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(54) **ELECTRONIC DEVICE WITH WRAP
AROUND DISPLAY**

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G06F 3/01 (2006.01)

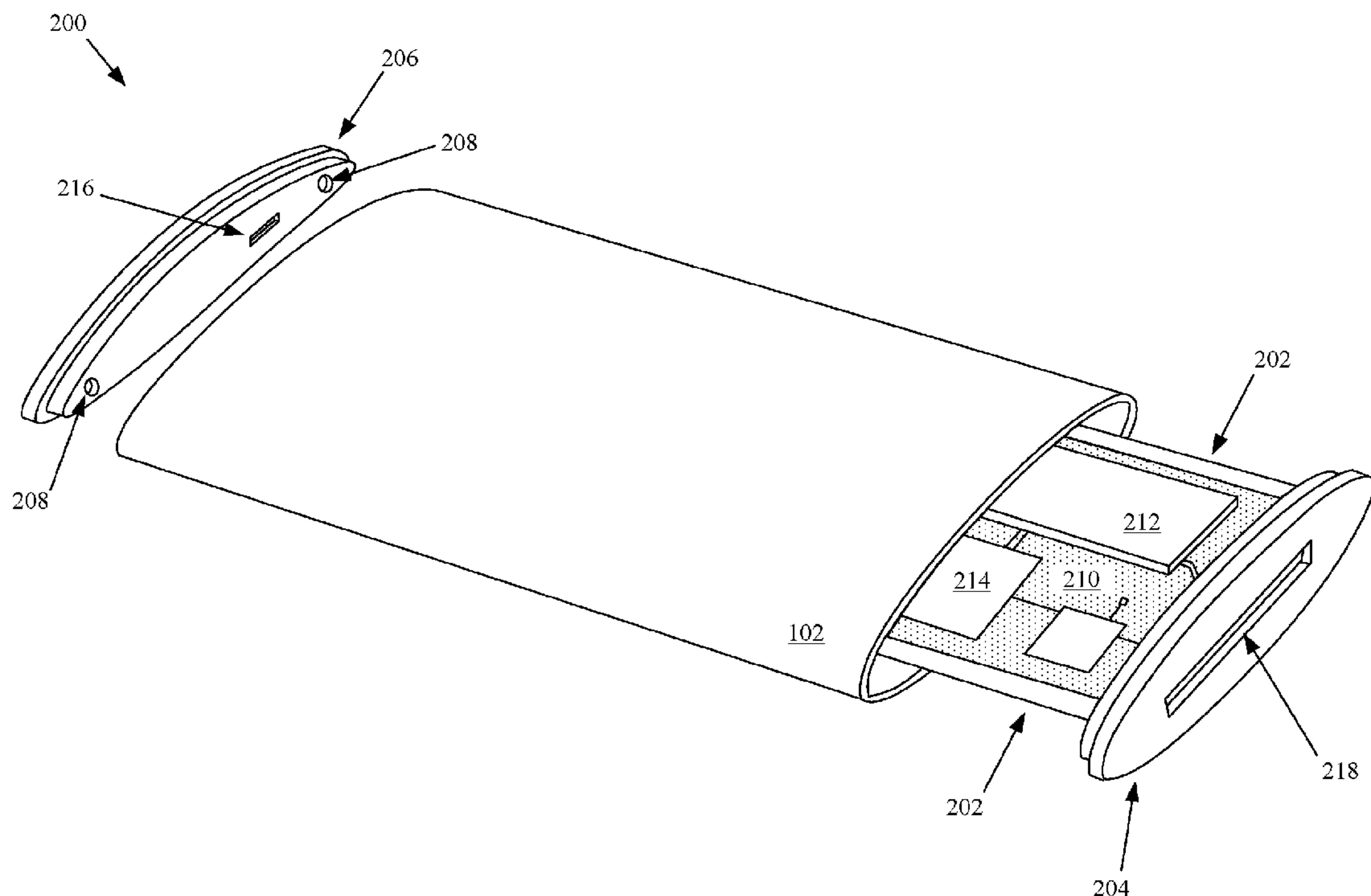
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(57)

ABSTRACT

A consumer electronic product includes at least a transparent housing and a flexible display assembly enclosed within the transparent housing. In the described embodiment, the flexible display assembly is configured to present visual content at any portion of the transparent housing.



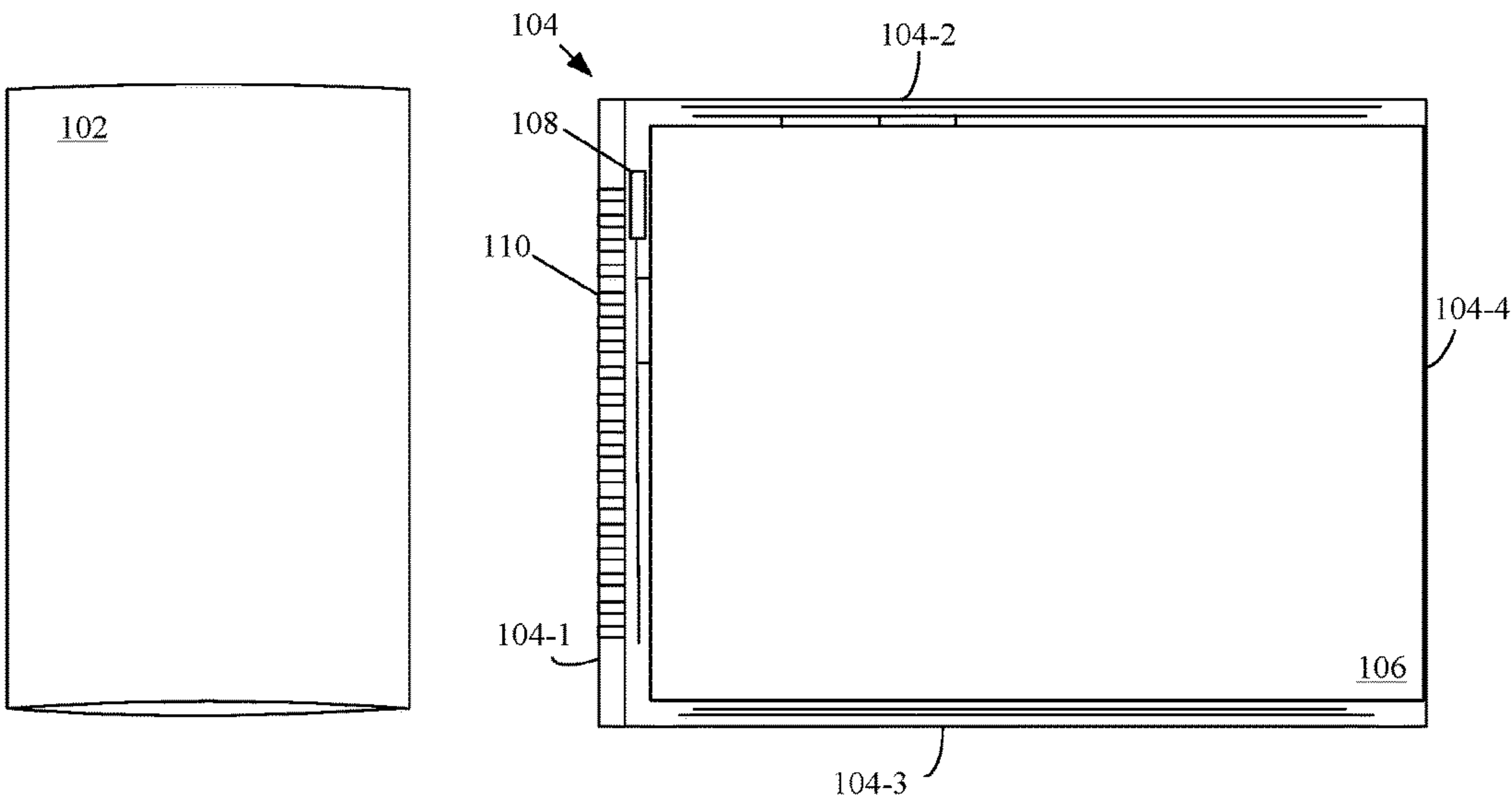


Fig. 1A

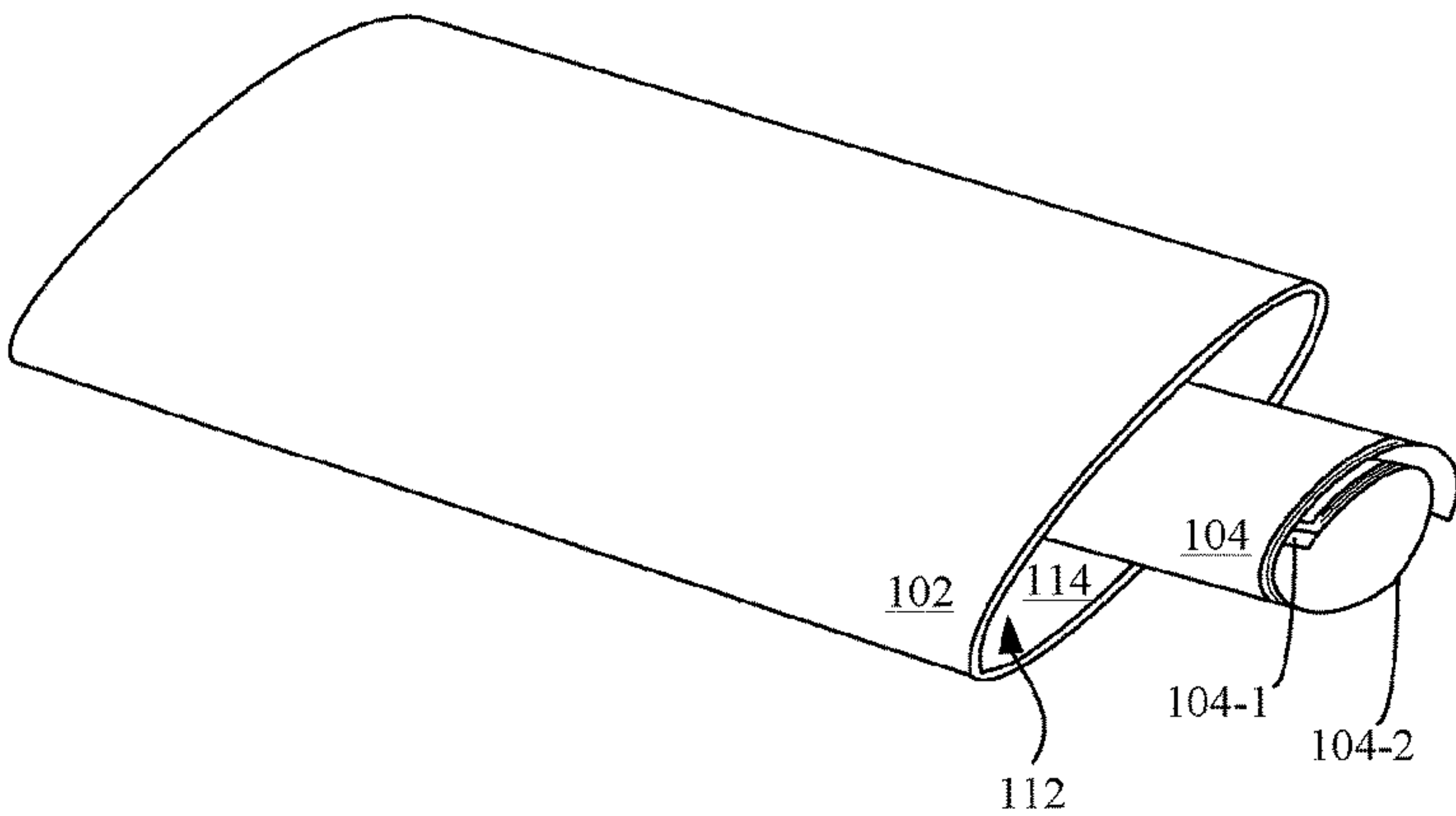


Fig. 1B

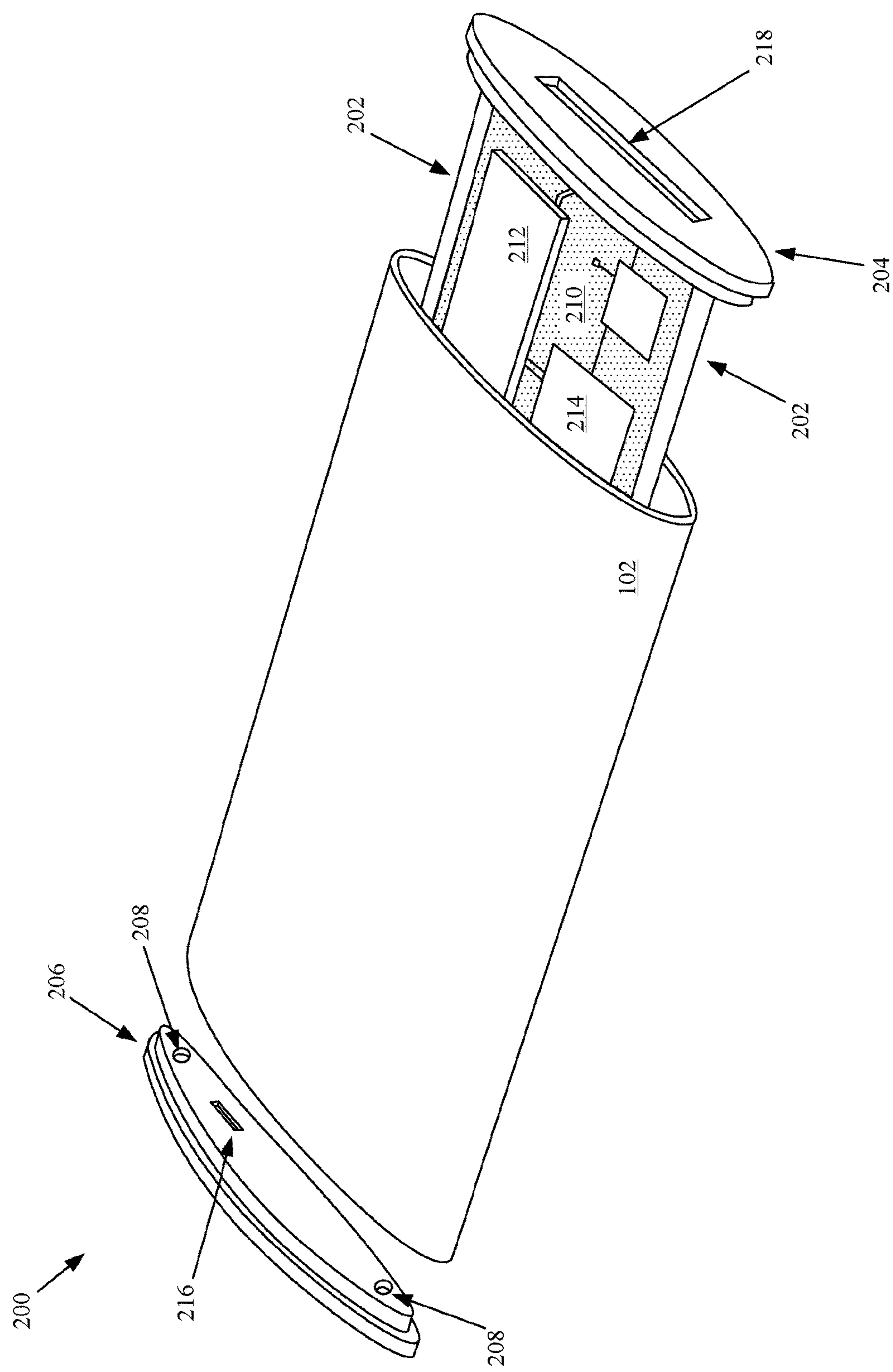


Fig. 2

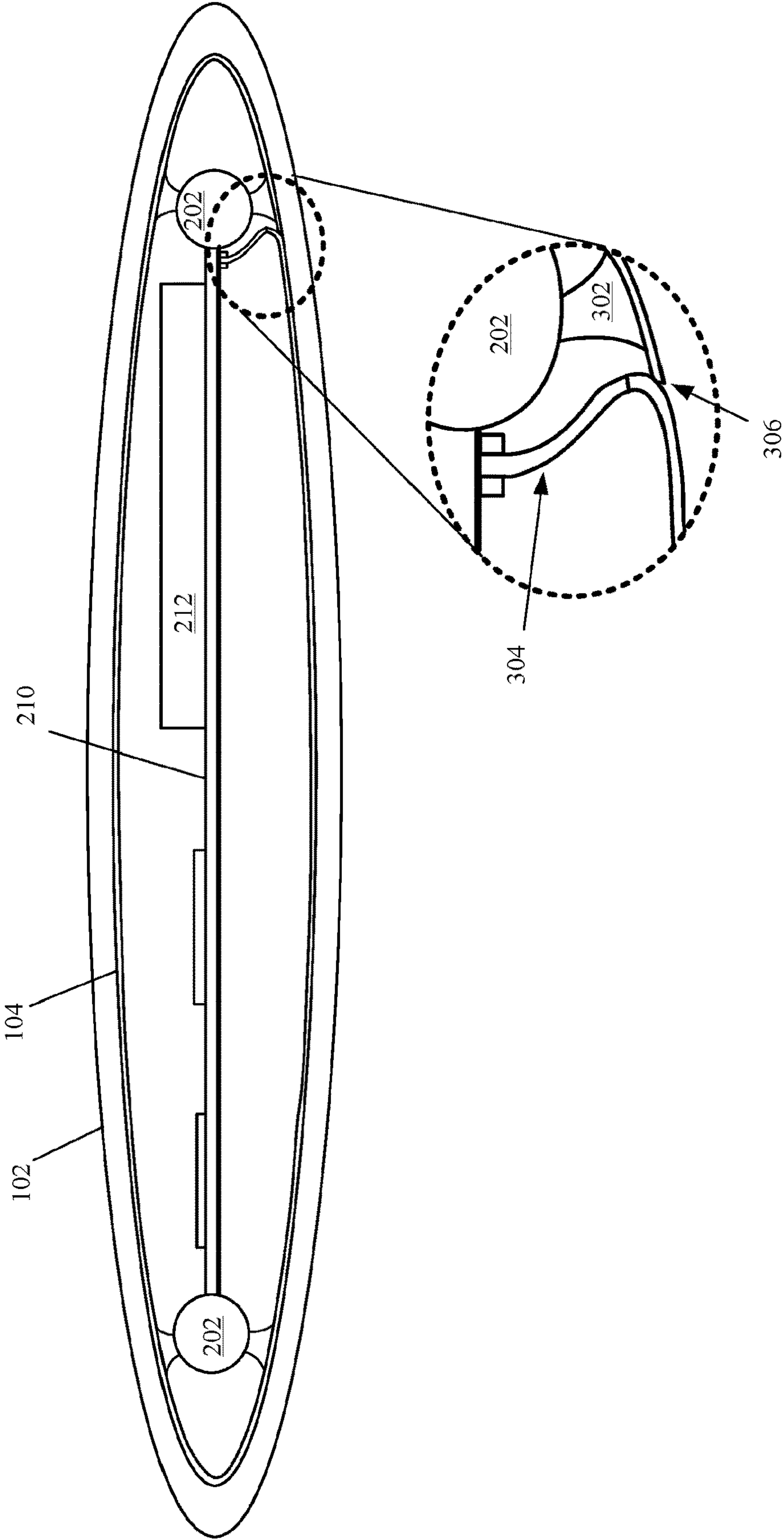


Fig. 3

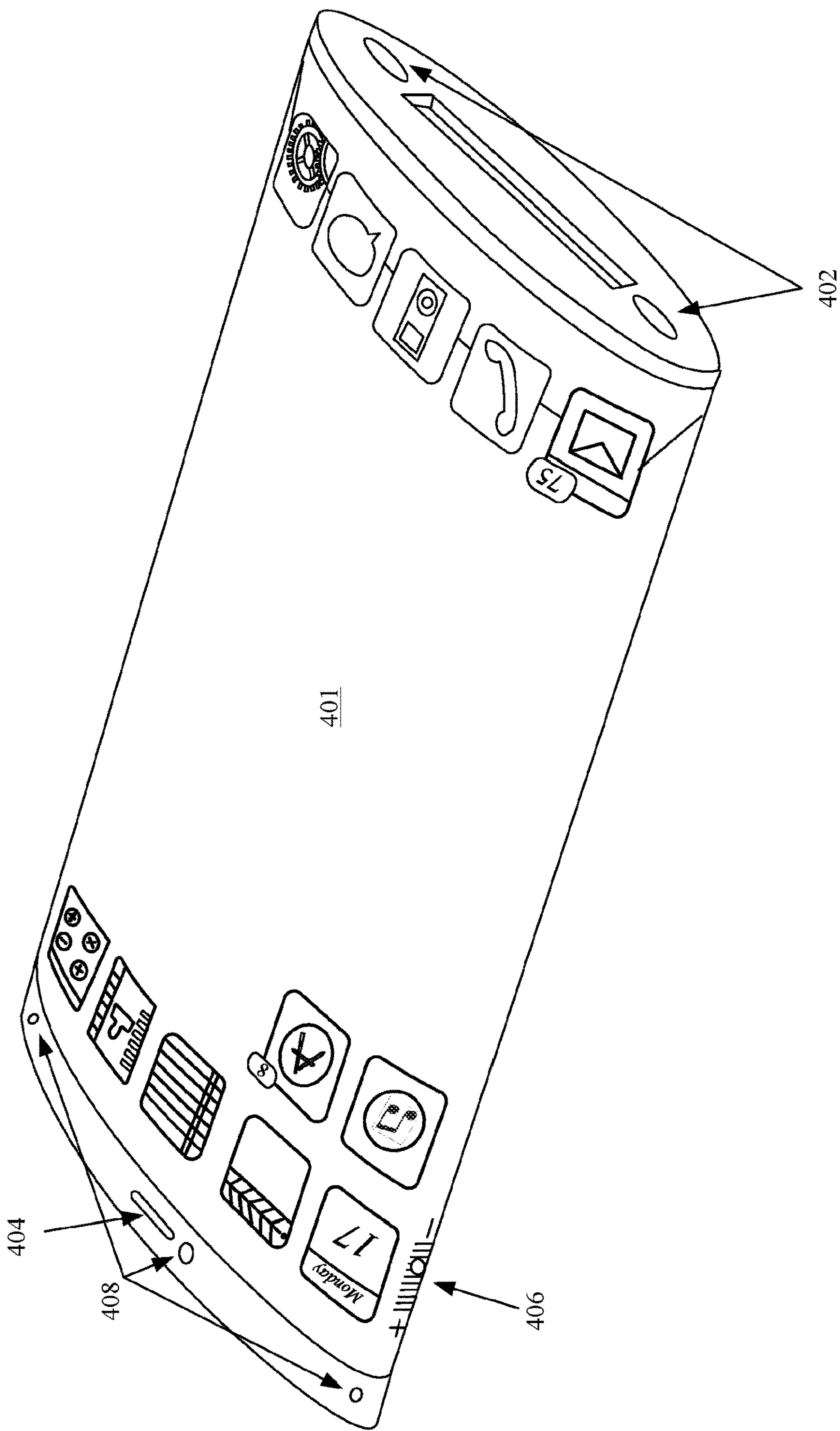


FIG. 4

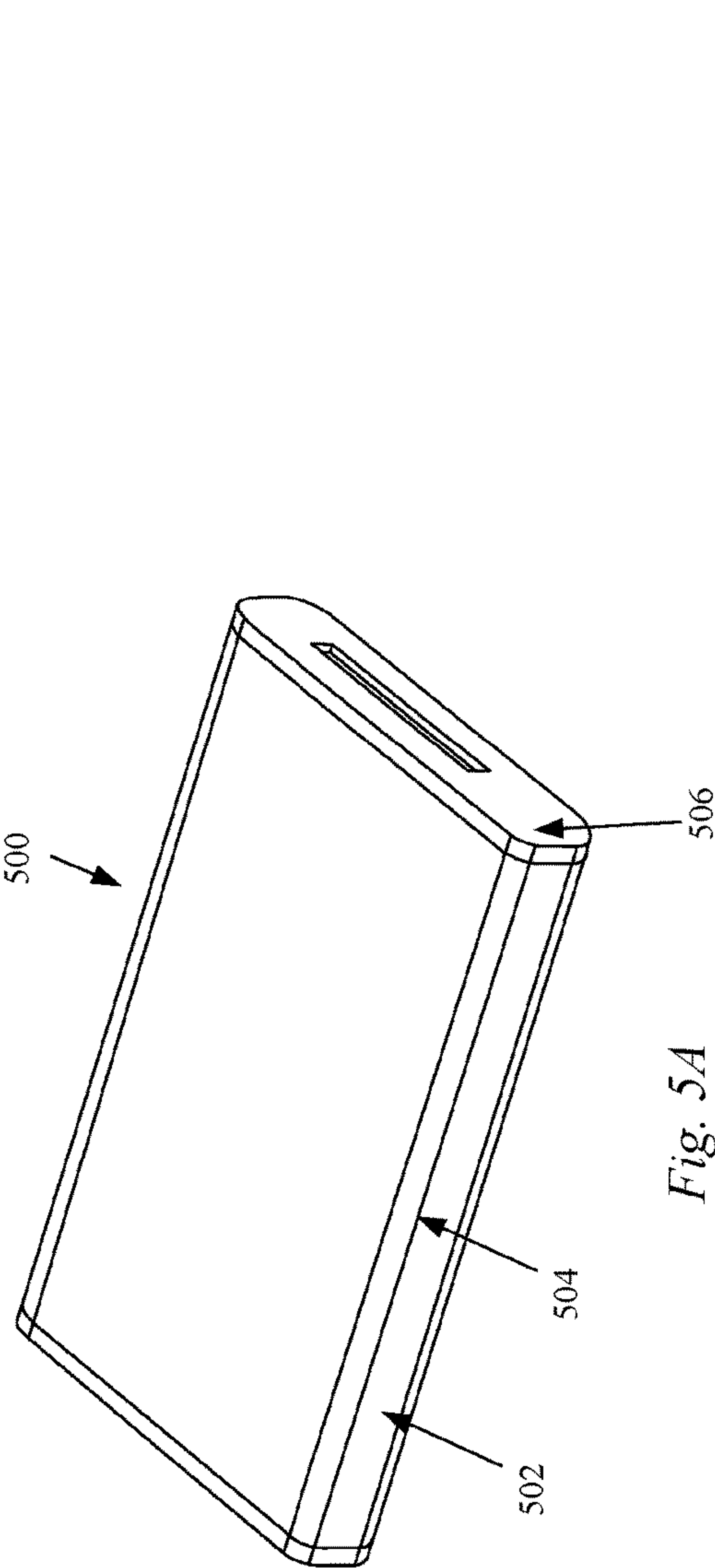


Fig. 5A

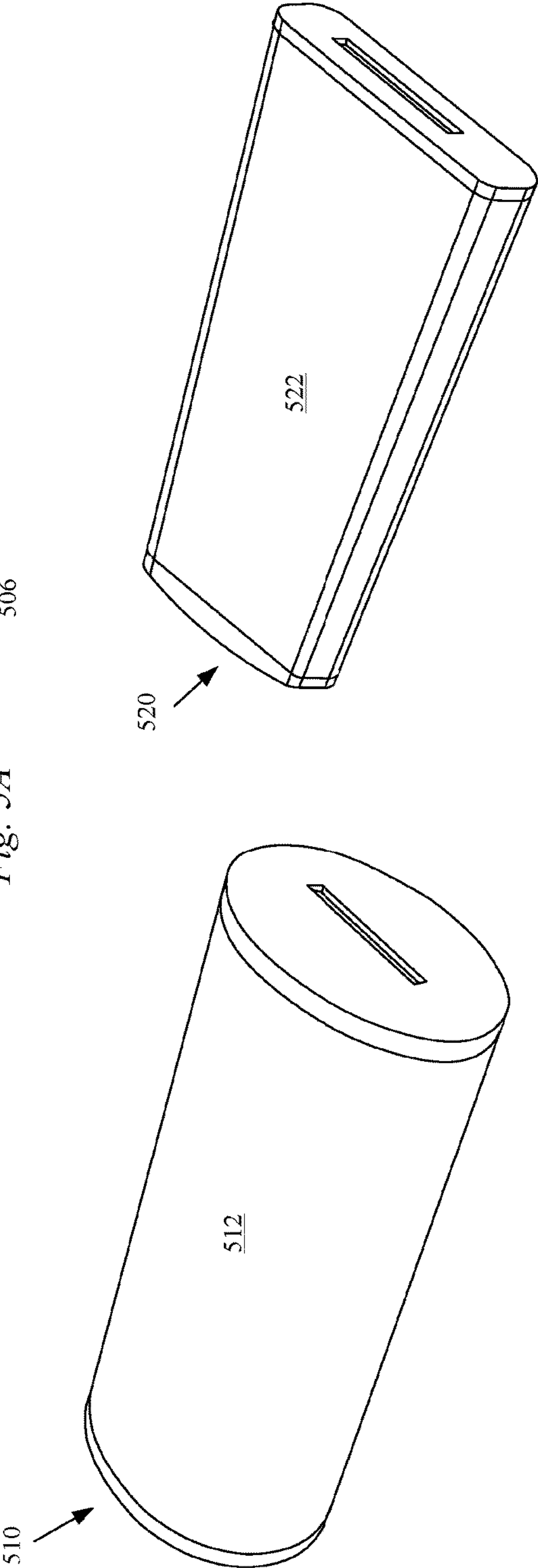


Fig. 5B

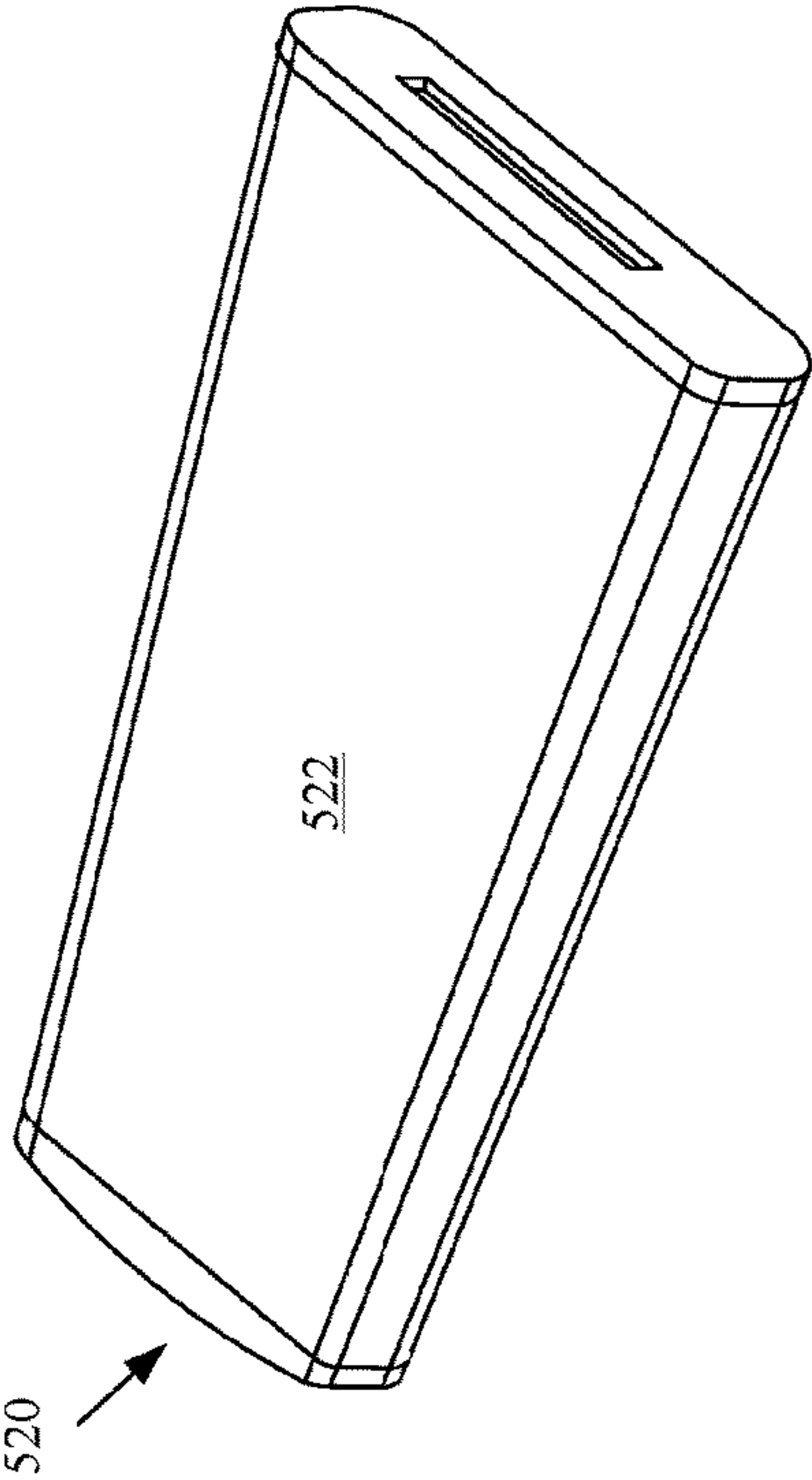


Fig. 5C

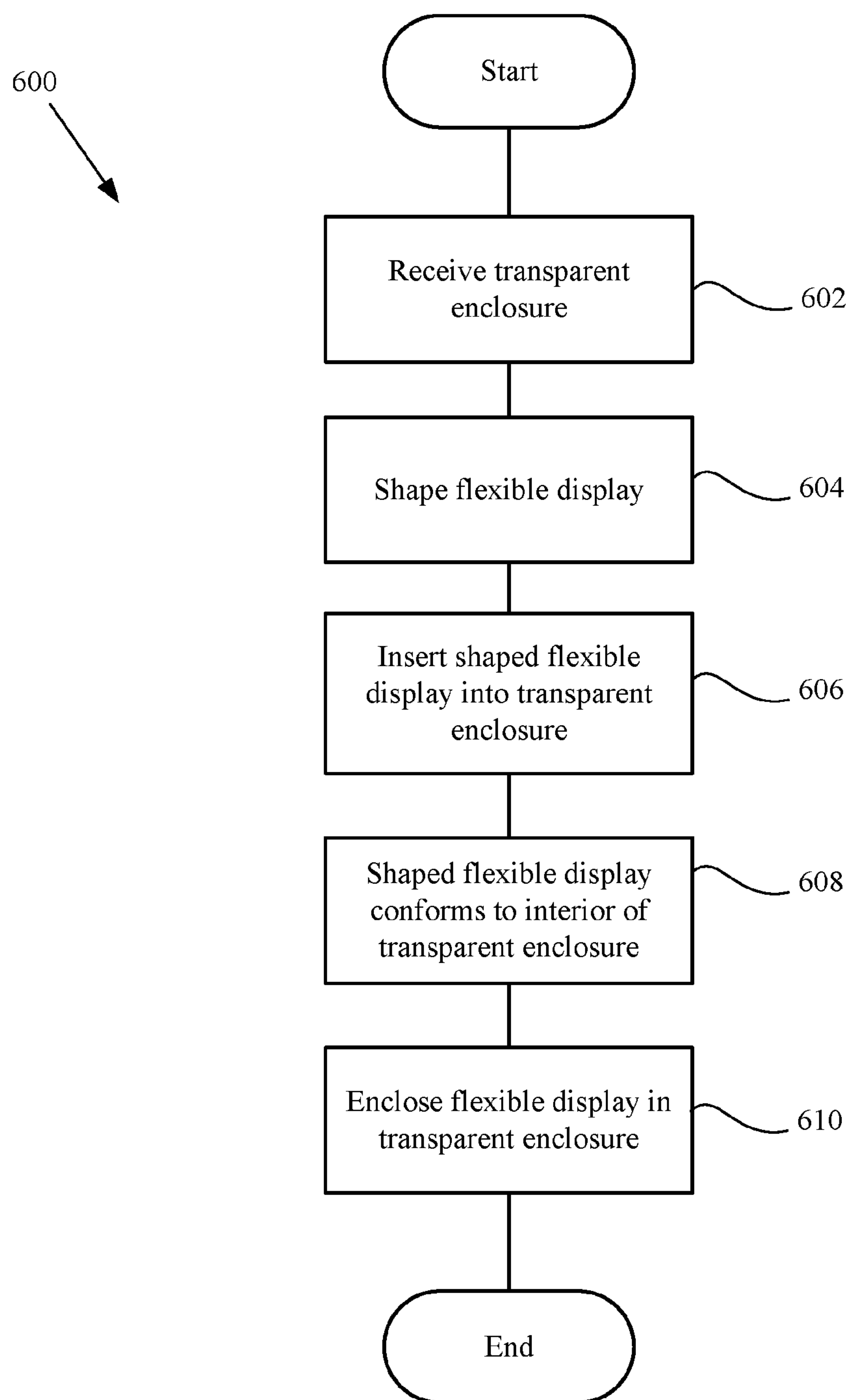


Fig. 6

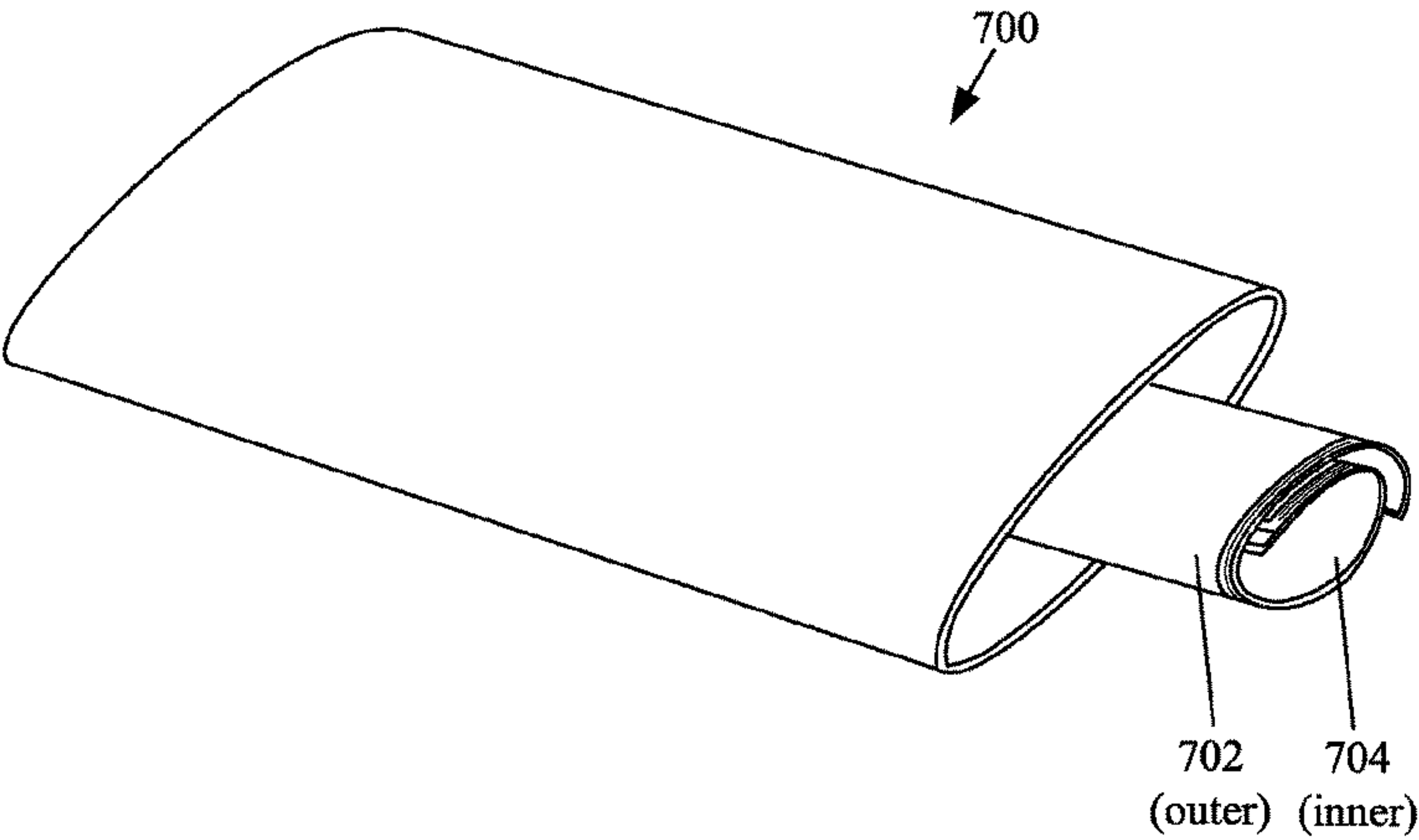


Fig. 7A

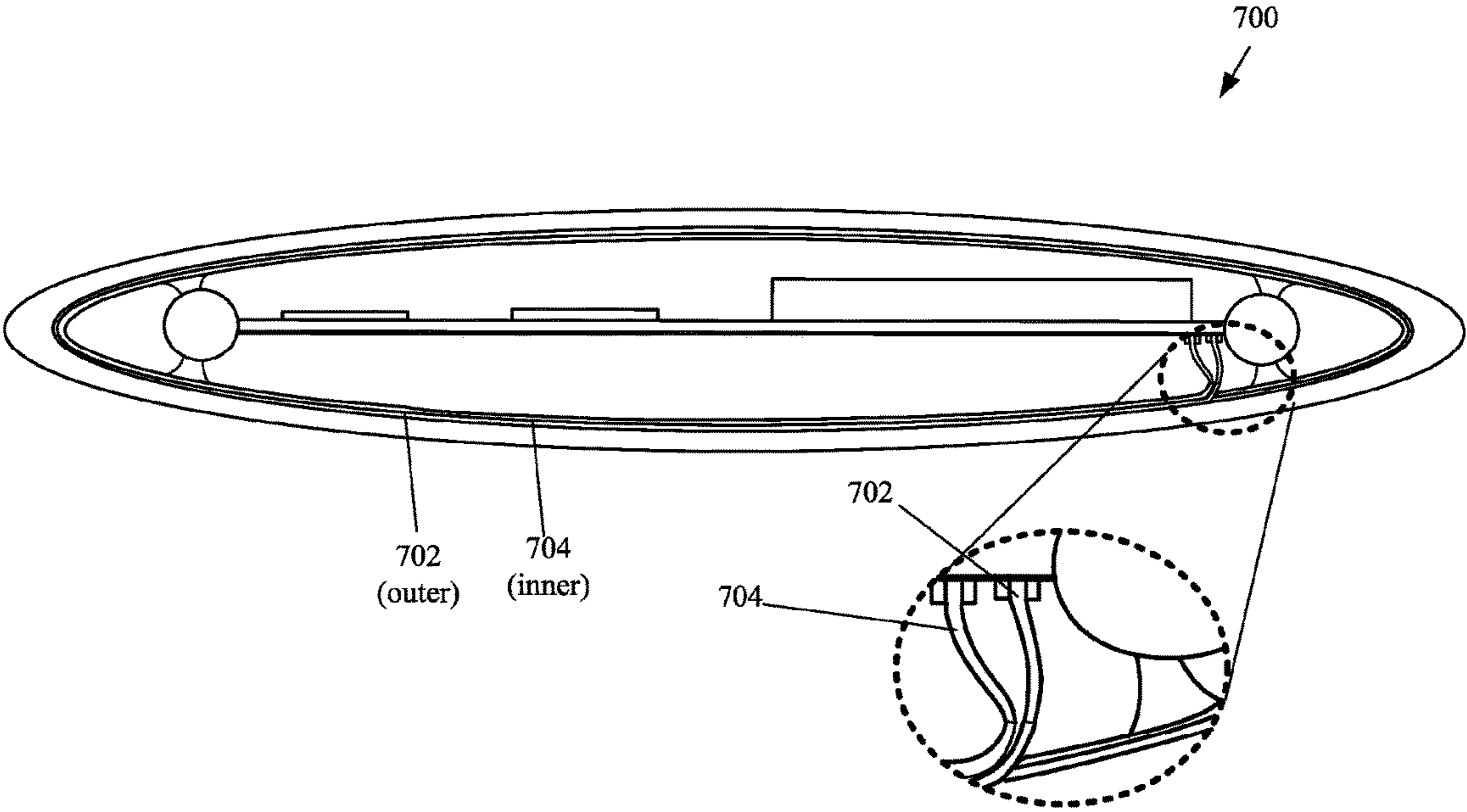


Fig. 7B

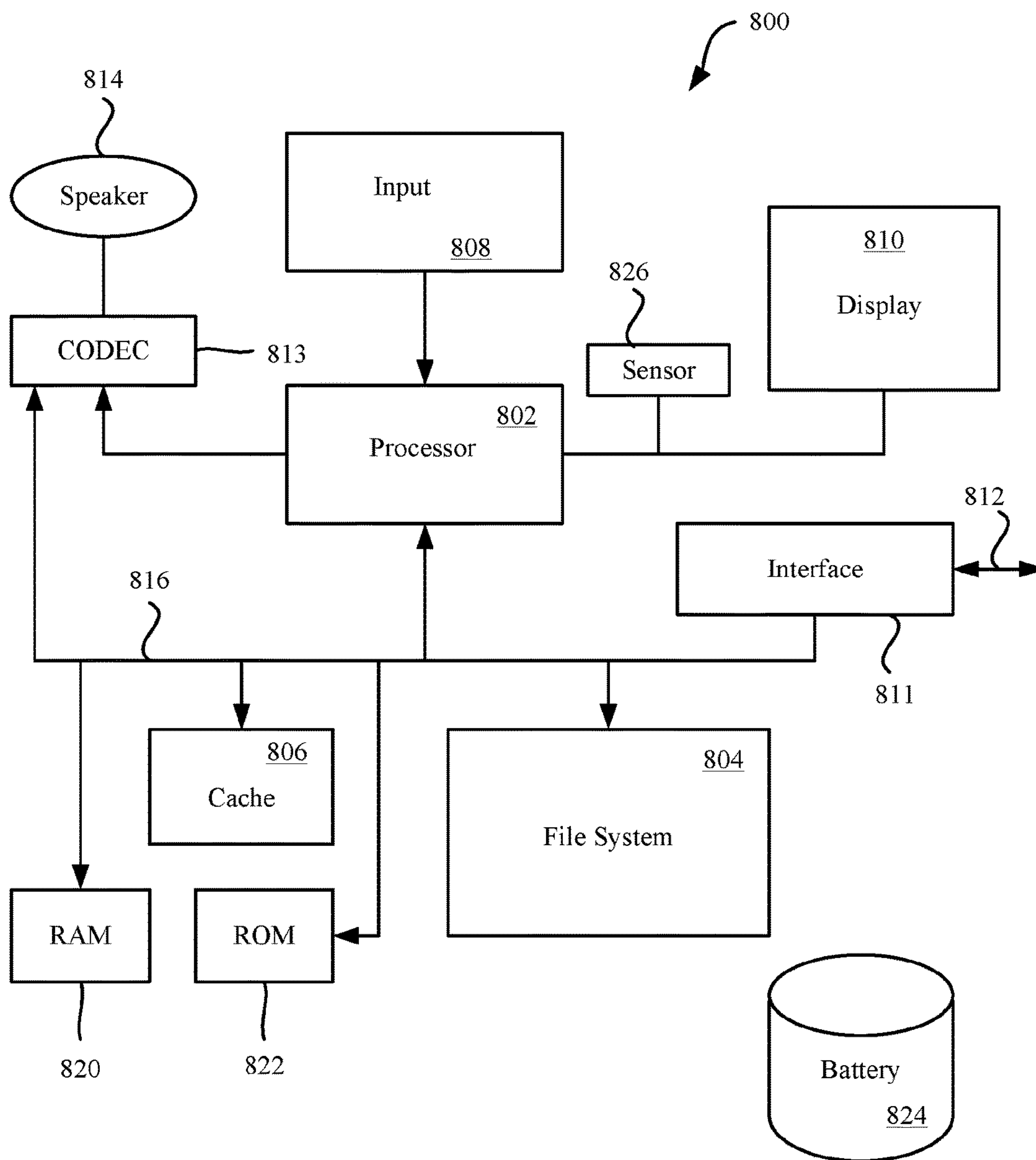


Fig. 8

ELECTRONIC DEVICE WITH WRAP AROUND DISPLAY

CROSS REFERENCE TO RELATED APPLICATIONS

[0001] This application is a continuation of U.S. patent application Ser. No. 15/954,564, filed Apr. 16, 2018, entitled “ELECTRONIC DEVICE WITH WRAP AROUND DISPLAY”, which is a continuation of U.S. patent application Ser. No. 15/151,360, filed May 10, 2016, entitled “ELECTRONIC DEVICE WITH WRAP AROUND DISPLAY”, now U.S. Pat. No. 9,983,630 issued May 29, 2018, which is a continuation of U.S. patent application Ser. No. 14/680,905, filed Apr. 7, 2015 entitled “ELECTRONIC DEVICE WITH WRAP AROUND DISPLAY”, now U.S. Pat. No. 9,367,095 issued Jun. 14, 2016, which is a continuation of U.S. patent application Ser. No. 14/523,480, filed Oct. 24, 2014 entitled “ELECTRONIC DEVICE WITH WRAP AROUND DISPLAY”, now U.S. Pat. No. 9,146,590 issued Sep. 29, 2015, which is a continuation of U.S. patent application Ser. No. 14/160,477, filed Jan. 21, 2014 entitled “ELECTRONIC DEVICE WITH WRAP AROUND DISPLAY”, now U.S. Pat. No. 8,896,563 issued Nov. 25, 2014, which is a continuation of U.S. patent application Ser. No. 13/245,646, filed Sep. 26, 2011 entitled “ELECTRONIC DEVICE WITH WRAP AROUND DISPLAY”, now U.S. Pat. No. 8,665,236 issued Mar. 4, 2014, all of which are hereby incorporated by reference herein in their entireties for all purposes.

FIELD

[0002] The described embodiments relate generally to portable electronic devices. In particular, expanding the functionality of portable electronics devices by providing a more efficient mechanism for presenting visual content is disclosed.

BACKGROUND

[0003] In the last few years the functionality of portable electronic devices has increased exponentially. Further improvements be realized by investigating ways to maximize the utility of unused portions of these devices. Form factor is an interesting area for development given that a large majority of portable electronic devices have settled into a standard form factor; namely a flat planar form factor with a display on one side and an opaque housing which contains the electrical components covering the rear surface of the device. Unfortunately, this popular form factor, leaves the sides and rear surfaces of the device unused or at best configured with buttons and switches with fixed location and functionality. Since many of these buttons and switches have fixed functionality they cannot always be incorporated into third party applications.

[0004] Therefore, there exists a need for an improved form factor for portable electronic devices which allows functionality to extend to more than one surface of the device.

SUMMARY

[0005] This paper describes various embodiments that relate to an apparatus, method, and computer readable medium for creating a portable electronic device with a wraparound display.

[0006] In one embodiment, a consumer electronic product is described. The consumer electronic product includes at least a transparent housing and a flexible display assembly enclosed within the transparent housing. In the described embodiment, the flexible display assembly is configured to present visual content at any portion of the transparent housing.

[0007] In one aspect of the described embodiment, the consumer electronic product includes a second flexible display assembly. The second display acts to present visual content in cooperation with the flexible display assembly.

[0008] In another embodiment, a method for assembly of a multi-display portable electronic device is described. The method is carried out by performing at least the following operations: receiving a transparent enclosure, shaping a flexible display to conform to a cross section of the transparent enclosure, inserting the shaped flexible display into the transparent enclosure. Subsequent to the inserting, the shaped flexible display returns to an original shape that causes a display portion of the flexible display to press against an interior surface of the transparent enclosure. The method also includes the operation of enclosing the inserted flexible display into the enclosure.

[0009] An apparatus for assembly of a multi-display portable electronic device is described. In one embodiment, the apparatus includes at least means for receiving a transparent enclosure, means for shaping a flexible display to conform to a cross section of the transparent enclosure, and means for inserting the shaped flexible display into the transparent enclosure. Subsequent to the inserting, the shaped flexible display returns to an original shape that causes a display portion of the flexible display to press against an interior surface of the transparent enclosure. The apparatus also includes at least means for enclosing the inserted flexible display into the enclosure.

BRIEF DESCRIPTION OF THE DRAWINGS

[0010] The described embodiments and the advantages thereof may best be understood by reference to the following description taken in conjunction with the accompanying drawings. These drawings in no way limit any changes in form and detail that may be made to the described embodiments by one skilled in the art without departing from the spirit and scope of the described embodiments.

[0011] FIG. 1A shows a representative housing and associated flexible display assembly in an unassembled state.

[0012] FIG. 1B shows a flexible display assembly in a rolled up configuration within housing of FIG. 1A in a partially assembled state.

[0013] FIG. 2 shows a perspective view of portable electronic device as internal components of portable electronic device 200 are being inserted into transparent housing.

[0014] FIG. 3 shows a bottom view of portable electronic device in accordance with the described embodiments.

[0015] FIG. 4 shows a perspective view of portable electronic device in operation. Notice how the wrap around display substantially increases the available display area that can be used for display of icons, data, images, video and such.

[0016] FIGS. 5A, 5B, and 5C illustrate a variety of additional representative form factors in which the described embodiments can be manufactured.

[0017] FIG. 6 shows a flowchart detailing process in accordance with the described embodiments.

[0018] FIGS. 7A and 7B shows multiple display portable communication device in accordance with the described embodiments.

[0019] FIG. 8 is a block diagram of an electronic device suitable for use with the described embodiments.

DETAILED DESCRIPTION

[0020] The presently described embodiments relate generally to media devices. More particularly, a media device having a wrap-around display enclosed within a transparent enclosure is described.

[0021] In the following description, numerous specific details are set forth to provide a thorough understanding of the presently described embodiments. It will be apparent, however, to one skilled in the art that the presently described embodiments may be practiced without some or all of these specific details. In other instances, well known process steps have not been described in detail in order to avoid unnecessarily obscuring the presently described embodiments.

[0022] The majority of portable electronic device manufacturers utilize a common form factor consisting generally of a flat planar form factor with a single surface dedicated mainly for use as a display surface, while the other surfaces remain largely unused, save for the occasional button or switch. The conventional form factor has been used in devices such as smart phones, tablet devices, and electronic book readers. Although this form factor lends itself to electronic devices that are aesthetically pleasing and easy to handle, the requirement for a planar display and associated circuitry inherently limits the amount of surface area to single surface. More specifically, the size of the user interface is generally limited to a portion of the device that takes up less than half of the overall device surface area.

[0023] In one embodiment, utilizing a flexible display can provide additional viewing area without increasing either the size or shape of the electronic device. For example, a flexible display can be folded in such a way as to form a continuous loop such that images (still or video) can be presented in a wrap-around manner in which the images appear to be presented in a continuous loop. The flexible display can be folded into a tightly wound configuration and placed within an enclosure at least a portion of which is transparent. In some cases, the enclosure can be formed of glass at least a portion of which is made opaque (at least translucent) by the addition of ink or other masking material. In other cases, however, the entire enclosure can be fully transparent in which case the folded flexible display can unwind when placed within the glass enclosure. Once fully unwound, the flexible display can present images at any portion of the glass enclosure.

[0024] These and other embodiments are discussed below with reference to FIGS. 1-x. However, those skilled in the art will readily appreciate that the detailed description given herein with respect to these figures is for explanatory purposes only and should not be construed as limiting.

[0025] FIG. 1A shows housing 102 alongside representative flexible display assembly 104. Housing 102 can take many forms. For example, housing 102 can be multi-part in which a portion is metallic in nature (such as aluminum) whereas another portion can be formed of optically transparent material such as glass. For the remainder of this discussion, however, housing 102 is considered to be fully formed of transparent (or at least semi-transparent) material such as glass. In this way and without loss of generality,

transparent housing 102 may be made of any transparent material such as for example glass, or plastic. The material selected generally depends on many factors including, but not limited to, strength (tensile), density (lightweight), strength to weight ratio, Young's modulus, corrosion resistance, formability, finishing, recyclability, tooling costs, design flexibility, manufacturing costs, manufacturing throughput, reproducibility, and the like. The material selected may also depend on electrical conductivity, thermal conductivity, radio wave and optical transparency, combustibility, toxicity, and the like. The material selected may also depend on aesthetics, including color, surface finish, and weight.

[0026] In one particular embodiment, housing 102 can be formed from a glass tube. The glass tube may be formed from an extrusion or extrusion-like process. Some of the reasons for using glass over other materials are that glass is strong, stiff, and radio transparent and therefore a suitable material for an enclosure of an electronic device capable of wireless communications and presenting visual content at any surface thereof. The radio transparency is especially important for wireless hand held devices that include antennas internal to the enclosure. Radio transparency allows the wireless signals to pass through the enclosure and, in some cases, even enhances these transmissions. It will be understood that, although a glass enclosure is capable of wireless communications, the embodiments described herein need not be capable of wireless communication.

[0027] Using glass for the fabrication of housing 102 can also provide the portable electronic device with a unique, aesthetically pleasing appearance. To further provide an aesthetically pleasing appearance, the glass can also be coated with an oleophobic coating to reduce finger prints and smudging on the glass. The glass can also be coated with an anti-reflective coating to reduce glare. It will be understood that chemically strengthened glass can also be scratch resistant. The glass can also be color tinted in a wide variety of colors and can also have a variety of surface finishes including smooth and rough. For example, the glass can be polished to create a smooth (gloss) finish, or a blasting operation can be performed to create a rough or textured (matte) finish. Portions of the glass can also be textured so that the textured surface will disperse light and can be used as light indicator. As discussed in more detail below, the glass material can be formed so that the enclosure can have a seamless or substantially seamless appearance. The seamless enclosure, in addition to being aesthetically pleasing, can provide the added benefit of less contamination and moisture intrusion into the interior of the device.

[0028] In some cases, even though housing 102 is fully fabricated from a transparent material such as glass, it may be desirable to obscure at least portions of housing 102 from the view of an end-user. For example, internal components may be visible through housing 102 detracting from the overall look and feel of the electronic product. Therefore, in some cases, portions of housing 102 can be optically obscured. The glass enclosure around the display can be made opaque so the operational components of the device are not visible. One method of rendering portions of housing 102 opaque is to use an ink printing process in those areas where opacity is desired to create a mask. For example, appropriately placed ink can render a masked region that is optically opaque. For example, an area surrounding a display can be masked to provide an emphasis and accentuate

visual content presented by the display. It should be noted that in alternative embodiments, portions of housing **102** can be painted or screen printed. Other techniques for achieving opacity in certain areas, such as using a two-layer clad glass.

[0029] It should be noted that glass has been used in a wide variety of products, including electronic devices, such as watches, and phones. In these cases, however, the glass materials have not been used as structural components. In most of these cases, the glass materials have been used as cosmetic accoutrements or solely as a screen for a display. It is believed that, up until now, glass materials have never been used as a structural element providing substantially all of the structural frames, walls and main body of a consumer electronic device, and more particularly an enclosure of a portable electronic device, such as a media player or mobile phone.

[0030] The glass enclosure also allows a display screen to be positioned underneath and protected by the glass enclosure. The glass material of the enclosure is capable of capacitive sensing so that a touch screen can be used through the glass enclosure. The cross-sectional shape, including both the outer and inner shapes of housing **102** may be widely varied. They may be formed from simple or intricate shapes, whether rectilinear and/or curvilinear. For hand held devices, it is typically preferred to use a shape that better fits the hand (e.g., form fits). By way of example, a rectangle with curved edges or an oval or pill shaped cross section having curvature that more easily receives the hand may be used. It should be noted that the inner cross-sectional shape may be the same or different from the external cross sectional shape of the main body. For example, it may be desirable to have a pill shaped external and a rectangular shaped interior, etc. In addition, although not a requirement, the front surface of the housing **102** may be substantially planar for placement of a display or a user interface that can be incorporated into housing **102** separate from the display.

[0031] In this particular embodiment, transparent housing **102** can take the form of an elliptical extrusion. The flexible display assembly **104** can be an active matrix light emitting diode (AMOLED) display manufactured on a polyimide substrate. In addition to being flexible, AMOLED displays allow pixels to be lit up individually, as opposed to conventional LCD technology in which the entire screen is in either an on or an off state. Consequently, an AMOLED screen can display small amounts of text at extremely conservative power levels. This type of display screen typically has an active display area **106** which has supporting circuitry that surrounds at least some of the edges. For example, flexible display assembly **104** has active display area **106** surrounded on three of four edges with supporting circuitry that generally includes display driver chip **108** and sensor flex connector **110** on side **104-1** and additional circuitry and associated connectors on sides **104-2** and **104-3**. It should be noted that with suitable design considerations, remaining side **104-4** can be configured in such a way that only a small unused border sufficiently narrow to be effectively unnoticeable can be provided.

[0032] One of the advantages of using a polyimide substrate is that the AMOLED display screen can be heated that allows the AMOLED display screen to be configured into any number of shapes. Moreover, once the heat is removed, the AMOLED display will then “remember” the original shape even if temporarily rolled up or flattened out. In this way, by heating AMOLED display assembly **104** while

configured in a shape in accordance with transparent housing **102** AMOLED display assembly **104** easily conforms to the shape of transparent housing **102**. For example, FIG. **1B** shows a preheated AMOLED display assembly **104** temporarily rolled up as it is placed into lumen **112** of transparent housing **102**. Once inside transparent housing **102**, AMOLED display assembly **104** can be released resulting in AMOLED display assembly **104** “unwinding” to assume the shape of lumen **112** of transparent housing **102** in such a way that AMOLED display assembly **104** is arrayed against interior surface **114** of transparent housing **102**. In order to secure unwound display assembly **104** to transparent housing **102**, a laminating process can be performed subsequent to the unwinding of AMOLED display assembly **104** to interior surface **114** of transparent housing **102**. For example, an adhesive can be placed between the interior surface **114** and AMOLED display assembly **104** at locations not viewable by an end-user. It should be noted that edges **104-2** and **104-3** of AMOLED display assembly **104** are now positioned at the top and bottom of transparent housing **102**, leaving only edge **104-1** with the connector **110** and display driver chip **108** to be hidden from view. Once AMOLED display assembly **104** is securely attached to the inside surface of transparent housing **102**, the other electrical components can be inserted.

[0033] FIG. **2** shows a perspective view of portable electronic device **200** as internal components of portable electronic device **200** are being inserted into transparent housing **102**. An internal frame for portable electronic device **200**, which supports the electrical components, can include two support columns **202**, which are secured by end cap **204** and end cap **206** by way of end cap receivers **208**. End cap **204** and end cap **206** can be made of any suitable rigid material, such as plastic, aluminum, or even steel. Printed circuit board (PCB) **210** can be supported by a rigid framework (not shown) connecting support columns **202**. PCB **210** allows the other supporting electrical components such as battery **212** and processor **214** to drive the operations of portable electronic device **200**. End cap **204** and end cap **206** also include electrical connectors **216** so that components housed within them, such as data connector **218**, and RF antennae (not shown) can cooperate and interact with electrical components disposed on PCB **210**. Once end caps **204** and **206** are secured on either end of transparent housing **102** all the electrical components are enclosed within transparent housing **102**. Support columns **202** can be mechanically fastened to end caps **204** and **206** so that the end caps stay firmly in place. In one embodiment, fasteners such as small screws (not shown) can be embedded in at least one of the end caps, allowing for the end cap to be released from support columns **202** when the screws are loosened. This configuration would allow the end caps to be easily removed for maintenance purposes. In another embodiment the removable end cap could also allow users to add end caps with additional functionality. For example, an end cap could be installed that would allow two devices to be connected together and act as one system. This could be as simple as having an end cap with a male data connector designed to attach to data connector **218** of another similar portable electronic device **200**. In yet another embodiment an alternate end cap could have an improved camera or a different set of wireless antennae.

[0034] FIG. **3** shows a bottom view of portable electronic device **200** in accordance with the described embodiments.

In this view structural support elements **302** are shown attached to support columns **202**. Support elements **302** can help provide structural support to transparent housing **102**. Structural support elements **302** can be deployed after the support columns and electrical components are all connected and in place, thereby providing further support for all the components housed within portable electronic device **200**. In cases where transparent housing **102** is made of a material which requires reinforcement additional supports may be attached to the inner framework so that portable electronic device is truly robust. Also shown in this drawing is the connection between AMOLED display assembly **104** and PCB **210**. The two components are attached by sensor flex **304**, which allows data to pass between the two components. This diagram also shows how the two ends of AMOLED display assembly **104** join together at lap joint **306**. The portion of AMOLED display assembly **104** that extends past the lap joint is the final portion of the border of AMOLED display assembly **104** that is hidden to provide one continuous display that extends around the entire device. If lap joint **306** cannot be made to look seamless it may be desirable to cover lap joint **306** with a thin line of dark paint on the interior of transparent housing **102**. In this the lap joint can be positioned on one edge of the device to further conceal any apparent discontinuity. In situations where a dark paint concealer is used a butt joint could also be used as the cosmetic appearance of the device is less crucial. It should also be noted that although the lap joint is shown on a bottom portion of portable electronic device **200** it can be positioned anywhere along the inside of the device.

[0035] FIG. 4 shows a perspective view of portable electronic device **200** in operation. Notice how the wrap around display substantially increases the available display area that can be used for display of icons, data, images, video and such. For example, as shown in FIG. 4, up to five application icons can be presented that span the width of display **401**. Microphones **402** and speaker **404** allow portable electronic device **200** to act as a portable personal communication device, such as a smart phone. Furthermore, virtualization of the physical buttons allows for expanded functionality. For example, volume control **406** can be located at roughly the same position it would be if it were configured as a physical button; however, in this configuration the actual volume setting can be seen at any time (indicated by the circle between the + and - indicators). Additionally, by holding a finger over the volume indicator an action could be triggered expanding the volume control over the entire left side of the device. This would allow a user to make fine adjustments to the volume of portable electronic device **200**. Once the adjustment control is released the control can return to its original size. A hold switch is another popular function that is often assigned to a physical button. Instead of the hold button a multi touch gesture along one of the sides could instead act as a method of locking and unlocking the hold function. Additional features that can be well suited for portable electronic device **200** include various image capture devices along the lines of cameras **408**. It should be noted that since portable electronic device **200** can present visual content in any direction it is important for the portable electronic device **200** to be able to determine a current location of the end-user. In this way, any of cameras **408** can periodically capture an image and using basic facial recognition software, one or more of cameras **408** can be used to track the movement the end user's face in the space around

it and as such be able to determine a general direction of the end-user and the field of vision of the end user and adjust the presentation of visual content by display **401** accordingly.

[0036] FIGS. 5A, 5B, and 5C illustrate a variety of additional representative form factors in which the described embodiments can be manufactured. For example, FIG. 5A shows embodiment **500** that includes rectangular shaped housing **502**. It should be noted that the rounded corners of FIG. 5A permit an end-user's finger to move objects around the corners of the device. In yet another embodiment, transparent housing **502** can be strengthened by the addition of external frame **504**. External frame **504** can provide support for corners **506** and provide additional support for portable electronic device **500**. FIG. 5B shows embodiment **510** that includes a cylindrically shaped housing **512**. In this case orientation sensors such as an accelerometer and facial tracking can be used in maintaining user interface correctly oriented in the visual field of the end user. In FIG. 5C showing embodiment **520** that includes housing **522** that can have a tapered shape with a variably sized cross section. In this embodiment, AMOLED display assembly **104** can be manufactured in a non-rectangular shape, allowing the display to conform to the internal surface of housing **520**.

[0037] FIG. 6 shows a flowchart detailing process **600** in accordance with the described embodiments. Process **600** can be used to assemble a portable communication device having a wrap-around flexible display enclosed within a transparent housing. The portable communication device can further include wireless communication functionality provide an end-user with the option of configuring the portable communication device as a personal communication device along the lines of a smart phone. In any case, process **600** begins at **602** by receiving an enclosure at least a portion of which is transparent. In one embodiment, the enclosure can be fully formed of a transparent material such as glass that can also be used as structural support for the portable communication device. In another embodiment, the enclosure can be a multi-part housing where one portion is formed of structural material such as metal such as aluminum whereas another portion can be formed of transparent material such as glass integrally formed with the metallic housing.

[0038] At **604**, a flexible display is shaped in such a way as to be inserted into a lumen of the enclosure. For example, when the lumen of the enclosure is circular or circular-like in nature, the flexible display can be wound, or rolled, up into a shape consistent with the shape of the lumen. By rolling up the flexible display into, for example, a cylinder, the rolled up flexible display can be easily inserted into the lumen of the enclosure. Once the rolled up flexible display is within the lumen of the enclosure at **606**, the flexible display unwinds, or unrolls, at **608** and conforms to the shape of the lumen and thereby provides a display surface at an interior surface. Next at **610**, the enclosure is sealed at either or both ends. For example, end caps can be attached to the enclosure to complete the assembly of the portable communication device.

[0039] In one embodiment as shown in FIGS. 7A and 7B, a second flexible display can be inserted subsequent (or concurrent with) the insertion of the first flexible display. More particularly, FIGS. 7A and 7B shows multiple display portable electronic device **700** in accordance with the described embodiments. Multiple display portable electronic device **700** can include first flexible display **702** and

second flexible display **704**. In one embodiment, first flexible display **702** and second flexible display **704** can present visual content independent of each other. In alternative embodiments, first flexible display **702** and second flexible display **704** can cooperatively present visual content. For example, visual content can be presented by first flexible display **702** out of temporal phase with the visual content presented by second flexible display **704**. In this way, an illusion of depth perception can be presented mimicking a 3D experience. In one embodiment, first flexible display **702** can be partially transparent such that visual content from second flexible display **704** can be viewed concurrent with visual content presented by first flexible display **702**.

[0040] FIG. 7B shows a bottom view of multi-display portable electronic device **700** in accordance with the described embodiments.

[0041] FIG. 8 is a block diagram of an electronic device **800** suitable for use with the described embodiments. The electronic device **800** illustrates circuitry of a representative computing device. The electronic device **800** includes a processor **802** that pertains to a microprocessor or controller for controlling the overall operation of the electronic device **800**. The electronic device **800** stores media data pertaining to media items in a file system **804** and a cache **806**. The file system **804** is, typically, a storage disk or a plurality of disks. The file system **804** typically provides high capacity storage capability for the electronic device **800**. However, since the access time to the file system **804** is relatively slow, the electronic device **800** can also include a cache **806**. The cache **806** is, for example, Random-Access Memory (RAM) provided by semiconductor memory. The relative access time to the cache **806** is substantially shorter than for the file system **804**. However, the cache **806** does not have the large storage capacity of the file system **804**. Further, the file system **804**, when active, consumes more power than does the cache **806**. The power consumption is often a concern when the electronic device **800** is a portable media device that is powered by a battery **824**. The electronic device **800** can also include a RAM **820** and a Read-Only Memory (ROM) **822**. The ROM **822** can store programs, utilities or processes to be executed in a non-volatile manner. The RAM **820** provides volatile data storage, such as for the cache **806**.

[0042] The electronic device **800** also includes a user input device **808** that allows a user of the electronic device **800** to interact with the electronic device **800**. For example, the user input device **808** can take a variety of forms, such as a button, keypad, dial, touch screen, audio input interface, visual/image capture input interface, input in the form of sensor data, etc. Still further, the electronic device **800** includes a display **810** (screen display) that can be controlled by the processor **802** to display information to the user. A data bus **816** can facilitate data transfer between at least the file system **804**, the cache **806**, the processor **802**, and the CODEC **813**.

[0043] In one embodiment, the electronic device **800** serves to store a plurality of media items (e.g., songs, podcasts, etc.) in the file system **804**. When a user desires to have the electronic device play a particular media item, a list of available media items is displayed on the display **810**. Then, using the user input device **808**, a user can select one of the available media items. The processor **802**, upon receiving a selection of a particular media item, supplies the media data (e.g., audio file) for the particular media item to a coder/decoder (CODEC) **813**. The CODEC **813** then

produces analog output signals for a speaker **814**. The speaker **814** can be a speaker internal to the electronic device **800** or external to the electronic device **800**. For example, headphones or earphones that connect to the electronic device **800** would be considered an external speaker.

[0044] The electronic device **800** also includes a network/bus interface **811** that couples to a data link **812**. The data link **812** allows the electronic device **800** to couple to a host computer or to accessory devices. The data link **812** can be provided over a wired connection or a wireless connection. In the case of a wireless connection, the network/bus interface **811** can include a wireless transceiver. The media items (media assets) can pertain to one or more different types of media content. In one embodiment, the media items are audio tracks (e.g., songs, audio books, and podcasts). In another embodiment, the media items are images (e.g., photos). However, in other embodiments, the media items can be any combination of audio, graphical or visual content. Sensor **826** can take the form of circuitry for detecting any number of stimuli.

[0045] For example, sensor **826** can include a Hall Effect sensor responsive to external magnetic field, an audio sensor, a light sensor such as a photometer, and so on.

[0046] The foregoing description, for purposes of explanation, used specific nomenclature to provide a thorough understanding of the described embodiments. However, it will be apparent to one skilled in the art that the specific details are not required in order to practice the described embodiments. Thus, the foregoing descriptions of the specific embodiments described herein are presented for purposes of illustration and description. They are not target to be exhaustive or to limit the embodiments to the precise forms disclosed. It will be apparent to one of ordinary skill in the art that many modifications and variations are possible in view of the above teachings.

[0047] The various aspects, embodiments, implementations or features of the described embodiments can be used separately or in any combination. Various aspects of the described embodiments can be implemented by software, hardware or a combination of hardware and software. The described embodiments can also be embodied as computer readable code on a computer readable medium for controlling manufacturing operations or as computer readable code on a computer readable medium for controlling a manufacturing line. The computer readable medium is any data storage device that can store data that can thereafter be read by a computer system. Examples of the computer readable medium include read-only memory, random-access memory, CD-ROMs, DVDs, magnetic tape, and optical data storage devices. The computer readable medium can also be distributed over network-coupled computer systems so that the computer readable code is stored and executed in a distributed fashion.

[0048] The foregoing description, for purposes of explanation, used specific nomenclature to provide a thorough understanding of the described embodiments. However, it will be apparent to one skilled in the art that the specific details are not required in order to practice the described embodiments. Thus, the foregoing descriptions of specific embodiments are presented for purposes of illustration and description. They are not intended to be exhaustive or to limit the described embodiments to the precise forms dis-

closed. It will be apparent to one of ordinary skill in the art that many modifications and variations are possible in view of the above teachings.

What is claimed is:

1. An electronic device having a front surface, comprising:

a transparent structure having a first portion located on the front surface of the electronic device, a second portion that bends away from the first portion, and a rounded corner; and

a display that displays images through the first portion of the transparent structure, the second portion of the transparent structure, and the rounded corner, wherein the display has a folded portion that conforms to the rounded corner of the transparent structure.

2. The electronic device defined in claim 1 wherein the transparent structure forms a continuous loop around a periphery of the electronic device.

3. The electronic device defined in claim 2 wherein the display displays the images across the continuous loop.

4. The electronic device defined in claim 1 wherein the first portion of the transparent structure is planar.

5. The electronic device defined in claim 1 wherein the rounded corner has a curvature that is different from a curvature of the second portion.

6. The electronic device defined in claim 1 wherein the display is laminated to an interior surface of the transparent structure.

7. The electronic device defined in claim 1 wherein the transparent structure has a third portion located on a rear surface of the electronic device.

8. The electronic device defined in claim 7 wherein the display displays the images through the third portion.

9. The electronic device defined in claim 8 wherein the third portion is planar.

10. The electronic device defined in claim 1 wherein the transparent structure comprises glass.

11. An electronic device, comprising;

a transparent housing that forms a loop around a perimeter of the electronic device;

a flexible display that is folded within the transparent housing and that displays images across the loop; and electrical components within the transparent housing.

12. The electronic device defined in claim 11 wherein the transparent housing has a planar portion and a curved portion.

13. The electronic device defined in claim 12 wherein the planar portion is located on a front surface of the electronic device and the curved portion is located on a side surface of the electronic device.

14. The electronic device defined in claim 11 wherein the transparent housing has rounded corners and wherein the flexible display displays the images across the rounded corners.

15. The electronic device defined in claim 11 wherein the transparent housing comprises a layer of glass having an interior surface and wherein the flexible display conforms to the interior surface.

16. An electronic device having a front surface and a side surface, comprising:

a layer of glass having a curved portion interposed between first and second planar portions, wherein the first planar portion is located on the front surface of the electronic device and the second planar portion is located on the side surface of the electronic device; and

a flexible display that is folded against an interior surface of the layer of glass and that displays images through the first planar portion, the second planar portion, and the curved portion.

17. The electronic device defined in claim 16 wherein the layer of glass has a rounded corner and wherein the flexible display displays the images across the rounded corner.

18. The electronic device defined in claim 16 wherein the layer of glass forms a loop that extends around an entire perimeter of the electronic device and wherein the flexible display displays the images across the loop.

19. The electronic device defined in claim 16 wherein the layer of glass has a third planar portion that is located on a rear surface of the electronic device.

20. The electronic device defined in claim 19 wherein the flexible display displays the images through the third planar portion.

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