general term intended to embrace optical devices containing corrective lenses for defects in vision or lenses for such special purposes as filters for absorbing or blocking portions of the electromagnetic spectrum, providing physical shields for the eyes or making available other physical or optical functions for protective or visual assisting purposes.

As shown in FIG. 1, eyewear 10 adapted to position a lens in a predetermined orientation relative to the eyes includes a frame 12, lens 14 and temples 20. Preferably, the lens 14 is joined to the frame 12 so as to position the lens 14 before the eyes. As shown in FIGS. 1, 2 and 6, the temples 20 may be pivotally affixed or joined to the frame 12. Although the temples 20 are shown in FIG. 1 as pivotally affixed to the frame 12, the temples 20 may be permanently attached in a predetermined orientation or selectively engageable with the frame 12 without circumventing the scope of the present invention. Alternatively, the frame 12 may be eliminated entirely by securing the temples 20 with or without temple hinges directly to the lens 14 by thermoplastic bonding, adhesives screws or other known fastening means which are suitable for the material of the lens and temples.

As is well known in the art, the frame 12 and temples 20 may be conveniently made of molded plastic or a variety of other materials. The lens 14 may take any of a number of configurations and may be formed of sheet plastic, molded plastic or glass as determined by the application of the lens.

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Each temple 20 is defined by a proximal end 22 and a distal end 24 wherein the proximal end 22 is affixed either permanently or detachably to the frame 12. The permanent attachment of the temples to the frame 12 may be accomplished through molding or thermoplastic bonding. The detachable engagement of the temples 20 and the frame 12 is provided by the use of a snap fit or fasteners including screws or pins, as are known in the art.

Although the earstems shown in FIG. 1 are affixed to the frame 12, the earstem 20 may be attached directly to the lens 14. Preferably, the earstems 20 are hingeably attached to the frame 12 or lens 14 and most preferably, hingeably and removably attached, as well known in the art.

As shown in FIG. 1, in a typical hingeable connection, the frame 12 or lens 14 includes a hinge aperture (not illustrated) extending through a protruding flange 16. The earstem 20 includes a pair of parallel apertured flanges 18a, 18b spaced so as to receive the flange 16 of the frame 12 or lens 14 therebetween. The apertures in the earstem 20 are aligned with the apertures of the frame 12 or lens 14 and a pin is inserted so as to permit rotation of the frame 12 or lens 14 relative to the earstem 20, thereby providing a hingeable connection. In a typically readily detachable hinge, the aperture in the flange 16 of the frame 12 or lens 14 is replaced by an integral pin (not illustrated) which extends away from the flange 16 in opposite directions along the same axis as the aperture. The pinned flange 16 is inserted by deformation between the opposing flanges 18a, 18b and the integral pin snaps into the aperture on the flanges 18a, 18b, thereby providing a readily detachable hinge.

As shown in FIGS. 1 and 5, the distal end 24 may be curved so as to provide loops which are disposed behind the ears when the eyewear is worn. However, as the looped temples shown in FIGS. 1 and 5 may impinge upon the head in undesired locations when employed on heads of different sizes, the looped temples are not well suited to accommodate a wide variety of head sizes. Thus, the preferred embodiment shown in FIG. 2 includes a straight temple which, when used in conjunction with the present invention, provides more universally fitting eyewear and eliminates the traditional ear hook which can cause discomfort or distraction for many wearers.

As shown in FIG. 2, a recessed seat 30 is disposed intermediate of the proximal and distal ends 22, 24. As shown in FIG. 2, the seat 30 is preferably located adjacent the distal end 24 of the temple 20, so that the posterior shoulder 34 is substantially coincident with the distal end 24. However, as will be apparent, if it is desired to extend the temples in a posterior direction well beyond the ears, the distance between posterior shoulder 34 and distal end 24 can be proportionately increased to maintain seat 30 near the ear.

The recessed seat 30 is defined by posterior shoulder 34 and preferably an anterior shoulder 32, such that the anterior shoulder 32 is disposed between the posterior shoulder 34 and the proximal end 22. Preferably, the cross-sectional dimension of the seat 30 between the anterior and posterior shoulders 32, 34 is smaller than the cross-sectional dimension of the adjacent temple 20.

Preferably, the posterior shoulder 34 is a sufficient distance from the anterior shoulder 32 so that at least one traction member 40 may be retained therebetween. However, the seat 30 may be configured so as to extend substantially the entire length of the temple or alterna-

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tively, may extend only a portion of the overall length of the temple. Typically, the seat extends less than about one-half or one-third the length of the temple and is disposed on the posterior portion of the temple.

Although the seat is shown as defined by an anterior shoulder 32 and a posterior shoulder 34, the present invention may be practiced with a seat 30 defined only by a posterior shoulder 34 for preventing unintended axial displacement of the traction member in the posterior direction.

When the seat 30 is defined by only the posterior shoulder 34, the cross-sectional area of the seat may taper from being substantially coincident with an anterior cross-sectional area of the temple to the reduced cross-sectional area at the posterior shoulder 34. The posterior shoulder thereby prevents unintentional axial displacement of the traction member in the posterior direction. Axial displacement of the traction member in the anterior direction is inhibited by the expanding cross-sectional area of the seat in a tapered embodiment, as the seat extends in the anterior direction, or simply by a friction fit in the absence of a taper or an anterior shoulder.

Preferably, the seat 30 is located so that upon operable engagement of the traction member 40 within the seat 30, the traction member 40 provides an interface between the eyewear and the head. That is, the traction member 40 contacts the head.

Referring to FIG. 3, an elongate tubular traction member 40 is shown. In the preferred embodiment, the traction member 40 is formed substantially in the shape of a hollow cylinder having an inner surface 42 of radius R1 and outer surface 44 of radius R2, wherein radius R1 is less than radius R2. Preferably, radius R1 is expandable to permit passage of the distal end 24 of the temple 20 through the interior of the traction member 40 without exceeding the elastic limits of deformation of the traction member 40.

As shown in FIG. 4, the traction member 40 is preferably comprised of a material having sufficient elasticity that the inner surface 42 of the traction member 40 snugly contacts the surface of a seat 30 having an oblong or rectangular cross-section with a cross-sectional area greater than that of R1 in the unexpanded state. Referring to FIG. 6, the inner surface 42 will also preferably conform snugly to the surface of a seat 30 having a substantially circular cross-section.

Other embodiments of the traction member 40 may be employed, such as one having an open rectangular or triangular cross-sectional configuration having a bias so that the open legs of the triangle or rectangle are biased towards one another to tend to form a tubular element. Thus, traction devices can take the form of an elongate body which is split axially along one wall so that it does not form a complete tube. The bias should be sufficient so that the opposing inner surfaces 42 of the traction member 40 cooperatively engage the periphery of the recessed seat 30.

The traction member 40 may be formed by molding or extruding processes, as well known in the art. Preferably, the outer surface 42 is configured to enhance the coefficient of static friction between the eyewear and the head. The outer surface 44 may be formed to exhibit a variety of static friction coefficient enhancing configurations, such as a grid, waffle, or ribbed pattern (not shown). Typically, the outer surface 42 produced by extrusion will exhibit axially oriented patterns, while

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molded outer surfaces may exhibit axially and/or radially oriented patterns.

As discussed infra, the traction member 40 is preferably formed of an elastomeric material exhibiting sufficient flexibility or elasticity to allow the traction member 40 to expand while being slipped over the temple distal end 24 and to contract back within seat 30 after passing over the distal end.

In a particularly preferred embodiment, the traction member 40 is formed of a relatively soft elastomeric material having a coefficient of sliding friction that increases when the material is wetted. Such a material, sometimes referred to as hydrophilic, tends to enhance retention of the traction member 40 in position on the wearer's head as the wearer perspires or encounters moisture, as during skiing. One suitable material which can be readily molded by conventional techniques is marketed under the name KROTON G™, a product of the Shell Oil Company.

The traction member 40 may comprise a resilient sponge-like elastomeric material, having a relatively high porosity, as shown in FIGS. 3 and 4. Alternatively, as shown in FIG. 6, the traction member 40 may comprise a substantially solid, i.e., fine or no porosity, yet flexible material. In addition, the traction member 40 may be made of materials having different densities, thereby providing traction members 40 having different weights, which may be employed to counterbalance lenses of differing weights, so as to distribute the weight of the eyewear 10 more evenly about the head.

The length of the traction member 40 is preferably no greater than and most preferably substantially equal to the distance between the anterior and posterior shoulders 32, 34. Although the traction member 40 is illustrated as extending roughly one-third or one-half the overall length of the temple, the traction members 40 within the present invention can extend anywhere from substantially the entire length of the temple 20 to only a relatively small portion thereof, as depending upon the configuration of the seat 30. Alternatively, a plurality of traction members 40 may be axially aligned within the seat 30. The traction members 40 may be selected so that a combined length of the members 40 substantially equals the distance between the anterior and the posterior shoulders 32, 34 or alternatively, the combined axial length of the members 40 may be such that an axial space separates adjacent traction members 40 within the seat.

In assembling the present invention, the traction member 40 is engaged with a temple 20 by passing the distal end 24 of the temple 20 through the tubular passageway within traction member 40. Alternatively, the temple 20 may be detached from the frame 12 or lens 14 and the proximal end 22 may be passed through the tubular passageway of the traction member 40. Therefore, the preferred construction of the traction member 40 which elastically passes over the distal end may be obviated. The traction member 40 is then moved along the temple 20 until the inner surface 42 engages the seat 30. In an embodiment in which the seat 30 has a length substantially equal to the length of the traction member 40, as the traction member 40 is received within the seat 30, further unintended motion along the temple 20 is prevented by engagement of the anterior and posterior shoulders 32, 34 with the traction member 40.

Alternatively, the seat 30 may have a sufficient axial length so as to retain a plurality of traction members 40 between the anterior and posterior shoulders 32, 34.

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The use of multiple traction members 40 allows for accommodating fashion considerations as well as high retaining forces for active uses, such as volleyball or basketball. Upon engagement of the traction member 40 within the seat 30, the outer surface 44 of the traction member 40 may be disposed outside of the periphery of the temple 20, as shown in FIG. 1 or, alternatively, may be substantially flush with the periphery 38 of the adjacent temple 20, as shown in FIG. 5. Traction members are preferably provided having a variety of wall thicknesses, i.e., the difference between R1 and R2. Thus, the wearer can select a flush fitting traction member as illustrated in FIG. 5 or a radially enlarged traction member as illustrated in FIG. 1, depending upon that wearer's perception of the need for enhanced traction or sleek appearance.

As the majority of the length of the temple 20 in the preferred embodiment is dominated by the periphery of the temple 20 rather than the seat 30, if the traction members 40 are removed from the temples 20, the fitting of the eyewear 10 will not be substantially denigrated. However, the length of the traction member 40, when engaged in the seat 30, provides a sufficient contact area to increase the resistance to movement of the eyewear 10 relative to the head.

This present invention has been described in detail in connection with the preferred embodiments, but these are examples only and the present invention is not restricted thereto. It will be easily understood by those skilled in the art that other variations and modifications can be easily made within the scope of this invention, which is defined by the following claims.

It is claimed:

1. An improved eyewear temple for retaining eyeglasses on the head of the wearer and reducing abrasion caused by movement of said eyewear, comprising:
an elongate eyewear temple body;

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a first end on the temple for attaching the temple to the frame of the eyeglasses;

a second end on the temple, distal said first end, for engaging the head of the wearer;

a recessed seat interposed between said first and second ends having a smaller cross-sectional area than that of said temple portion adjacent said seat, said seat being separated from the remainder of said temple by first and second shoulders; and

at least one tubular traction member disposed within the recessed seat.

2. An eyewear temple as in claim 1, wherein the traction member is removably disposed within the seat.

3. An eyewear temple as in claim 1, wherein the tubular traction member comprises a resilient elastomeric material.

4. An improved eyewear temple as in claim 3, wherein said elastomeric material exhibits a coefficient of sliding friction that increases when the material is wetted.

5. An eyewear temple as in claim 1, wherein the traction member extends radially outwardly beyond the surface of the adjacent portion of the temple.

6. An eyewear temple as in claim 1, wherein the axial length of the seat is less than about one-half of the axial length of the temple.

7. An eyewear temple as in claim 6, wherein the recessed seat extends no more than about one-third the length of the temple.

8. An eyewear temple as in claim 1, wherein a single tubular traction member disposed within the recessed seat extends substantially the entire distance between said first and second shoulders.

9. An eyewear temple as in claim 1, wherein the thickness of the traction member is such that the outer surface of the traction member is substantially flush with the periphery of the adjacent temple.

* * * * *

EXHIBIT 5



US00D354968S

United States Patent [19]**Jannard**[11] **Patent Number: Des. 354,968**[45] **Date of Patent: ** Jan. 31, 1995**[54] **EYEGLASS LENS**[75] **Inventor: James H. Jannard, San Juan Capistrano, Calif.**[73] **Assignee: Oakley, Inc., Irvine, Calif.**[**] **Term: 14 Years**[21] **Appl. No.: 18,729**[22] **Filed: Feb. 14, 1994**

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Primary Examiner—Bernard Ansher*Assistant Examiner*—R. Barkai*Attorney, Agent, or Firm*—Knobbe, Martens, Olson & Bear**Related U.S. Application Data**

[62] Division of Ser. No. 929,266, Aug. 12, 1992, Pat. No. Des. 344,742.

[52] **U.S. Cl. D16/101**[58] **Field of Search D16/101, 102, 107, 110-112, D16/116-118, 121, 123; 351/44, 56-59, 83, 103, 110; 2/439, 441, 447, 448**[56] **References Cited****U.S. PATENT DOCUMENTS**

D. 230,437 2/1974 Rabuse D16/101
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 D. 328,468 8/1992 Jannard D16/101

[57] **CLAIM**

The ornamental design for an eyeglass lens, as shown and described.

DESCRIPTION

FIG. 1 is a front perspective view of the eyeglass lens of the present invention;

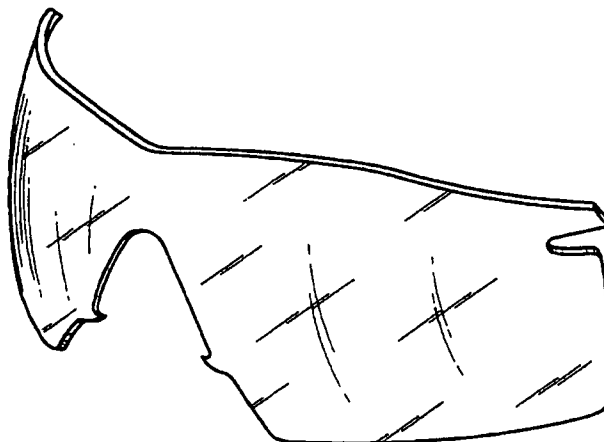
FIG. 2 is a top plan view of the lens of FIG. 1;

FIG. 3 is a front elevational view of the lens of FIG. 1;

FIG. 4 is a bottom plan view of the lens of FIG. 1;

FIG. 5 is a rear elevational view of the lens of FIG. 1; and,

FIG. 6 is a left side elevational view of the lens of FIG. 1.



U.S. Patent

Jan. 31, 1995

Des. 354,968

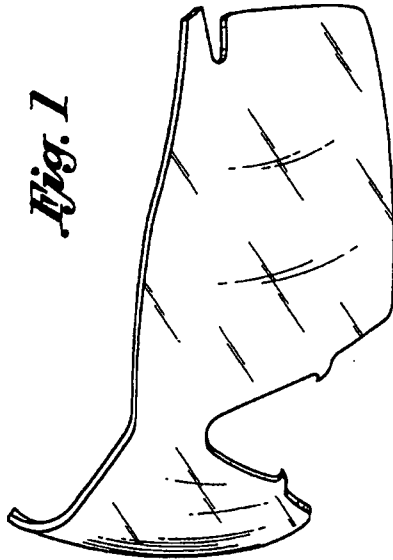


Fig. 1

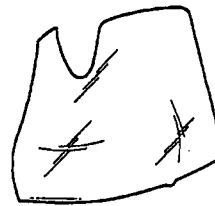


Fig. 6

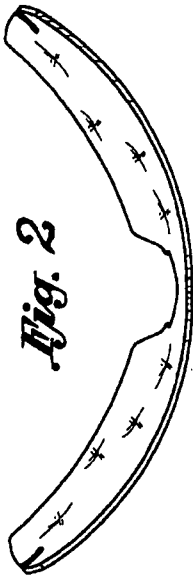


Fig. 2



Fig. 3



Fig. 4



Fig. 5

JS 44 (Rev. 12/07)

CIVIL COVER SHEET

The JS 44 civil cover sheet and the information contained herein neither replace nor supplement the filing and service of pleadings or other papers as required by law, except as provided by local rules of court. This form, approved by the Judicial Conference of the United States in September 1974, is required for the use of the Clerk of Court for the purpose of initiating the civil docket sheet. (SEE INSTRUCTIONS ON THE REVERSE OF THE FORM.)

I. (a) PLAINTIFFS

Oakley, Inc., a Washington corporation

(b) County of Residence of First Listed Plaintiff: Orange County, CA
(EXCEPT IN U.S. PLAINTIFF CASES)

(c) Attorney's (Firm Name, Address, and Telephone Number)

Weeks, Kaufman, Nelson & Johnson
462 Stevens Ave., #310, Solana Bch, CA 92075 (858) 794-2140

DEFENDANTS

Bushnell, Inc., a Delaware corporation

County of Residence of First Listed Defendant: Shawnee County, KS
(EXCEPT IN U.S. PLAINTIFF CASES ONLY)

NOTE: IN LAND CONDEMNATION CASES, USE THE LOCATION OF THE
LAND INVOLVED.
BY: WJ DEPUTY

Attorney's (Firm Name)

09 CV 0808 WQH

NLS

II. BASIS OF JURISDICTION (Place an "X" in One Box Only)

- ☐ 1 U.S. Government Plaintiff
- ☒ 3 Federal Question (U.S. Government Not a Party)
- ☐ 2 U.S. Government Defendant
- ☐ 4 Diversity (Indicate Citizenship of Parties in Item III)

III. CITIZENSHIP OF PRINCIPAL PARTIES (Place an "X" in One Box for Plaintiff and One Box for Defendant)

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- Citizen or Subject of a Foreign Country ☐ 3 ☐ 3 Foreign Nation ☐ 6 ☐ 6

IV. NATURE OF SUIT (Place an "X" in One Box Only)

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<input type="checkbox"/> 110 Insurance <input type="checkbox"/> 120 Marine <input type="checkbox"/> 130 Miller Act <input type="checkbox"/> 140 Negotiable Instrument <input type="checkbox"/> 150 Recovery of Overpayment & Enforcement of Judgment <input type="checkbox"/> 151 Medicare Act <input type="checkbox"/> 152 Recovery of Defaulted Student Loans (Excl. Veterans) <input type="checkbox"/> 153 Recovery of Overpayment of Veteran's Benefits <input type="checkbox"/> 160 Stockholders' Suits <input type="checkbox"/> 190 Other Contract <input type="checkbox"/> 195 Contract Product Liability <input type="checkbox"/> 196 Franchise	PERSONAL INJURY <input type="checkbox"/> 310 Airplane <input type="checkbox"/> 315 Airplane Product Liability <input type="checkbox"/> 320 Assault, Libel & Slander <input type="checkbox"/> 330 Federal Employers' Liability <input type="checkbox"/> 340 Marine <input type="checkbox"/> 345 Marine Product Liability <input type="checkbox"/> 350 Motor Vehicle <input type="checkbox"/> 355 Motor Vehicle Product Liability <input type="checkbox"/> 360 Other Personal Injury	<input type="checkbox"/> 362 Personal Injury - Med. Malpractice <input type="checkbox"/> 365 Personal Injury - Product Liability <input type="checkbox"/> 368 Asbestos Personal Injury Product Liability PERSONAL PROPERTY <input type="checkbox"/> 370 Other Fraud <input type="checkbox"/> 371 Truth in Lending <input type="checkbox"/> 380 Other Personal Property Damage <input type="checkbox"/> 385 Property Damage Product Liability	<input type="checkbox"/> 610 Agriculture <input type="checkbox"/> 620 Other Food & Drug <input type="checkbox"/> 625 Drug Related Seizure of Property 21 USC 881 <input type="checkbox"/> 630 Liquor Laws <input type="checkbox"/> 640 R.R. & Truck <input type="checkbox"/> 650 Airline Regs. <input type="checkbox"/> 660 Occupational Safety/Health <input type="checkbox"/> 690 Other	<input type="checkbox"/> 422 Appeal 28 USC 158 <input type="checkbox"/> 423 Withdrawal 28 USC 157 PROPERTY RIGHTS <input type="checkbox"/> 820 Copyrights <input checked="" type="checkbox"/> 830 Patent <input type="checkbox"/> 840 Trademark
REAL PROPERTY <input type="checkbox"/> 210 Land Condemnation <input type="checkbox"/> 220 Foreclosure <input type="checkbox"/> 230 Rent Lease & Ejectment <input type="checkbox"/> 240 Torts to Land <input type="checkbox"/> 245 Tort Product Liability <input type="checkbox"/> 290 All Other Real Property	CIVIL RIGHTS <input type="checkbox"/> 441 Voting <input type="checkbox"/> 442 Employment <input type="checkbox"/> 443 Housing/Accommodations <input type="checkbox"/> 444 Welfare <input type="checkbox"/> 445 Amer. w/Disabilities - Employment <input type="checkbox"/> 446 Amer. w/Disabilities - Other <input type="checkbox"/> 440 Other Civil Rights	PRISONER PETITIONS <input type="checkbox"/> 510 Motions to Vacate Sentence Habeas Corpus: <input type="checkbox"/> 530 General <input type="checkbox"/> 535 Death Penalty <input type="checkbox"/> 540 Mandamus & Other <input type="checkbox"/> 550 Civil Rights <input type="checkbox"/> 555 Prison Condition	LABOR <input type="checkbox"/> 710 Fair Labor Standards Act <input type="checkbox"/> 720 Labor/Mgmt. Relations <input type="checkbox"/> 730 Labor/Mgmt. Reporting & Disclosure Act <input type="checkbox"/> 740 Railway Labor Act <input type="checkbox"/> 790 Other Labor Litigation <input type="checkbox"/> 791 Empl. Ret. Inc. Security Act IMMIGRATION <input type="checkbox"/> 462 Naturalization Application <input type="checkbox"/> 463 Habeas Corpus - Alien Detainee <input type="checkbox"/> 465 Other Immigration Actions	SOCIAL SECURITY <input type="checkbox"/> 861 HIA (1395ff) <input type="checkbox"/> 862 Black Lung (923) <input type="checkbox"/> 863 DIWC/DIWW (405(g)) <input type="checkbox"/> 864 SSID Title XVI <input type="checkbox"/> 865 RSI (405(g)) FEDERAL TAX SUITS <input type="checkbox"/> 870 Taxes (U.S. Plaintiff or Defendant) <input type="checkbox"/> 871 IRS--Third Party 26 USC 7609
				<input type="checkbox"/> 400 State Reapportionment <input type="checkbox"/> 410 Antitrust <input type="checkbox"/> 430 Banks and Banking <input type="checkbox"/> 450 Commerce <input type="checkbox"/> 460 Deportation <input type="checkbox"/> 470 Racketeer Influenced and Corrupt Organizations <input type="checkbox"/> 480 Consumer Credit <input type="checkbox"/> 490 Cable/Sat TV <input type="checkbox"/> 810 Selective Service <input type="checkbox"/> 850 Securities/Commodities/Exchange <input type="checkbox"/> 875 Customer Challenge 12 USC 3410 <input type="checkbox"/> 890 Other Statutory Actions <input type="checkbox"/> 891 Agricultural Acts <input type="checkbox"/> 892 Economic Stabilization Act <input type="checkbox"/> 893 Environmental Matters <input type="checkbox"/> 894 Energy Allocation Act <input type="checkbox"/> 895 Freedom of Information Act <input type="checkbox"/> 900 Appeal of Fee Determination Under Equal Access to Justice <input type="checkbox"/> 950 Constitutionality of State Statutes

V. ORIGIN

(Place an "X" in One Box Only)

- ☒ 1 Original Proceeding ☐ 2 Removed from State Court ☐ 3 Remanded from Appellate Court ☐ 4 Reinstated or Reopened ☐ 5 Transferred from another district (specify) ☐ 6 Multidistrict Litigation ☐ 7 Appeal to District Judge from Magistrate Judgment

VI. CAUSE OF ACTIONCite the U.S. Civil Statute under which you are filing (Do not cite jurisdictional statutes unless diversity):
35 U.S.C. Section 271 and 281

Brief description of cause:

This is a case for patent infringement**VII. REQUESTED IN COMPLAINT:**☐ CHECK IF THIS IS A CLASS ACTION UNDER F.R.C.P. 23

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JURY DEMAND: ☒ Yes ☐ No**VIII. RELATED CASE(S) IF ANY**

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SAN DIEGO DIVISION

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April 17, 2009
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