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(12) **United States Patent**
Pastrick et al.

(10) **Patent No.: US 8,915,631 B2**
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(54) **EXTERIOR MIRROR SYSTEM FOR A VEHICLE**

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(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.

This patent is subject to a terminal disclaimer.

(21) Appl. No.: **14/195,138**

(22) Filed: **Mar. 3, 2014**

(65) **Prior Publication Data**

US 2014/0176715 A1 Jun. 26, 2014

Related U.S. Application Data

(63) Continuation of application No. 14/027,482, filed on Sep. 16, 2013, now Pat. No. 8,662,724, which is a

(Continued)

(51) **Int. Cl.**

B60Q 1/26	(2006.01)
H04N 7/18	(2006.01)
B60Q 1/48	(2006.01)
B60R 1/12	(2006.01)

(52) **U.S. Cl.**

CPC ***H04N 7/181*** (2013.01); ***B60Q 1/2665*** (2013.01); ***B60Q 1/48*** (2013.01);

(Continued)

(58) **Field of Classification Search**

USPC 362/494, 540, 542, 545, 511; 340/471, 340/472, 475; 307/10.1, 10.8

See application file for complete search history.

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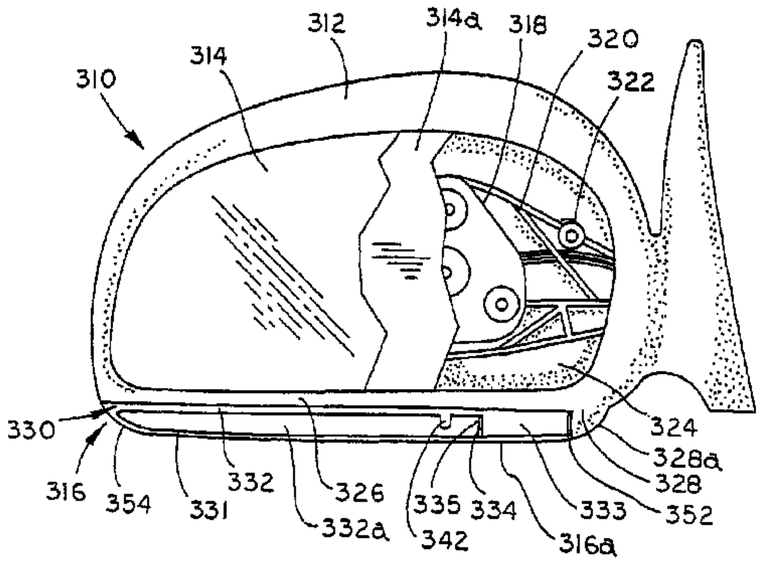
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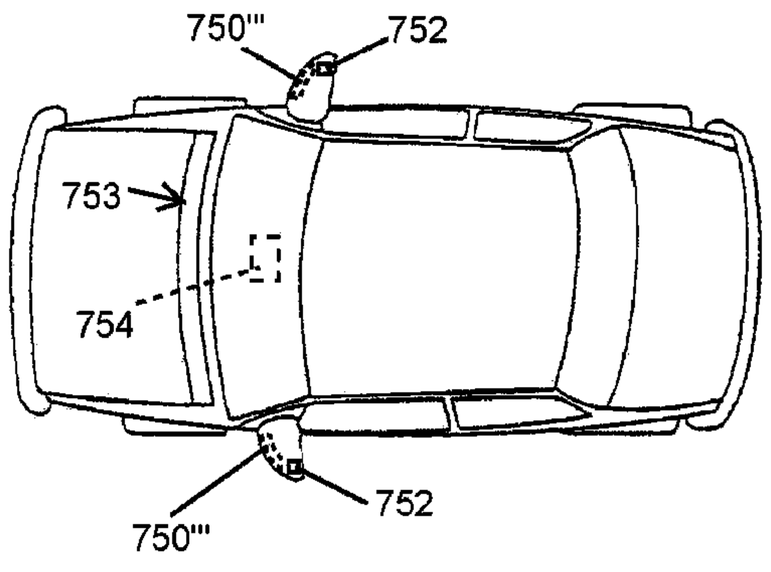
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(57) **ABSTRACT**

An exterior mirror system for a vehicle includes exterior rearview mirror assemblies mounted at respective sides of the vehicle. The mirror assemblies include a light module and a camera. The cameras are part of a multi-camera vision system that includes a display device that is operable to display images for viewing by the vehicle driver. The indicator of the light module includes a signal light that is configured to provide light that is observable to another driver of another vehicle who is (i) approaching the vehicle from its rear and/or (ii) overtaking the vehicle in the side lane adjacent to the side of the vehicle at which mirror assembly is mounted. Actuation of the signal light provides (i) light forwardly of the vehicle so that drivers of other vehicles approaching the vehicle may observe the actuated signal light and/or (ii) light laterally with respect to the vehicle.

20 Claims, 23 Drawing Sheets





Related U.S. Application Data

continuation of application No. 13/608,262, filed on Sep. 10, 2012, now Pat. No. 8,534,886, which is a continuation of application No. 13/296,790, filed on Nov. 15, 2011, now Pat. No. 8,262,268, which is a continuation of application No. 12/962,987, filed on Dec. 8, 2010, now Pat. No. 8,066,415, which is a continuation of application No. 12/632,213, filed on Dec. 7, 2009, now Pat. No. 7,850,351, which is a continuation of application No. 11/495,050, filed on Jul. 28, 2006, now abandoned, which is a continuation of application No. 10/770,097, filed on Feb. 2, 2004, now Pat. No. 7,083,312, which is a continuation of application No. 10/190,840, filed on Jul. 8, 2002, now Pat. No. 6,685,348, which is a continuation of application No. 09/866,398, filed on May 25, 2001, now Pat. No. 6,416,208, which is a continuation of application No. 09/335,010, filed on Jun. 17, 1999, now Pat. No. 6,276,821.

(52) **U.S. Cl.**

CPC ***B60R 1/12*** (2013.01); *B60Q 2400/40* (2013.01); *B60R 1/1207* (2013.01); *B60R 2001/1253* (2013.01)

USPC **362/494**; 362/540; 362/545

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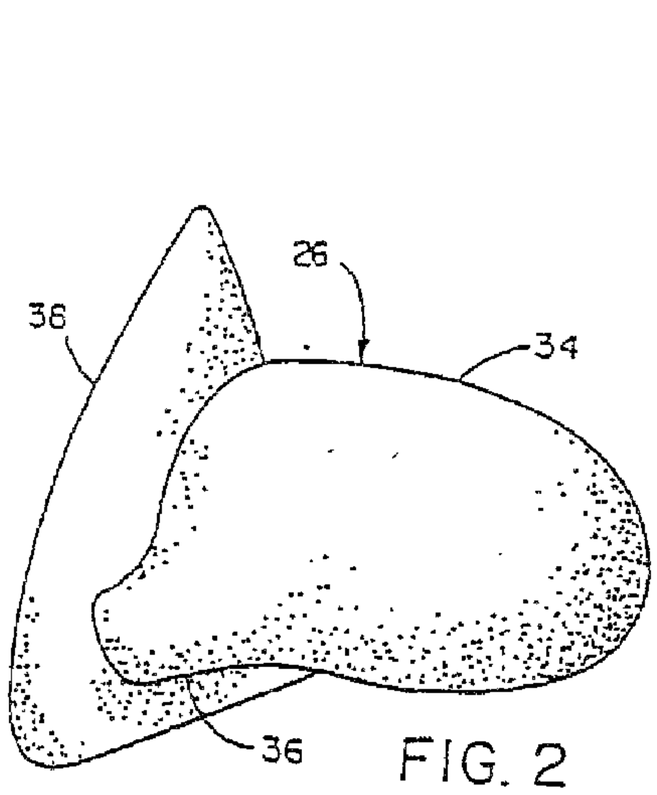


FIG. 2

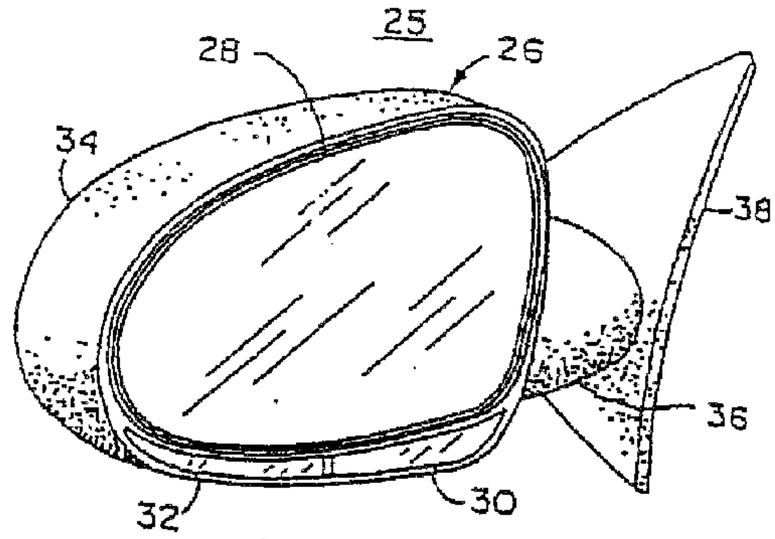


FIG. 1

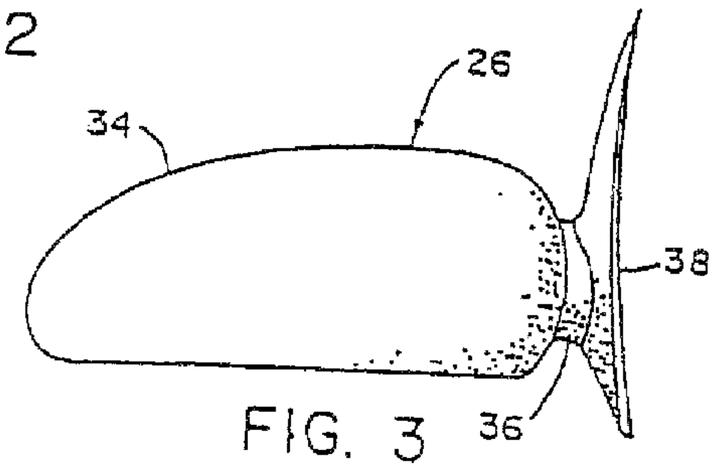


FIG. 3

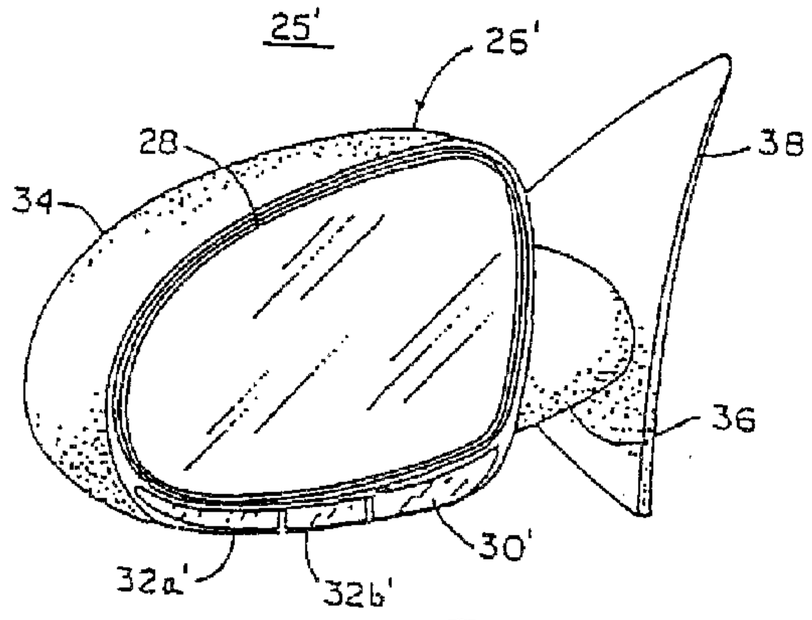
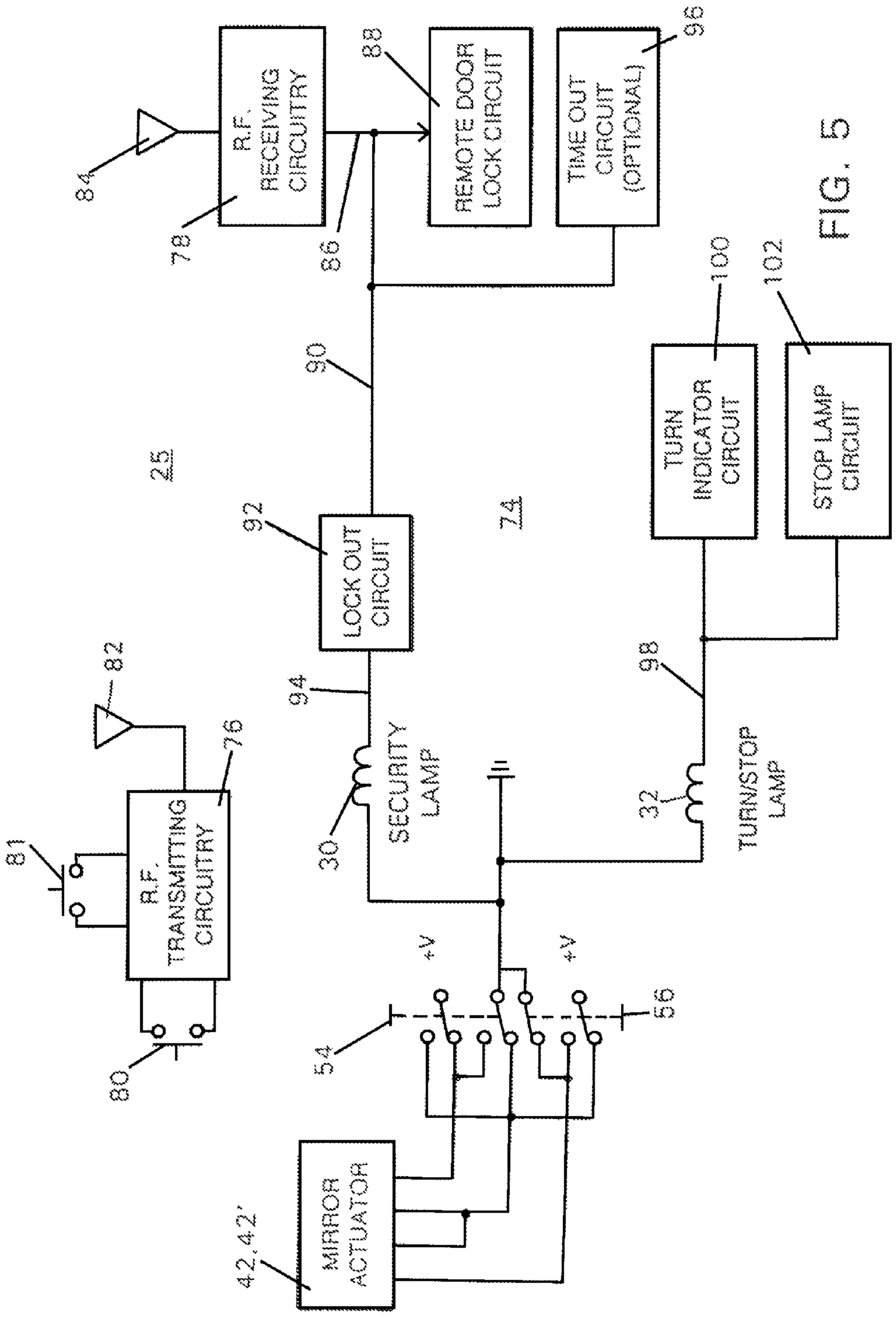


FIG. 4


84
78
R.F. RECEIVING CIRCUITRY
86
88
REMOTE DOOR LOCK CIRCUIT
TIME OUT CIRCUIT (OPTIONAL)
96
100
102
FIG. 5
25
90
92
LOCK OUT CIRCUIT
74
TURN INDICATOR CIRCUIT
STOP LAMP CIRCUIT
82
94
98
76
81
R.F. TRANSMITTING CIRCUITRY
30
SECURITY LAMP
32
TURN/STOP LAMP
+V
+V
80
54
56
42, 42'
MIRROR ACTUATOR

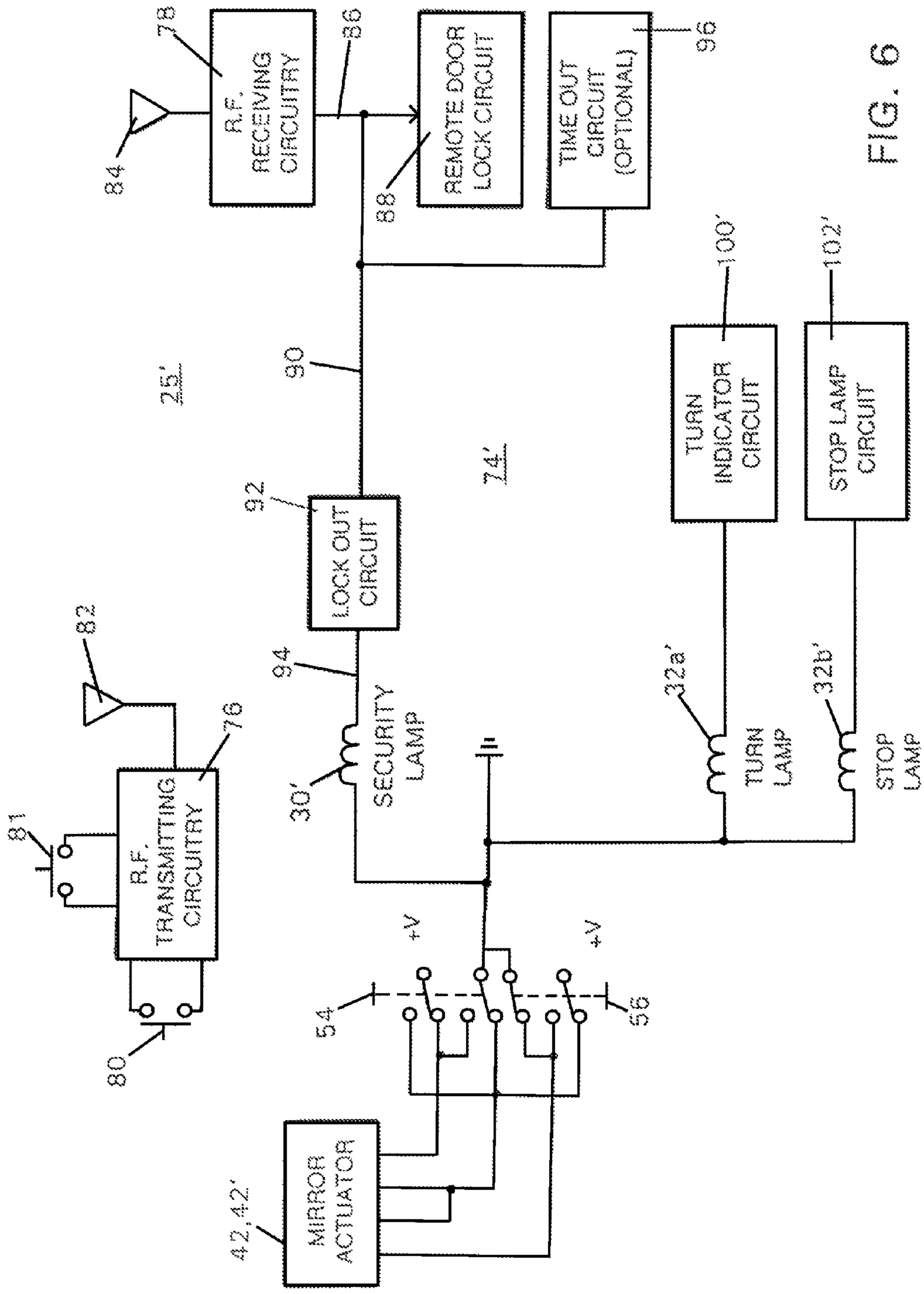

78
86
84
R.F. RECEIVING CIRCUITRY
88
REMOTE DOOR LOCK CIRCUIT
TIME OUT CIRCUIT (OPTIONAL)
96
25'
90
92
LOCK OUT CIRCUIT
74'
94
30'
SECURITY LAMP
82
81
R.F. TRANSMITTING CIRCUITRY
76
80
+V
+V
32a'
TURN LAMP
32b'
STOP LAMP
TURN INDICATOR CIRCUIT
STOP LAMP CIRCUIT
54
56
42,42'
MIRROR ACTUATOR

FIG. 6

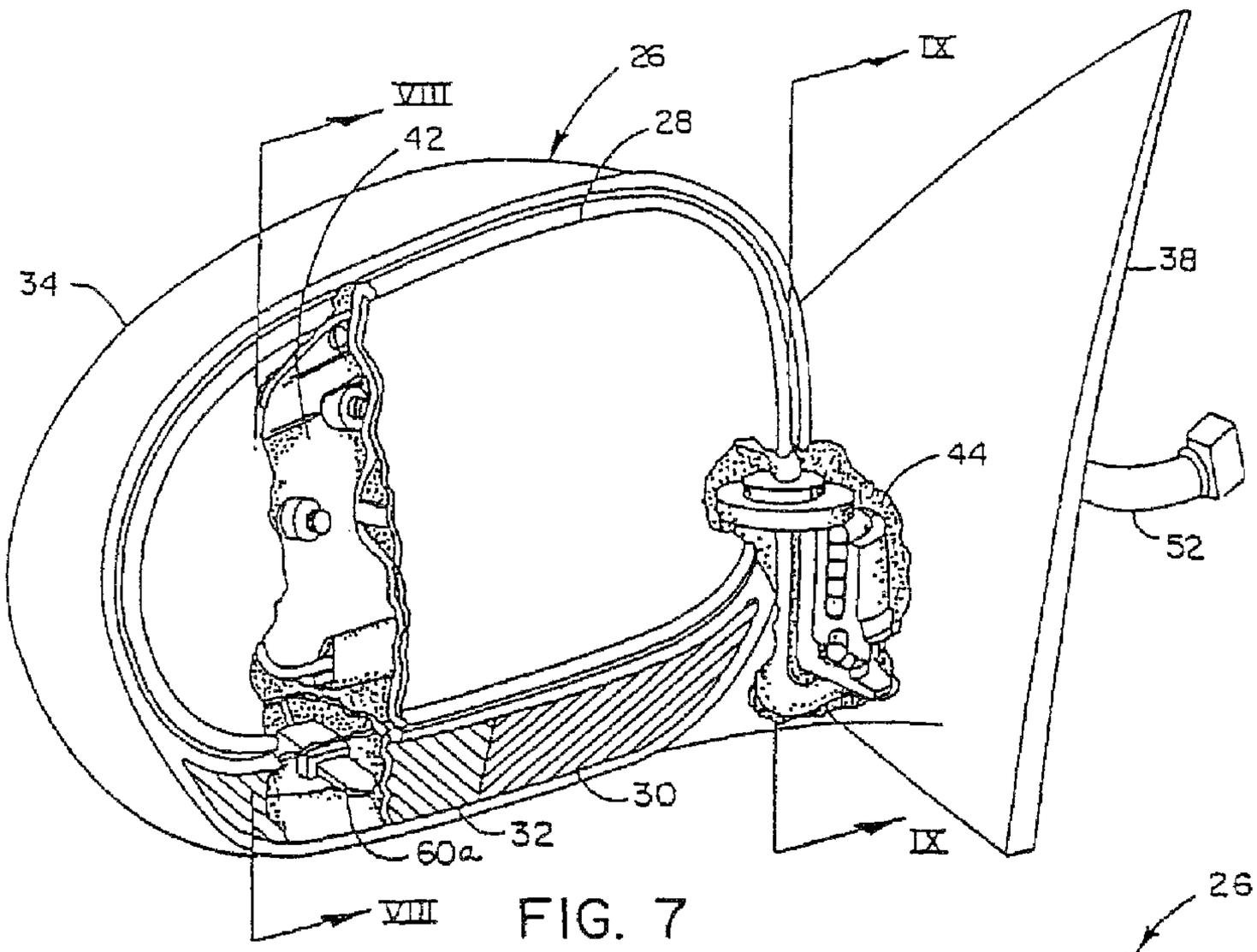


FIG. 7

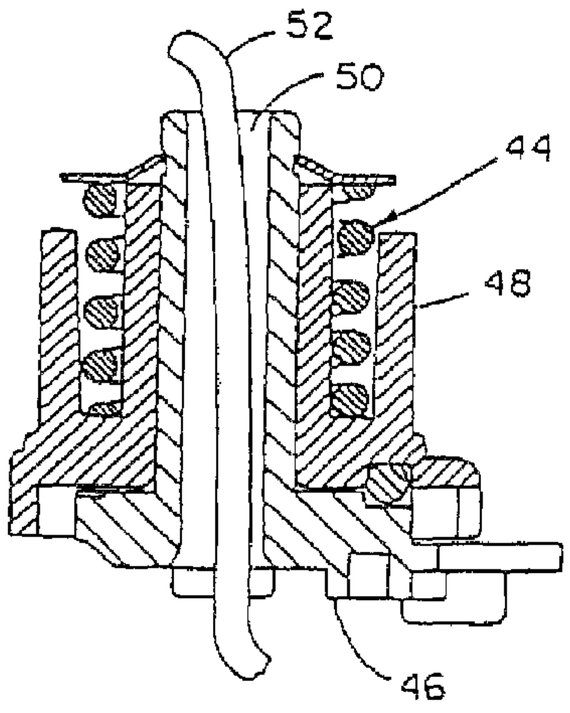


FIG. 9

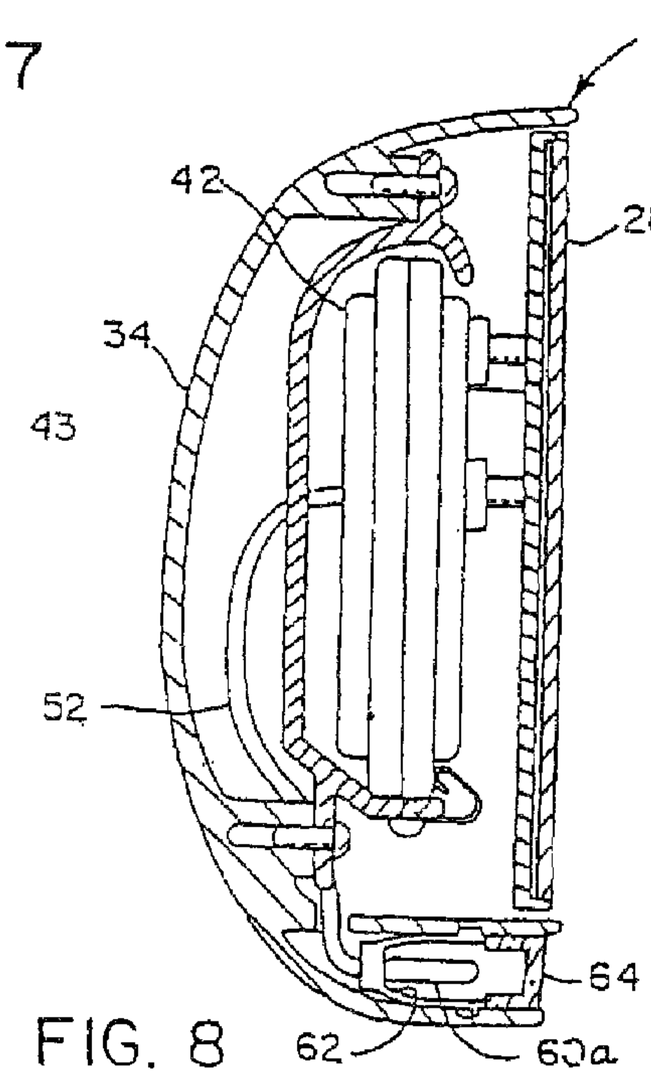


FIG. 8

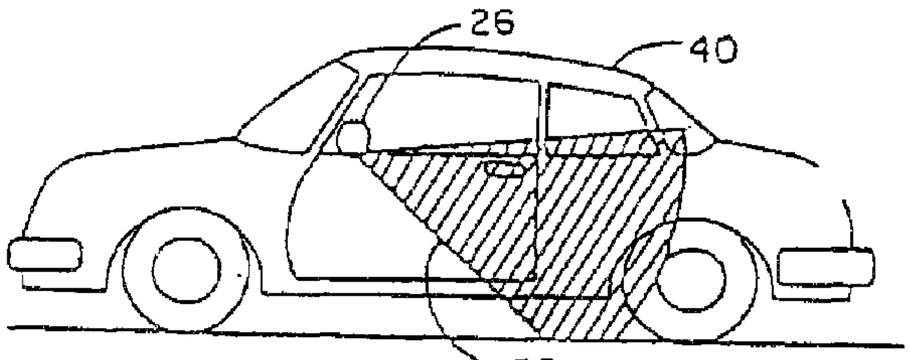


FIG. 10

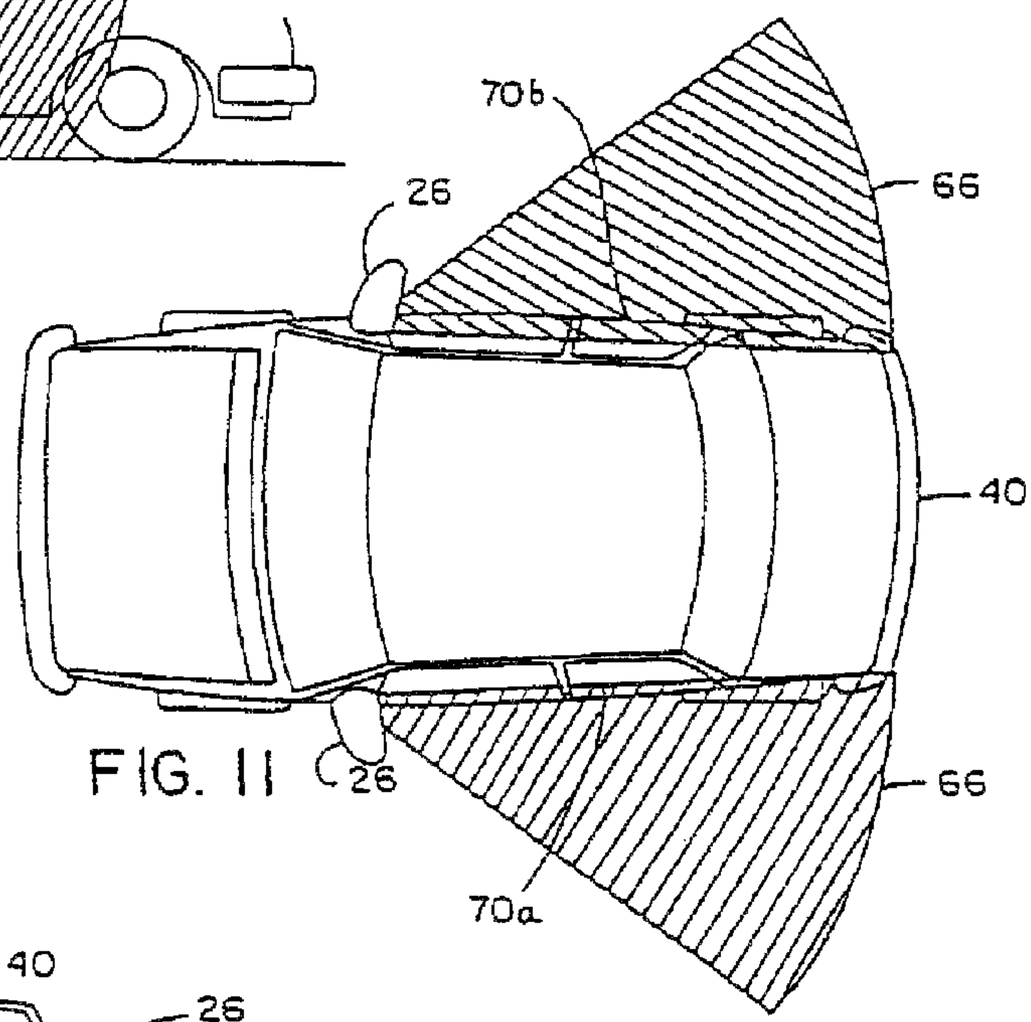


FIG. 11

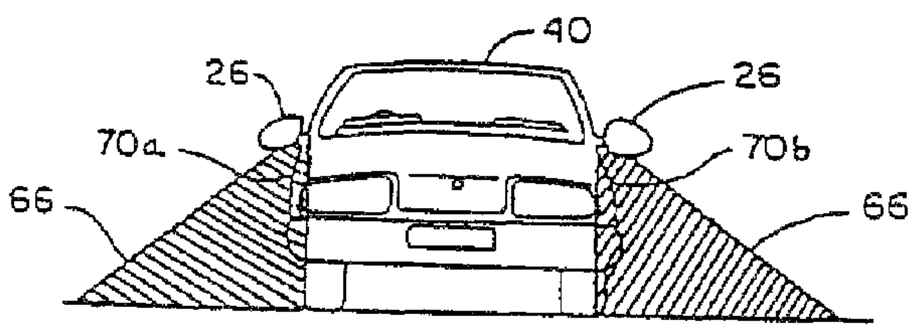


FIG. 12

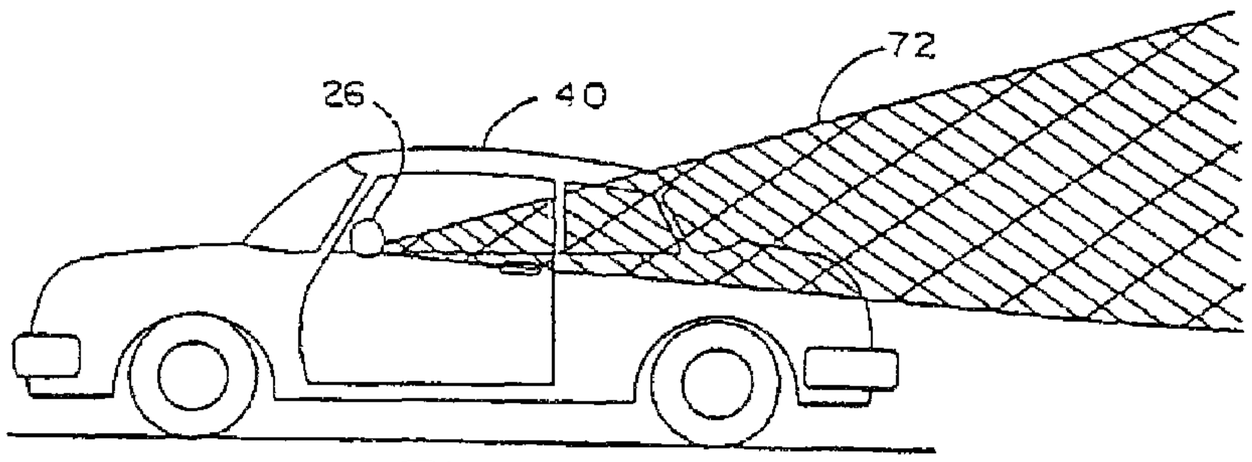


FIG. 13

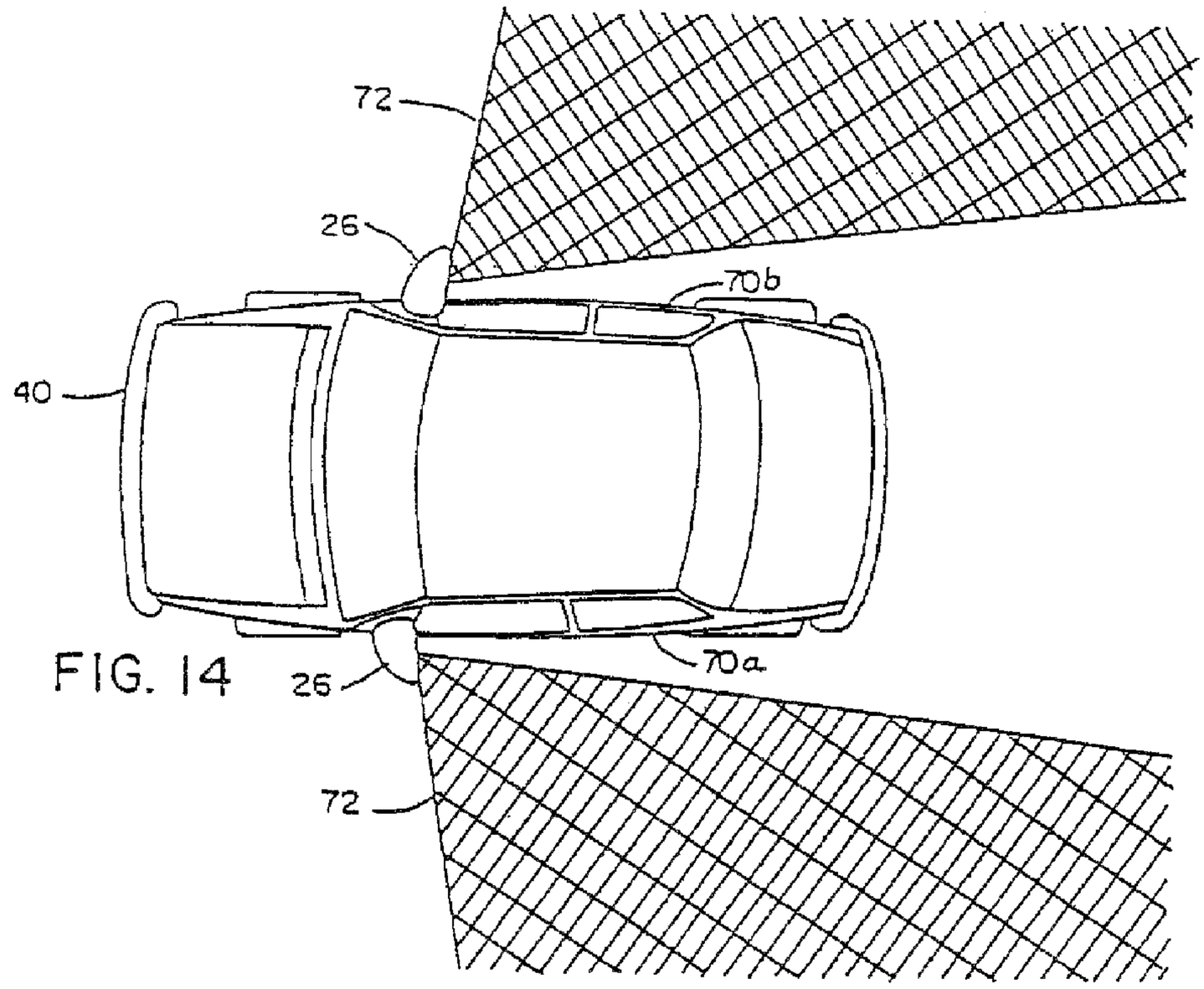


FIG. 14

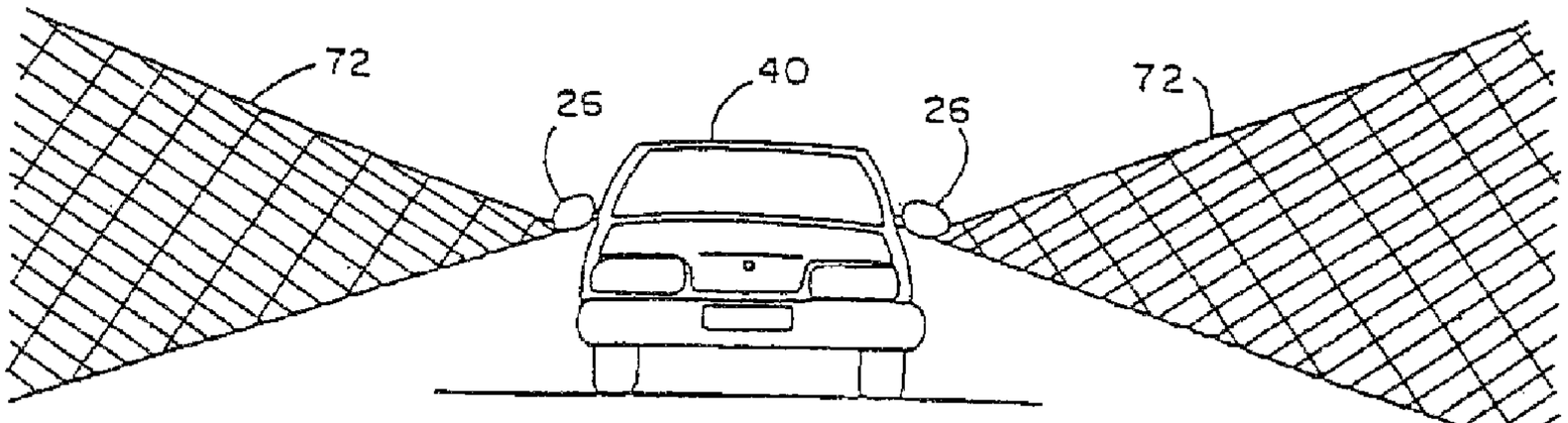


FIG. 15

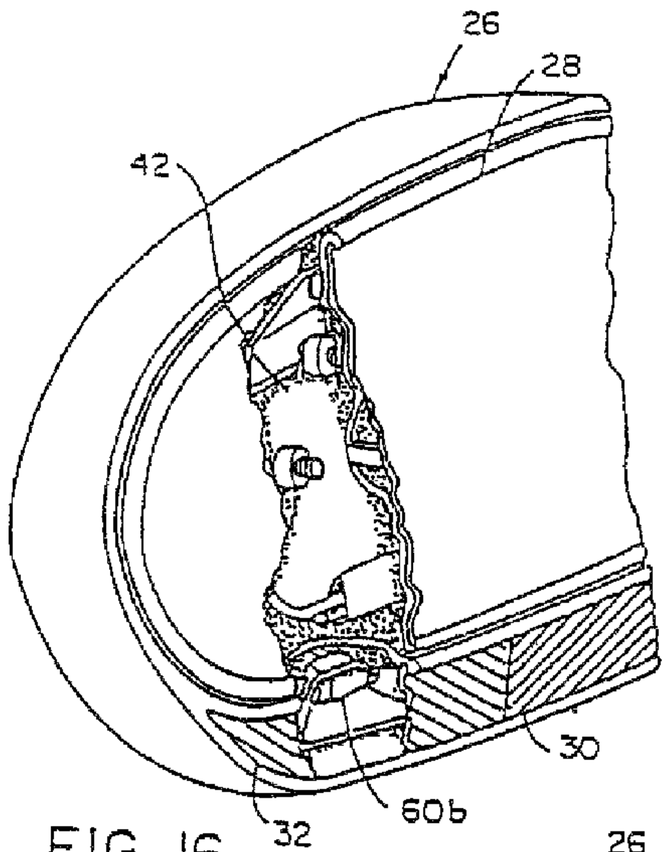


FIG. 16

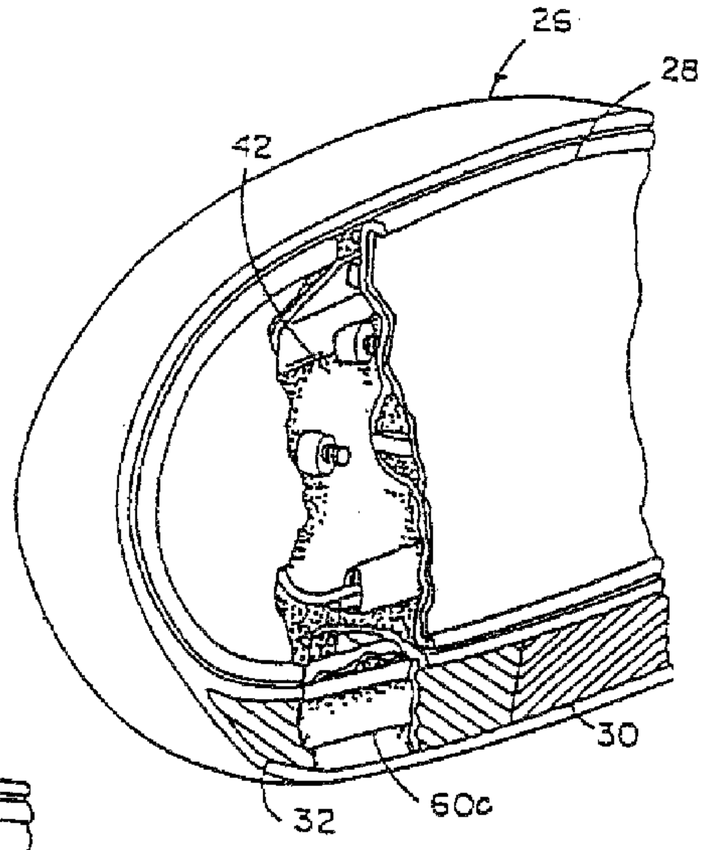


FIG. 17

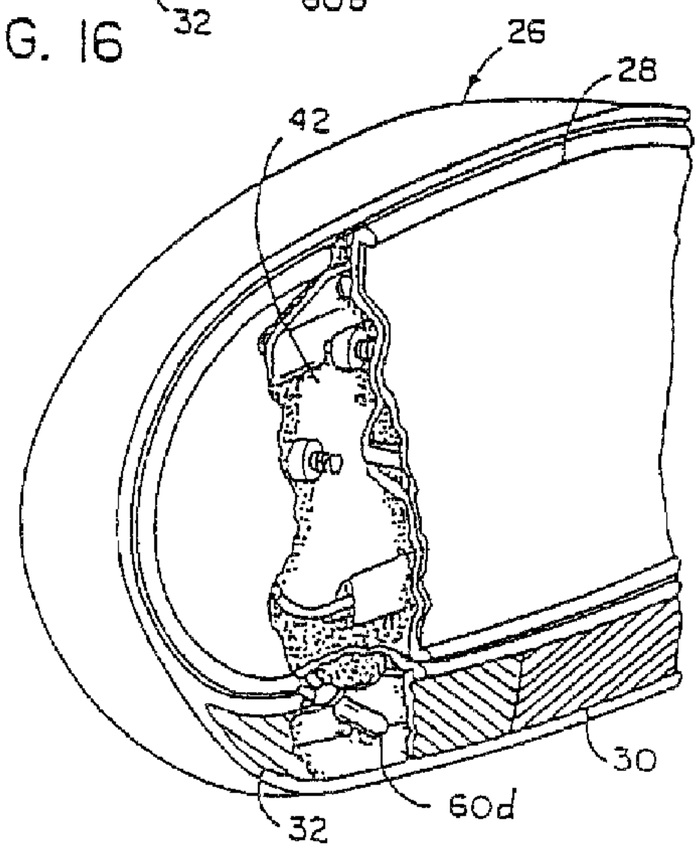


FIG. 18

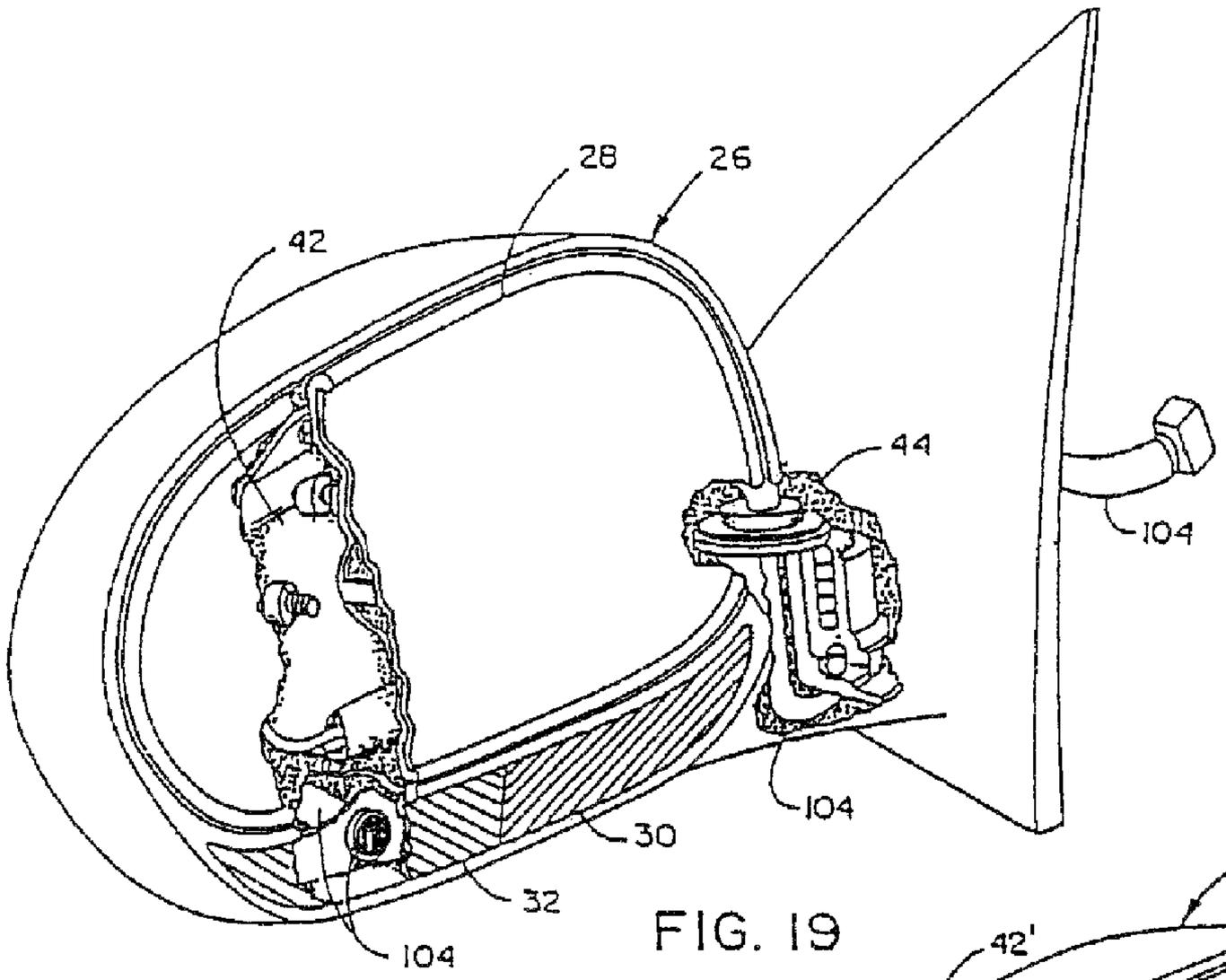


FIG. 19

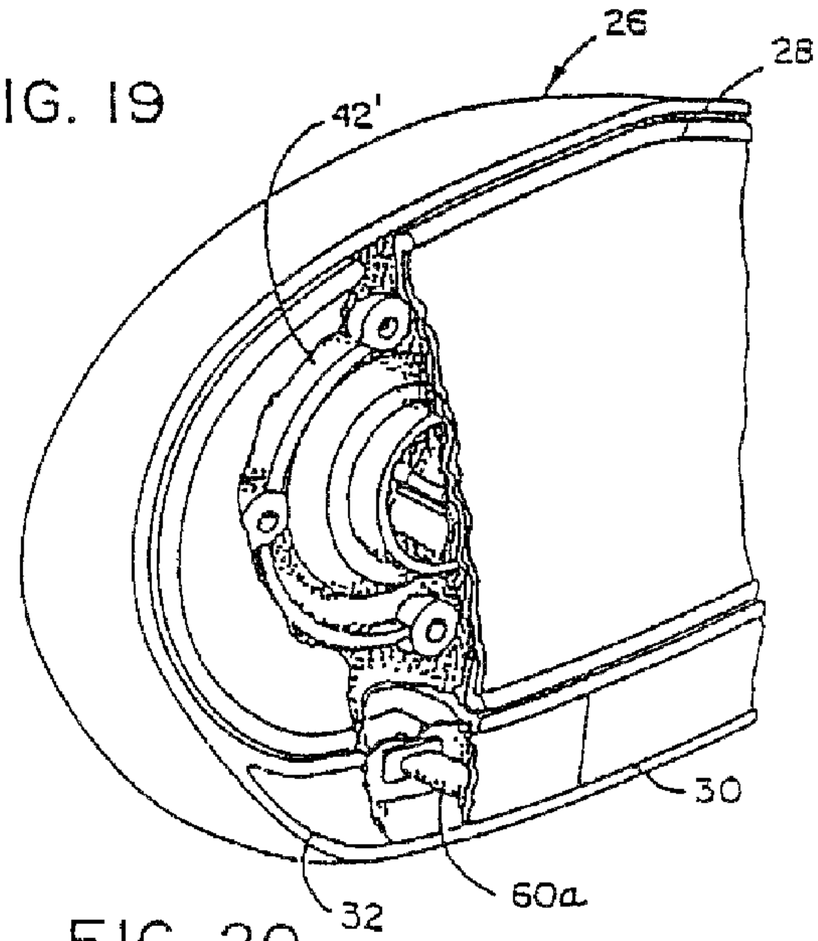


FIG. 20

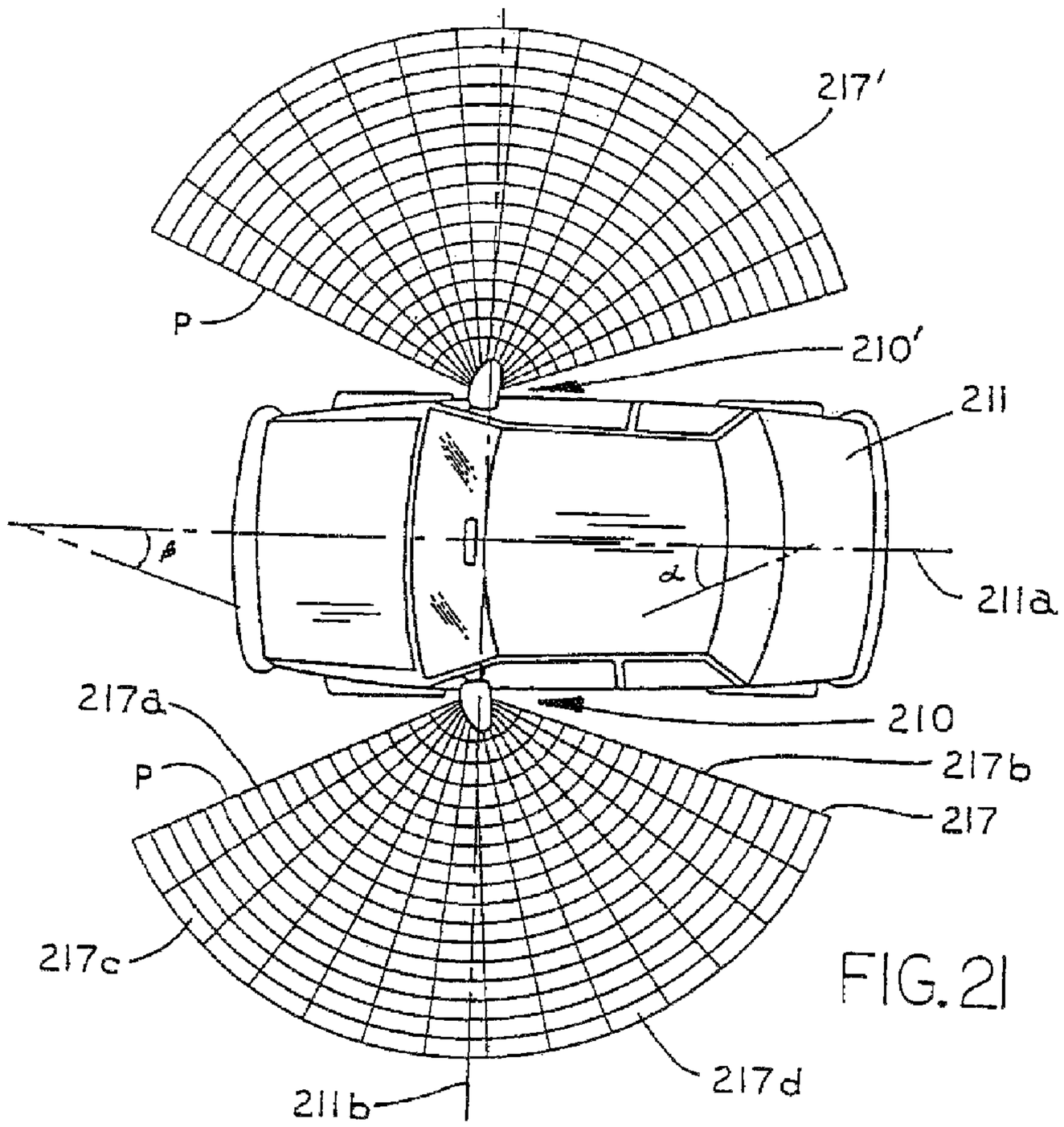

217'
P
210'
211
β
α
211a
217a
210
P
217b
217
217c
211b
217d

FIG. 21

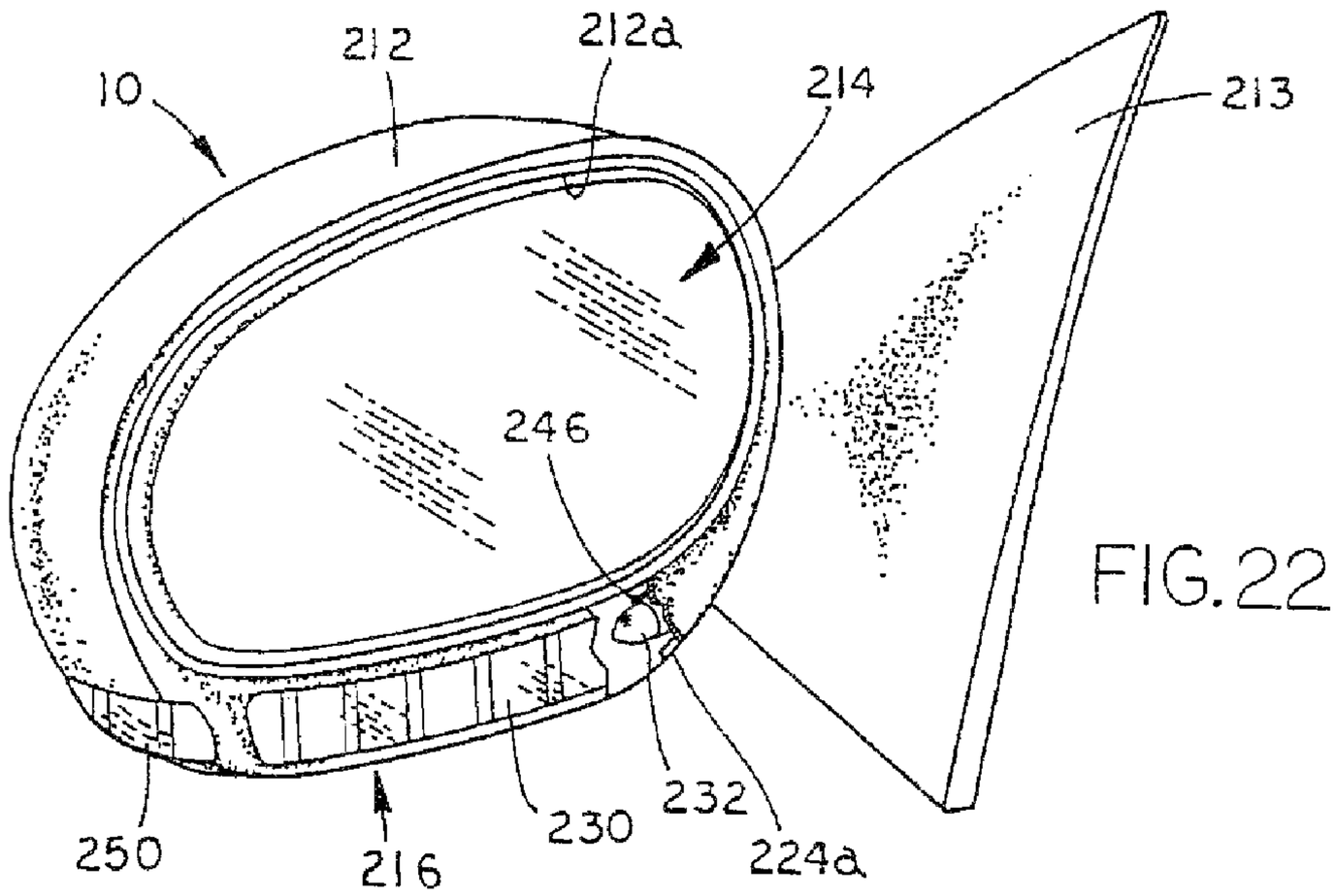

212
212a
10
214
213
246
250
216
230
232
224a

FIG. 22

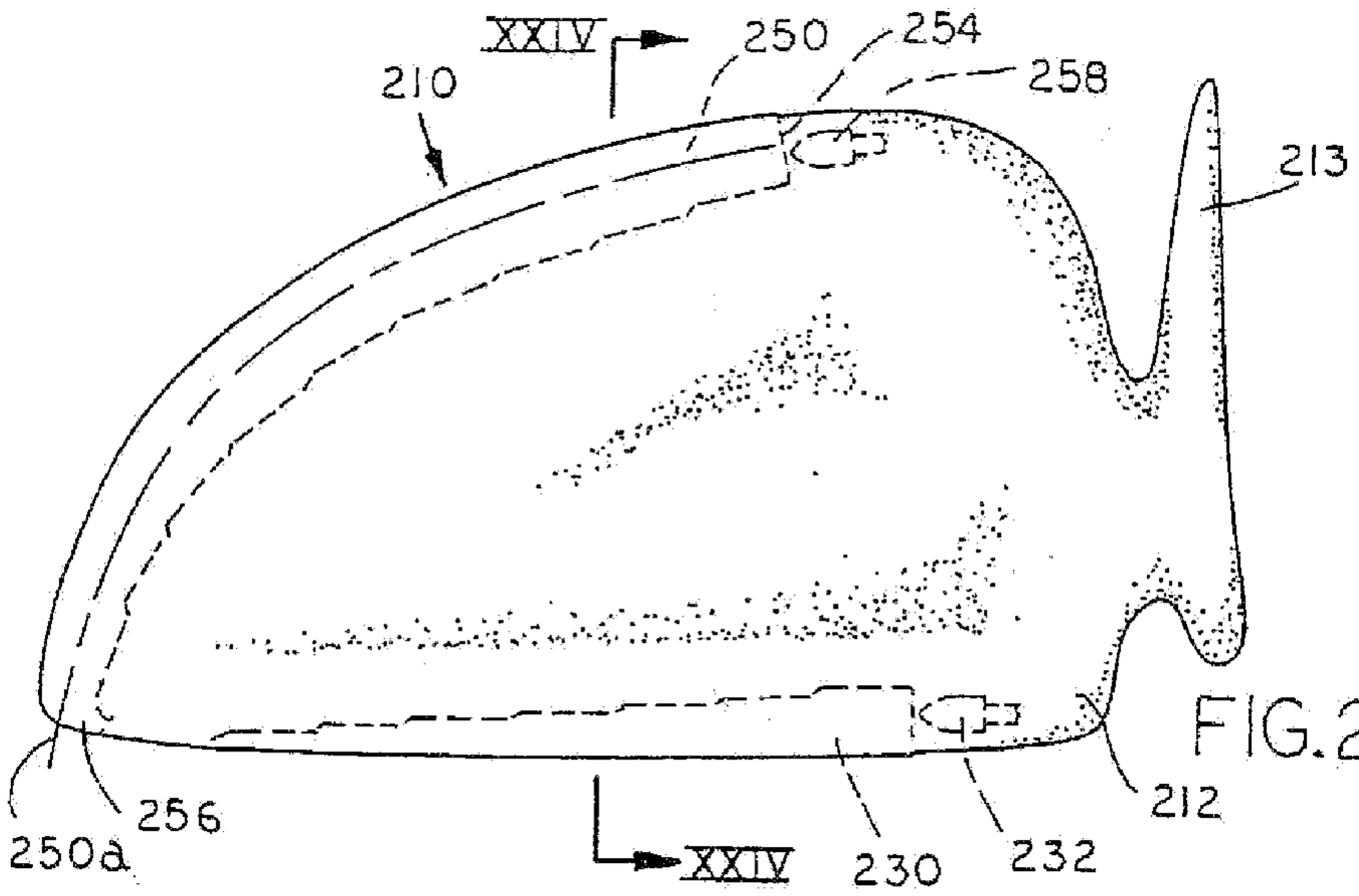

XXIV
250
254
258
210
213
212
250a
256
230
232
XXIV

FIG. 23

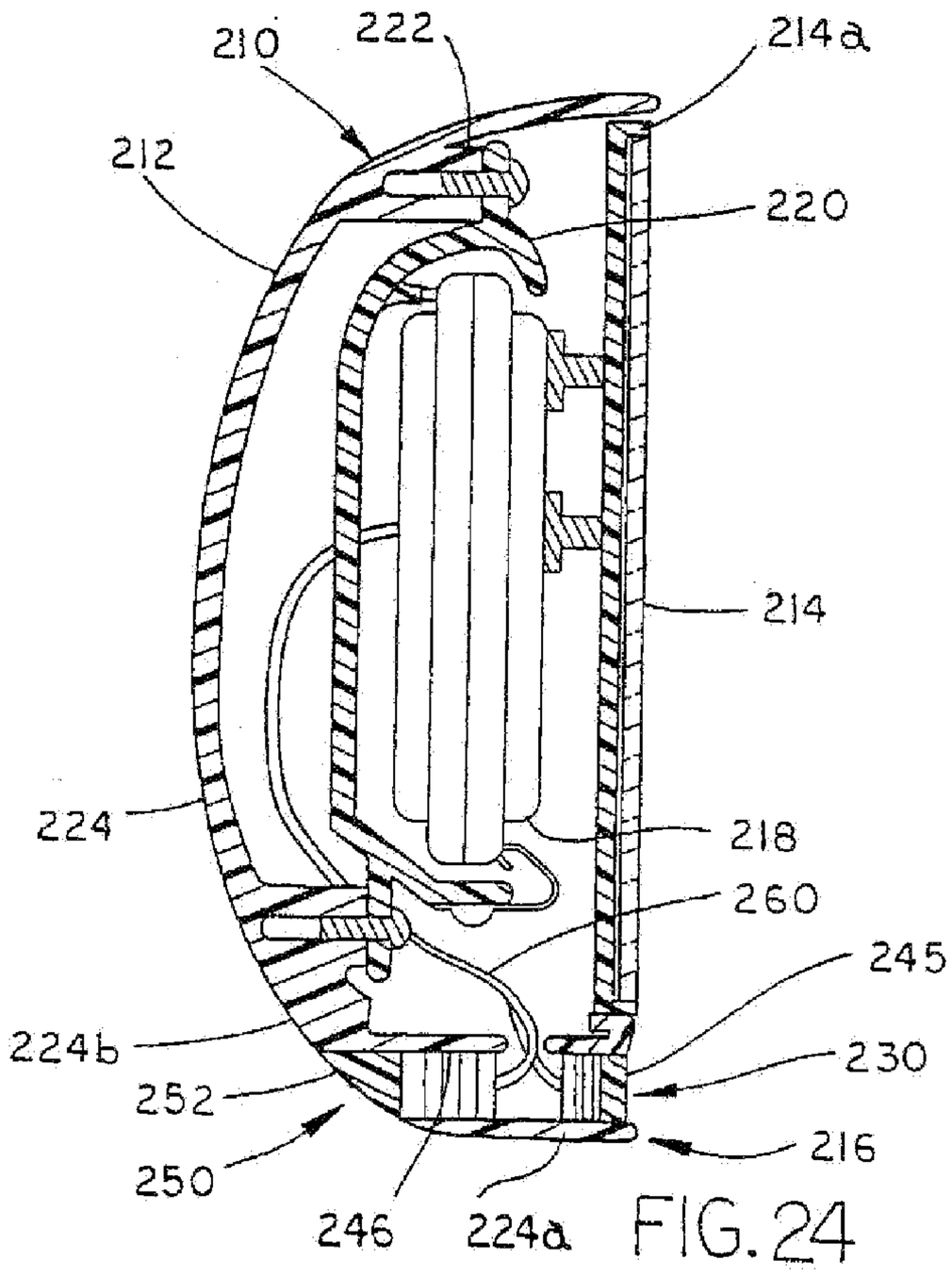

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FIG. 24

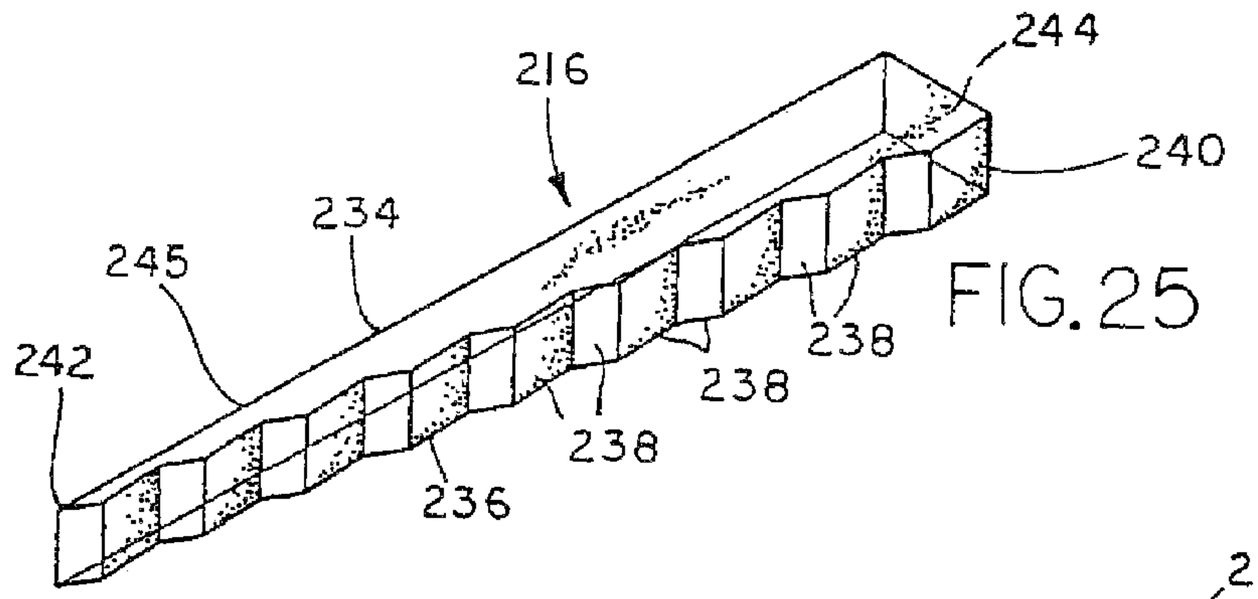


FIG. 25

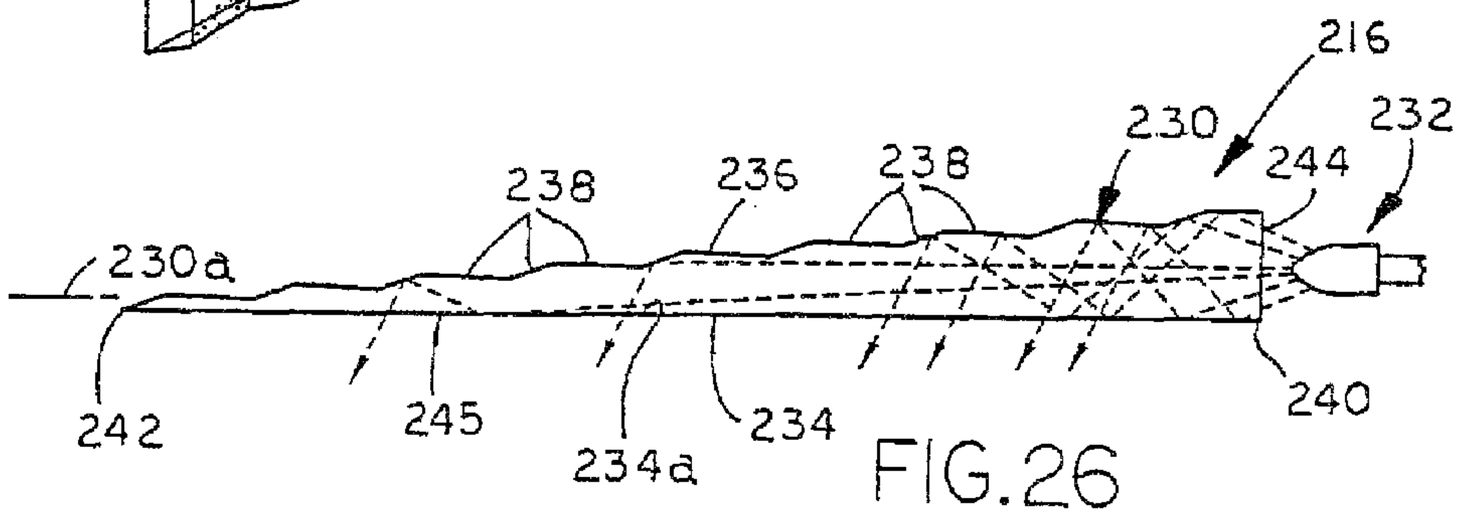


FIG. 26

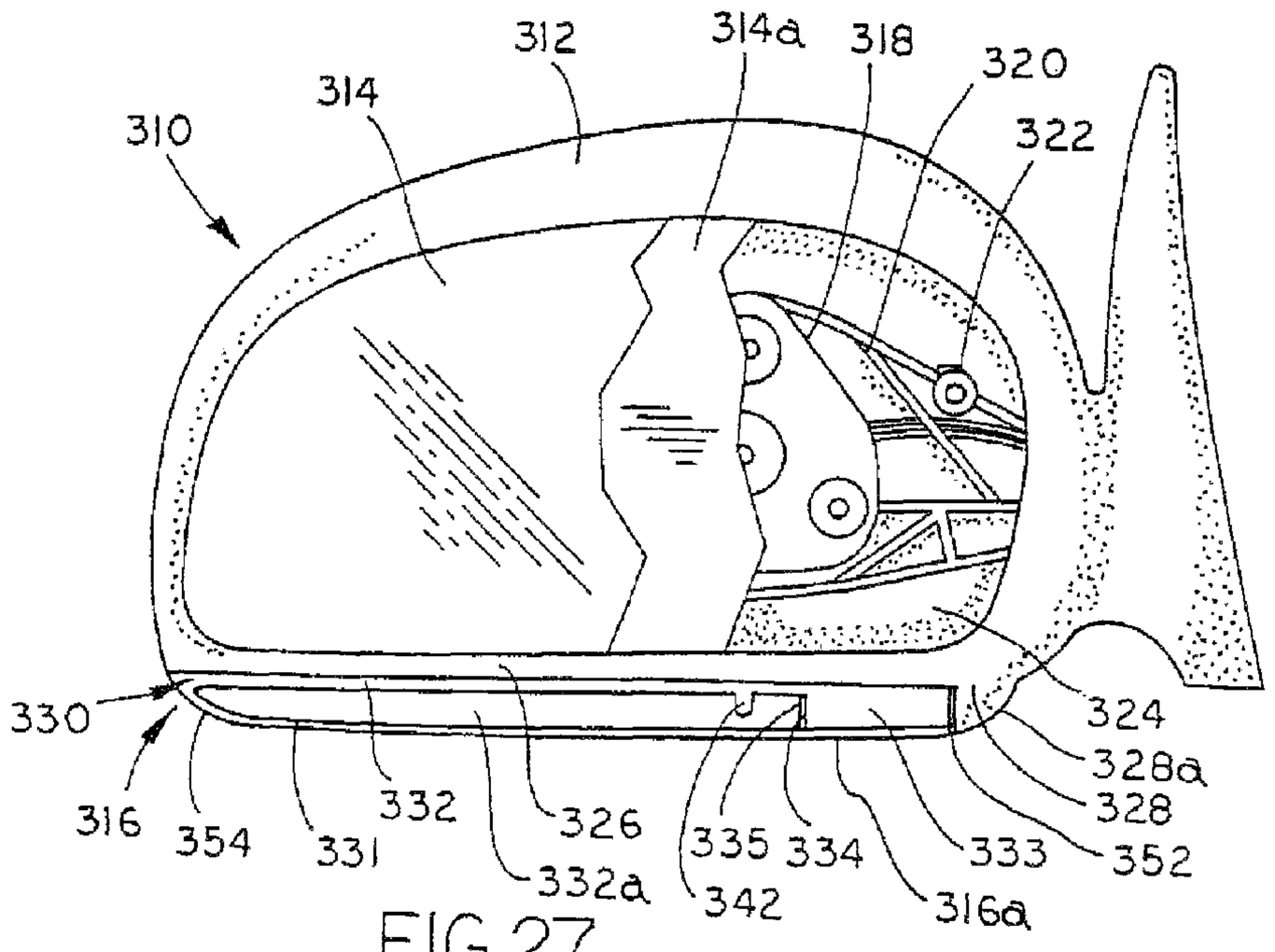


FIG. 27

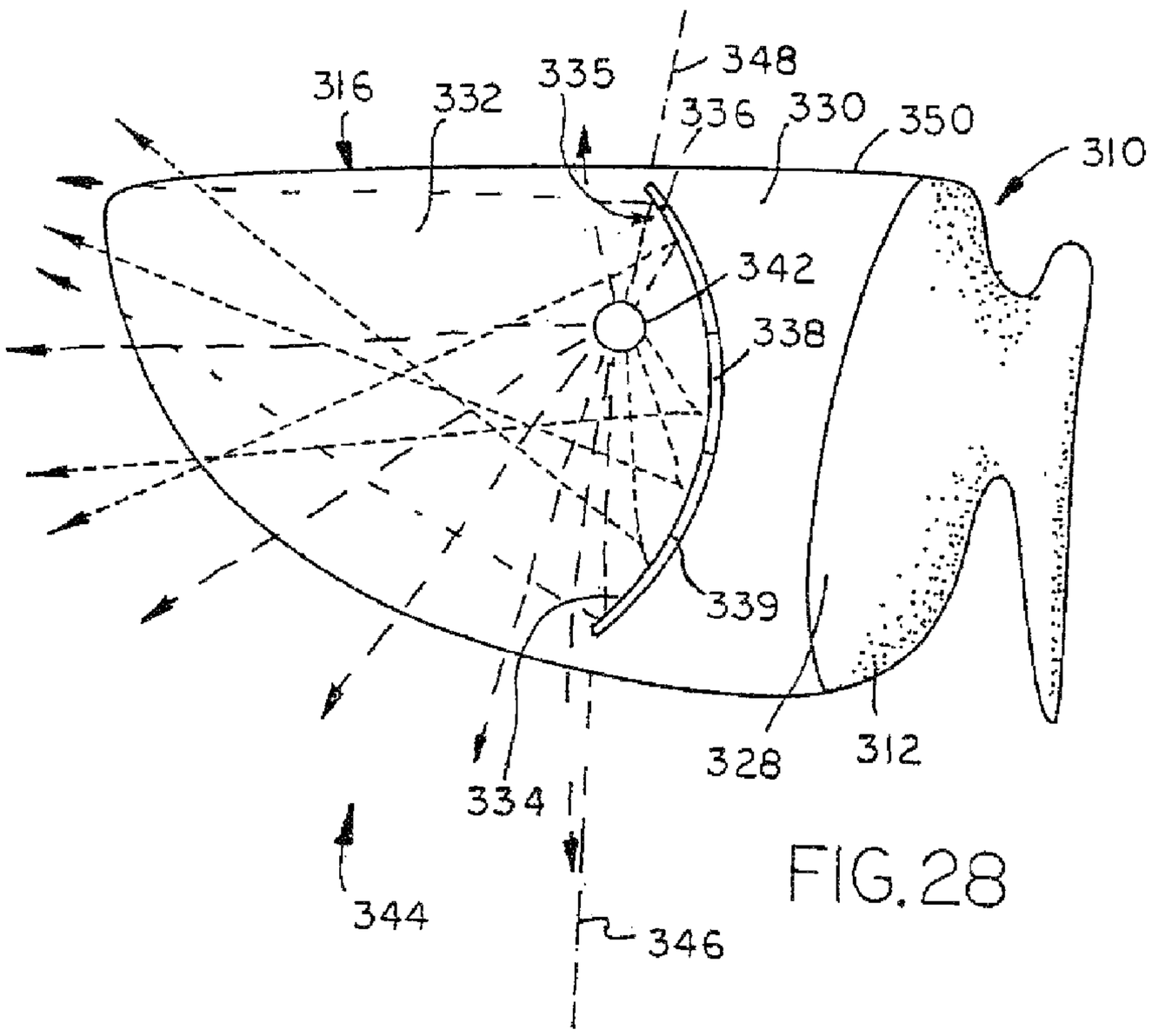

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FIG. 28

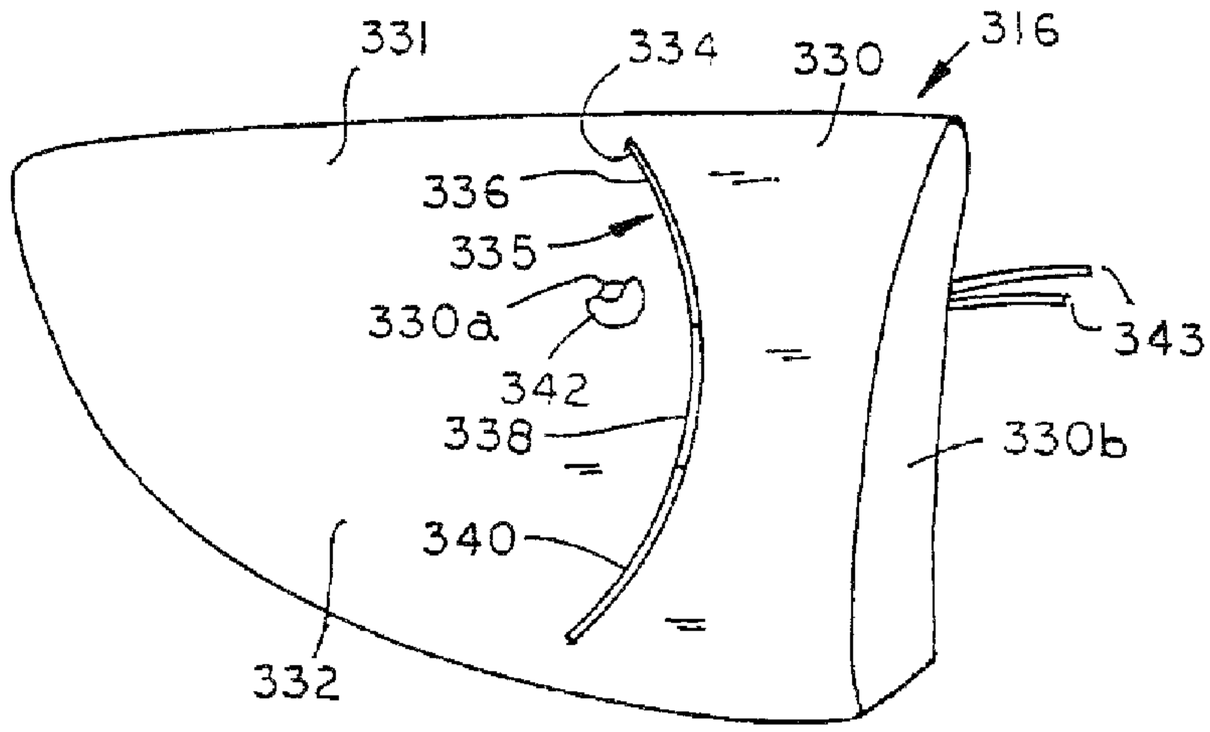

331
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316
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330a
342
338
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332
343
330b

FIG. 29

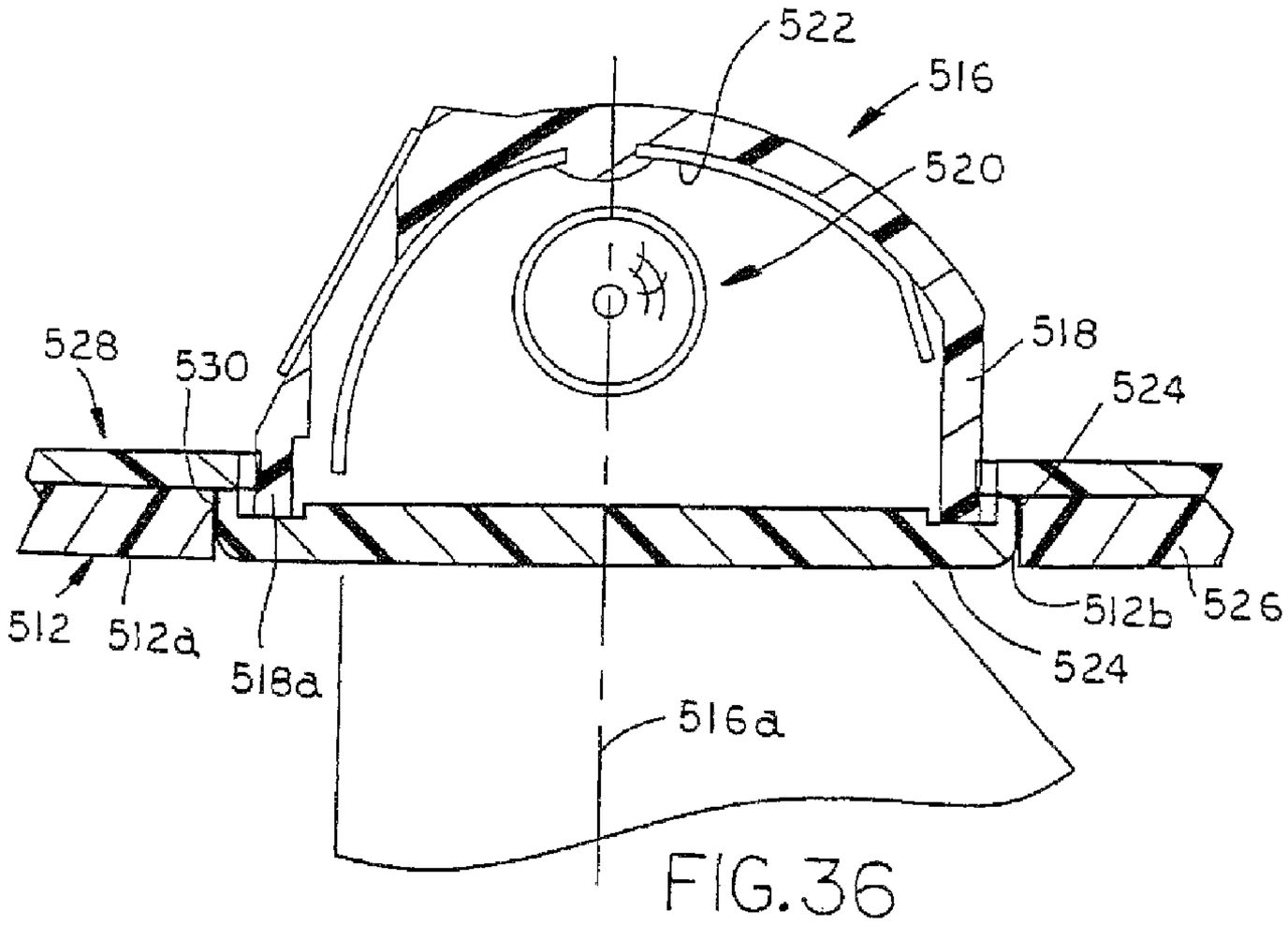

522
516
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512
512a
518a
512b
526
524
516a

FIG.36

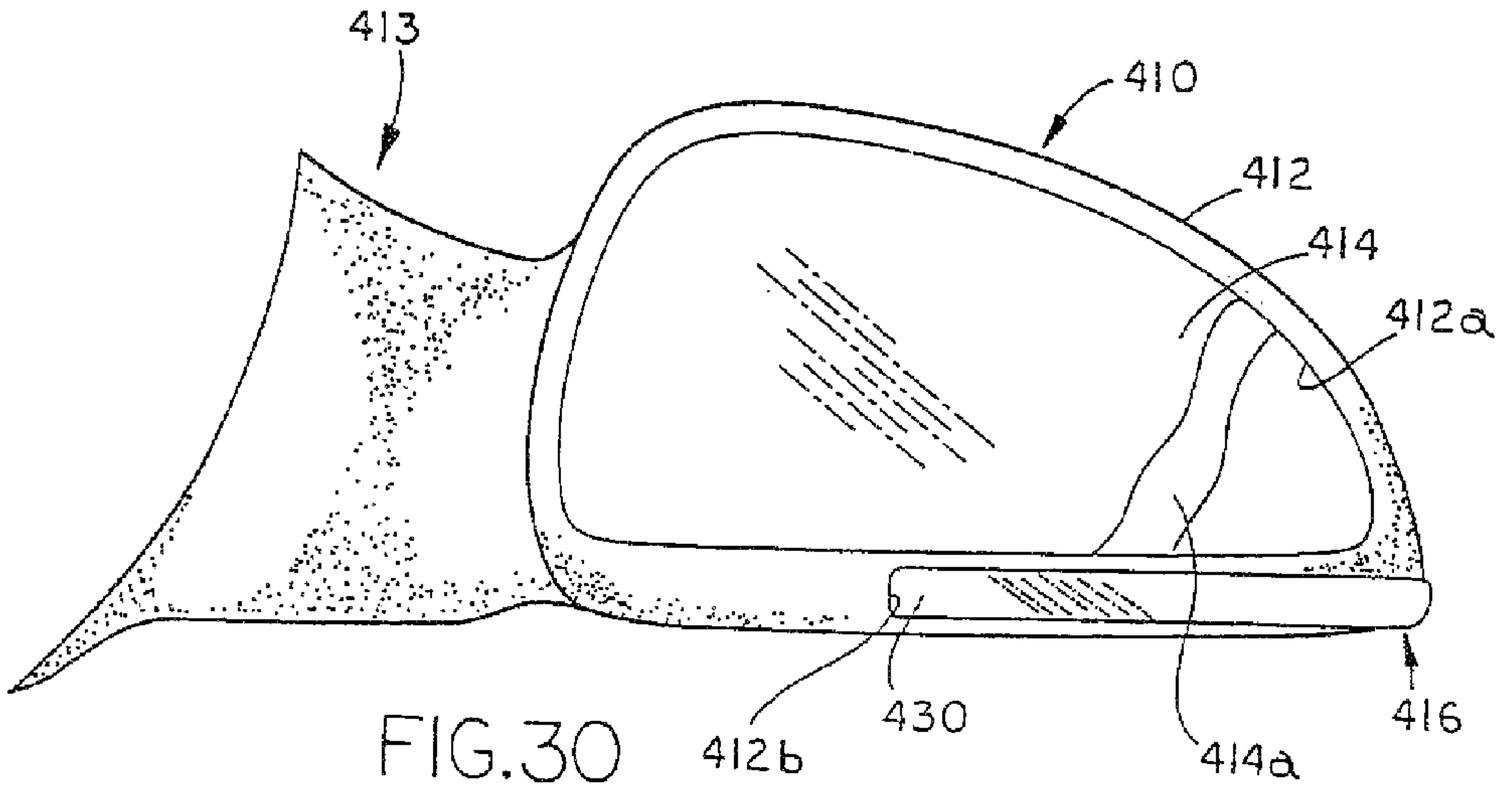

413
410
412
414
412a
430
416
412b
414a

FIG.30

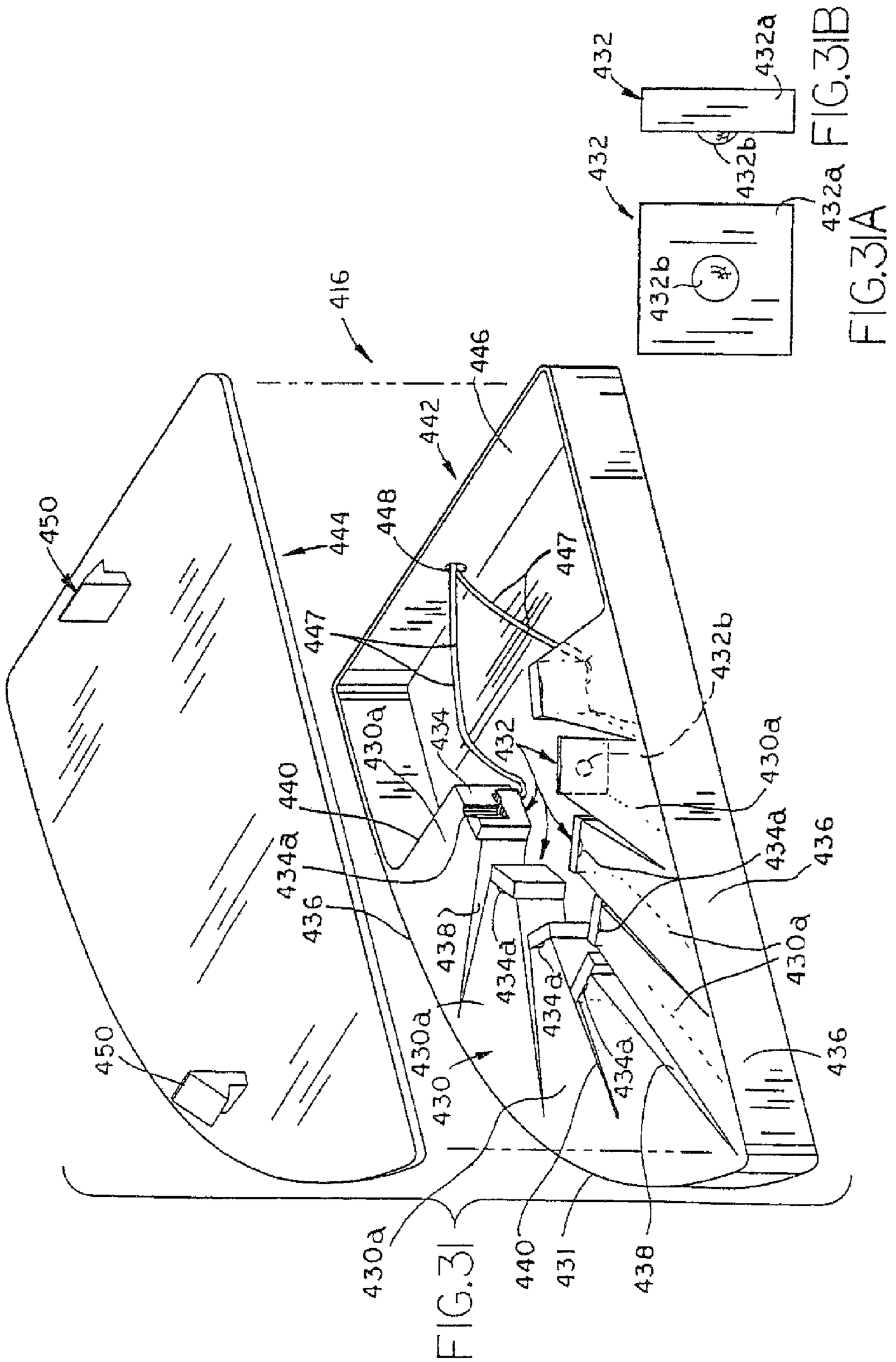


FIG.3I

FIG.3IB

FIG.3IA

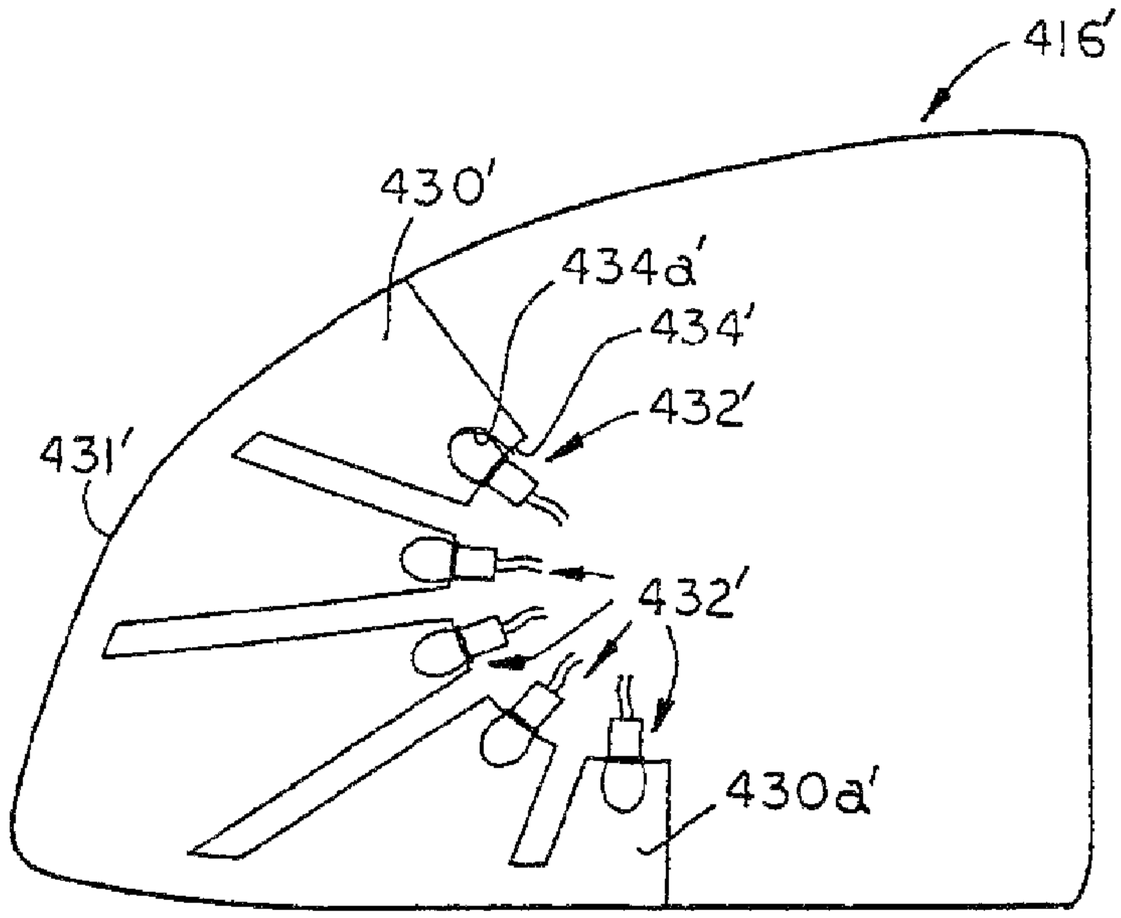


FIG.32A

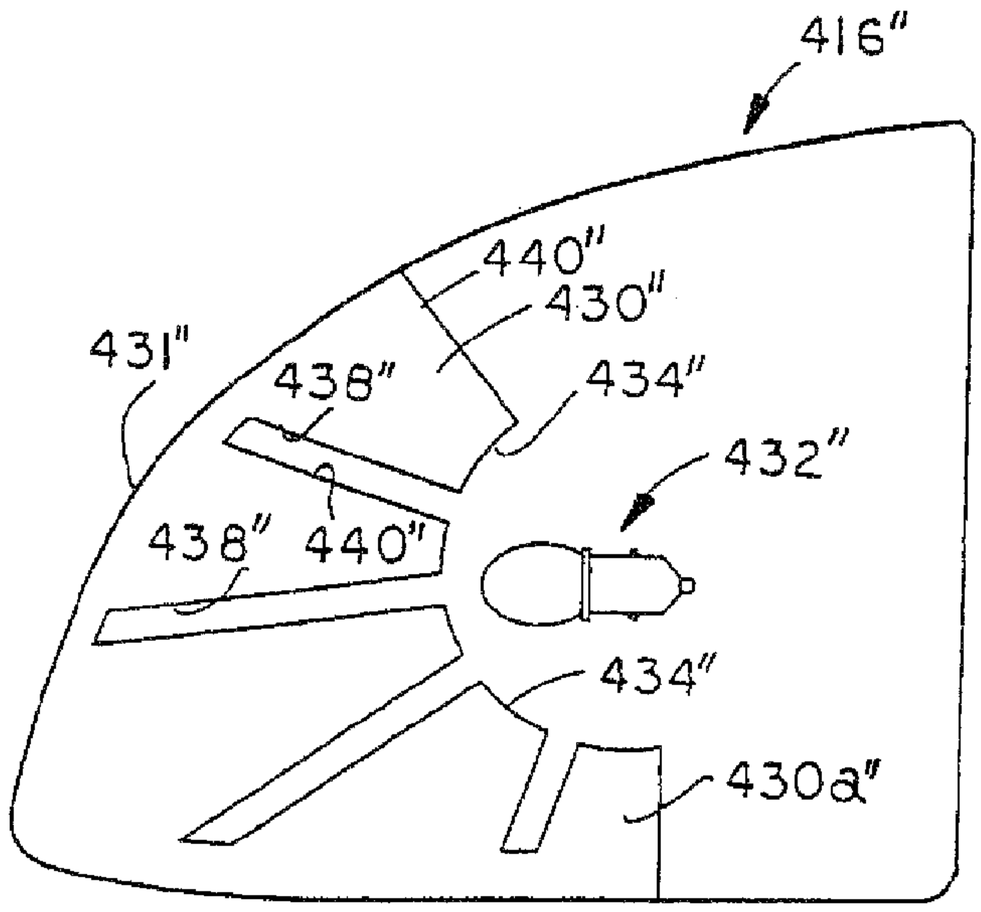


FIG.32B

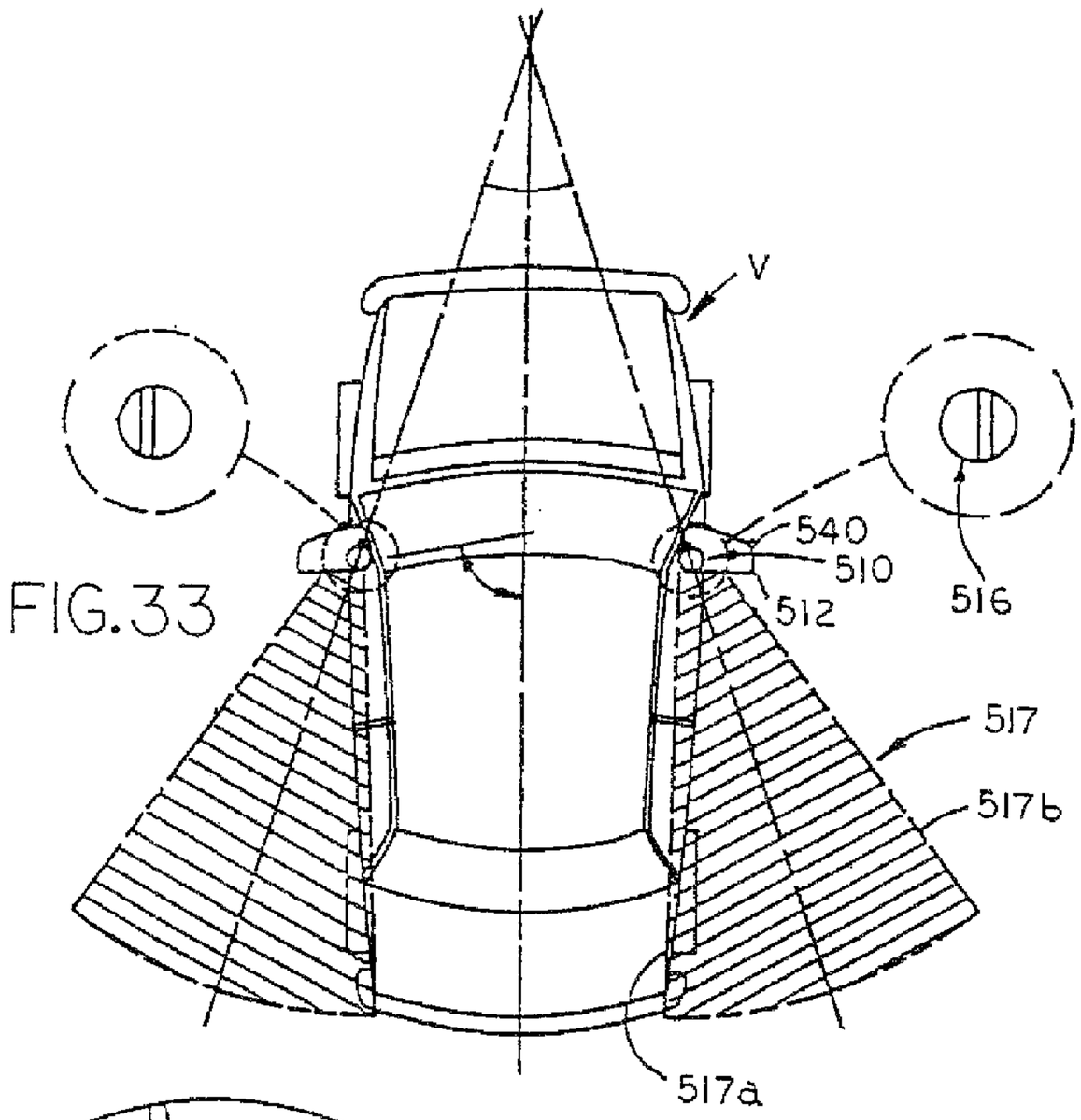


FIG.33

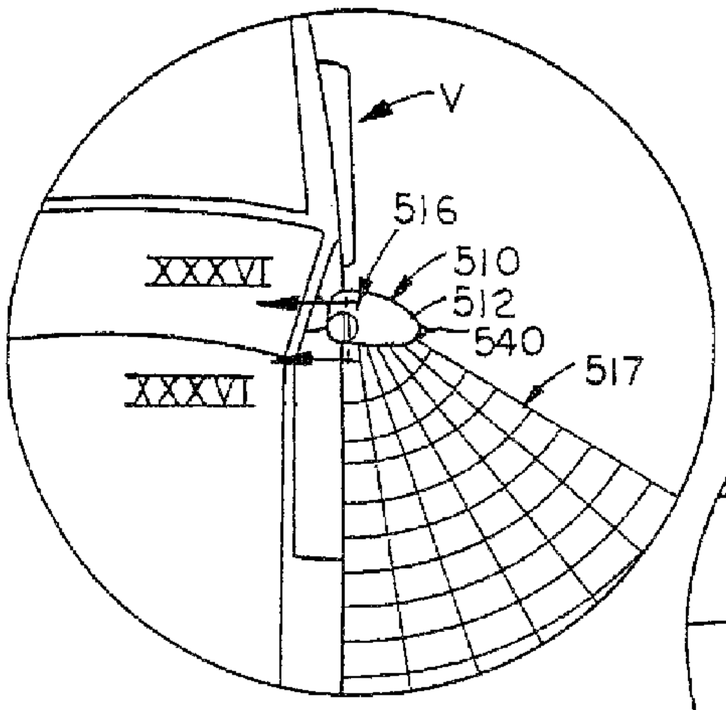
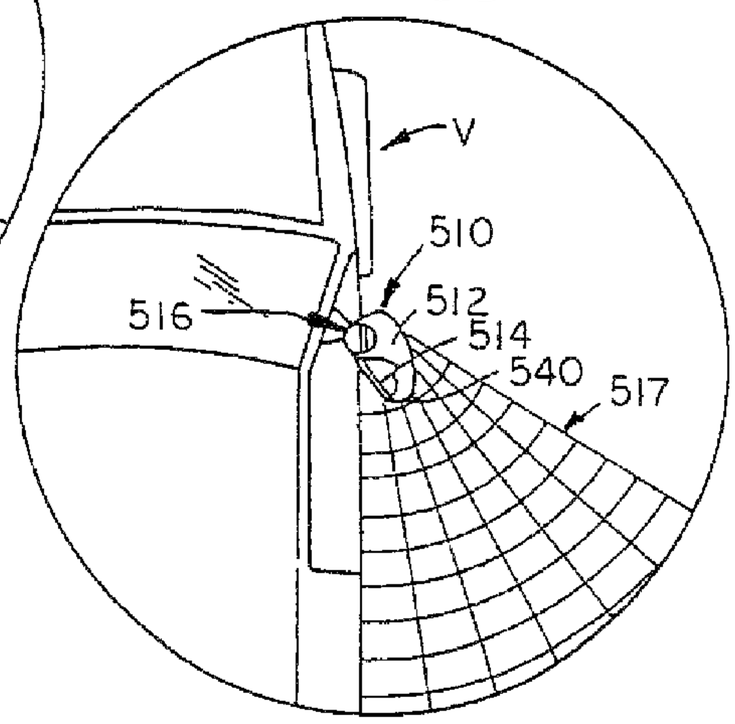


FIG.34

FIG.35



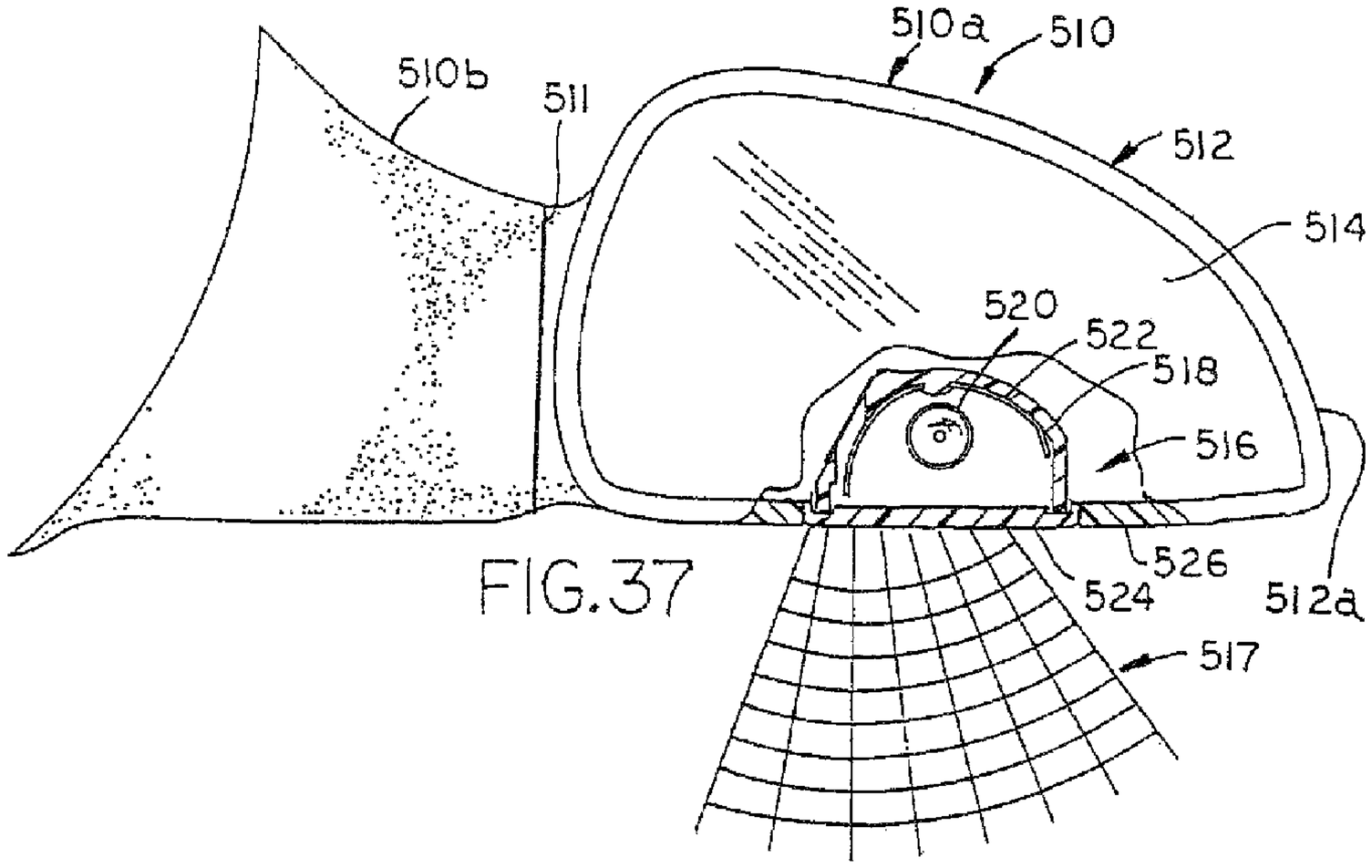

510a
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510b
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512
514
520
522
518
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526
524
512a
517

FIG.37

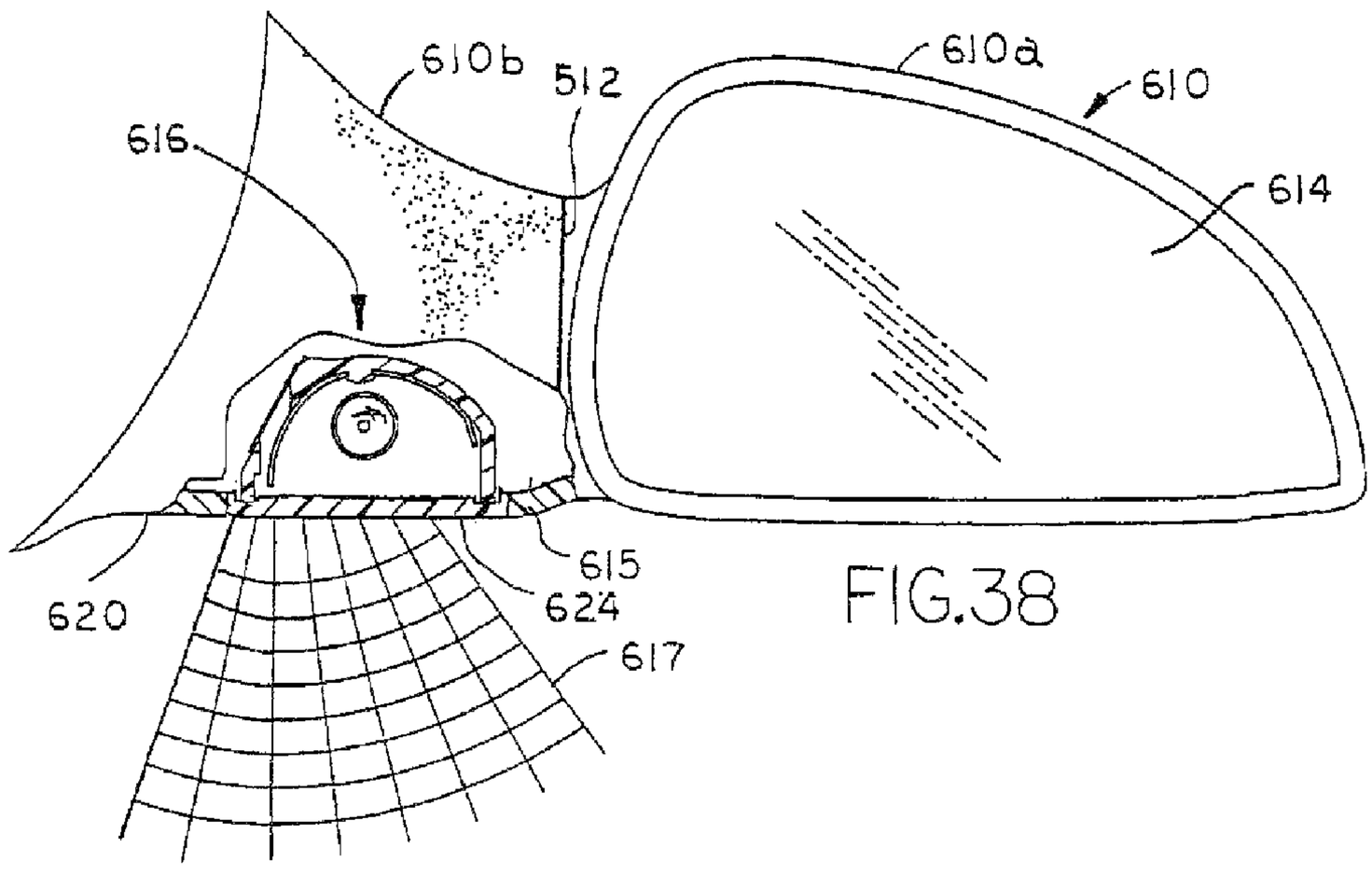

610b
512
610a
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616
614
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620
624
617

FIG.38

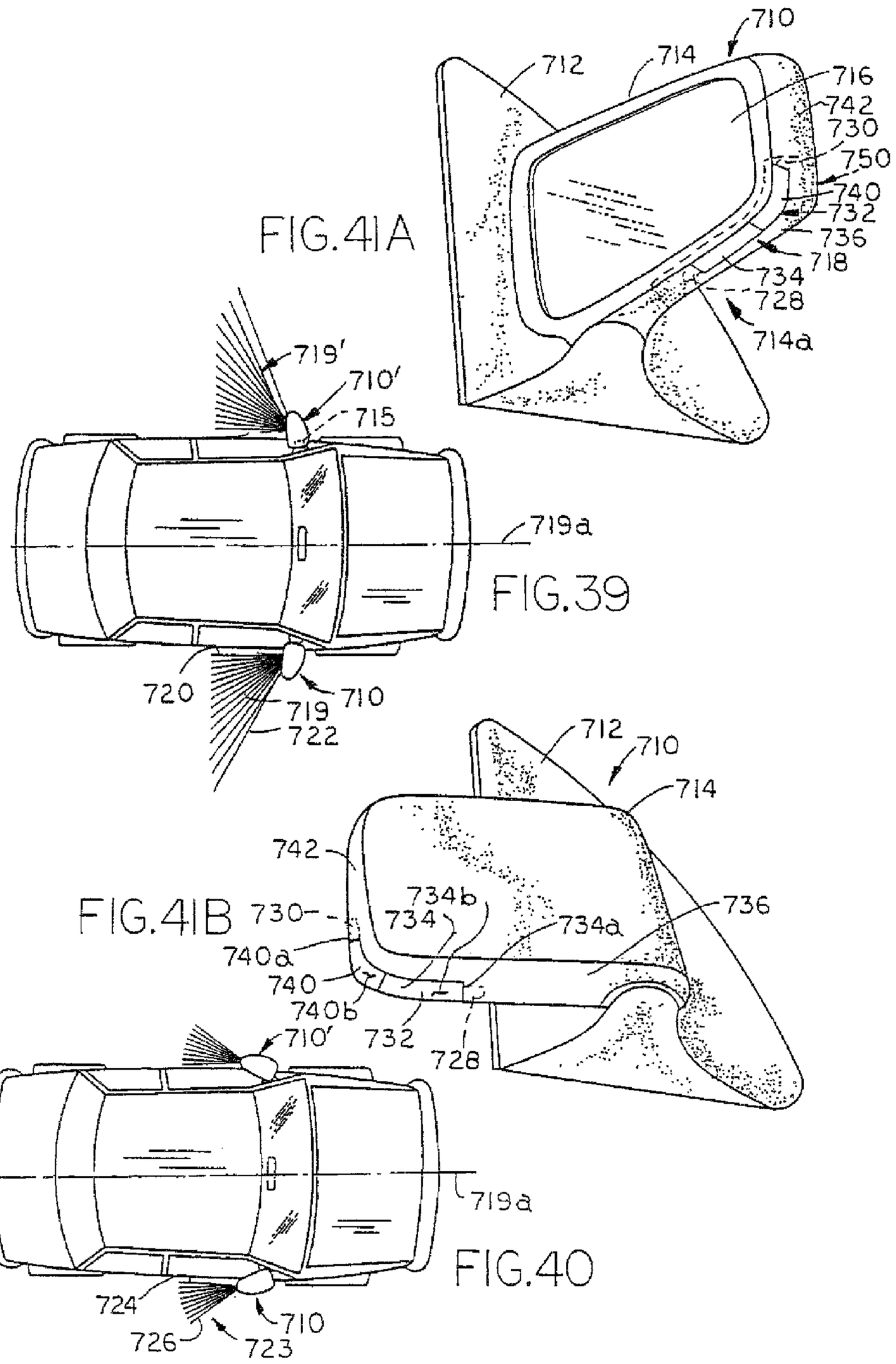


FIG.41A

FIG.39

FIG.41B

FIG.40

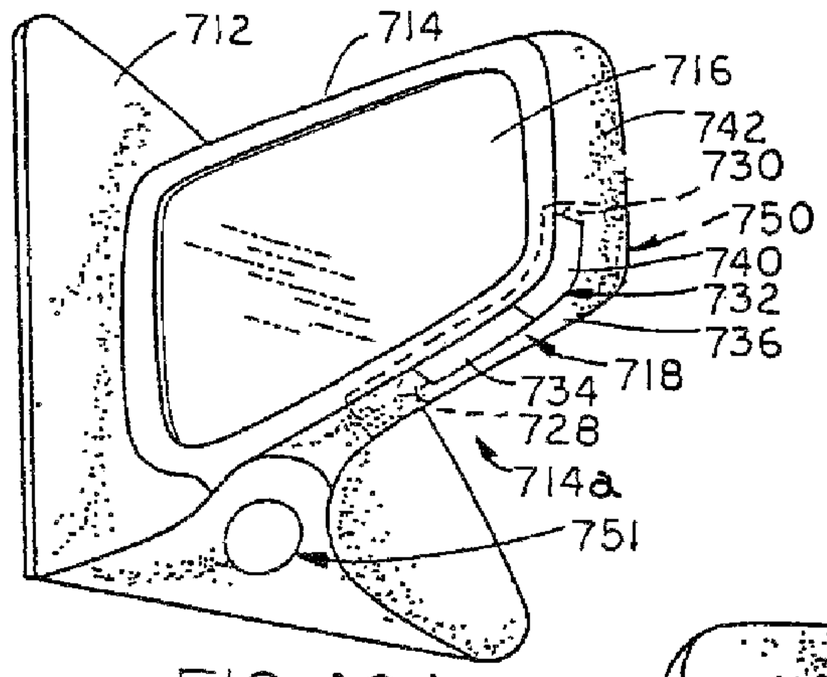


FIG.42A

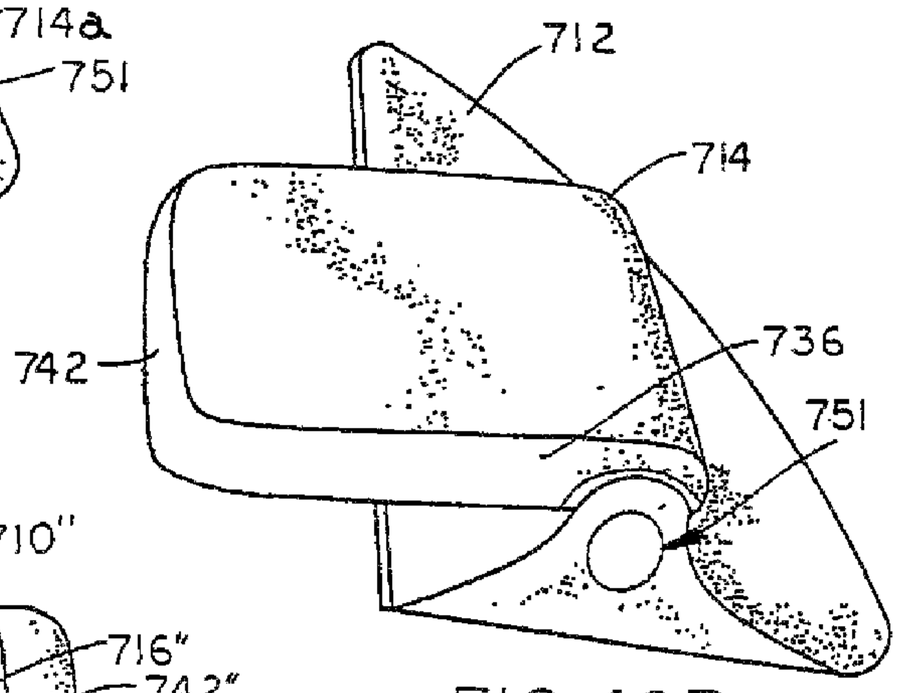


FIG.42B

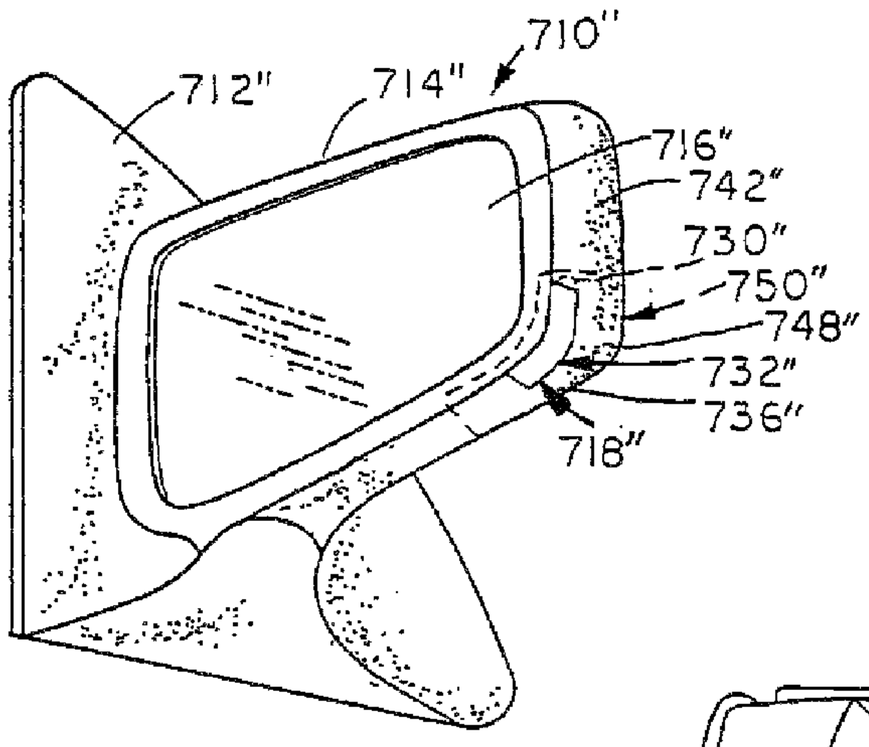


FIG.42C

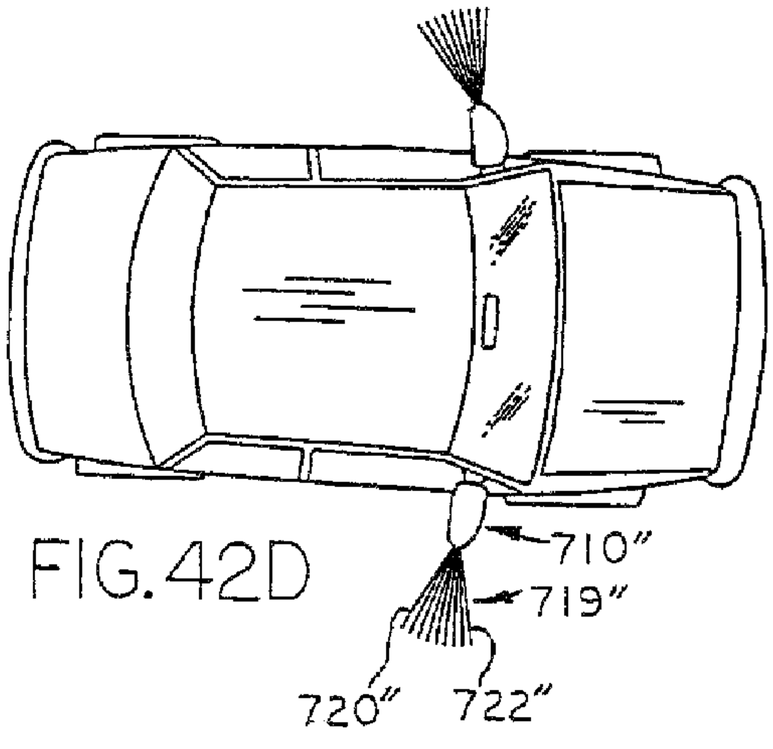


FIG.42D

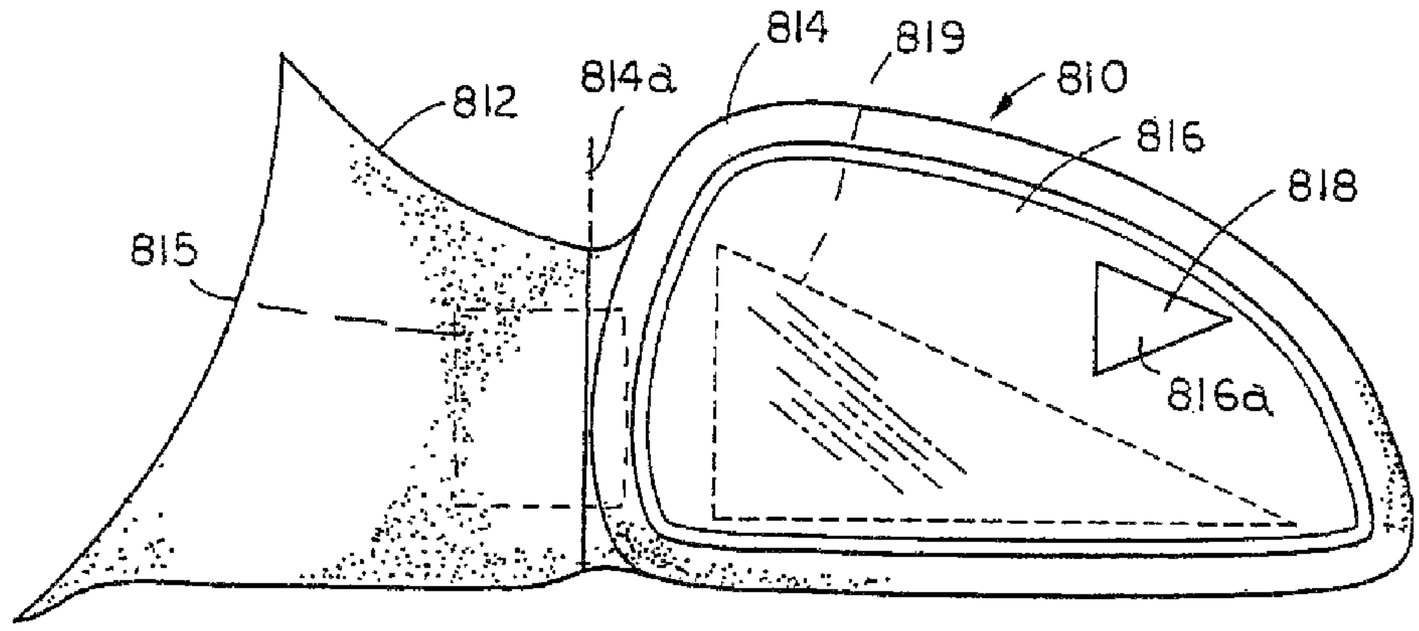

814
819
814a
812
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816
818
815
816a

FIG.43

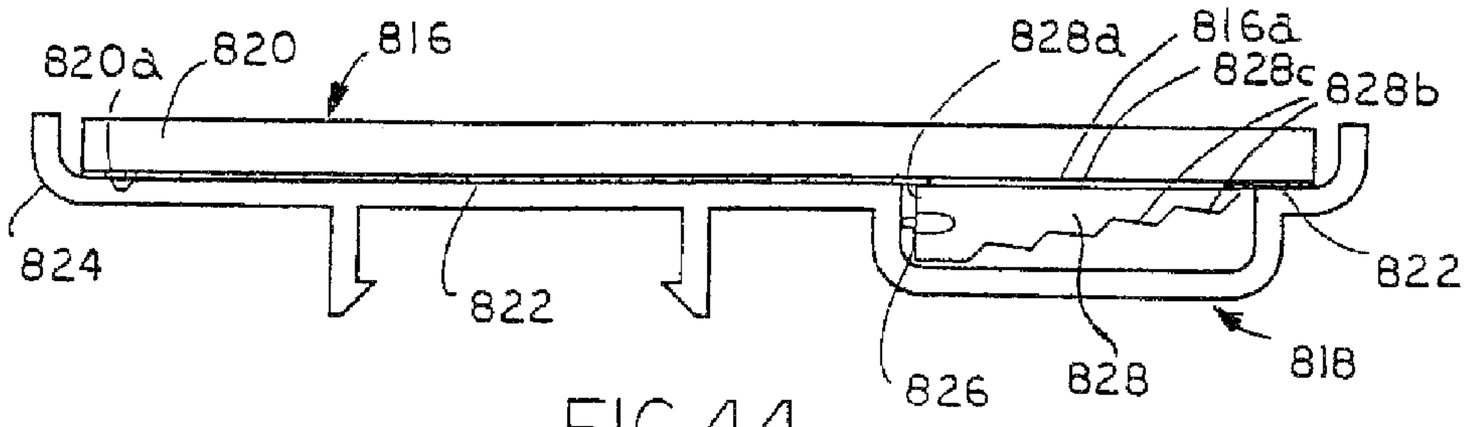

820a
820
816
828a
816a
828c
828b
824
822
822
818
826
828

FIG.44

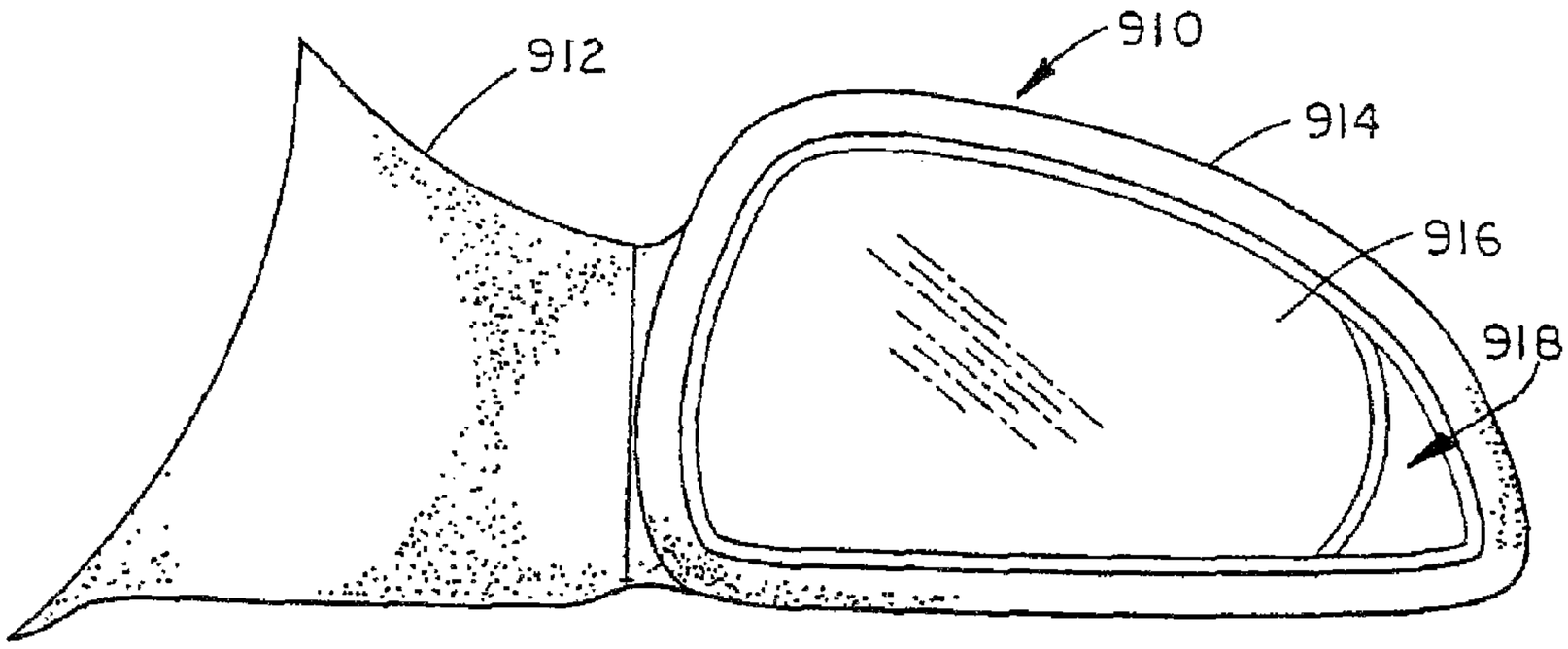


FIG. 45

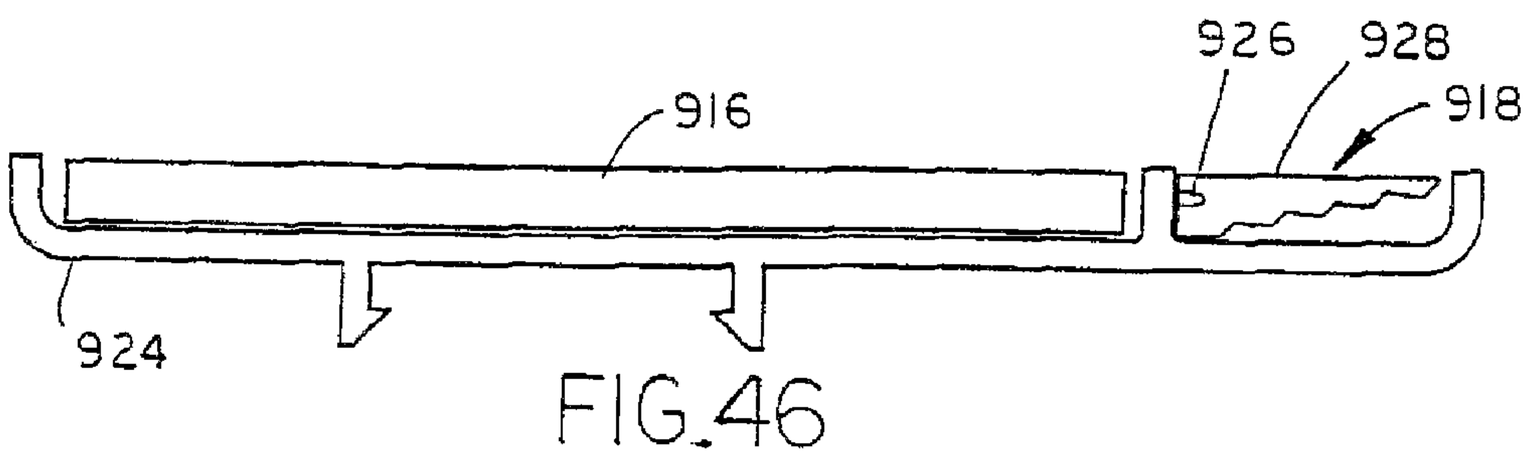


FIG. 46

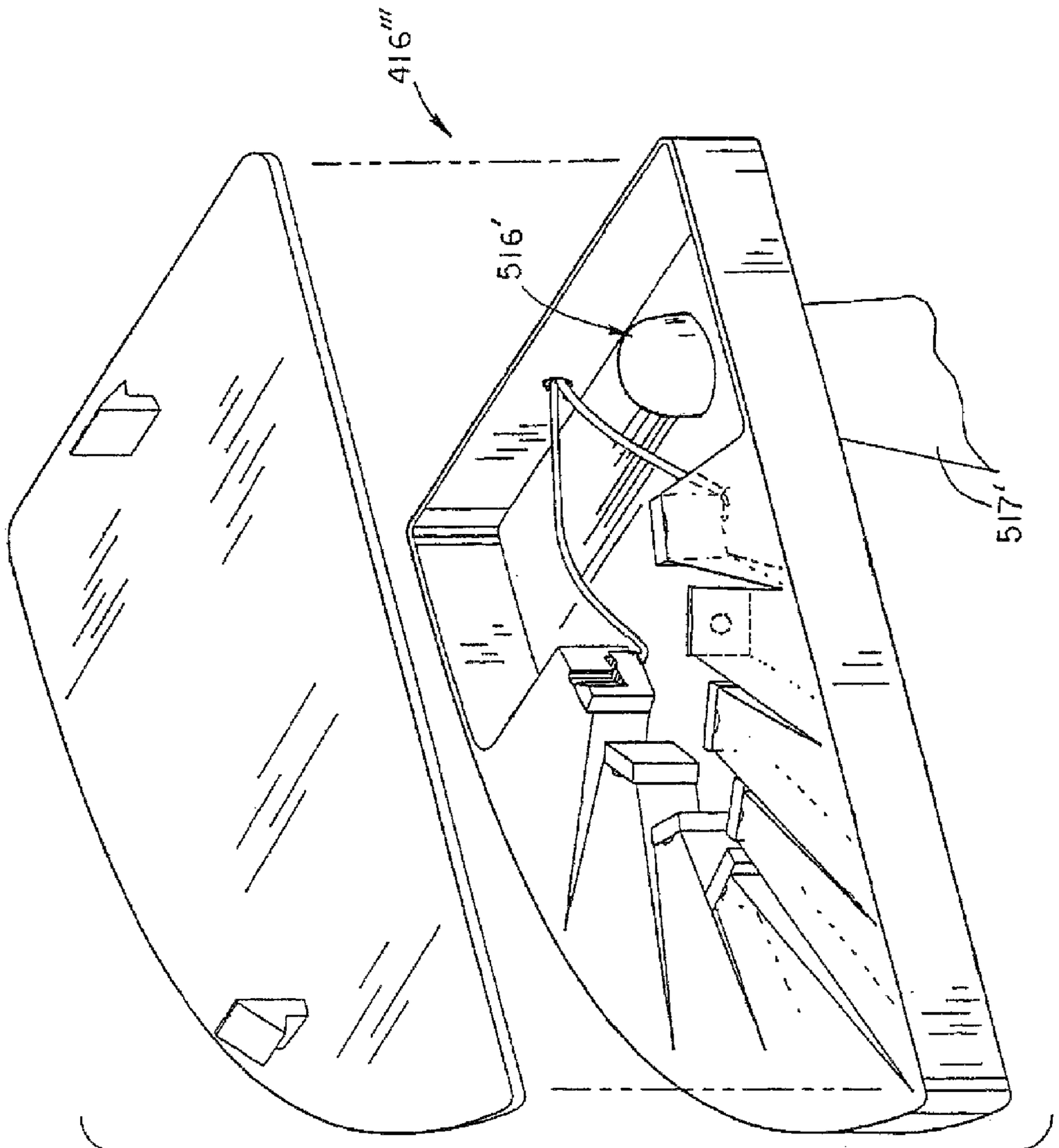


FIG.47

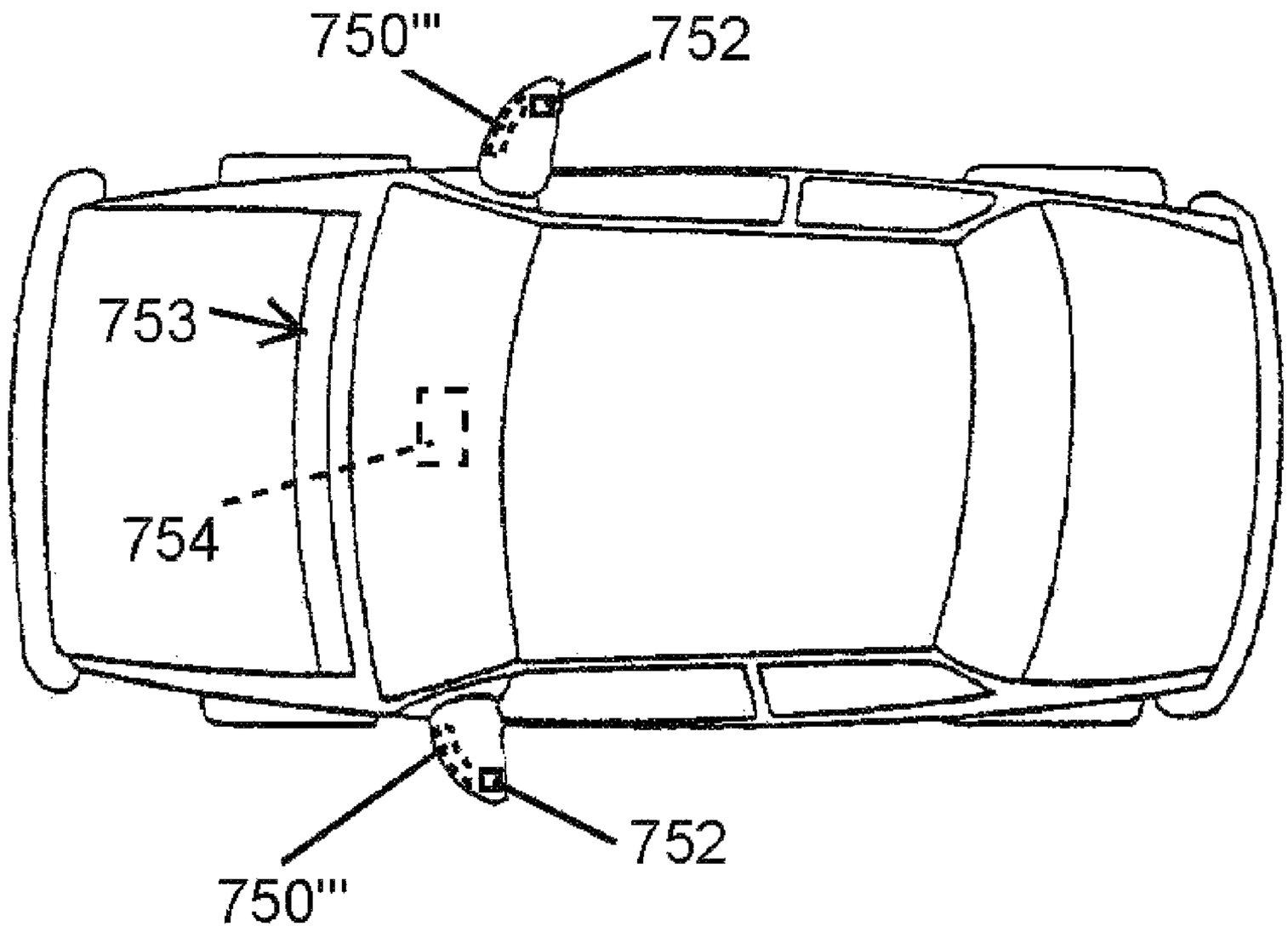


FIG. 48

EXTERIOR MIRROR SYSTEM FOR A VEHICLE

CROSS REFERENCE TO RELATED APPLICATIONS

This application is a continuation of U.S. patent application Ser. No. 14/027,482, filed Sep. 16, 2013, now U.S. Pat. No. 8,662,724, which is a continuation of U.S. patent application Ser. No. 13/608,262, filed Sep. 10, 2012, now U.S. Pat. No. 8,534,886, which is a continuation of U.S. patent application Ser. No. 13/296,790, filed Nov. 15, 2011, now U.S. Pat. No. 8,262,268, which is a continuation of U.S. patent application Ser. No. 12/962,987, filed Dec. 8, 2010, now U.S. Pat. No. 8,066,415, which is a continuation of U.S. patent application Ser. No. 12/632,213, filed Dec. 7, 2009, now U.S. Pat. No. 7,850,351, which is a continuation of U.S. patent application Ser. No. 11/495,050, filed Jul. 28, 2006, abandoned, which is a continuation of U.S. patent application Ser. No. 10/770,097, filed Feb. 2, 2004, now U.S. Pat. No. 7,083,312, which is a continuation of U.S. patent application Ser. No. 10/190,840, filed Jul. 8, 2002, now U.S. Pat. No. 6,685,348, which is a continuation of U.S. patent application Ser. No. 09/866,398, filed May 25, 2001, now U.S. Pat. No. 6,416,208, which is a continuation application of U.S. patent application Ser. No. 09/335,010, filed Jun. 17, 1999, now U.S. Pat. No. 6,276,821, all of which are incorporated by reference herein in their entireties.

TECHNICAL FIELD AND BACKGROUND OF THE INVENTION

This invention relates generally to security systems for vehicles and, more particularly, to remotely actuated, personal safety lighting systems. The invention is particularly adapted to incorporation in the exterior mirrors of a vehicle.

Personal security in and around vehicles has become an important concern. In particular, an increasing number of assaults and robberies are committed in parking lots while occupants are entering and exiting vehicles. While remote-operated, keyless entry systems have been incorporated in vehicles in order to unlock the vehicle and illuminate interior lights, such systems merely expedite entry to the vehicle and do not, per se, enhance security around the vehicle. Accordingly, a need exists for a vehicle security system to increase the security for vehicle occupants while entering and exiting the vehicle. Any such system would need to be aesthetically pleasing and not burdensome in use.

SUMMARY OF THE INVENTION

The present invention is intended to provide a personal safety feature for a vehicle in the form of a floodlight adapted to projecting light generally downwardly on an area adjacent a portion of the vehicle in order to create a lighted security zone in the area. Advantageously, the floodlight is preferably positioned in the housing of an exterior mirror having a reflective element also positioned in the housing. According to an aspect of the invention, an actuator is provided for the floodlight including a base unit in the vehicle and a remote transmitter. The base unit is responsive to a signal from the remote transmitter in order to actuate the floodlight. This allows the vehicle operator to actuate the floodlight from a distance in order to establish the security zone prior to approaching the vehicle.

According to another aspect of the invention, an actuator for the floodlight includes a lockout device in order to prevent actuation of the floodlight during operation of the vehicle. According to yet a further aspect of the invention, a signal light that is adapted to projecting light generally rearwardly of the vehicle is included in the exterior mirror housing. An actuator for the warning light is connected with the stoplight circuit, turn signal circuit, or both the stoplight and turn signal circuit, of the vehicle in order to actuate the warning light when either the stoplight or turn signal is being actuated.

According to yet another aspect of the invention, the floodlight is adapted to projecting a pattern of light from the housing on an area adjacent a portion of the vehicle that extends laterally onto the vehicle and downwardly and rearwardly of the vehicle. In this manner, a security zone is established from the vehicle door to the rear of the vehicle. The signal light is adapted to projecting a pattern of light extending laterally away from the vehicle and rearwardly of the vehicle. In this manner, the pattern generated by the signal light cannot be substantially observed by a driver of the vehicle. However, the pattern generated by the signal light may be observed by a driver of another vehicle passing the vehicle equipped according to the invention.

The floodlight and signal lights may be generated by a light emitting diode positioned in the housing, a vacuum fluorescent lamp positioned in the housing, an incandescent lamp positioned in the housing or a light source in the vehicle and a light pipe between the light source and the mirror housing.

By providing a lighted security zone adjacent the vehicle, users can observe suspicious activity around the vehicle. The pattern of light generated by a security light according to the invention establishes a security zone around, and even under, the vehicle in the important area where the users enter and exit the vehicle. The provision for remote actuation of the security light provides a deterrent to ward off persons lurking around the protected vehicle while the users are still at a safe distance from the vehicle. The provision for a lockout circuit ensures that the security light will not inadvertently be actuated while the vehicle is in motion. The invention, further, conveniently combines a signal light that acts in unison with the vehicle's turn signal, brake light, or both, with the security light in an exterior mirror assembly. The signal light may be designed to be observed by other vehicles passing the equipped vehicle but not directly by the driver of the equipped vehicle.

The present invention further provides an exterior mirror system for a vehicle, which incorporates a signal light into the exterior rearview mirror assembly. The signal light provides a light pattern which preferably extends forwardly, rearwardly, and to the side of the vehicle in order to provide advance warning to approaching vehicles, or to a vehicle that is in the vehicle's blind spot, that the driver of the vehicle intends to make a turn or lane change, with the light pattern preferably restricted from direct observation by a driver of the vehicle. Additionally, the present invention provides a "powerfold" exterior mirror system which includes a security light that projects a pattern of light adjacent side of the vehicle and fans the light outwardly from the vehicle to provide a security zone, which is optionally adapted to maintain the position of the pattern of light even when the exterior rearview mirror assembly is moved between its normal extended operating position to a folded position. It is quite common in vehicles in many European countries to have electrically retractable or "powerfold" mirrors.

According to one form of the invention, an exterior mirror system for a vehicle includes an exterior mirror assembly, which includes a reflective element, a housing for the reflective element, and a positioning device for adjusting the position of the reflective element in the housing. The mirror assembly is adapted to mount to the vehicle and includes at

least one signal light. The signal light includes a light source and a light conduiting member. The light conduiting member is oriented for facing at least rearward of the vehicle and is adapted to project a pattern of light from the housing which extends at least rearwardly of and laterally from the vehicle and to restrict the light from extending into the vehicles so that a driver seated in the vehicle does not directly observe the pattern of light. Preferably, the pattern of light comprises an amber colored light to provide a signal.

In one aspect, the light conduiting member includes a light input surface and a light emitting surface. In one form, at least a portion of the light emitting surface is generally orthogonal to the light input surface. In further aspects, the light conduiting member includes a plurality of light conduiting portions with each including a light input surface and a light emitting surface and first and second side walls. The side walls provide internal light reflecting surfaces and direct light from the light source through the light conduiting portions and through the light emitting surfaces. In preferred form, the signal light includes a plurality of light sources, with each being associated with the light conduiting portions.

In other aspects, the light conduiting member includes a first side, a first end, and a second side. The first side defines the light emitting surface and is positioned for facing outward from the housing. The first end defines the light input surface. The second side defines a plurality of internal reflecting surfaces which are arranged to reflect the light from the light source through the first side of the light reflecting member and in the light pattern. In further aspects, the light pattern includes a plurality of light regions, with each of the light regions having a first leading edge generally parallel with the vehicle and a second leading edge generally angled away from the vehicle. For example, the internal reflecting surfaces may comprise generally angled planar surfaces provided on the second side of the light conduiting member.

In another aspect, the exterior mirror system includes a second light conduiting member which is positioned in a front facing portion of the housing wall of the exterior mirror assembly and directs light at least forwardly of the vehicle. Preferably, the second light reflecting member wraps around an outer portion of the housing wall for directing light laterally with respect to the vehicle.

According to yet another form of the invention, an exterior mirror assembly for vehicle includes a mirror housing having a reflective element and a positioning device for adjusting the position of the reflective element, and a signal light mounted to a portion of the assembly. The signal light includes a light source and a reflector, which includes a plurality of faceted light reflecting surfaces for directing light from the light source forwardly, rearwardly, and laterally of the vehicle. The faceted reflecting surfaces are adapted to restrict light from extending into the vehicle so that a driver seated in the vehicle does not directly observe the pattern of light.

In one aspect, the faceted reflector surfaces may comprise either planar reflective surfaces, concave reflective surfaces, or convex reflective surface. Preferably, at least one of the faceted reflective surfaces comprises a concave reflective surface.

In other aspects, the signal light includes a housing, which includes a recessed portion defining a curvilinear wall. The light source is positioned in the recessed portion, and the reflector is positioned along the curvilinear wall. Light emitted from the light source is directed outwardly from the light module and forwardly, rearwardly, and laterally of the vehicle and is restricted from extending into the vehicle so that the driver seated in the vehicle does not directly observe the light pattern.

According to another form of the invention, the exterior mirror assembly for vehicle includes a powerfold exterior mirror system. The powerfold exterior mirror system includes a folding portion and a non-folding portion, with the non-folding portion being adapted to mount to the vehicle, and the folding portion including a reflective element and being adapted to move between a normal viewing position and a folded position. At least one security light is substantially positioned in either the folding portion or the non-folding portion, which is adapted to project a pattern of light from the exterior mirror assembly to create a lighted security zone in an area adjacent the vehicle.

In one aspect, the security light is positioned in the folding portion of the exterior mirror assembly. In further aspects, the exterior mirror assembly further includes an actuator, which adjusts the position of the security light in the folding portion when the folding portion moves to its folded position whereby the orientation of the lighted security zone remains substantially unaffected by the movement of the folding portion.

In another aspect, the security light is mounted to the non-folding portion of the exterior mirror assembly. In further aspects, the security light includes a housing, a light source positioned to the housing, a light reflecting member supported in the housing, and a cover. The light reflecting member directs light from the light source through the cover. Preferably, the housing is substantially positioned in the non-folding portion of the exterior mirror assembly. Furthermore, the cover is preferably substantially flush with an outer surface of the non-folding portion to reduce the aerodynamic drag of the security light.

It can be appreciated from the foregoing that the exterior mirror system of the present invention permits an approaching vehicle to observe an actuated signal light without the interference from headlights or brake lights. The exterior mirror system may include a unitary module, which is easily installed or removed for repair, or a signal light assembly which is incorporated into the housing of the mirror assembly.

These and other objects, advantages, purposes and features in the invention, will become more apparent from the study of the following description taken in conjunction with the drawings.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

FIG. **1** is a perspective view taken from the front of a mirror assembly (rear of the vehicle) incorporating the invention;

FIG. **2** is a rear view of the mirror assembly in FIG. **1**;

FIG. **3** is a top view of the mirror assembly in FIG. **1**;

FIG. **4** is the same view of FIG. **1** of an alternative embodiment of the invention;

FIG. **5** is a block diagram of a control system according to the invention;

FIG. **6** is a block diagram of an alternative embodiment of a control system according to the invention;

FIG. **7** is a breakaway perspective view of the system in FIG. **1** revealing internal components thereof;

FIG. **8** is a sectional view taken along the lines VIII-VIII in FIG. **7**;

FIG. **9** is a sectional view taken along the lines IX-IX in FIG. **7**;

FIG. **10** is a side elevation of a vehicle illustrating the security zone light pattern generated by a security light according to the invention;

FIG. **11** is a top plan view of the vehicle and light pattern in FIG. **10**;

FIG. **12** is a rear elevation of the vehicle and light pattern in FIG. **10**;

FIG. **13** is a side elevation of a vehicle illustrating the light pattern generated by a signal light useful with the invention;

FIG. **14** is a top plan view of the vehicle and light pattern in FIG. **13**;

FIG. **15** is a rear elevation of the vehicle and light pattern in FIG. **13**;

FIG. **16** is the same view as FIG. **7** of a first alternative light source according to the invention;

FIG. **17** is the same view as FIG. **7** of a second alternative light source;

FIG. **18** is the same view as FIG. **7** of a third alternative light source;

FIG. **19** is the same view as FIG. **7** of a fourth alternative light source; and

FIG. **20** is the same view as FIG. **7** of the invention embodied in an alternative mirror structure.

FIG. **21** is a plan view of a vehicle with an exterior rearview mirror assembly of the present invention mounted to the vehicle illustrating the light pattern from a signal light mounted in the exterior rearview mirror assembly;

FIG. **22** is a perspective view of the driver's side exterior rearview mirror assembly of FIG. **21**;

FIG. **23** is a top plan view of the exterior rearview mirror assembly of FIG. **22**;

FIG. **24** is a cross-section view taken along line XXIV-XXIV of FIG. **23**;

FIG. **25** is a perspective view of a light reflecting member of the exterior rearview mirror assembly of FIGS. **22** and **23**;

FIG. **26** is a top plan view of the light reflecting member of FIG. **25**;

FIG. **27** is an elevation view of a second embodiment of the exterior rearview mirror assembly of the present invention;

FIG. **28** is a bottom plan view of the exterior rearview mirror assembly of FIG. **27**;

FIG. **29** is a plan view of a light module of the exterior rearview mirror assembly of FIG. **28**;

FIG. **30** is a perspective view of a third embodiment of the exterior rearview mirror assembly of the present invention;

FIG. **31** is an exploded perspective view of a signal light of FIG. **30**;

FIG. **31**A is a front elevation of a light source of the signal light of FIG. **31**;

FIG. **31**B is a side view of the light source of FIG. **31**A;

FIG. **32**A is a plan view of a second embodiment of the signal light of FIG. **31**;

FIG. **32**B is a plan view of a third embodiment of the signal light of FIG. **31**;

FIG. **33** is a plan view of a fourth embodiment of the exterior rearview mirror assembly of the present invention shown mounted to a vehicle;

FIG. **34** is an enlarged plan view of the exterior rearview mirror assembly of FIG. **33** illustrated in a normal extended position;

FIG. **35** is an enlarged plan view of the exterior mirror assembly of FIG. **33** in a folded position;

FIG. **36** is a cross-sectional view taken along line XXXVI-XXXVI of FIG. **34** illustrating a light module of the exterior rearview mirror assembly of FIG. **33** and a positioning mechanism for the light module;

FIG. **37** is an elevation view of one the exterior rearview mirror assemblies of FIG. **33**;

FIG. **38** is an elevation view of a fifth embodiment of the exterior rearview mirror assembly of the present invention;

FIG. **39** is a plan view of a vehicle with foldable driver and passenger side rearview mirror assemblies incorporating another embodiment of a ground illuminating light of the present invention illustrating a light pattern on the ground when the mirror assemblies are in their normal use position;

FIG. **40** is a plan view of the vehicle of FIG. **39** illustrating a second light pattern when the exterior mirror assemblies are in folded positions;

FIG. **41**A is a perspective view of the exterior mirror assembly of FIG. **39**;

FIG. **41**B is a perspective view of the exterior mirror assembly of FIG. **40** in the folded position;

FIG. **42**A is a perspective view of a seventh embodiment of foldable exterior mirror assembly similar to FIG. **41**A incorporating a ground illuminating or security light;

FIG. **42**B is a perspective view of an eighth embodiment of a foldable exterior rearview mirror assembly incorporating a ground illuminating light;

FIG. **42**C is a perspective view of a ninth embodiment of an exterior rearview mirror assembly;

FIG. **42**D is a plan view of a vehicle with foldable driver and passenger side rearview mirror assemblies incorporating the exterior rearview mirror assembly of FIG. **42**C;

FIG. **43** is an elevation view of a tenth embodiment of the exterior rearview mirror assembly of the present invention;

FIG. **44** is a cross-sectional view taken along line XXXXIV-XXXXIV of FIG. **43**;

FIG. **45** is an elevation view of an eleventh embodiment of the exterior rearview mirror of the present invention;

FIG. **46** is a cross-sectional view taken along line XXXXVI-XXXXVI of FIG. **45**; and

FIG. **47** is a perspective view of a signal light module incorporating a security light; and

FIG. **48** is a plan view of a vehicle with a vision system in accordance with the present invention.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Referring now specifically to the drawings, and the illustrative embodiments depicted therein, a vehicle personal security lighting system **25** includes an exterior mirror assembly **26** having a conventional reflectance element **28**, a security light **30**, preferably white, or clear, and a signal light **32**, preferably red, incorporated in a housing, or casing, **34**. Casing **34** is connected by a neck **36** to a stationary panel or sail **38** adapted for incorporation with the forward portion of the vehicle side window assembly, and which mounts mirror assembly **26** to the door of a vehicle **40** (see FIG. **10**). Reflectance element **28** may be any of several reflectors, such as glass coated on its first or second surface with a suitable reflective layer or layers, such as those disclosed in U.S. Pat. No. 5,179,471, the disclosure of which is hereby incorporated by reference herein, or an electro-optic cell including a liquid crystal, electrochromic, or electrochemichromic fluid, gel or solid-state compound for varying the reflectivity of the mirror in response to electrical voltage applied there across as disclosed in U.S. Pat. No. 5,151,824, the disclosure of which is hereby incorporated by reference herein.

With reference to FIGS. **7** and **8**, as is conventional, reflectance element **28** is mounted to a bracket **43** by an actuator **42**. Casing **34** is mounted to bracket **43**. Actuator **42** provides remote positioning of reflectance element **28** on two orthogonal axes. Such actuators are well known in the art and may include a jackscrew-type actuator **42** such as Model No. H16-49-8001 (right-hand mirror) and Model No. H16-49-8051 (left-hand mirror) by Matsuyama of Kawagoe City, Japan, as illustrated in FIG. **7**, or a planetary-gear actuator **42'** such as Model No. 540 (U.S. Pat. No. 4,281,899) sold by Industrie

Koot BV (IKU) of Montfoort, Netherlands, as illustrated in FIG. **20**. As is also conventional, the entire casing **34** including actuator **42**, **42'** is mounted via bracket **43** for breakaway motion with respect to stationary panel **38** by a breakaway joint assembly **44**. Breakaway joint assembly **44** (FIG. **9**) includes a stationary member **46** attached to vehicle **40**, a pivoting member **48** to which bracket **43** and casing **34** are attached, and a wire-way **50** through which a wire cable **52** passes. Wire cable **52** includes individual wires to supply control signals to actuator **42**, **42'**, as well as signals to control the level of reflectivity, if reflective element **28** is of the variable reflectivity type noted above, such as an electrochromic mirror. Power may also be supplied through cable **52** for a heater (not shown) as disclosed in U.S. Pat. No. 5,151,824 in order to evaporate ice and dew from reflective element **28**.

With reference to FIG. **5**, actuator **42**, **42'** receives a first set of reversible voltage signals from a switch **54**, in order to bidirectionally pivot in one axis, and a second set of reversible signals from a switch **56**, in order to bidirectionally pivot in the opposite axis, as is conventional. Switches **54** and **56** are actuated by a common actuator (not shown) that is linked so that only one of the switches **54** and **56** may be actuated at a time. In this manner, actuator **42**, **42'** may utilize one common conductor for both switches **54**, **56**.

Each of the security light **30** and signal light **32** includes a light source **60** and reflector **62** behind a lens **64** (FIG. **8**). Light source **60**, reflector **62** and lens **64** are designed for security light **30** to project a pattern **66** of light, such as white light, through a clear, non-filtering lens, in order to establish a security zone around the vehicle (FIGS. **10-12**). Pattern **66** extends rearward from mirror assembly **26**. Vertically, pattern **66** contacts the ground at **68** in the vicinity of entry and exit by the vehicle occupants (FIGS. **10** and **12**). Laterally, pattern **66** fans out into contact with the side **70***a*, **70***b* of the vehicle. This contact washes the sides of the vehicle to reflect the light in order to further illuminate the area in order to establish the security lighting zone (FIGS. **11** and **12**). In a preferred embodiment, pattern **66** extends rearwardly from mirror assembly **26** without projecting any portion of the pattern forwardly of the mirror assembly.

Signal light **32** generates a light pattern **72**, which is directed generally horizontally rearwardly of vehicle **40** (FIGS. **13-15**). Pattern **72** is laterally directed substantially away from side **70***a*, **70***b* of vehicle **40** so that the driver of vehicle **40** does not directly intercept pattern **72**, although a minor intensity (such as 10%) of the pattern is intercepted by the driver in order to provide awareness of the actuating of the signal light. Pattern **72** fans laterally away from side **70***a*, **70***b* to an extent that is parallel the face of reflectance element **28**, which is substantially perpendicular to side **70***a*, **70***b* (FIG. **14**). Thus, the driver of another vehicle (not shown) passing vehicle **40** on the left or right side of vehicle **40** will intercept pattern **72** while the vehicle is behind and beside vehicle **40**. Although, in an illustrated embodiment, lens **64** of signal light **32** is substantially planar, lens **64** of signal light **32** could be made to wrap around the outward side of casing **34** in order to function as a side marker for the vehicle as is required in some European countries.

Vehicle mirror assembly security system **25** is actuated by a control system **74** (FIG. **5**). Control system **74** includes means for actuating security light **30** including a remote transmitting device **76** and a stationary receiving device **78**. Transmitting device **76** may be remotely carried by the vehicle operator and includes switches **80** and **81** in order to actuate the transmitting circuitry to transmit a signal form antenna **82**, which is received by antenna **84** of receiving device **78**. Receiving device **78** is mounted in the vehicle, such as in the vehicle trunk compartment, and includes an output **86** in order to operate remote door lock circuit **88**, as is conventional. Output **86** is, additionally, provided as an input **90** of a lockout circuit **92**, whose output **94** is supplied to security lamp **30**. Input **90** may additionally be actuated by a timeout circuit **96**, which is conventionally supplied in a vehicle in order to dim the interior lights, following a slight delay, after the occurrence of an event, such as the opening and closing of the doors of the vehicle. Signal light **32** is actuated on line **98** from either a turn indicator circuit **100** or a stop lamp indicator circuit **102**, both of which are conventionally supplied with vehicle **40**.

In operation, when the operator actuates switch **80** of transmitting device **76**, receiving device **78** produces a signal on output **86** in order to cause remote door lock circuit **88** to unlock the doors. Alternatively, actuation of switch **81** on remote transmitting device **76** causes receiving device **78** to produce a signal on output **86** to cause remote door lock circuit **88** to lock the vehicle doors. The signal on output **86** actuates security lamp **30** provided that lockout circuit **92** does not inhibit the signal. Lockout circuit **92** responds to operation of the vehicle in order to avoid actuation of security lamp **30** when the vehicle is in motion. Such lockout circuits are conventional and may be responsive to placing of the vehicle transmission in gear of sensing of the speed of the vehicle, or the like. Security lamp **30** is also actuated, in response to interior lighting device timeout circuit **96**, whenever the interior lights of the vehicle are being actuated by timeout circuit **96**, provided that lookout circuit **92** does not inhibit the signal from security lamp **30**. This is provided in order to allow security lamp **30** to be actuated in response to the entry to, or exit from, vehicle **40** without the operator utilizing transmitting device **76** to lock or unlock the doors. Signal lamp **32** is actuated in response to turn indicator circuit **100** whenever the operator moves the indicator stick in the direction of that particular signal lamp **32**. Signal lamp **32** may additionally be actuated from stop lamp circuit **102** in response to the driver actuating the vehicle's brakes.

In the embodiment illustrated in FIGS. **1** and **5**, lens **64** of signal lamp **32** is adapted to filter the light provided from lamp **32** so as to be red and is provided for vehicles **40** in which the stop lamps and rear turn indicator lamps are, likewise, red. Because signal lamp **32** shines red, pattern **72** is restricted from extending forward of the vehicle. This is in order to comply with regulations prohibiting red lights from causing confusion with emergency vehicles by shining forward of the vehicle.

For vehicles having red stoplights and amber turn indicators in the rear, a vehicle mirror security assembly **25'** includes an exterior mirror assembly **26'** and a control system **74'** (FIGS. **4** and **6**). Exterior mirror assembly **26'** includes a security light **30'**, preferably white or clear, and a pair of signal lights **32***a'* and **32***b'*. Signal light **32***a'* is amber and is actuated directly from turn indicator circuit **100'**. This amber color can be provided either by an amber light bulb or source, or a filtering lens providing an amber color. Signal light **32***b'* is red and is actuated directly from stop lamp circuit **102'**. Each of the light patterns generated by signal lights **32***a'* and **32***b'* substantially correspond with light pattern **72**. The light pattern generated by security light **30'** is substantially equivalent to pattern **66**. With the exception that turn signal indicator circuit **100'** actuates signal light **32***a'* and stop lamp circuit **102'** actuates signal light **32***b'*, control system **74'** operates substantially identically with control circuit **74**.

In the illustrated embodiment, light source **60**, for both security light **30** and signal light **32**, may be supplied as a conventional incandescent or halogen lamp **60***a* (FIG. **7**).

Alternatively, a conventional incandescent fuse lamp **60***b* may be used (FIG. **16**). Alternatively, a vacuum fluorescent lamp **60***c*, which is available in various colors, may be used (FIG. **17**). Alternatively, a light emitting diode **60***d* may be used (FIG. **18**). As yet a further alternative, a fiber optic bundle **104** forming a light pipe may be positioned to discharge light behind lens **64**. Fiber optic bundle **104** passes through breakaway joint **44** in wire-way **50** in order to transmit light from a source (not shown) within vehicle **40**. By way of example, lens **64** may be supplied as a segmented lens, a prismatic lens, or a Fresnel lens in order to generate light patterns **66** and **72**. Bracket **43** and breakaway joint **44** are marketed by Donnelly Corporation of Holland, Mich. The remote actuator composed of remote transmitting device **76** and stationary receiving device **78** may be radio frequency coupled, as is conventional. Alternatively, they may be infrared coupled as illustrated in U.S. Pat. No. 4,258,352.

Although the invention is illustrated in a mirror assembly utilizing an automatic remote actuator, it may also be applied to manual remote actuators and handset actuators. As previously set forth, reflectance element **28** may be conventional or may be supplied as an electrochromic self-dimming mirror. Although the invention is illustrated with breakaway joint **44**, the invention may also be applied to mirrors that are rigidly mounted to the vehicle.

Referring to FIGS. **21-23**, the numeral **210** generally designates a driver's side exterior mirror assembly of the present invention, with the numeral **210'** generally designating a passenger's side exterior mirror assembly of the present invention which is preferably a mirror image of driver's side exterior mirror assembly **210**. Exterior rearview mirror assembly **210** includes a mirror casing or housing **212**, which includes a sail **213** that is adapted to mount on a vehicle, a reflective element **214**, which is supported in casing **212**, and a signal light **216** which is also supported in casing **212**. Signal light **216** is adapted to direct light into the blind spot of the driver and, preferably, provides a light forwardly and rearwardly of the vehicle so that vehicles approaching the vehicle may observe the signal light. Additionally, signal light **216** is adapted to project light laterally with respect to the vehicle to provide a side light and so function as a side marker. Furthermore, it should be understood that light pattern **217** is generally cone shaped and may project above and below the horizontal plane extending through mirror assembly **210** similar to the illustration in FIG. **15** and preferably projects light above and below the horizontal plane by in a range of about 5° to about 25° and, more preferably, about 15°. As will be more fully described, signal light **216** is preferably adapted to direct the light in a light pattern **217** (with passenger side exterior rearview mirror assembly **210'** having a mirror image light pattern **217'**), such that the light does not extend into the cabin of the vehicle to distract the driver of the vehicle. Furthermore, by projecting light rearwardly, forwardly, and to the side of the vehicle, approaching vehicles, whether from the forward direction of the vehicle or from the rearward direction of the vehicle or vehicles that are entering the blind spot of the vehicle, can observe the signal light and have advanced notice that the driver of the vehicle intends to make a lane change or turn.

Rearview mirror assembly **210** may comprise a fixed position exterior rearview mirror assembly or may comprise a break-away rearview mirror assembly, which moves between a normal operating position, in which the rearview mirror assembly is extended from the vehicle, to a folded position against the body of the vehicle when the exterior rearview mirror assembly **210** is impacted with sufficient force. Reference is made to the previous embodiment, exterior mirror assembly **26**, for one example of a break-away rearview mirror assembly.

Casing **212** is cup shaped and includes a rearwardly facing opening **212***a* in which reflective element **214** is supported. Casing **212** is preferably injection molded from a suitable plastic, such as nylon, acrylonitrile butadiene styrene (ABS) or suitable resinous plastic, or the like, which is commercially available under the trademark TERLURAN KR2889®, by BASF Company of Wyandotte, Mich. Alternately, other resinous, melt processible plastics or moldable materials such as mineral-filled or glass filled nylon or polyester and polypropylene could be used to form case **212**. A suitable nylon is 13% glass modified nylon 6:6 sold as ZYTEL 71G13L® by I.E. DuPont de Nemours & Company of Wilmington, Del., or PA123G13BK-47 by Bay Resins Inc. of Millington, Md. A suitable polypropylene is TENITE P6M4Z-007® by Eastman Chemical Products, Inc., Kingsport, Tenn. Alternately, casing **212** may comprise a fiber reinforced nylon plastic, thermoplastic, or polypropylene or other similar thermoplastic or thermoset materials.

As described above, reflective element **214** is supported in casing **212**. As best seen in FIG. **24**, reflective element **214** is mounted to a backing plate **214***a* which is supported by a positioning device, such as an actuator **218**, which provides adjustment for reflective element **214**. Actuator **218** is supported on a mounting bracket **220**, which in turn is secured to casing **212** on mounting bosses **222** provided on casing wall **224**. In the illustrated embodiment, actuator **218** comprises an electrical actuator, which pivots reflective element **214** in casing **212**. Preferably, actuator **218** comprises dual axis positioning device that permits adjustment of the position of the reflective element **214** and backing plate **214***a* about both vertical and horizontal axes as is known in the art. It should be understood, however, other positioning devices may be used including manually operated actuators, a remote manually operated actuators, such as a BODEN cable actuator, or the like.

Reflective mirror element **214** may comprise a conventional non-electro optic planar or convex mirror element including a metallic reflector coated glass substrate, such as with a thin chromium or chromium alloy reflector coating, or a non-metallic reflector layer, such as a dichroic layer as described in U.S. Pat. No. 5,207,492 to Roberts et al. or a reflector comprising a silicon reflective layer such as described in U.S. Pat. No. 5,535,056 to Caskey et al., which are herein incorporated by reference in their entireties. Alternatively, reflective element **214** may comprise a variable reflective electro optic element, such as electrochromic mirror element comprising one of several types of electrochromic elements, for example an element of the electrochemichromic type, which is disclosed in U.S. Pat. No. 5,140,455 issued to Varaprasad et al., or may be of the solid state type such as disclosed in U.S. Pat. No. 4,712,879 issued to Niall R. Lynam et al., U.S. patent application Ser. No. 08/023,675, filed Feb. 22, 1993, now U.S. Pat. No. 6,002,511, and U.S. patent application Ser. No. 08/238,521, filed Mar. 5, 1994, now U.S. Pat. No. 5,668,663, all commonly assigned with the present application, the disclosures of which are herein incorporated by reference in their entireties. Such electrochromic elements comprise an electrically responsive electrochromic medium that modulates reflectivity from a reflective element. Such electrochromic mirror elements are continuously variable and exhibit multiple reflectant states as the voltage applied thereto is varied. Alternately, reflective element **214** may comprise other electro optic mirror elements such as a liquid crystal mirror and the like. Where reflective element

214 comprises an electrochromic mirror element, the electrochromic mirror element is preferably driven by signals produced by a variable reflectant system of the type disclosed in U.S. patent application Ser. No. 08/316,047, filed Sep. 30, 1994, now U.S. Pat. No. 5,659,423 which is herein incorporated by reference in its entirety.

It should be understood, although not described herein, that one or more electrical or electronic components may be mounted in casing **212**, such as the interface transaction system described in U.S. patent application Ser. No. 09/057,428, filed Apr. 8, 1998, now U.S. Pat. No. 6,158,655, and/or an electronic module, which may include one or more electrical or electronic devices, such as antennas and circuitry for rain sensors, heating elements, and the like, as described in U.S. patent application Ser. No. 08/702,228, which was filed Aug. 23, 1996, by Niall Lynam et al., now U.S. Pat. No. 6,019,475, and which are commonly assigned, the disclosures of which are incorporated by reference herein in their entireties.

As best seen in FIGS. **22** and **26**, signal light **216** is positioned in a lower portion or bottom rim of casing **212** and includes a light conduiting member or light pipe **230** and a light source **232**. The color of the light emitted from signal light **216** is preferably amber, yellow-amber, or amber-red, depending on its application and may be generated by a boot or cover, a filter, a reflector which surrounds the light source, the light source or the light pipe or a combination of one or more of the aforementioned devices. For example, light source **232** may produce, for example an amber light from a coating on the light source bulb or from a gas enclosed in the bulb or from the light producing element of the light source. In addition, signal light **216** preferably produces a light intensity of at least about 0.3 and in the range of about 0.3 to about 200 candela, more preferably, in a range of about 0.6 to about 150 candela, and most preferably, in a range of about 1.0 candela to about 25 candela, such that signal light **216** preferably meets the specification for the applicable automobile industry standards such as Japanese Industrial Standard (JIS) 5500; ECE Reg. 48; EEC No. 76/759; and/or E/ECE/324 Reg. No. 6. Moreover, signal light **216** may produce a variable light pattern intensity. For example, referring to FIG. **21**, in the region **217***c* of light pattern **217** which is forward of transverse axis **211***b*, the light intensity may have one intensity value, while the region **217***d* rearward of transverse axis **211***b* may include another light intensity value. Furthermore, each region **217***c* or **217***d* may have a variable intensity pattern. For example, the portion of the region **217***c* or **217***d* nearest to axis **211***b* may have a higher light intensity than portions of the region **217***c* or **217***d* angled further away from axis **211***b*. In this manner, signal light **216** is visible to persons on the road who are approaching the vehicle from the forward or rearward direction or persons located adjacent the vehicle.

Light pipe **230** is preferably formed, such as by molding, from a plastic, such as polycarbonate, acrylic or the like, and is, therefore, substantially rigid. Alternately, light pipe **230** may comprise a flexible bundle of individual fibers or an individual flexible fiber. Furthermore, light pipe **230** is adapted to transmit or direct light from light source **232** along a longitudinal axis **230***a* of light pipe **230** and reflect the light from light source **232** as it extends through the light pipe in directions generally lateral to the longitudinal axis **230***a* of light pipe **230**, as will be more fully described below.

Referring to FIG. **26**, light pipe **230** includes a first side **234**, which provides a light emitting surface and is substantially planar, and an opposed side **236** which includes a plurality of faceted surfaces **238**. Faceted surfaces **238** provide internal light reflecting surfaces and have a stepped configuration, with the cross-section of light pipe **230** being incrementally reduced from a first end or approximate end **240** to a second end or distal end **242**. Light pipe **230** is preferably positioned in casing **212** such that first end **240** is positioned closer to the vehicle than second end **242** and such that first side **234** is oriented facing outwardly from casing **212**. Moreover, light pipe **230** is preferably positioned in casing **212** with minimal protrusion into the slipstream of the mirror assembly so as to reduce the aerodynamic drag and, most preferably, with first side **234** substantially flush with the outer surface of the lower portion or bottom rim of casing **212**. First end **240** is substantially planar and generally orthogonal to first side **234** and defines a light input surface **244**. Light source **232** is positioned adjacent light input surface **244** and preferably in substantially close proximity to light input surface **244** so that a high percentage, if not all, light emitted from light source **232** is directed into light pipe **230**. Optionally, light source **232** may be optically coupled to light input surface **244** by, for example, an optical adhesive.

As described above, first side **234** of light pipe **230** provides light emitting surface **245**, through which light from light source **232** is emitted. Again referring to FIG. **26**, when light enters light pipe **230** through light input surface **244**, the light rays are internally reflected off faceted surfaces **238** and, some of which, are internally reflected off planar surface **234***a* of first side **234** so that the light from light source **232** is directed laterally through first side **234** and through light emitting surface **245** in directions which are angled with respect to first side **234**. In preferred form, the light pattern emitted light pipe **230** includes a plurality of light regions which are angled away from the side of the vehicle to restrict the light from entering into the vehicle. In this manner, light pipe **230** transmits or conduits the light from light source **232**. It should be understood that the geometry of light pipe **230** permits light pipe **230** to direct light in a manner that relies on internal reflections within light pipe **230**; therefore, no reflective coatings are necessary. Consequently, light pipe **230** is easier and less costly to manufacture. However, it can be appreciated that faceted surfaces **238** may include reflective coatings, such as formed by vacuum metalizing.

As best seen in FIG. **24**, light pipe **230** is mounted between a lower or bottom wall portion **224***a* of casing wall **224** and a flange **246** which extends from a back wall portion **224***b* of casing wall **224**. Similarly, light source **232** is supported between flange **246** and lower portion **224***a* of casing wall **224** and is positioned adjacent first end **240** of light pipe **230**, as described above. It should be understood from the foregoing, that reflective element **214** is independently mounted from light pipe **230** and, therefore, can move independently from light pipe **230**, which is preferably mounted in a fixed position in casing **212**.

Optionally, signal light **216** includes a second light pipe **250**. Light pipe **250** is a similar construction to light pipe **230**, except that light pipe **250** includes a curved outer surface **252** which follows the curvature of casing **212** as shown in FIGS. **23** and **24** and which defines a light emitting surface. Light pipe **250** includes a first or approximate end **254**, which provides a light input surface, and a second or distal end **256**. As best seen in FIG. **23**, light pipe **250** wraps around casing **212** to permit light to be reflected generally laterally from exterior rearview assembly **210** to provide a side signal or side marker to cars which are positioned in the blind spot of the vehicle. A second light source **258** is positioned adjacent first end **254** so that light which is emitted from light source **258** is directed along the longitudinal axis **250***a* of light pipe **250** and laterally with respect to longitudinal axis **250***a* in a similar manner to light pipe **230**.

Preferably, light pipes **230** and **250** direct light in light pattern **217**, shown in FIG. **21**. Light pattern **217** is defined between leading edges **217***a* and **217***b*, wherein leading edge **217***a* forms an angle α with respect to the vehicle axis **211***a* of vehicle **211**, as measured in a counter clock-wise direction, and leading edge **217***b* forms an angle β with respect to vehicle axis **211***a* as measured in a clock-wise direction. These angles vary depending upon the applicable guidelines or specifications of the country in which the vehicle is sold. For example, α may be in a range of about 0° to about 45°. β may be in a range of about 0° to about 15°. In some countries, a may be in a range of about 0° to about 40°, and β may be in a range of about 0° to about 5°.

Light sources **232** and **258** are preferably energized by power lines **260** which extend through flange **246** so that they can be bundled along with other power or communication lines which extend from exterior mirror casing **212** to the interior of the vehicle to couple light sources **232** and **258** to the electrical system of the vehicle. Light sources **232** and **258** may comprise a laser diode, a solid state emitter such as a light emitting diode, an incandescent light source, a fluorescent light source, such as a cold cathode fluorescent light, a phosphorous lamp, a neon light, a discharge lamp, an arc lamp, and an electro-luminescent light, including inorganic or organic electro-luminescent sources.

Optionally, two or more of such light sources may be incorporated into exterior mirror assembly **210** for directing light into the respective light input surfaces **244** and **256** of light pipes **230** and **250**, respectively. Furthermore, a plurality of light emitting sources may be grouped to provide a more intense illumination. As described above, a variety of emitting sources may be used as light emitting sources **232** and **258**, including but not limited to a very high intensity amber and reddish-orange light emitting diode (LED) sources, such as solid state light emitting diode sources utilizing double hetero-junction AlGaAs/GaAs Material Technology, such as very high intensity LED lamp T-1¾ (5 mm) HLMT-4100/4101, available from Hewlett Packard Corporation, Palo Alto, Cal., for which used transparent substrate aluminum indium gallium phosphide (AlInGaB) Material Technology, commercially available from Hewlett Packard Corporation under the designation T-1¾ (5 mm) HLMT-DL00, HLMT-CH00, HLMT-CL00, HLMT-CH15, HLMT-DH00 or which use InGaAlB Material Technology available from Toshiba Corporation of Laythem, N.Y. such as under the designation TLRH180D. Light emittance colors provided by such solid state sources include orange, yellow, amber, and reddish-orange, preferably without the need for ancillary filters. The preferred solid state light emitting diodes operate at 25° C., or thereabouts, and operate with a forward voltage of about 2 volts to about 5 volts; have a luminance intensity (measured at peak of the spacial radiation pattern which may not be aligned with a mechanical access of the source package) of a minimum at 20 mA current of about 500 to about 5,000 lcd (typically about 700 to about 7,000 mcd); operated at a forward current of about 20 mA to about 50 mA; emit with a dominant wave length (CIE Chromaticity diagram) of about 530 nm to about 60 nm; and have a viewing angle to θ ½, where θ ½ is the off axis angle where the luminance intensity is ½ the peak intensity of about 5° to about 25°.

Alternately, vacuum fluorescent sources such as 12-volt battery driven high luminescent vacuum fluorescent sources may be used. It may also be advantageous to use sources which operate efficiently at about 12 volts or lower since these voltages are particularly suited to conventional motor vehicle electrical systems. Also, ultra high luminescent vacuum fluorescent sources such as those suitable for head set display applications in motor vehicles may be used with appropriate circuitry.

Alternately, non-LED non-incandescent light emitting sources can be used such as electro-luminescent sources or semiconductor laser sources. Electro-luminescent sources may be either inorganic or organic electro-luminescent sources. Light emitting sources **232** and **258**, preferably have well defined light patterns, such as a cone of directed light which eliminates the need for reflectors or other separate optical components that direct the light where desired. In addition, light emitting sources **232** and **258** are preferably mounted on or within mirror casing **212** as described previously. Alternately, light sources **232** and **258** may be in the form of a light pipe which directs light from a remote light source located in the vehicle. Such a light pipe may comprise, for example a flexible light pipe such as a fiber optic cable. In which case, the distal end of the fiber optic cable is positioned adjacent the respective light input surfaces **244** and **256** of light pipes **230** and **250**.

In the event that the light emitting source comprises a light emitting diode, a resistor is preferably connected in series with a respective light emitting diode to act as a voltage divider so as to reduce the ignition voltage of the vehicle, which is in the range of 9-16 volts (normally 12 volts), for the desired operating voltage of the light emitting diode, which is typically on the order of about one volt to about five volts. Each resistor preferably has a resistance of less than about 1,500 ohms and greater than about 100 ohms, more preferably, less than about 1,000 ohms and greater than about 200 ohms.

Although illustrated herein as being located along the bottom rim of the exterior trim housing, other locations are possible for the signal light of the invention, including the top and outboard rim of the exterior housing, and even elsewhere on the exterior vehicle body as appropriate.

Referring to FIGS. **27-29**, a second embodiment **310** of the exterior rearview mirror assembly of the present invention is illustrated. Exterior rearview mirror assembly **310** includes a housing or casing **312** in which a reflective element **314** is supported. In addition, exterior rearview mirror assembly **310** includes a signal light and, preferably, a signal light **316** which provides a light pattern similar to light pattern **217** described in reference to the first embodiment and is supported by casing **312** which will be further described below.

Reflective element **314** is mounted to a backing plate **314***a*, which is supported on a positioning device or actuator **318**, which in turn is mounted to a mounting bracket **320**. In the illustrated embodiment, mounting bracket **320** is supported by mounting bosses **322** provided on casing wall **324** of casing **312**. It should be understood, that reflective element **314**, therefore, can move independently of the signal light **316**, which is preferably mounted in a fixed position relative to casing **312**. However, other mounting arrangement may be used for reflective element **314** and for the exterior rearview assembly, including a fixed position exterior rearview mirror assembly or a mounting arrangement in which mounting bracket is rotatably coupled to a vehicle mounting bracket to provide a break-away function of the exterior rearview mirror assembly. In a break-away exterior mirror assembly, signal light **316** is preferably mounted to move with the casing and, therefore, remains fixed relative to the casing.

As best seen in FIG. **27**, signal light **316** is mounted to a bottom wall portion **326** of casing wall **324**. Bottom wall portion **326** of casing wall **324** includes a stop or an abutment **328** against which signal light **316** abuts when mounted to casing **312**. Signal light **316** is preferably mounted to casing

312 by for example fasteners, such as threaded fasteners, keys, or projecting pins with enlarged heads which provide a snap-fit coupling between signal light **316** and bottom wall **326**. Alternately, signal light **316** may include tracks or guides and with casing **312** including a corresponding guide or track so that signal light **316** can be inserted between the respective guides, or tracks. Furthermore, signal light **316** includes a lower most surface **316***a* which preferably aligns and, more preferably, is flush with the lower most surface **328***a* of stop **328** so that when installed, signal light **316** follows the aerodynamic contours of casing **312** to provide an aerodynamically contoured exterior rearview mirror assembly **310**.

Referring to FIGS. **28** and **29**, signal light **316** includes a housing **330** which includes a cover **331** and a base **332**. Base **332** includes a mounting portion and a raised or projecting portion **333** which defines a mounting surface **334**. Housing **330** is preferably plastic, such as nylon, a melt processible plastic, including for example polycarbonate, acrylic, or the like and, additionally, matches the color of casing **312**. Cover **331**, which is preferably a clear plastic cover, extends over base **332** and is secured thereto using conventional means, including for example releasable couplers, including threaded fasteners, snap-fit couplers or the like, or by welding, such as sonic welding, heat staking or the like, or by an adhesive. Cover **331** defines a cavity or space **332***a* between base **332** and cover **331**. Base **332** supports a light source **342**, which is housed in cavity **332***a*, and a light reflecting member **335** which is preferably mounted to mounting surface **334** for reflecting light from light source **342** outwardly from signal light **316**. Light reflecting member **335** preferably comprises a multi-faceted reflector having a compound shape and includes a plurality of reflector elements **336**, **338**, and **340**. Each reflector elements **336**, **338**, and **340** may comprise a metal reflector, such as a stamped aluminum reflector, a polished metal reflector, a painted/coated printed surface with a high specular and/or diffused paint, film, tape, coating, or the like, a vacuum metalized substrate, such as vacuum metalized glass or plastic, a metalized or reflective mineral filled substrate, such as a mineral filled plastic substrate, a reflective metal filled substrate, such as a metal filled plastic, or the like. Each of the respective reflective elements **336**, **338**, and **340** may have a concave, a convex, or planar surface, or a multi-radius surface such as an anamorphic asphere shape.

Preferably light source **342** is positioned adjacent reflector element **336** and sufficiently spaced from reflector element **336** such that the light emitted from light source **342** reflects off reflector elements **336**, **338**, and **440** to provide a pattern as shown in FIG. **28**. Light source **342** may comprise a bulb, a diode, or the like, and is powered through wiring **343** which extends from signal light **316** to casing **312**, for example by way of an opening **330***a* provided in base portion **332** of housing **330**. Optionally, light source **342** may comprise a light pipe (not shown) which delivers or directs light from a remote light source in the vehicle in a similar manner as described in reference to the previous embodiment.

As described above, cover **331** may be integrally molded with base portion **332**. In this manner, light source **342** may be inserted into cavity **332***a* through opening **330***a* of base **332**. Furthermore, cavity **332***a* may be reduced such that cavity **332***a* comprises a light source receiving socket. In addition, signal light **316** may include a light conduiting member, such as described in reference to signal light **216** or signal light **416**, positioned in cavity or space **332***a* to further enhance the direction of light emitted from light source **342**.

Referring to FIG. **28**, signal light **316** emits light in a light pattern **344**, which is defined between leading edges **346** and **348**. When mounted to casing **312**, light pattern **344** directs light forwardly and rearwardly of the vehicle and to the side of the vehicle but away from the cabin of the vehicle so as to avoid contact with the driver's eyes similar to light pattern **217** in FIG. **21**.

As best seen in FIG. **27**, cover or lens **331** extends over housing **330** from a first end or approximate end **352** to a second or distal end **354**. For further details of light source **342**, reference is made to the description of light sources **232** and **258** as described in reference to the first embodiment. Preferably, cover **331** includes a neutral spectra content and comprises a plastic lens, such as a polycarbonate lens. Furthermore, cover **331** may be a prescription lens such as, a fresnel lens, including a micro fresnel lens, a diffusive optic lens, a diffractive optic lens, a refractive optic lens, a reflective optic lens, a holographic optic lens, a binary optic lens, a clear optic lens, a prismatic lens, a pillow lens, and a sinusoidal optic lens, or the like. In which case, the color of the light from signal light **316** may be introduced by light source **342**, a boot or cover over light source **342**, a filter, or reflector **335**. Similar to as described in reference to light sources **232** and **258**, signal light **316** may emit an amber, yellow-amber, or red-amber light. Furthermore, cover **331** may optionally blend with the color of casing **312**, with signal light **316** still emitting an amber, amber-yellow or red-amber light. Alternately, the color of the light may be generated by cover **331** or a combination of any one or more of the aforementioned devices.

Preferably, signal light **316** produces a light intensity in the range of about 0.3 to about 200 candela, more preferably, in a range of about 0.6 to about 150 candela, and most preferably, in a range of about 1.0 to about 100 candela, such that signal light **316** preferably meets the applicable specifications for the automobile industry, as described in the previous embodiment. In this manner, signal light **316** is visible to persons on the road who are oncoming or approaching the vehicle from the rearward direction. Furthermore, signal light **316** preferably extends to the outer most portion and wraps around the bottom wall **326** of casing **312** so that light emitted from signal light **316** is visible from the side of the vehicle, and vehicles which are in the vehicle's blind spot can clearly see the signal light when actuated.

Preferably, signal light **316** is a unitary module or modular turn signal which can be easily serviced and/or replaced in its entirety. Furthermore, signal light **316** is preferably at least substantially water impervious and optionally may include a socket or electrical connection to the vehicle electrical wiring system. In addition, as described in reference to the previous embodiment, signal light **316** may incorporate a circuit board for flexible circuitry, which couples to the electrical system of the vehicle for powering light source **342**.

Referring to FIGS. **30-31**, the numeral **410** designates a third embodiment of the exterior rearview assembly of the present invention. Exterior rearview assembly **410** includes a mirror casing or housing **412**, which includes a sail **413** which is adapted to mount on a vehicle, a reflective element **414** which is supported in housing **412**, and a signal light **416** which is also supported in housing **412**. Signal light **416** is adapted to direct light forwardly and rearwardly of the vehicle so that vehicles approaching from the opposite direction of the vehicle and rearwardly of the vehicle may observe signal light **416**. Additionally, signal light **416** is adapted to project light laterally with respect to the vehicle to provide a side light and so function as a side marker. Similar to exterior mirror assembly **210**, signal light **416** is preferably adapted to direct the signal light in a light pattern **417** such that the light does not extend into the cabin of the vehicle to distract the driver of the vehicle. Furthermore, by projecting light rearwardly, for-

wardly and laterally from the side of the vehicle, approaching vehicles, whether from the forward direction of the vehicle or from the rearward direction of the vehicle or vehicles that are entering the blind spot of the vehicle, can observe the signal light and have advanced notice if the driver of the vehicle intends to make a lane change or turn.

Rearview mirror assembly **410** may comprise a fixed position exterior rearview mirror assembly or may comprise a break-away rearview mirror assembly, which moves between normal operating position in which the rearview mirror assembly is extended from the vehicle to a folded position against the body of the vehicle and the exterior rearview mirror assembly **410** is impacted with sufficient force. Examples of break-away rearview mirror assemblies are well known and reference is made to the first embodiment of the exterior rearview mirror assembly for at least one example such a break-away assembly.

Housing **412** is generally cup-shaped and includes a rearwardly facing opening **412***a* in which reflective element **414** is supported. Reference is made to exterior rearview mirror assembly **210** for examples of preferred material for housing **412**. As described above, reflective element **414** is supported in housing **412**. Preferably, reflective element **414** is mounted on a backing plate **414***a*, which in turn is supported by a positioning device, for example an electrical actuator or the like. Again, reference is made to the exterior rearview mirror assembly **210** for an example of how reflective element **414** is supported in housing **412**. Furthermore, reference is made to exterior rearview mirror assembly **210** for examples of preferred reflective elements and for examples of other components which may be mounted or housed in exterior rearview mirror assembly **410**.

As best seen in FIGS. **30** and **31**, signal light **416** is preferably positioned in a lower portion or bottom rim of casing **412** and includes a light conduiting member or light pipe **430** and a plurality of light sources **432**. As described in reference to the previous embodiments, the light emitted from the signal light **416** is preferably yellow, amber, yellow-amber, or amber-red depending on its application. Again, reference is made to the earlier embodiments for examples of how the color is generated. Light pipe **430** is preferably formed, such as by molding, from a plastic material, such as polycarbonate or acrylic or the like, and is, therefore, substantially rigid. As best seen in FIG. **31**, light pipe **430** includes a plurality of light transmitting or conduiting portions **430***a*, which are spaced and arranged in a generally radial fashion. Each light transmitting or conduiting portion **430***a* includes a leading edge **434**, which defines a light input surface. Furthermore, each light transmitting or conduiting portion **430***a* includes a distal surface or outboard edge **436** which defines a light emitting surface which is preferably arranged or formed, to follow the contour of exterior mirror housing **412**. In addition, each light transmitting or conduiting portion **430***a* includes side walls **438** and **440**, which extend from light input surface **434** outwardly toward light emitting surface **436** which define radially extending grooves or channels in light conduiting member **430**. As best seen in FIG. **31**, side walls **438** and **440** preferably terminate before reaching light emitting surface **436**. Alternately, one or more light conduiting portions may include respective side walls **438** and **440** that extend from their respective light input surfaces **434** to their respective light emitting surfaces **436**. In this manner, light pipe **430** comprises a plurality of discrete light transmitting or conduiting portions rather than a unitary light conduiting or transmitting member.

Light sources **432** are positioned and, preferably, optically coupled to light input surfaces **434** of each respective light transmitting or conduiting portion **430***a*. Referring to FIGS. **31**A and **31**B, in the illustrated embodiment, light sources **432** comprise surface light emitting diodes (LED's) and preferably comprise a flat rectangular wafer **432***a* with a projecting emitter **432***b*, which are commercially available from the Piranha line of Hewlett Packard. In preferred form, each light input surface **434** includes a recess and, more preferably, a cylindrical groove **434***a* for receiving the respective light emitting portion **432***b* of the light source **432**. In this manner, the light emitters **432***b* of the respective LED's may achieve good optical coupling with light input surfaces **434**. Alternatively, each of the respective light input surfaces **434** of light transmitting conduiting portions **430***a* may include a semi-spherical recess for receiving the respective light emitters of the light sources **432**, which will maximize the optical coupling between light sources **432** and light conduiting portions. However, semi-spherical recesses are harder to tool and to assembly.

Light input surfaces **434** of each light transmitting or conduiting portion **430***a* are generally parallel or only slightly angled with respect to its respective light emitting surface **436** such that the light emitted from the respective light source **432** will project outwardly from light emitting surface with minimal reflection inwardly from the light emitting surface. Furthermore, sides **438** and **440** are angled with respect to light input surface **434** such that light from light source **432** is internally reflected and redirected outwardly from light emitting surface **436**. In so doing, light pipe **430** optimizes the internal reflection of each light transmitting or conduiting portion **430***a* to efficiently direct the light emitted from light source **432**, which tends to project light in a cone shape light pattern, outwardly through light emitting surface **436**.

Signal light **416** preferably comprises a module which is preferably removably inserted into a slotted opening or recess **412***b* formed in housing **412** of exterior rearview mirror assembly **410**. Preferably, signal light **416** includes a lower housing portion **442** and an upper housing portion or cover **444**. Upper housing portion **444** may be secured to lower housing portion **442** by conventional fasteners, for example fasteners, including screws, snap-fit couplers, or the like, such that light sources **432** are serviceable, or may be welded or adhered to housing **442**, for example by sonic welding, heat staking, or an adhesive, so that signal light **416** can be replaced as a unit. Light conduiting member **430** is positioned in lower housing portion **442** and is preferably integrally molded with housing portion **442** such that light emitting surface or surfaces **436** of light pipe **430** form a portion of the outer perimeter wall **446**. However, it should be understood that light conduiting member **430** may be separately formed from housing portion **442** and, instead, inserted into housing and positioned such that light emitting surface or surfaces **436** is optically coupled to perimeter wall **446**.

In preferred form, lower housing portion **442** is formed or molded from a clear plastic, including for example polycarbonate, acrylic, or the like. In contrast, upper housing portion **444** may comprise any suitable plastic, for example a melt-processible plastic or moldable material, such as described in reference to casing **212**. Furthermore, upper housing portion **444** may be opaque.

Each of the respective light sources **432** includes electrical wiring **447**, which extends through housing **442** and through an opening **448** provided in perimeter wall **446** of housing **442**. Optionally, perimeter wall **448** may include an electrical outlet or plug to which the electrical wiring is coupled for coupling to the electrical system of the vehicle. In addition, light sources **432** may be coupled to and powered by a circuit board mounted in housing **442**, which is electrically coupled

to the electrical system of the vehicle. Furthermore, light sources **432** may be powered by flexible circuitry, which is electrically coupled to the electrical system of the vehicle, or any other suitable conventional power supply system. Alternately, each individual wire may project from housing **442** for individually coupling to the electrical system of the vehicle.

As best seen in FIG. **31**, upper housing portion **444** includes one or more retaining clips **450** for securing to a corresponding structure provided in housing **412**. In the illustrated embodiment, retaining members **450** comprises conventional bayonet or snap type couplers, but it should be understood that other couplers, such as threaded fasteners, or the like, may be used. As described in preferred form, light conduiting or transmitting portions **430***a* rely on internal reflections of the light emitted from light sources **432** to transmit or conduit the light from light source to light emitting surfaces **436**. In this manner, light conduiting member **430** is easy to manufacture and assembly and relies on the geometry of the light input surfaces and side walls in order to produce an effective signal light **416** rather than reflections from reflective surfaces. However, it should be understood, that side walls **438** and **440** may include reflective surfaces, such as vacuum metalized surfaces or the like. However, this would entail additional manufacturing steps and require more careful handling of the article and, consequently, would increase the cost of the signal light **416**.

Referring to FIG. **32**A, signal light **416'** may include bulb shaped light sources **432'**. In a similar manner to signal light **416**, light input surfaces **434'** of light conduiting members **430'** may include recessed portions **434***a'* for receiving the respective bulb shaped light emitters **432'**.

As best seen in FIG. **32**B, a third embodiment **416"** of signal light includes a single light source **432"** such as a conventional light bulb to emit light for input into the respective light input surfaces **434"** of each respective light conduiting portion **430***a"* of light pipe **430"**

It should be understood from the foregoing, that light pipes **430**, **430'**, and **430"** are formed with respective side walls **438** and **440**, **438'** and **440'**, and **438"** and **440"** to guide the light from the respective light source or light sources **432**, **432'**, **432"**, to the outboard edge **431**, **431'**, **431"** of light pipe **430** to form a signal light which directs light rearwardly, laterally, and forwardly of the vehicle. Whether light pipes **430**, **430'**, **430"** are formed as a single unit with a plurality of light transmitting or conduiting portions **430***a*, **430***a'*, **430***a"*, or as a collection of discrete light transmitting or conduiting portions, in which case discrete regions of light will be produced, signal lights **416**, **416'**, and **416"** provide simple and inexpensive light assemblies which are easy to manufacture and install.

It should be understood that should it be desired to vary the intensity of the signal lights so they are brightest during high ambient lighting conditions, such as on a sunny day, but so that they are dimmer when ambient conditions are lower, such as at night, the intensity of the signal lights can be modulated using a photosensor such as a photoresistor, photodiode, phototransistor, or their like. A photosensor that controls the intensity of the signal light so that it reduces its intensity during low ambient light driving conditions, such as by pulse width modulation on the electrical line powering the LEDs in the signal light, may be mounted integrally with the signal light module itself, or it may be part of the vehicle electronics itself, such as a photosensor mounted as a part of an automatic electrochromic mirror circuit, as part of a vehicle automatic headlamp activation circuit, as part of a headlamp daylight running light control circuit, or their like.

Referring to FIGS. **33-37**, the numeral **510** designates a fourth embodiment of the exterior rearview assembly of the present invention. Exterior rearview assembly **510** comprises a powerfold exterior rearview mirror assembly and includes a housing or casing **512** in which a reflective element **514** is supported. Reflective element **514** is optionally supported in casing **512** in a similar manner to that described in reference to the earlier embodiment and, therefore, reference is made therein for further mounting details and, additionally, for examples of reflective elements which can be employed. In preferred form, exterior rearview assembly **510** includes a "powerfold" mechanism that is typically operated and actuatable/deactuatable from within the vehicle cabin either by a user operator switch or by a speed sensor that folds the mirror out when a predetermined vehicle velocity is sensed and that upon activation by the driver causes a folding portion **510***a* of exterior mirror assembly **510**, for example casing **512**, to fold or move or pivot about a fold-away axis **511** on a non-folding portion **510***b* of exterior mirror assembly **510**, for example a mounting bracket or the like, from its normally extended viewing position wherein mirror assembly **510** provides a field of view to a compact folded position wherein the rearwardly facing side of the folding portion is disposed generally parallel to the vehicle body (FIGS. **34** and **35**). "Powerfold" exterior rearview mirrors are conventional and, therefore, the specific details of the "powerfold" mechanisms are omitted herein. In many European countries, "powerfold" exterior rearview mirror assemblies are used during parking to reduce the width of the vehicle.

In addition, exterior rearview mirror assembly **510** includes a security light and, preferably, a self-contained, unitary security light module **516** which in the illustrated embodiment is mounted to folding portion **510***a* of mirror assembly **510** on a bottom wall portion **526** of casing wall **512***a* (FIG. **36**). Security light **516** is preferably of similar construction to unitary light module 200 described in U.S. patent application Ser. No. 08/687,628, filed on Jul. 26, 1996, now U.S. Pat. No. 5,823,654, which is incorporated herein in its entirety. Security light **516** includes a housing **518**, in which a light source **520** and reflector **522** are supported, and a cover or lens **524**. Housing **518** is preferably a plastic material, such as polycarbonate, polyester, nylon, acetal, polypropylene or ABS. Cover **524** is optionally welded to housing **518**, for example by sonic welding, heat staking or the like, or adhesively attached by an adhesive. Reflector **520** may comprise, for example a polished metal substrate, a vacuum metalized substrate, or a metal filled substrate. As best seen in FIG. **33-37**, reflector **520** and lens **524** are adapted to direct light in a light pattern **517**. For further details of the components of security light **516**, reference is made to the above incorporated U.S. patent application. As described in the referenced application, security light **516** is adapted to direct light generally rearwardly of the vehicle and to fan out laterally from the vehicle to provide a lighted security zone near or adjacent the vehicle. Furthermore, security light **516** is preferably mounted in or substantially incorporated to casing **512** with minimal protrusion from casing **512** into the slipstream such that security light **516** does not add to the aerodynamic drag of mirror assembly **510** and, most preferably, with lens **524** substantially flush with the outer surface of casing **512**. Moreover, in preferred form, at least security light **516** or light source **520** is serviceable.

As best seen in FIGS. **34** and **35**, security light **516** may be optionally rotationally mounted in casing **512** such that when folding portion **510***a* of exterior rearview mirror assembly **510** is moved to its compact folded position, security light **516** remains in the same orientation with respect to the vehicle

such that the light pattern **517** which is projected from security light **516** remains substantially unchanged despite the repositioning of exterior rearview mirror assembly **510**. In other words, security light **516** remains stationary with respect to vehicle V but rotates in casing **512** when exterior mirror assembly **510** moves to its folded position.

Referring to FIG. **36**, security light **516** is mounted in an opening **512***b* in casing wall **512***a*. Security light **516** is mounted in opening **512***b* by a rotatable sleeve or bushing **530** so that security light **516** is rotatable about its axis **516***a*. In this manner, security light **512** is movably or rotatably mounted in casing **512**. Preferably, exterior mirror assembly **510** includes an actuator or driver **528** such as a gear or other suitable mechanism, including a servo-motor driver, a belt, a cylinder, including a hydraulic or pneumatic cylinder, or the like, which repositions or rotates security light **516** about axis **516***a* to maintain light pattern **517** in a generally fixed position with respect to the vehicle. As best seen in FIG. **36**, gear **528** may engage threads **518***a* formed on a lower portion of or a threaded collar mounted to housing **518**.

Furthermore, exterior rearview mirror assembly **510** may also include a break-away mounting which permits the exterior mirror assembly to fold to a break-away position upon impact. Both of the powerfold and break-away features are commonly known in the mirror art.

Alternately, security light **516** may be mounted in folding portion **510***a* in a fixed position; in which case, when folding portion **510***a* moves to its folded position, security light **516** remains stationary with respect to folding portion **510***a* but moves with respect to the vehicle. In this embodiment, therefore, security light **516** is preferably oriented such that it projects light to provide a security zone when folding portion **510***a* is in its folded position, and preferably one that washes the side of the vehicle and that provides adequate ground illumination (an average of at least one lux ground illumination intensity desired, at least five lux preferred) at the front and rear entrances/exits of the vehicle where occupants may enter/exit the cabin. Typically, when a driver of a vehicle with a powerfold exterior mirror approaches the vehicle, the powerfold exterior mirror assembly is in its folded position and does not move to its extended position until the driver is already in the car with the ignition on. However, where the driver of the vehicle uses a remote control for actuating the powerfold exterior mirror assembly as the driver approaches the vehicle, the first embodiment of the powerfold exterior mirror assembly may be preferred so that if the folding portion of the mirror assembly is in its extended before the driver enters the vehicle, then the security light will provide a lighted security zone adjacent the vehicle which washes the side of vehicle and provides ground illumination at the cabin entrances regardless of the position of the folded portion of the mirror assembly.

Optionally, the exterior rearview mirror assembly may include a proximity sensor **540** mounted on casing **512** which is electrically coupled to the powerfold control system (not shown). Proximity sensor **540** actuates the powerfold function upon detection of an object, such as another vehicle or wall, or the like. Furthermore, proximity detector **540** may be coupled with the light module control circuitry (not shown) so that when the powerfold function is actuated by the detection of an object, security light **516** will be similarly actuated to rotate with respect to casing **512** to maintain light pattern **517** for the security zone in substantially the same orientation.

Referring to FIG. **38**, a fifth embodiment **610** of the exterior rearview mirror assembly is illustrated. Exterior rearview mirror assembly **610** is of similar construction to exterior rearview mirror assembly **510** and also comprises a powerfold mirror assembly. Assembly **610** includes a folding portion **610***a*, which houses a reflective element **614**, and non-folding portion **610***b*, which is adapted to fixedly mount to the vehicle body. Powerfold mirror assembly **610** is typically operated and actuatable/deactuatable from within the vehicle cabin either by a user operator switch or by a speed sensor as described in reference to the previous embodiment. In preferred form, upon activation by the driver (or by the speed sensor), folding portion **610***a* pivots or folds about a fold-away axis **611** on non-folding portion **610***b* from its normal extended, viewing position to a folded position wherein the rearwardly facing side of exterior mirror assembly **610** is disposed generally parallel to the side of the vehicle.

In this embodiment, a security light **616** is mounted in non-folding portion **610***b* of assembly **610**. Security light **616** is of similar construction to security light **516** and, therefore, reference is made to the previous embodiment for further details thereof. In this manner, when folding portion **610***a* is moved between its extended position and its folded position, security light **616** will provide a lighted security zone adjacent the vehicle which washes the side of vehicle and provides ground illumination at the cabin entrances regardless of the position of the folded portion of the mirror assembly. Therefore, pattern of light **617** projected by light module **616** remains generally stationary with respect to the vehicle and is unaffected by the repositioning of folding portion **610***a* of assembly **610**.

Furthermore, as described in reference to the previous embodiments, reflective element **614** may comprise an adjustable reflective element; for example, assembly **610** may include a manual actuator or an electrical actuator or the like, as should be understood by those skilled in the art. Moreover, movement of reflective element **614** is independent of the security light **616** as security light **616** is mounted or supported independently of reflective element **614** to assembly **610**.

As best seen in FIG. **38**, security light **616** is preferably substantially incorporated at non-folding portion **610***b* and aerodynamically located into fixed portion **610***b*. Preferably, security light **616** is incorporated into exterior mirror assembly **610** with minimum protrusion into the slipstream of the mirror assembly. In this manner, security light **616** does not significantly impact and, preferably, does not add to the aerodynamic drag of exterior mirror assembly **610**. Most preferably, security light **616** is located into fixed portion **610***b* with its security light lens **624** substantially flush with the outer surface **620** of folding portion **610***b*. Furthermore, in preferred form at least security light **616**, or its light source **620**, is serviceable.

With regard to embodiments of this present invention that utilize a security light module incorporated in a powerfold exterior mirror assembly where the security light is located in the folding portion of the powerfold assembly, the optical design of the light module can be such that a pattern of ground illumination is provided, such as is illustrated in FIGS. **11** and **12**, and where the side of the vehicle and the entrances/exits of the cabin are well illuminated, when the folding portion of the powerfold assembly is retracted and folded to the side of the vehicle body. Alternately, the preferred patterns of FIGS. **11** and **12** can be realized when the folding portion is extended to its outward, non-retracted position. In this regard, it is optionally desirable that the folding portion, if retracted and folded to the vehicle body when the driver approaches the vehicle from a distance, can be remotely unfolded such as by providing a button on a hand held transmitter (such as a keyfob, commonly provided to vehicle owners today for remote lock/unlock of vehicle doors) which, when actuated, transmits a

signal, preferably a radio frequency (RF) signal or an infrared (IR) signal, to a receiver in the vehicle of which, upon receipt of the remote command, causes the powerfold assembly to unfold and move its folding portion to the fully extended, normal driving, unfolded position. Simultaneously, the security light can be activated so that when the powerfold unit unfolds, the signal light therein illuminates, and with both features being actuated by remote actuation from a distance. Such feature or features can be locked out, as described previously, to avoid inadvertent operation when the vehicle is in motion.

Referring to FIGS. **39-41**B a sixth embodiment of an exterior rearview mirror assembly **710** is illustrated. Exterior rearview mirror assembly **710** is a foldable exterior rearview mirror assembly and includes a base or sail **712**, for mounting to a vehicle, and a housing **714** which is pivotally mounted to the base **712** in a conventional manner and preferably with a break-away mounting. Optionally, exterior rearview mirror assembly **710** may include a powerfold mechanism **715** (FIG. **39**). In this manner, housing **714** moves from a normal use position to a folded position towards the vehicle, for example when housing **714** is impacted by a force sufficient to actuate the break-away mounting or when the powerfold mechanism is actuated. It should be understood, that the term folded position encompasses any position in which housing **14** is folded from its normal use position towards the vehicle, including a folded position in which housing **714** is folded against the vehicle shown in FIG. **40**. Exterior rearview mirror assembly **710** also includes a reflective element **716** which is supported in housing **714**. Reference is made to the previous embodiments for examples of reflective element **716**, break-away mountings, or powerfold mechanisms, and for examples of preferred materials for housing **714**.

As best seen in FIGS. **41**A and **41**B, exterior rearview mirror assembly **710** includes a ground illuminating light assembly **718**, which is incorporated into housing **714**, as will be more fully described below. Light assembly **718** directs light downwardly and rearwardly of the vehicle to provide a security light in a light pattern **719** shown in FIG. **39**. Light pattern **719** is defined between leading edges **720** and **722**, with leading edge **720** extending rearwardly and generally parallel to the side of the vehicle and leading edge **722** angled away from the vehicle and optionally substantially orthogonal to the side of the vehicle such that the area of ground that is illuminated by light assembly **718** is adjacent both the driver and passenger doors of the vehicle. Thus, light pattern **719** is projecting generally rearwardly and generally parallel to the vehicle centerline or longitudinal axis **719***a* (FIG. **39**). In the illustrated embodiment, both passenger and driver side exterior rearview mirror assemblies **710** and **710'** incorporate light assembly **718**, with driver side assembly **710'** providing a mirror image light pattern **719'** to light pattern **719**. However, it should be understood that light assembly **718** may be incorporated into one or both of the driver and passenger side exterior rearview mirror assemblies.

As best seen in FIG. **40**, when exterior rearview mirror assembly **710** is moved from its normal operating position (shown in FIGS. **39** and **41**A) toward the vehicle to a folded position (shown in FIGS. **40** and **41**B), light assembly **718** directs light in a light pattern **723** downwardly and rearwardly of the vehicle as defined between leading edges **724** and **726**, with leading edge **724** being angled toward the vehicle side and leading edge **726** being angled away from the vehicle. While light pattern **723** produced by light assembly **718** in the folded position is illustrated as a reduced lighted security zone, as compared to the light pattern when the exterior mirror assembly is in its normal use position, it should be understood that the security zone of illumination may be increased or decreased as desired by adjusting the optics of the light assembly **718**, as will be appreciated from the description which follows.

Referring again to FIGS. **41**A and **41**B, light assembly **718** preferably includes two light sources **728** and **730** and at least one optical element **732**. Alternately, a single light source with bifurcated and/or compound emitting directions can be used and/or an optical element such as a lens with bifurcated and/or compound facets can be used. Optical element **732** includes a first illuminator portion **734** which extends along the lower wall **736** of housing **714** and which directs light downwardly and rearwardly of the vehicle when the housing **714** is in its normal operating position preferably while restricting light from entering the vehicle so that the light is substantially unobservable by the occupant of the vehicle. Optical element **732** includes a second illuminator portion **740** which extends from first illuminator portion **734** and wraps around the lower outboard corner of housing **714** and upwardly along end or outboard wall **742** of housing **714**. Second illuminator portion **740** of optical element **732** projects light downwardly and rearwardly off the vehicle when housing **714** is in a folded position, as shown in FIG. **40**. Preferably, light source **728** is associated with and projects light through first illuminator portion **734** of optical element **732**, while light source **730** is associated with and projects light though second illuminator portion **740** of optical element **732**. In this manner, light sources **728** and **730** may be individually actuated when the mirror assembly housing **714** is moved between the normal operating position and folded positions. Light sources **728** and **730** preferably comprise light emitting diodes (LED's) or mini or micro-incandescent lamps, for example micro bulbs such as Christmas light bulbs. For examples of other light sources which may be incorporated into light assembly **718**, reference is made to the previous embodiments.

In preferred form, optical element **732** comprises a light conduiting member, for example a light pipe of the type described in the previous embodiments. In this manner, light sources **728** and **730** may be positioned adjacent to or optically coupled to respective input ends **734***a* and **740***a* of the first and second illuminator portions **734** and **740** of light pipe **732**. As described in reference to the previous embodiments, light pipe **732** preferably includes a plurality of internal light reflecting surfaces, which direct light through light pipe **732** from input ends **734** and **740***a* and outwardly from light pipe **732** through light emitting surfaces **734***b* and **740***b*.

In one form, optical element **732** may comprise two or more light pipe portions, which are preferably aligned and arranged in an abutting relationship to form a substantially continuous illuminator forming two or more discrete illuminator portions. Further, optical element **732** preferably comprises an L-shaped light pipe or L-shaped composite light pipe.

Optionally, light assembly **718** may be formed as part of a light module **750**, which module preferably defines a lower portion **714***a* of housing **714** of exterior rearview mirror assembly **710**. Similar to the previous embodiment, module **750** preferably includes a housing which is adapted to releasably secure to housing **714** of mirror assembly **710**. In this manner, module **750** may be quickly and easily removed for service or replacement. Furthermore, the module may incorporate a plurality of other devices in addition to light assembly **718**, as will be described more fully below.

Optionally, a ground illuminating security light (or a signal light) can be incorporated into non-folding or the fixed portion of exterior rearview mirror assembly **710**. Thus, a secu-

rity light or signal light can be incorporated at or into the neck **36** and fixed or stationary panel or sail **38** of the exterior rearview mirror assembly of FIG. **1**. For example, such as illustrated in FIGS. **42**A and **42**B, a security light such as floodlight **751** can be included, preferably in lower portion of base or sail **712**. Preferably floodlight **751** is similar in construction to security light **516** and **616** described previously. Floodlight **751** preferably remains generally fixed with respect to the vehicle and is unaffected by the repositioning of the folding portion of assembly **710**. Thus, when, for example, housing **714** is moved toward the side of the vehicle under a break-away motion or due to actuation of a powerfold mechanism, the lighted security zone established by the light pattern projected from floodlight **751** remains substantially unchanged. Optionally, a security light can be incorporated into both, or only one of, the folding portion and the non-folding portion (i.e. their removable portion and their stationary or fixed portion) of a break-away or powerfold exterior mirror assembly.

Furthermore, floodlight **751** may be a serviceable, water impervious light module that is incorporated into an exterior rearview assembly, such as into a bracket of the exterior rearview mirror assembly, in a manner that sustains the aerodynamics and styling of the assembly.

Referring to FIG. **42**B, an eighth embodiment of exterior rearview mirror assembly **710"** is illustrated. Exterior rearview mirror assembly **710"** includes a mounting portion **712"** and a housing **714"**, which includes a reflective element **716"**, similar to the previous embodiments. Housing **714"** also includes a light assembly **718"** for illuminating the ground adjacent the vehicle. Light assembly **718"** includes a light source **730"** and a light conduiting member **732"**, for example a light pipe, which is adapted to direct light downwardly and laterally from the vehicle when the exterior rearview mirror assembly **710"** is in its normal use position, as illustrated in FIG. **42**D. Light assembly **718"** produces a light pattern **719"** which is defined between leading edges **720"** and **722"**, which form a cone light pattern which is substantially orthogonal to the centerline or longitudinal axis **719***a* of the vehicle as shown in FIG. **39**. Alternately, individual light emitting sources such as light emitting diodes or incandescent micro lamps can be located in the assembly such that some are projecting light substantially orthogonally to the vehicle centerline **719***a* whereas others are projecting light substantially parallel to the vehicle centerline **719***a*. For further details of the light source and light conduiting member, reference is made to the previous embodiments.

Similar to the previous embodiment, light conduiting member **732"** wraps around a lower outboard corner of housing **714"** from a lower wall **736"** to an outboard wall **742"** of housing **714"**. In this manner, when the folding portion of exterior rearview mirror assembly **710"** is moved between its normal use position, as illustrated in FIG. **42**D, to a folded position, due to a break-away force or actuation by a powerfold mechanism, light pattern **719"** extends generally rearward and laterally from the vehicle similar to light pattern **723** shown in FIG. **40**. It should be understood, that the range of light pattern **719"** may be increased or decreased by varying the optics of light conduiting member **732"**, as would be understood by those skilled in the art.

Furthermore, similar to the previous embodiment, light signal **718"** may be incorporated into a housing **748"** to form a light module **750"** similar to light module **750** described in reference to the previous embodiment. In this manner, signal light **718"** may be easily removed for replacement or service. In addition, module **750"** may incorporate other devices, as will be more fully described below.

Referring to FIG. **43**, a tenth embodiment of exterior rearview mirror assembly **810** is shown. Exterior rearview mirror assembly **810** includes a mounting portion or sail **812** and a mirror housing **814** which is mounted to or formed with sail **812**. As described in reference to the earlier embodiments, exterior rearview mirror assembly **810** may comprise a fixed mirror assembly, a break-away mirror assembly, or the like. Furthermore, exterior rearview mirror assembly **810** may optionally include a powerfold mechanism **815** as noted in reference to the previous embodiments. In the illustrated embodiment, housing **814** is mounted for pivotal movement about axis **814***a*. Positioned in housing **814** is a reflective element **816** and a signal light assembly **818**, which directs light at least laterally and rearwardly of the vehicle and, further, away from the vehicle to restrict light from entering the vehicle so that the light is substantially unobservable by the occupant of the vehicle.

Signal light assembly **818** is positioned behind reflective element **816** and preferably positioned to minimize the interference with the typical field of view of an exterior rearview mirror assembly **810** designated by area **819** in FIG. **43**. Preferably, signal light assembly **818** is positioned at a top outboard location of reflective element **816**.

Reflective element **816** comprises a substrate **820** (see FIG. **44**), for example a glass substrate, which includes a mirror reflective coating **822** on its front surface **820***a* (alternatively, mirror reflective coating **822** could be on the rear surface of **820**). For example, a reflective coating **822** may comprise a metal reflective coating, such as silver, aluminum, palladium, chromium, rhodium, rhodium/chromium, or binary reflectors, or the like. For examples of other suitable reflective coatings, reference is made to the previous embodiment. In order to direct light through reflective element **816**, a portion of the reflective coating, such as a chrome metal film, on glass substrate **820** is at least partially locally removed, for example by etching or as masked during deposition, to form a window **816***a*. In this manner, window **816***a* transmits at least 60% of visible light emitted by the signal light element placed behind surface **820***a* of substrate **820**, more preferably at least 70% of visible light, and most preferably at least 80% of visible light. In the illustrated embodiment, the portion of reflective element that is removed preferably forms a turn signal indicia, for example a triangular shape or an arrow shape; however, it can be appreciated that other shapes of windows, including a plurality of discrete windows, may be used. In this manner, signal light assembly **818** directs light through the glass substrate. Preferably, window **816***a* comprises a clear, highly transparent portion of reflective element **816**, and most preferably reflective coating **822** is fully removed. Consequently, the signal light can be readily observed by an approaching driver whether or not the signal light is actuated. Optionally, window **816***a* may include an electrochromic layer to vary the intensity of the light from signal light **818**. For examples of suitable electrochromic layers, reference is made to U.S. Pat. Nos. 5,729,379 and 5,780,160, disclosures of which are hereby incorporated by reference in their entireties.

Mirror reflective element **816** is supported by a reflective element support member **824**, such as a backing plate, which is preferably mounted to a positioning device, for example an electrical actuator, a manual actuator, or the like, to permit repositioning of reflective element **816** within housing **814**. However, it should be understood, that reflective element **816** may comprise a fixed reflective element. Also supported on backing plate **824** is signal light assembly **818**.

As best seen in FIG. **44**, signal light assembly **818** includes a light source **826** and light conduiting member **828**, such as a light pipe. Light conduiting member **828** is of similar con-

struction to light conduiting members **230** and **250**. As previously described in reference to light pipes **230** and **250**, light conduiting member **828** includes a light input surface **828***a*, a plurality of internal reflective surfaces **828***b*, and a light emitting surface **828***c*. Internal reflective surfaces **828***b* direct light from light source **826** outwardly through light emitting surface **828***c* while directing light away from the operator of the vehicle such that the light is substantially unobserved by the driver. Again, for examples of light sources and further description of suitable housing materials, and light conduiting members, reference is made to the previous embodiments.

Referring to FIGS. **45** and **46**, an eleventh embodiment **910** of an exterior rearview mirror assembly is illustrated. Exterior rearview mirror assembly **910** includes a mounting portion or sail **912** and a housing **914** which is formed with or mounted to sail **912**. Included in housing **914**, are a reflective element **916** and a signal light assembly **918**. Reflective element **916** comprises a conventional reflective element; therefore, reference is made to the previous embodiments for some examples of suitable reflective elements. Reflective element **916** is supported in housing **914** by a mirror support or backing plate **924** and is preferably mounted for pivotal movement by an actuator, for example an electrical actuator, a manual actuator, or the like. Alternatively, mirror support **924** may be mounted to a fixed support arm within mirror housing **914**.

Supported on mirror support **924** adjacent reflective element **916** is signal light assembly **918**. Signal light assembly **918** directs light laterally and rearwardly from the vehicle and, further, away from the vehicle so that the light is substantially unobservable to the occupant of the vehicle. As best seen in FIG. **46**, signal light assembly **918** includes at least one light source **926** and a light conduiting member **928** similar to the previous embodiment. Also similar to the previous embodiment, signal light **918** is positioned preferably in an outboard position to minimize the interference with the field of view of mirror element **916**. Preferably, light conduiting member **928** and reflective element **916** are substantially aligned in a common plane so that the outer surface of signal light assembly **918** is generally flush with reflective element **916** to form substantially contiguous surfaces. Reference is made to the previous embodiments for further details of suitable light sources and light conduiting members. Optionally, light assembly **918** may include a cover (not shown) to seal light source. However, it should be understood that a sealant may be used in lieu of a separate cover, such as an epoxy.

The concepts of this invention are applicable to a variety of exterior vehicular mirror assembly constructions, including one-part designs, uni-body constructions, and their like, as known in the exterior mirror assembly art. The concepts of the invention are also applicable to a variety of assemblies including assemblies that use a bracket as a distinct internal structure and assemblies that do not use a bracket but rather are bracket-less assemblies where the housing itself serves as a structural element with means such as on the walls of the housing for securing an actuator and for receiving a light module.

Also, although desirably and preferably finding utility as a security light, the exterior mirror assembly security light modules of this invention are also useful for other purposes such as providing for a courtesy exterior light, a general ground illumination light when such lighting may be desired such as when a door is opening, a key is inserted, or a keyboard entry is touched, or when approach of a person to a vehicle is detected such as by voice activation, proximity detection and the like. Also, light modules using the principles and concepts described herein could be provided for mounting on the vehicle other than within an exterior mirror assembly, such as under a door within a door well or under a door body panel so as to provide ground illumination directly under a door whenever the door is opened.

In addition, the signal light modules of the present invention may incorporate a security light. For example, referring to FIG. **47**, a signal light module **416'''**, which is of similar construction to signal light module **416**, incorporates a security light module **516'**. Security light module **516'** is of similar construction to security light modules **516** or **616**. In the illustrated embodiment, security module **516'** is mounted to the lower wall of signal light module **416'''** and projects a light pattern **517'** similar to light pattern **517**. It should be understood that the location of security light module **516'** within signal light module **416'''** is just one exemplary illustration and that other locations within signal light module **416'''** are also contemplated. Furthermore, the optics of security light module **516'** may be adjusted, as would be understood, to accommodate the numerous other desirable locations within signal light assembly **416'''** to provide similar light patterns as described in further detail in reference to the previous embodiments. Likewise, the security light modules of the present invention may incorporate a signal light. In preferred form, the signal light modules (or security light modules or combined security light/turn signal light modules) complete or form the lower portion of the exterior mirror housing. In this manner, the signal light modules may be easily removed for replacement or service. Also, the signal light modules may also include other lighting features, such as ground illumination lights which are activated when the door is opened, such as when the key is inserted into the door lock or when remotely unlocked by an electronic key or by voice activation, or when the car is approached by a person as detected, for example, by a proximity detector system. Other features which may be incorporated or combined with the signal light modules and security light modules include: blind spot detectors; sensors, for example control sensors for control circuits including control circuits for electrochromic elements, temperature sensors for controls or indicators, heading sensors; intelligent highway control systems (IHCS); intrusion detectors; antennas, such as a GPS antenna, car phone antennas, radio antenna, and the like; microphones; speakers; garage door opener transmitters and antennas; an automatic toll booth payment system, such as a PASS™ system; transceivers; a node and/or controller for a vehicle multiplex and/or car area network; a remote transaction system; or telecommunication devices, such as ONSTAR® found in General Motor vehicles of Detroit, Mich., or RESCU™ available from Ford Motor Company of Detroit, Mich. Such remote transaction systems may, for example, include such remote transaction systems described in U.S. patent application Ser. No. 09/057,428, filed Apr. 8, 1998, now U.S. Pat. No. 6,158,655, the disclosure of which is incorporated in its entirety by reference herein. Further features may include providing the exterior mirror systems with plug-in electrical connectors, which permit the security light modules and signal light modules of the present invention to be easily and quickly plugged in to the exterior mirror assembly without the need for extra wiring (such as wire harnesses, cables, and the like). Examples of suitable plug-in electrical connectors are shown in U.S. patent application Ser. No. 08/978,593, now U.S. Pat. No. 6,007,222, which is herein incorporated by reference in its entirety.

In addition, the signal light modules (such as module **750'''** of FIG. **48**) of the present invention may include incorporated therein one or more cameras **752** (FIG. **48**). These cameras may be forward and/or rearward facing depending on the application. For example, cameras may be used as a part of a

headlamp control system, such as disclosed in U.S. Pat. No. 5,796,094, a rearview vision system for vehicles, such as disclosed in U.S. Pat. No. 5,670,935 and in PCT Publication No. WO 96/38319, an image capture system, such as disclosed in U.S. patent application Ser. No. 09/199,907, filed Nov. 25, 1998, now U.S. Pat. No. 6,717,610, all commonly assigned and incorporated by reference herein in their entireties. For example, and as disclosed in U.S. Pat. No. 6,717,610, incorporated above, the camera vision system **753** may include a display (such as display **754** in FIG. **48**) or display system that displays an image from an output of the image capture device or camera. In addition, the cameras may be supplied with an electrochromic filter, such as disclosed in U.S. provisional application Ser. No. 60/135,657 filed May 24, 1999, the disclosure of which is incorporated by reference herein in its entirety.

In preferred form, both the signal light modules and security light modules are detachable so that they can either be replaced as a whole unit or serviced with individual components of the respective modules being detachable for repair or replacement. In some applications, it may be more commercially attractive to make the whole module replaceable as a unit rather than the individual components. In other instances, it may be more commercially attractive to make some or all the individual components replaceable or serviceable, for example the bulb or bulbs may be individually replaceable. In addition, both or either the signal lights and security lights may be used as a marker or location indicator, such as a car find feature, with the lights being actuated, for example, by a key fob, to flash for intervals, for example, one second intervals, five second intervals, or 15 intervals, or the like. However, when the signal light or security light is used for this feature, it is preferred that this marker function is locked out when the vehicle is operating, for example by using a lock-out circuit as previously described.

In order to minimize exposure to moisture and other elements, the signal light modules and security light modules of the present invention may be fabricated as water impervious modules. The modules may include one or more moisture escape routes, for example ports with covers that permit egress of moisture from the module but restrict moisture ingress. One example of such a cover is a patch of a semi-permeable membrane, such as GORTEX™. Alternately, the modules may include a drain to permit moisture to drain from the module.

While several forms of the invention have been shown and described, other forms will now become apparent to those skilled in the art. For example, the signal light assembly (**216**, **316**, **416**, **818**, or **918**) may project a white light or other colored light including a red light or a blue light (such as could be generated by a blue LED or blue phosphor). Likewise, the security light module (**516**, **616**, or **718**) may project a colored light, such as an amber light or a red light as desired. Furthermore, as described in reference to the first embodiment, rearview mirror assemblies **310**, **410**, **510**, **610**, **810**, or **910** may comprise fixed position mirror assemblies or breakaway mirror assemblies.

Changes and modification in the specifically described embodiments can be carried out without departing from the principles of the invention, which is intended to be limited only by the scope of the appended claims, as interpreted according to the principles of patent law including the doctrine of equivalents. Therefore, it will be understood that the embodiment shown in the drawings described above are merely for illustrated purposes only and are not intended to limit the scope of the invention, which is defined by the claims that follow.

We claim:

1. An exterior mirror system for a vehicle, said exterior mirror system comprising:

a driver-side exterior rearview mirror assembly mounted at a driver side of a vehicle equipped with said exterior mirror system, said driver-side exterior mirror assembly comprising a driver-side mounting portion configured for mounting at the driver side of the equipped vehicle, a driver-side exterior mirror housing portion, and a driver-side reflective element housed by said driver-side exterior mirror housing portion;

wherein, when said driver-side exterior rearview mirror assembly is mounted at the driver side of the equipped vehicle, said driver-side exterior mirror housing portion is movable relative to said driver-side mounting portion;

wherein said driver-side exterior mirror housing portion moves relative to said driver-side mounting portion between a normal operating position in which said driver-side exterior mirror housing portion is extended from the vehicle to a folded position towards the body of the equipped vehicle when said driver-side exterior mirror housing portion is impacted with sufficient force;

wherein said driver-side exterior rearview mirror assembly includes a driver-side light module and a driver-side camera;

wherein said driver-side light module comprises a driver-side indicator;

a passenger-side exterior rearview mirror assembly mounted at a passenger side of the equipped vehicle, said passenger-side exterior mirror assembly comprising a passenger-side mounting portion configured for mounting at the passenger side of the equipped vehicle, a passenger-side exterior mirror housing portion, and a passenger-side reflective element housed by said passenger-side exterior mirror housing portion;

wherein, when said passenger-side exterior rearview mirror assembly is mounted at the passenger side of the equipped vehicle, said passenger-side exterior mirror housing portion is movable relative to said passenger-side mounting portion;

wherein said passenger-side exterior mirror housing portion moves relative to said passenger-side mounting portion between a normal operating position in which said passenger-side exterior mirror housing portion is extended from the vehicle to a folded position towards the body of the equipped vehicle when said passenger-side exterior mirror housing portion is impacted with sufficient force;

wherein said passenger-side exterior rearview mirror assembly includes a passenger-side light module and a passenger-side camera;

wherein said passenger-side light module comprises a passenger-side indicator;

wherein said driver-side camera and said passenger-side camera comprise part of a multi-camera vision system of the equipped vehicle, and wherein said multi-camera vision system comprises a display device that is operable to display images for viewing by a driver of the equipped vehicle;

wherein the displayed images displayed by said display device include an image portion derived from image data captured by at least one of said driver-side camera and said passenger-side camera, and wherein said driver-side camera has a driver-side field of view at least in part towards the rear of the equipped vehicle and said passenger-side camera has a passenger-side field of view at least in part towards the rear of the equipped vehicle;

wherein said driver-side exterior mirror housing portion comprises a first casing;

wherein said first casing is injection molded from a resinous plastic;

wherein said driver-side light module is disposed at said driver-side exterior mirror housing portion and moves therewith when said driver-side exterior mirror housing portion moves relative to said driver-side mounting portion between its normal operating position and its folded position;

wherein a light transmitting portion of said driver-side light module is configured to wrap at least partially around an outward side of said first casing;

wherein said driver-side reflective element is mounted to a first backing plate which is supported by a first electrical actuator operable to move said driver-side reflective element within said first casing;

wherein said first electrical actuator comprises a dual axis positioning device that permits adjustment of the position of said driver-side reflective element and said first backing plate about both vertical and horizontal axes;

wherein said driver-side indicator comprises a driver-side signal light that, when used in said driver-side exterior rearview mirror assembly mounted at the driver side of the equipped vehicle and when a turn signal system of the equipped vehicle is actuated by the driver of the equipped vehicle, is configured to provide light that is observable to another driver of another vehicle who is at least one of (i) approaching the equipped vehicle from its rear and (ii) overtaking the equipped vehicle in the side lane adjacent to the driver side of the equipped vehicle at which said driver-side exterior rearview mirror assembly is mounted;

wherein actuation of said driver-side signal light provides at least one of (i) light forwardly of the vehicle so that drivers of other vehicles approaching the equipped vehicle may observe said actuated driver-side signal light and (ii) light laterally with respect to the equipped vehicle;

wherein said passenger-side exterior mirror housing portion comprises a second casing;

wherein said second casing is injection molded from a resinous plastic;

wherein a light transmitting portion of said passenger-side light module is configured to wrap at least partially around an outward side of said second casing;

wherein said passenger-side light module is disposed at said passenger-side exterior mirror housing portion and moves therewith when said passenger-side exterior mirror housing portion moves relative to said passenger-side mounting portion between its normal operating position and its folded position;

wherein said passenger-side reflective element is mounted to a second backing plate which is supported by a second electrical actuator operable to move said passenger-side reflective element within said second casing;

wherein said second electrical actuator comprises a dual axis positioning device that permits adjustment of the position of said passenger-side reflective element and said second backing plate about both vertical and horizontal axes;

wherein said passenger-side indicator comprises a passenger-side signal light that, when used in said passenger-side exterior rearview mirror assembly mounted at the passenger side of the equipped vehicle and when a turn signal system of the equipped vehicle is actuated by the driver of the equipped vehicle, is configured to provide light that is observable to another driver of another vehicle who is at least one of (i) approaching the equipped vehicle from its rear and (ii) overtaking the equipped vehicle in the side lane adjacent to the passenger side of the equipped vehicle at which said passenger-side exterior rearview mirror assembly is mounted;

wherein actuation of said passenger-side signal light provides at least one of (i) light forwardly of the vehicle so that drivers of other vehicles approaching the equipped vehicle may observe said actuated passenger-side signal light and (ii) light laterally with respect to the equipped vehicle; and

wherein said driver-side light module is substantially water impervious and said passenger-side light module is substantially water impervious.

2. The exterior mirror system of claim **1**, wherein at least one of said first casing and said second casing is injection molded from (i) nylon, (ii) acrylonitrile butadiene styrene (ABS), (iii) mineral-filled nylon, (iv) glass filled nylon, (v) polyester and (vi) polypropylene.

3. The exterior mirror system of claim **1**, wherein at least two of (i) said first electrical actuator is supported by a first mounting bracket (ii) said first electrical actuator is supported by a first mounting bracket that is secured to said first casing via structure provided at a first casing wall, (iii) said second electrical actuator is supported by a second mounting bracket and (iv) said second electrical actuator is supported by a second mounting bracket that is secured to said second casing via structure provided at a second casing wall.

4. The exterior mirror system of claim **1**, wherein, responsive to receipt by a control of the equipped vehicle of a signal from a remote transmitting device when the equipped vehicle is parked, a light source of said driver-side light module and a light source of said passenger-side light module flash to provide a driver-side indicator function and a passenger-side indicator function.

5. The exterior mirror system of claim **1**, wherein said driver-side signal light comprises at least one light source disposed at said driver-side exterior rearview mirror assembly and wherein said at least one light source of said driver-side signal light is angled relative to the driver side of the equipped vehicle to, when electrically powered, emit light away from the driver side of the equipped vehicle when said driver-side exterior rearview mirror assembly is normally mounted at the driver side of the equipped vehicle, and wherein said passenger-side signal light comprises at least one light source disposed at said passenger-side exterior rearview mirror assembly and wherein said at least one light source of said passenger-side signal light is angled relative to the passenger side of the equipped vehicle to, when electrically powered, emit light away from the passenger side of the equipped vehicle when said passenger-side exterior rearview mirror assembly is normally mounted at the passenger side of the equipped vehicle.

6. The exterior mirror system of claim **1**, wherein at least one of (i) said driver-side indicator comprises at least one light emitting diode and said passenger-side indicator comprises at least one light emitting diode, (ii) said driver-side indicator comprises at least one incandescent light source and said passenger-side indicator comprises at least one incandescent light source and (iii) said driver-side indicator comprises light piping and said passenger-side indicator comprises light piping.

7. The exterior mirror system of claim **1**, wherein said driver-side indicator comprises at least one light emitting diode and said passenger-side indicator comprises at least one light emitting diode.

8. The exterior mirror system of claim 1, wherein at least one of (i) said driver-side light module is mounted in said driver-side exterior mirror housing portion with minimal protrusion from said driver-side exterior mirror housing portion into the slipstream and wherein said passenger-side light module is mounted in said passenger-side exterior mirror housing portion with minimal protrusion from said passenger-side exterior mirror housing portion into the slipstream and (ii) said driver-side light module is mounted in said driver-side exterior mirror housing portion such that at least a portion of a lens of said driver-side light module is substantially flush with an outer surface of said driver-side exterior mirror housing portion and wherein said passenger-side light module is mounted in said passenger-side exterior mirror housing portion such that at least a portion of a lens of said passenger-side light module is substantially flush with an outer surface of said passenger-side exterior mirror housing portion.

9. The exterior mirror system of claim 1, wherein at least one of (i) said driver-side camera is part of said driver-side light module and said passenger-side camera is part of said passenger-side light module and (ii) the displayed images displayed by said display device include an image portion derived from image data captured by each of said driver-side camera and said passenger-side camera.

10. The exterior mirror system of claim 1, wherein said driver-side light module comprises a first light source and a first light pipe and wherein said first light pipe conduits light emitted by said first light source when electrically powered to provide light that is observable to another driver of another vehicle who is at least one of (i) approaching the equipped vehicle from its rear and (ii) overtaking the equipped vehicle in the side lane adjacent to the driver side of the equipped vehicle at which said driver-side exterior rearview mirror assembly is mounted.

11. The exterior mirror system of claim 10, wherein said passenger-side light module comprises a second light source and a second light pipe and wherein said second light pipe conduits light emitted by said second light source when electrically powered to provide light that is observable to another driver of another vehicle who is at least one of (i) approaching the equipped vehicle from its rear and (ii) overtaking the equipped vehicle in the side lane adjacent to the passenger side of the equipped vehicle at which said passenger-side exterior rearview mirror assembly is mounted.

12. The exterior mirror system of claim 11, wherein said first light pipe is formed by plastic molding and wherein said second light pipe is formed by plastic molding.

13. The exterior mirror system of claim 12, wherein said first light source comprises a light emitting diode and wherein said second light source comprises a light emitting diode.

14. The exterior mirror system of claim 13, wherein said first light pipe is formed by plastic molding of one of (i) polycarbonate and (ii) acrylic, and wherein said second light pipe is formed by plastic molding of one of (i) polycarbonate and (ii) acrylic.

15. An exterior mirror system for a vehicle, said exterior mirror system comprising:

a driver-side exterior rearview mirror assembly mounted at a driver side of a vehicle equipped with said exterior mirror system, said driver-side exterior mirror assembly comprising a driver-side mounting portion configured for mounting at the driver side of the equipped vehicle, a driver-side exterior mirror housing portion, and a driver-side reflective element housed by said driver-side exterior mirror housing portion;

wherein, when said driver-side exterior rearview mirror assembly is mounted at the driver side of the equipped vehicle, said driver-side exterior mirror housing portion is movable relative to said driver-side mounting portion;

wherein said driver-side exterior mirror housing portion moves relative to said driver-side mounting portion between a normal operating position in which said driver-side exterior mirror housing portion is extended from the vehicle to a folded position towards the body of the equipped vehicle when said driver-side exterior mirror housing portion is impacted with sufficient force;

wherein said driver-side exterior rearview mirror assembly includes a driver-side light module and a driver-side camera;

wherein said driver-side light module comprises a driver-side indicator;

a passenger-side exterior rearview mirror assembly mounted at a passenger side of the equipped vehicle, said passenger-side exterior mirror assembly comprising a passenger-side mounting portion configured for mounting at the passenger side of the equipped vehicle, a passenger-side exterior mirror housing portion, and a passenger-side reflective element housed by said passenger-side exterior mirror housing portion;

wherein, when said passenger-side exterior rearview mirror assembly is mounted at the passenger side of the equipped vehicle, said passenger-side exterior mirror housing portion is movable relative to said passenger-side mounting portion;

wherein said passenger-side exterior mirror housing portion moves relative to said passenger-side mounting portion between a normal operating position in which said passenger-side exterior mirror housing portion is extended from the vehicle to a folded position towards the body of the equipped vehicle when said passenger-side exterior mirror housing portion is impacted with sufficient force;

wherein said passenger-side exterior rearview mirror assembly includes a passenger-side light module and a passenger-side camera;

wherein said passenger-side light module comprises a passenger-side indicator;

wherein said driver-side camera and said passenger-side camera comprise part of a multi-camera vision system of the equipped vehicle, and wherein said multi-camera vision system comprises a display device that is operable to display images for viewing by a driver of the equipped vehicle;

wherein the displayed images displayed by said display device include an image portion derived from image data captured by each of said driver-side camera and said passenger-side camera, and wherein said driver-side camera has a driver-side field of view at least in part towards the rear of the equipped vehicle and said passenger-side camera has a passenger-side field of view at least in part towards the rear of the equipped vehicle;

wherein said driver-side exterior mirror housing portion comprises a first casing;

wherein said first casing is injection molded from a resinous plastic;

wherein said driver-side light module is disposed at said driver-side exterior mirror housing portion and moves therewith when said driver-side exterior mirror housing portion moves relative to said driver-side mounting portion between its normal operating position and its folded position;

wherein a light transmitting portion of said driver-side light module is configured to wrap at least partially around an outward side of said first casing;

wherein said driver-side reflective element is mounted to a first backing plate which is supported by a first electrical actuator operable to move said driver-side reflective element within said first casing;

wherein said first electrical actuator comprises a dual axis positioning device that permits adjustment of the position of said driver-side reflective element and said first backing plate about both vertical and horizontal axes;

wherein said driver-side indicator comprises a driver-side signal light that, when used in said driver-side exterior rearview mirror assembly mounted at the driver side of the equipped vehicle and when a turn signal system of the equipped vehicle is actuated by the driver of the equipped vehicle, is configured to provide light that is observable to another driver of another vehicle who is at least one of (i) approaching the equipped vehicle from its rear and (ii) overtaking the equipped vehicle in the side lane adjacent to the driver side of the equipped vehicle at which said driver-side exterior rearview mirror assembly is mounted;

wherein actuation of said driver-side signal light provides at least one of (i) light forwardly of the vehicle so that drivers of other vehicles approaching the equipped vehicle may observe said actuated driver-side signal light and (ii) light laterally with respect to the equipped vehicle;

wherein said passenger-side exterior mirror housing portion comprises a second casing;

wherein said second casing is injection molded from a resinous plastic;

wherein a light transmitting portion of said passenger-side light module is configured to wrap at least partially around an outward side of said second casing;

wherein said passenger-side light module is disposed at said passenger-side exterior mirror housing portion and moves therewith when said passenger-side exterior mirror housing portion moves relative to said passenger-side mounting portion between its normal operating position and its folded position;

wherein said passenger-side reflective element is mounted to a second backing plate which is supported by a second electrical actuator operable to move said passenger-side reflective element within said second casing;

wherein said second electrical actuator comprises a dual axis positioning device that permits adjustment of the position of said passenger-side reflective element and said second backing plate about both vertical and horizontal axes;

wherein said passenger-side indicator comprises a passenger-side signal light that, when used in said passenger-side exterior rearview mirror assembly mounted at the passenger side of the equipped vehicle and when a turn signal system of the equipped vehicle is actuated by the driver of the equipped vehicle, is configured to provide light that is observable to another driver of another vehicle who is at least one of (i) approaching the equipped vehicle from its rear and (ii) overtaking the equipped vehicle in the side lane adjacent to the passenger side of the equipped vehicle at which said passenger-side exterior rearview mirror assembly is mounted;

wherein actuation of said passenger-side signal light provides at least one of (i) light forwardly of the vehicle so that drivers of other vehicles approaching the equipped vehicle may observe said actuated passenger-side signal light and (ii) light laterally with respect to the equipped vehicle; and

wherein at least one of (i) said driver-side indicator comprises at least one light emitting diode and said passenger-side indicator comprises at least one light emitting diode, (ii) said driver-side indicator comprises at least one incandescent light source and said passenger-side indicator comprises at least one incandescent light source and (iii) said driver-side indicator comprises light piping and said passenger-side indicator comprises light piping.

16. The exterior mirror system of claim **15**, wherein at least one of (i) said driver-side light module is mounted in said driver-side exterior mirror housing portion with minimal protrusion from said driver-side exterior mirror housing portion into the slipstream and wherein said passenger-side light module is mounted in said passenger-side exterior mirror housing portion with minimal protrusion from said passenger-side exterior mirror housing portion into the slipstream and (ii) said driver-side light module is mounted in said driver-side exterior mirror housing portion such that at least a portion of a lens of said driver-side light module is substantially flush with an outer surface of said driver-side exterior mirror housing portion and wherein said passenger-side light module is mounted in said passenger-side exterior mirror housing portion such that at least a portion of a lens of said passenger-side light module is substantially flush with an outer surface of said passenger-side exterior mirror housing portion.

17. The exterior mirror system of claim **16**, wherein said driver-side light module is substantially water impervious and said passenger-side light module is substantially water impervious, and wherein at least one of said first casing and said second casing is injection molded from (i) nylon, (ii) acrylonitrile butadiene styrene (ABS), (iii) mineral-filled nylon, (iv) glass filled nylon, (v) polyester and (vi) polypropylene.

18. The exterior mirror system of claim **17**, wherein, responsive to receipt by a control of the equipped vehicle of a signal from a remote transmitting device when the equipped vehicle is parked, a light source of said driver-side light module and a light source of said passenger-side light module flash to provide a driver-side indicator function and a passenger-side indicator function.

19. An exterior mirror system for a vehicle, said exterior mirror system comprising:

a driver-side exterior rearview mirror assembly mounted at a driver side of a vehicle equipped with said exterior mirror system, said driver-side exterior mirror assembly comprising a driver-side mounting portion configured for mounting at the driver side of the equipped vehicle, a driver-side exterior mirror housing portion, and a driver-side reflective element housed by said driver-side exterior mirror housing portion;

wherein, when said driver-side exterior rearview mirror assembly is mounted at the driver side of the equipped vehicle, said driver-side exterior mirror housing portion is movable relative to said driver-side mounting portion;

wherein said driver-side exterior mirror housing portion moves relative to said driver-side mounting portion between a normal operating position in which said driver-side exterior mirror housing portion is extended from the vehicle to a folded position towards the body of the equipped vehicle when said driver-side exterior mirror housing portion is impacted with sufficient force;

wherein said driver-side exterior rearview mirror assembly includes a driver-side light module and a driver-side camera;

wherein said driver-side light module comprises a driver-side indicator;

a passenger-side exterior rearview mirror assembly mounted at a passenger side of the equipped vehicle, said passenger-side exterior mirror assembly comprising a passenger-side mounting portion configured for mounting at the passenger side of the equipped vehicle, a passenger-side exterior mirror housing portion, and a passenger-side reflective element housed by said passenger-side exterior mirror housing portion;

wherein, when said passenger-side exterior rearview mirror assembly is mounted at the passenger side of the equipped vehicle, said passenger-side exterior mirror housing portion is movable relative to said passenger-side mounting portion;

wherein said passenger-side exterior mirror housing portion moves relative to said passenger-side mounting portion between a normal operating position in which said passenger-side exterior mirror housing portion is extended from the vehicle to a folded position towards the body of the equipped vehicle when said passenger-side exterior mirror housing portion is impacted with sufficient force;

wherein said passenger-side exterior rearview mirror assembly includes a passenger-side light module and a passenger-side camera;

wherein said passenger-side light module comprises a passenger-side indicator;

wherein said driver-side camera and said passenger-side camera comprise part of a multi-camera vision system of the equipped vehicle, and wherein said multi-camera vision system comprises a display device that is operable to display images for viewing by a driver of the equipped vehicle;

wherein the displayed images displayed by said display device include an image portion derived from image data captured by each of said driver-side camera and said passenger-side camera, and wherein said driver-side camera has a driver-side field of view at least in part towards the rear of the equipped vehicle and said passenger-side camera has a passenger-side field of view at least in part towards the rear of the equipped vehicle;

wherein said driver-side exterior mirror housing portion comprises a first casing;

wherein said first casing is injection molded from a resinous plastic;

wherein said driver-side light module is disposed at said driver-side exterior mirror housing portion and moves therewith when said driver-side exterior mirror housing portion moves relative to said driver-side mounting portion between its normal operating position and its folded position;

wherein a light transmitting portion of said driver-side light module is configured to wrap at least partially around an outward side of said first casing;

wherein said driver-side reflective element is mounted to a first backing plate which is supported by a first electrical actuator operable to move said driver-side reflective element within said first casing;

wherein said first electrical actuator comprises a dual axis positioning device that permits adjustment of the position of said driver-side reflective element and said first backing plate about both vertical and horizontal axes;

wherein said driver-side indicator comprises a driver-side signal light that, when used in said driver-side exterior rearview mirror assembly mounted at the driver side of the equipped vehicle and when a turn signal system of the equipped vehicle is actuated by the driver of the equipped vehicle, is configured to provide light that is observable to another driver of another vehicle who is at least one of (i) approaching the equipped vehicle from its rear and (ii) overtaking the equipped vehicle in the side lane adjacent to the driver side of the equipped vehicle at which said driver-side exterior rearview mirror assembly is mounted;

wherein actuation of said driver-side signal light provides at least one of (i) light forwardly of the vehicle so that drivers of other vehicles approaching the equipped vehicle may observe said actuated driver-side signal light and (ii) light laterally with respect to the equipped vehicle;

wherein said passenger-side exterior mirror housing portion comprises a second casing;

wherein said second casing is injection molded from a resinous plastic;

wherein a light transmitting portion of said passenger-side light module is configured to wrap at least partially around an outward side of said second casing;

wherein said passenger-side light module is disposed at said passenger-side exterior mirror housing portion and moves therewith when said passenger-side exterior mirror housing portion moves relative to said passenger-side mounting portion between its normal operating position and its folded position;

wherein said passenger-side reflective element is mounted to a second backing plate which is supported by a second electrical actuator operable to move said passenger-side reflective element within said second casing;

wherein said second electrical actuator comprises a dual axis positioning device that permits adjustment of the position of said passenger-side reflective element and said second backing plate about both vertical and horizontal axes;

wherein said passenger-side indicator comprises a passenger-side signal light that, when used in said passenger-side exterior rearview mirror assembly mounted at the passenger side of the equipped vehicle and when a turn signal system of the equipped vehicle is actuated by the driver of the equipped vehicle, is configured to provide light that is observable to another driver of another vehicle who is at least one of (i) approaching the equipped vehicle from its rear and (ii) overtaking the equipped vehicle in the side lane adjacent to the passenger side of the equipped vehicle at which said passenger-side exterior rearview mirror assembly is mounted;

wherein actuation of said passenger-side signal light provides at least one of (i) light forwardly of the vehicle so that drivers of other vehicles approaching the equipped vehicle may observe said actuated passenger-side signal light and (ii) light laterally with respect to the equipped vehicle;

wherein at least one of (i) said driver-side indicator comprises at least one light emitting diode and said passenger-side indicator comprises at least one light emitting diode and (ii) said driver-side indicator comprises at least one incandescent light source and said passenger-side indicator comprises at least one incandescent light source;

wherein at least one of (i) said driver-side light module is mounted in said driver-side exterior mirror housing por-

tion with minimal protrusion from said driver-side exterior mirror housing portion into the slipstream and wherein said passenger-side light module is mounted in said passenger-side exterior mirror housing portion with minimal protrusion from said passenger-side exterior mirror housing portion into the slipstream and (ii) said driver-side light module is mounted in said driver-side exterior mirror housing portion such that at least a portion of a lens of said driver-side light module is substantially flush with an outer surface of said driver-side exterior mirror housing portion and wherein said passenger-side light module is mounted in said passenger-side exterior mirror housing portion such that at least a portion of a lens of said passenger-side light module is substantially flush with an outer surface of said passenger-side exterior mirror housing portion; and

wherein said driver-side light module is substantially water impervious and said passenger-side light module is substantially water impervious.

20. The exterior mirror system of claim **19**, wherein, responsive to receipt by a control of the equipped vehicle of a signal from a remote transmitting device when the equipped vehicle is parked, a light source of said driver-side light module and a light source of said passenger-side light module flash to provide a driver-side indicator function and a passenger-side indicator function.

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