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Hansen et al.

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(54) **COMPOSITE FOLDABLE PACKAGE**

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Related U.S. Application Data

(63) Continuation-in-part of application No. 13/167,507, filed on Jun. 23, 2011.

(51) **Int. Cl.**
B65D 73/00 (2006.01)

(52) **U.S. Cl.** **206/470**; 206/463; 206/472

(58) **Field of Classification Search** 206/461–463, 206/470, 471, 472–475
See application file for complete search history.

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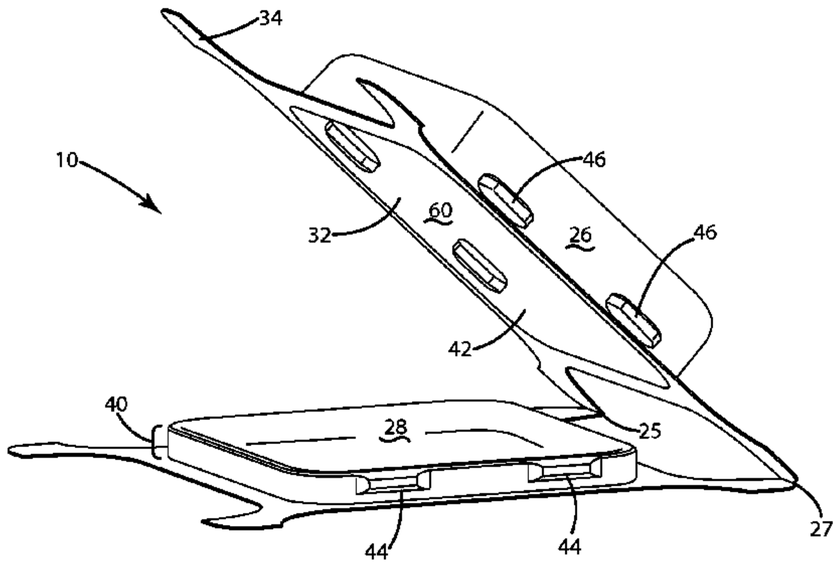
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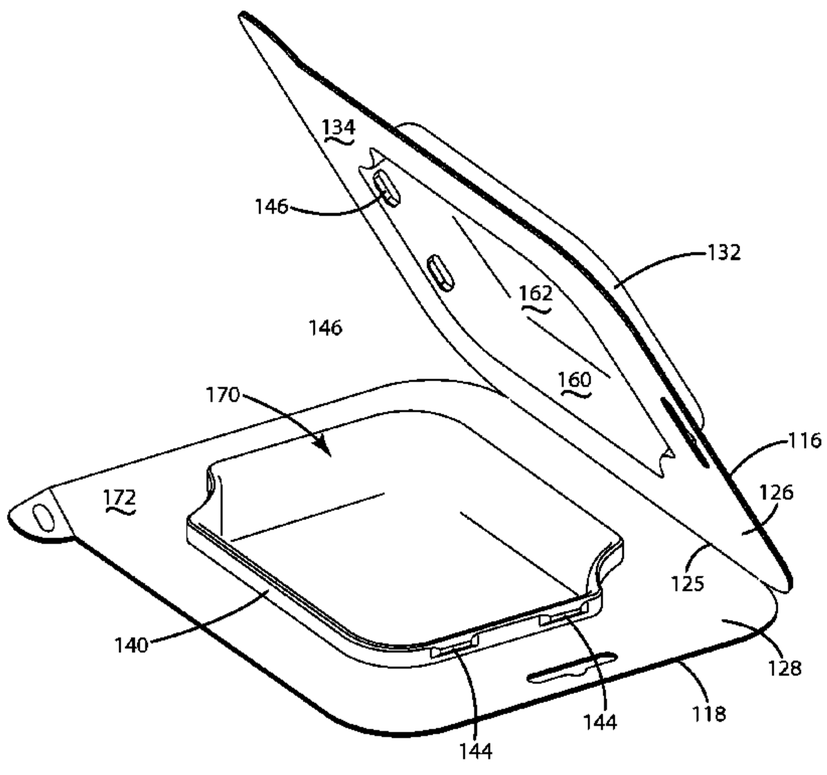
Primary Examiner — Bryon Gehman
(74) *Attorney, Agent, or Firm* — Warner Norcross & Judd LLP

(57) **ABSTRACT**

A composite package having a folded paperboard card and two plastic components shaped to interfit with one another when the package is closed. The plastic components define a space for containing one or more articles. The folded paperboard card may be a dual-panel card with two panels joined to one another along a fold line or other hinge. Each paperboard panel may define an opening to seat a plastic component. The paperboard is configured to bring the two plastic components into registration when the panels are folded together along the hinge. The plastic components may be configured to releasably interlock when the package is closed. One of the two plastic components may include a shoulder that is configured to be snap-fitted or otherwise frictionally into the other plastic component. The opening may include a seat shaped to closely receive and provide a stop for the shoulder.

6 Claims, 12 Drawing Sheets





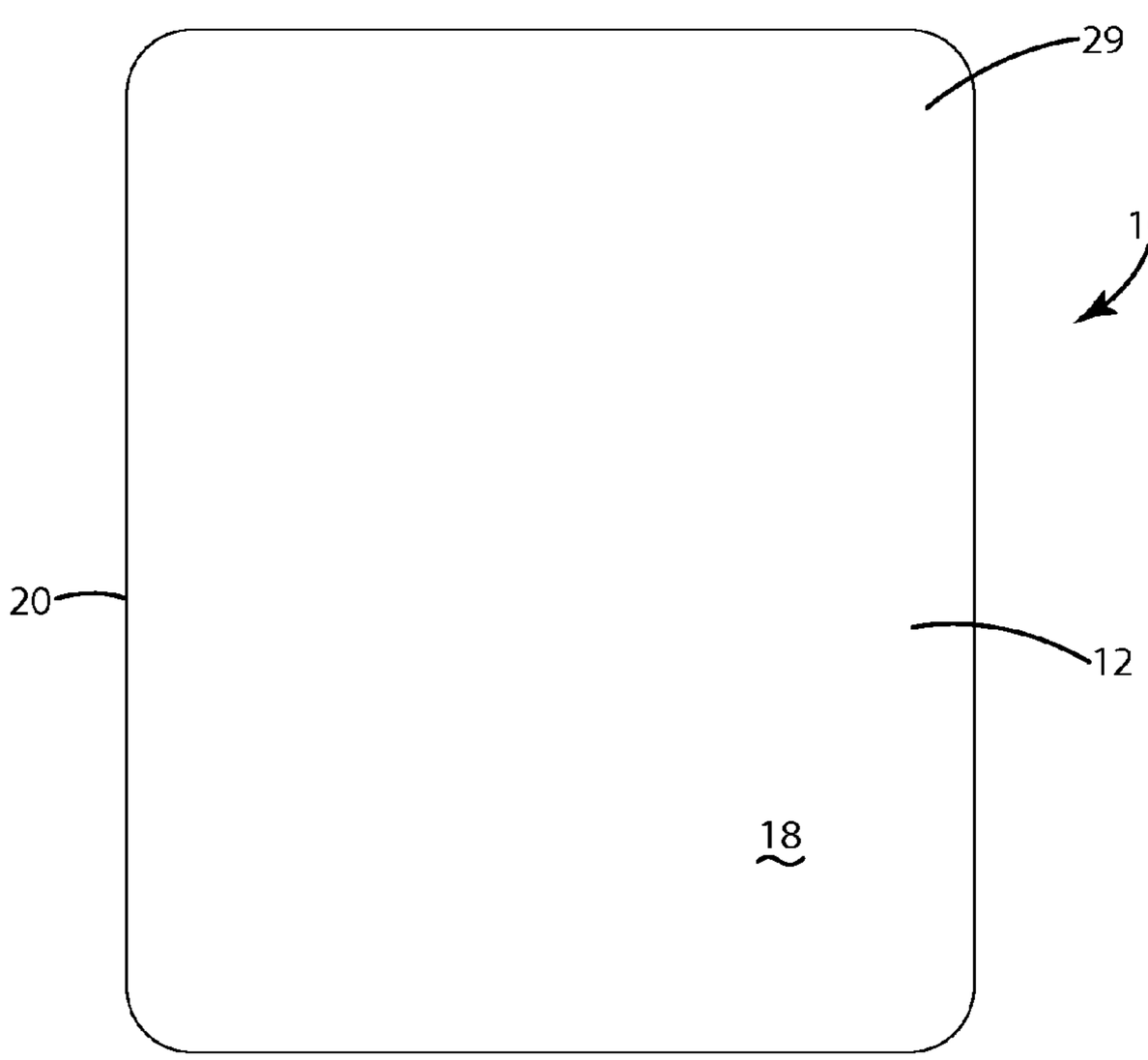


Fig. 1A

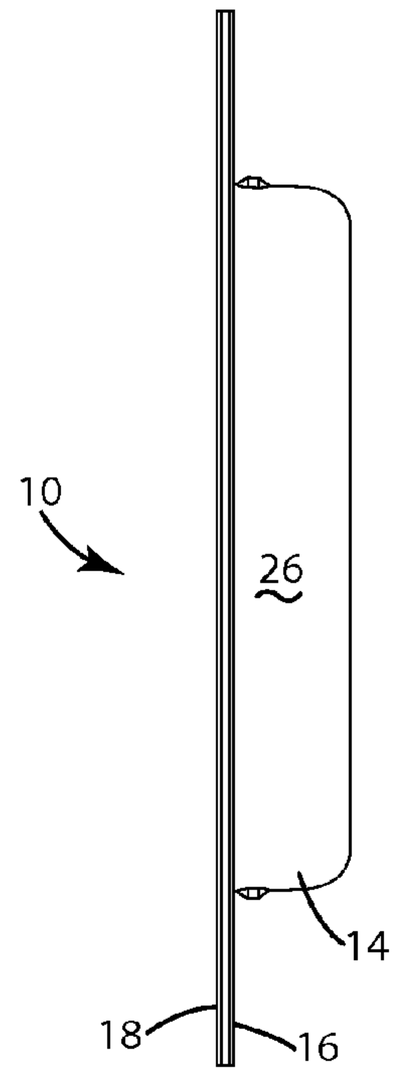


Fig. 1B

Fig. 1C

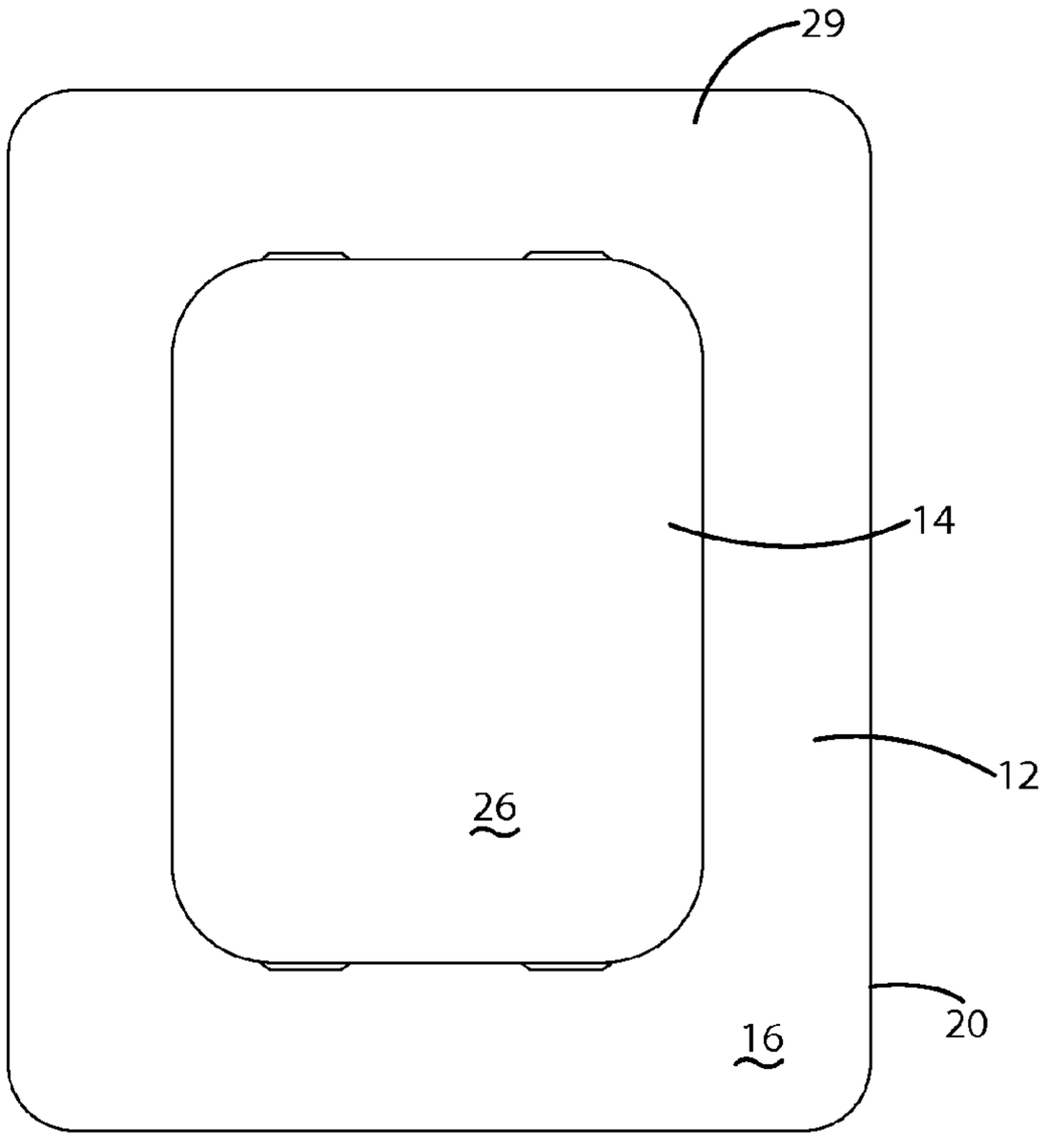


Fig. 2A

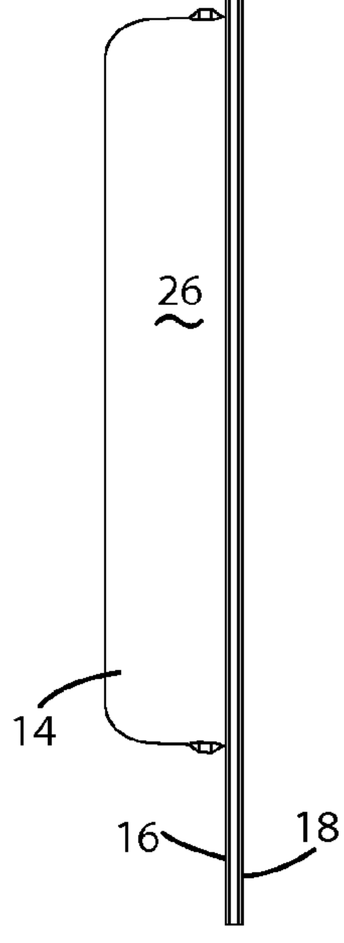


Fig. 2B

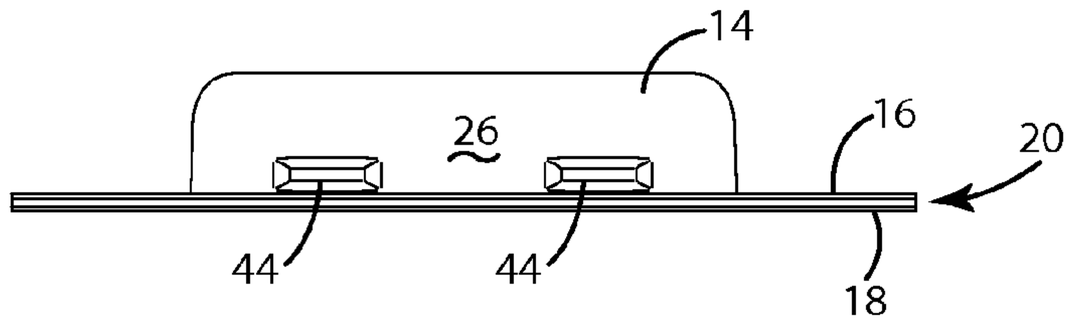


Fig. 2C

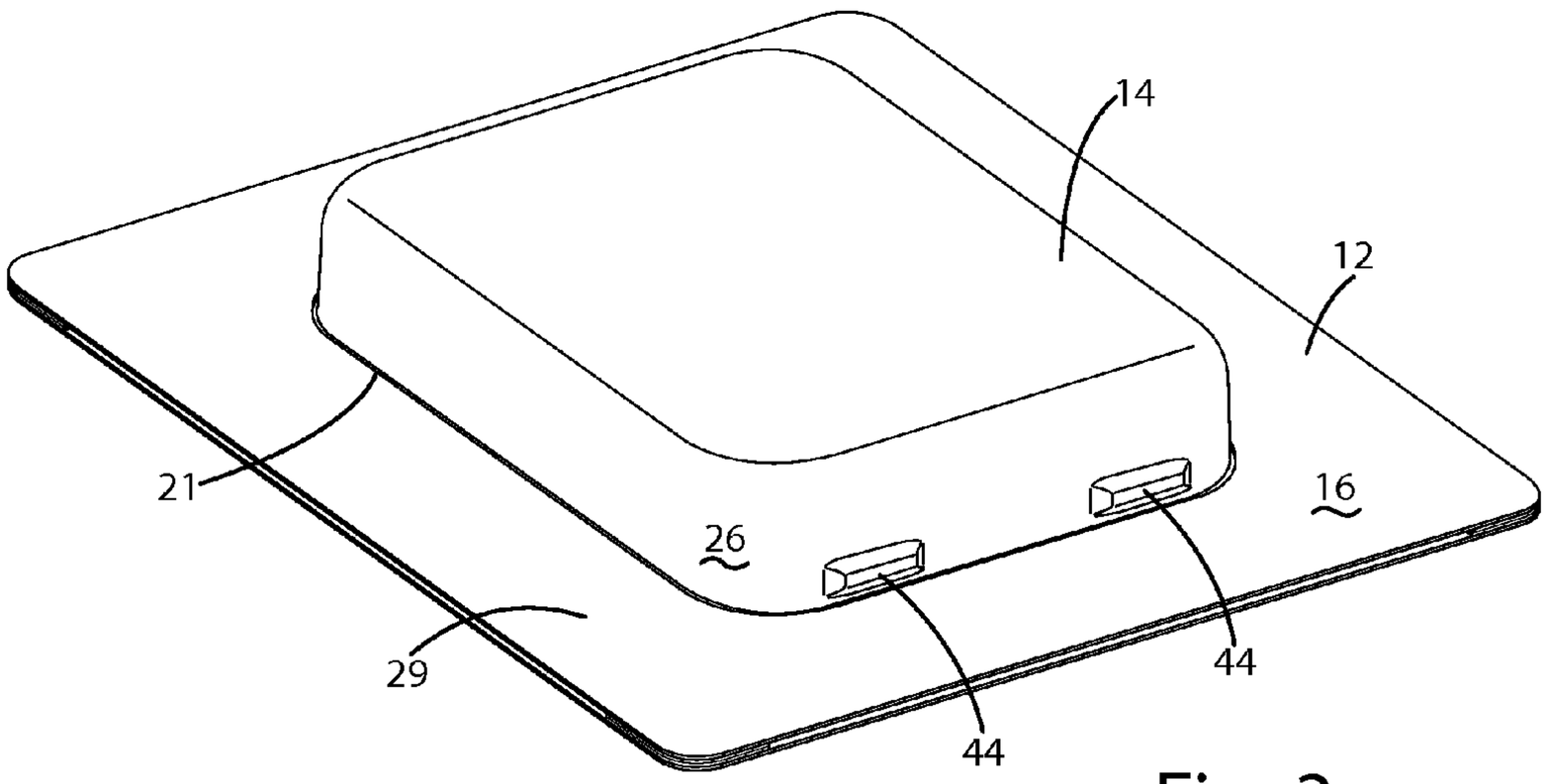


Fig. 3

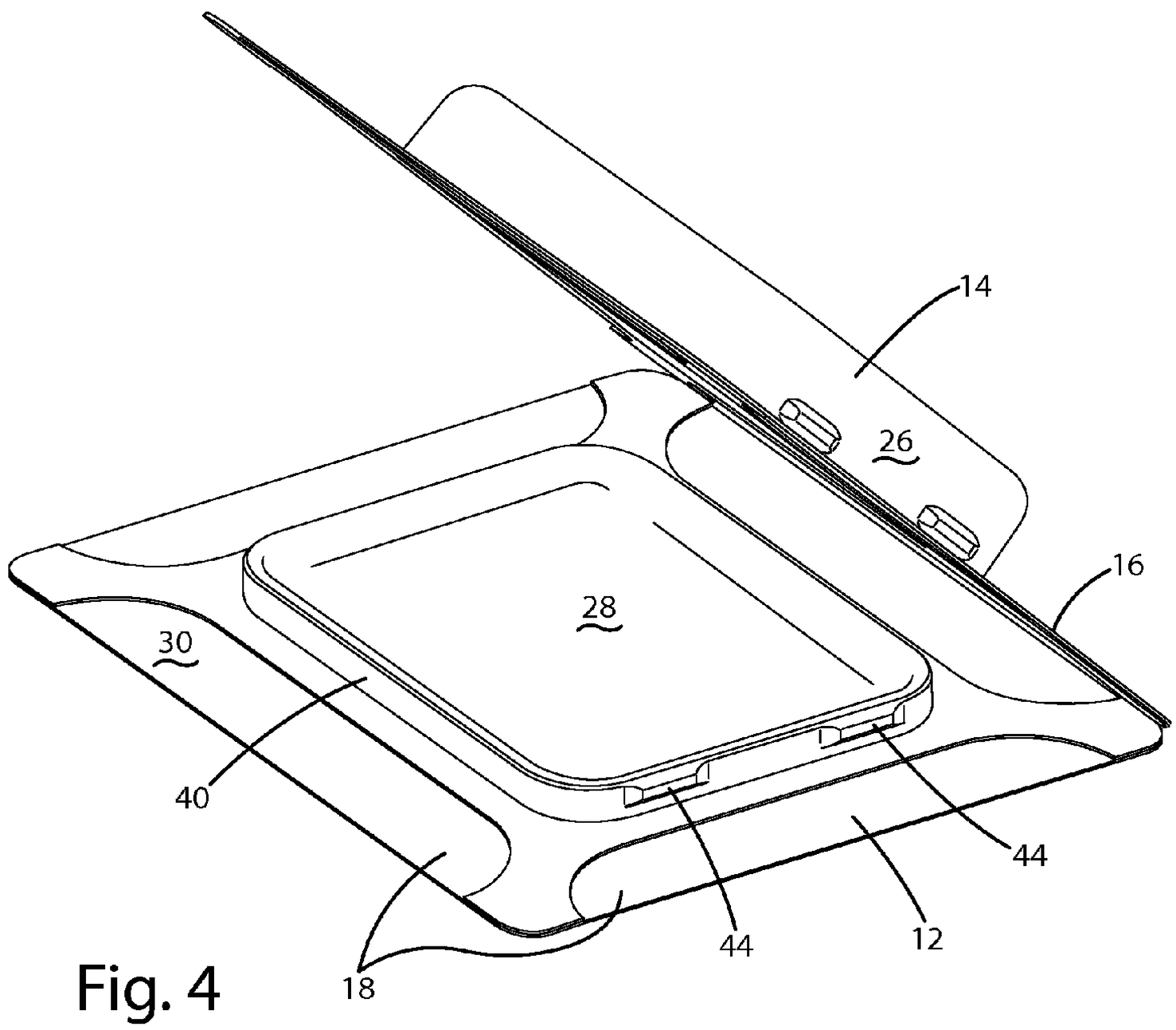


Fig. 4

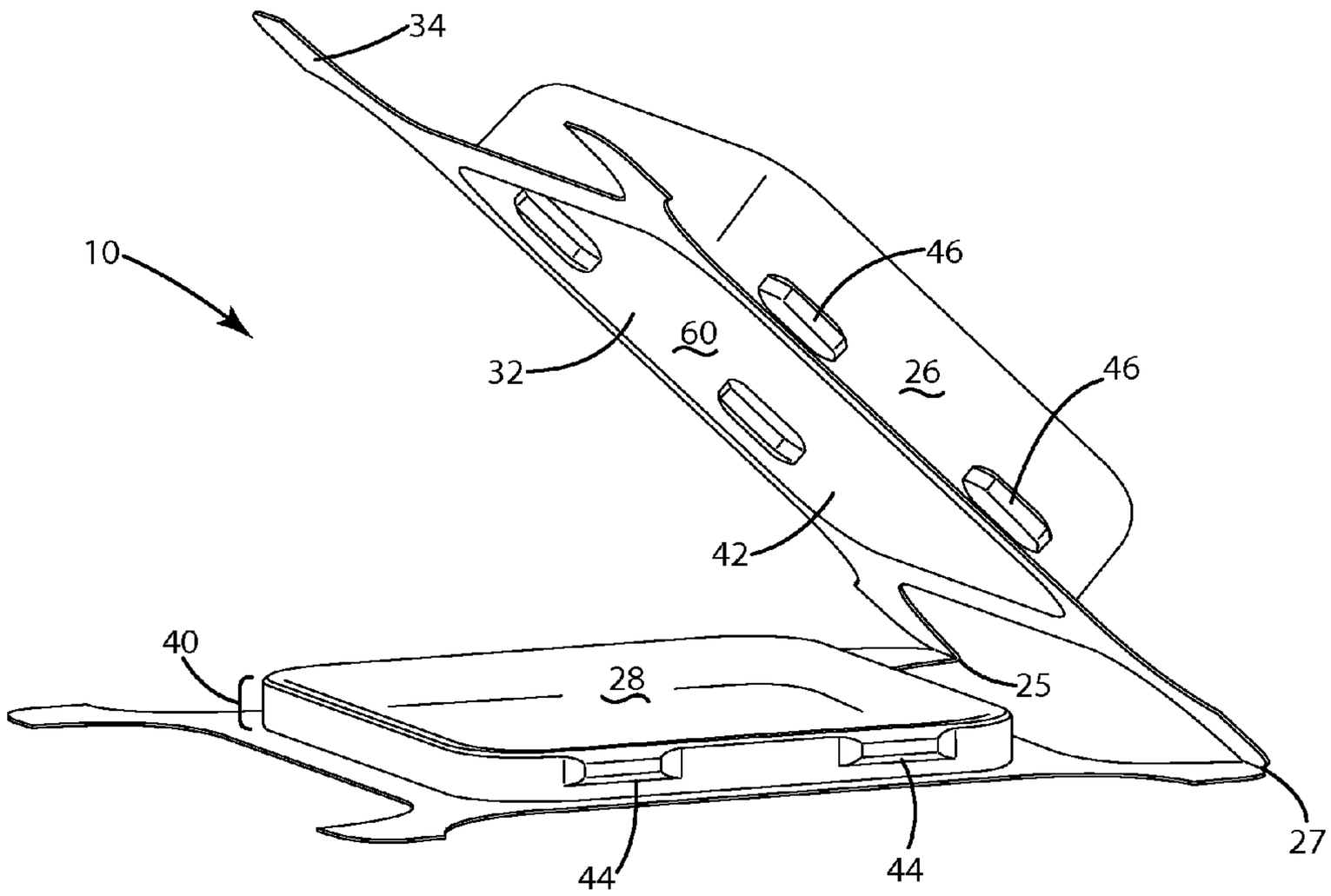


Fig. 5

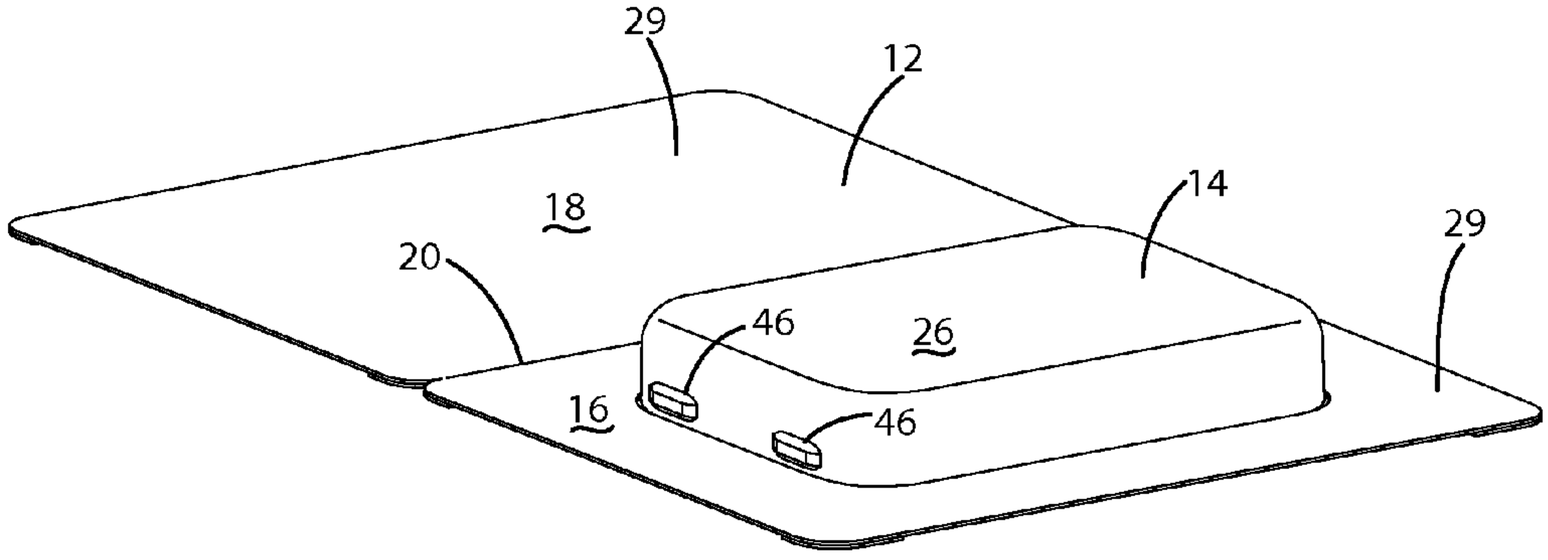


Fig. 6

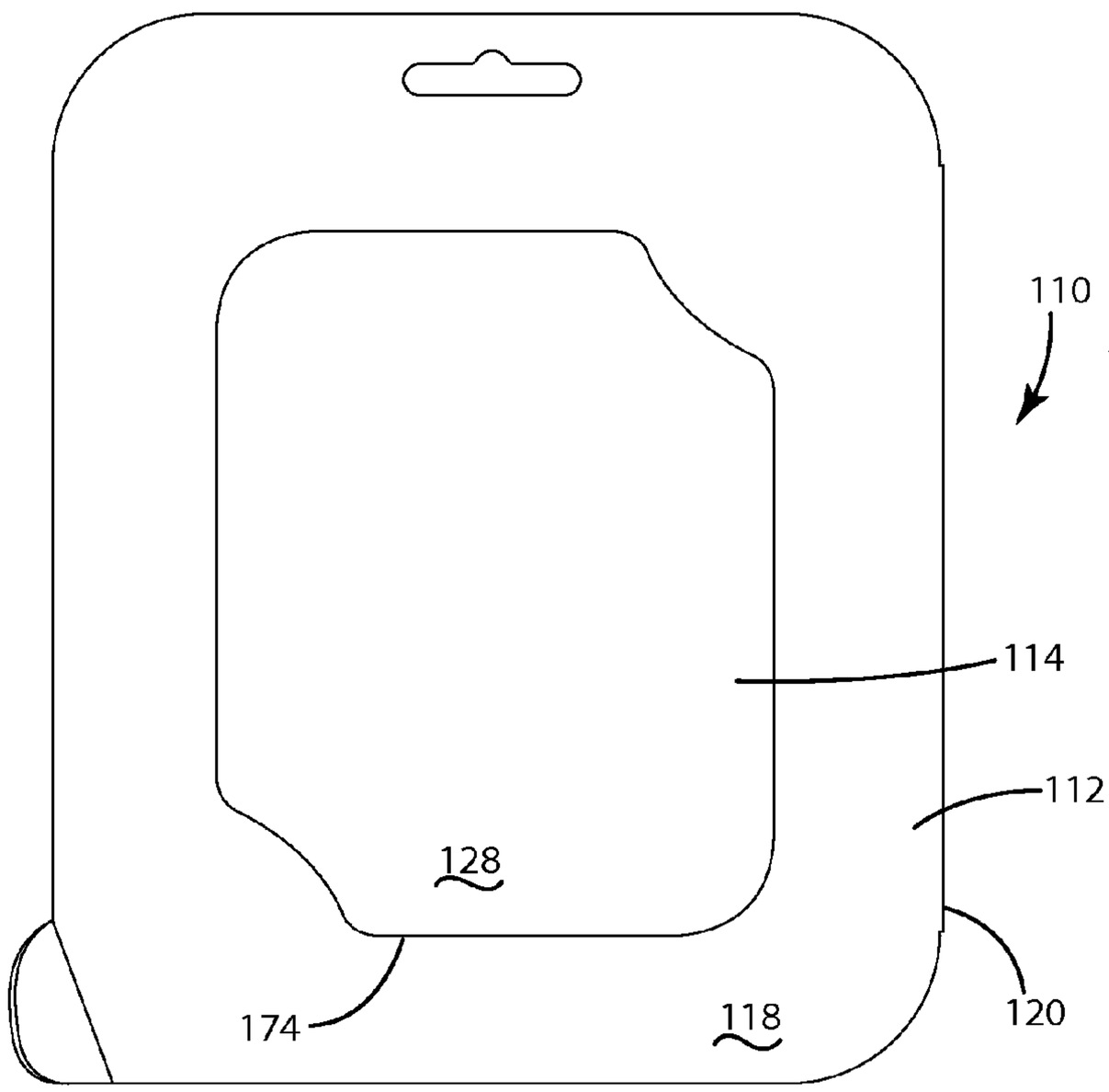


Fig. 7A

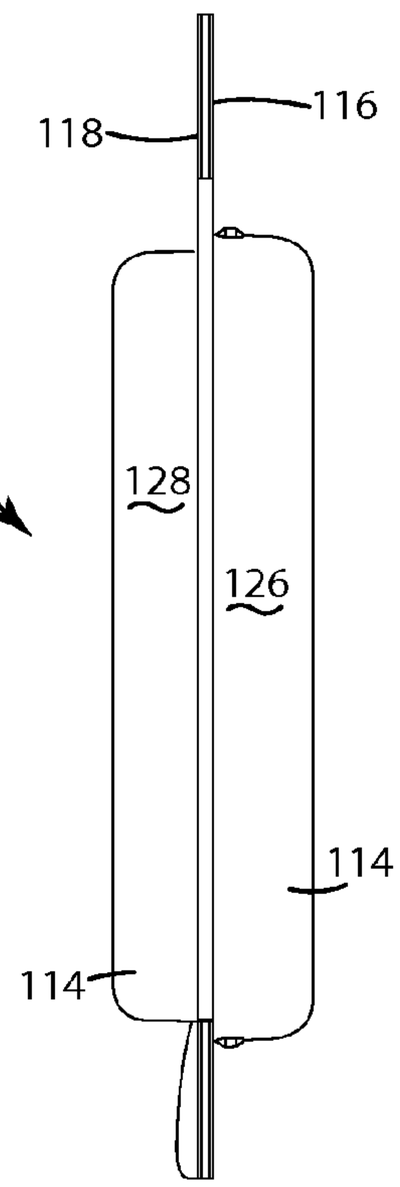


Fig. 7B

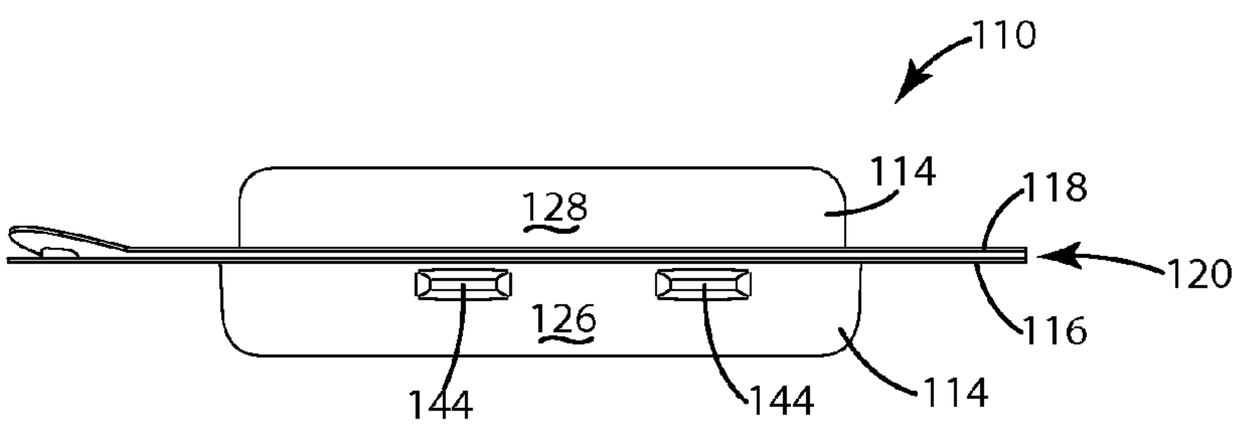


Fig. 7C

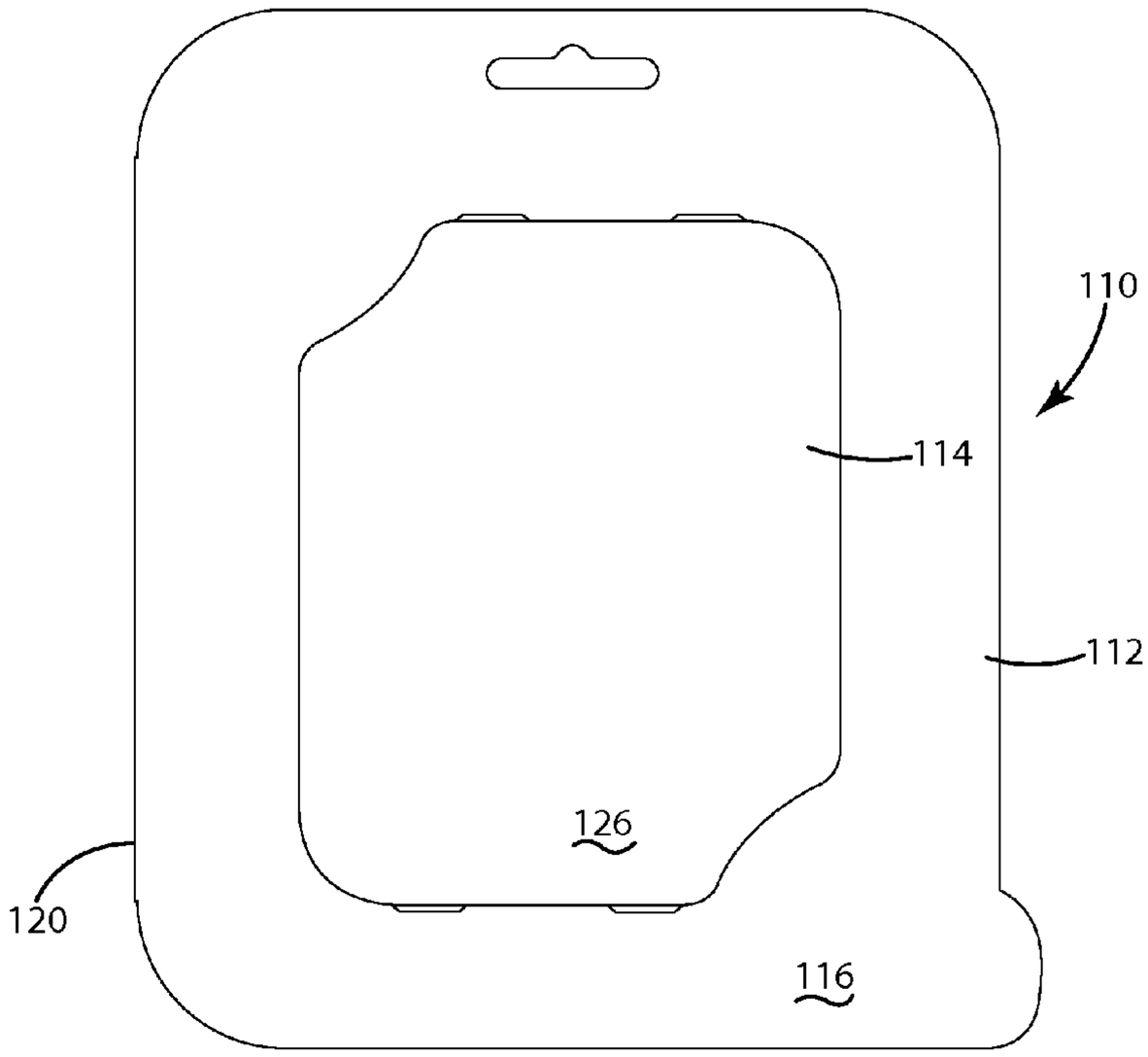


Fig. 8A

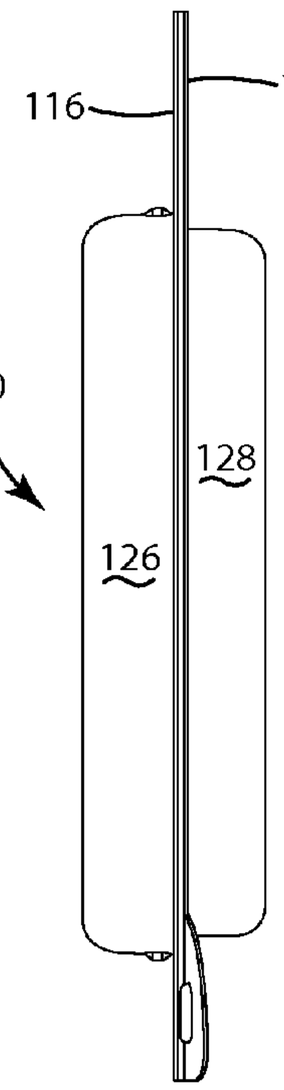


Fig. 8B

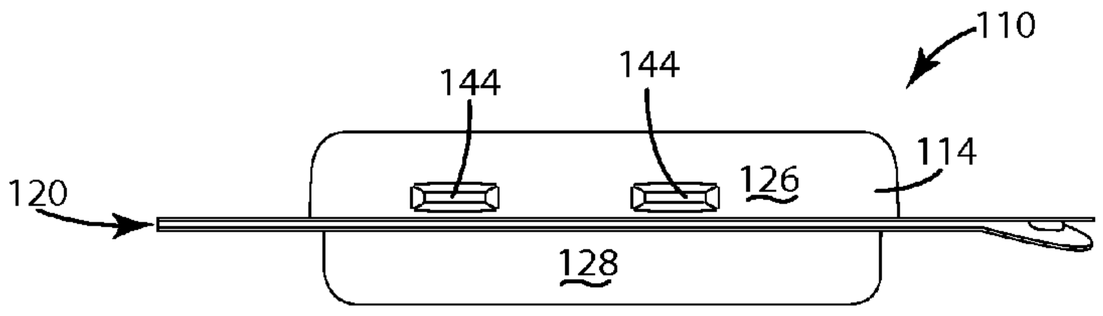


Fig. 8C

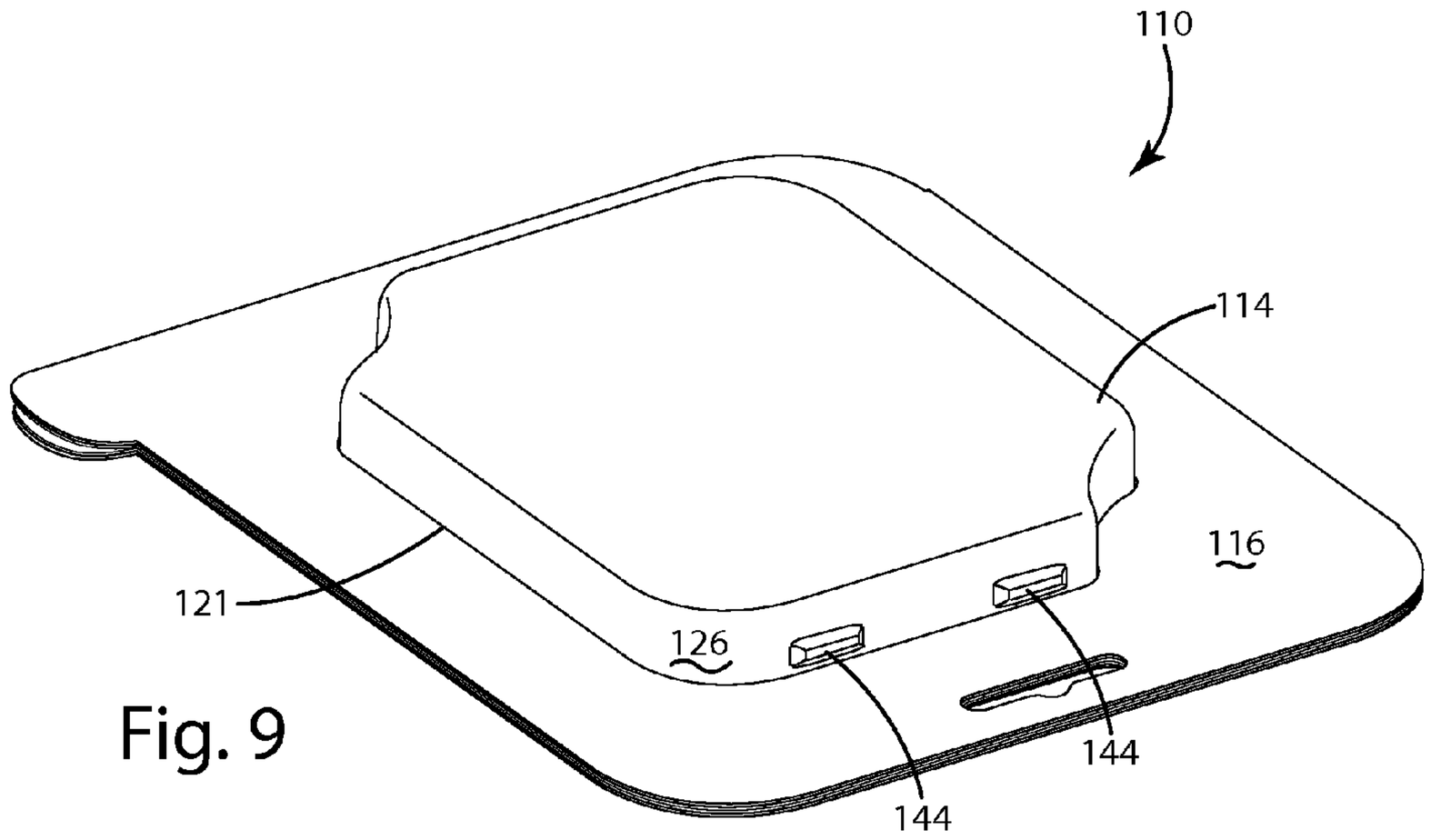

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Fig. 9

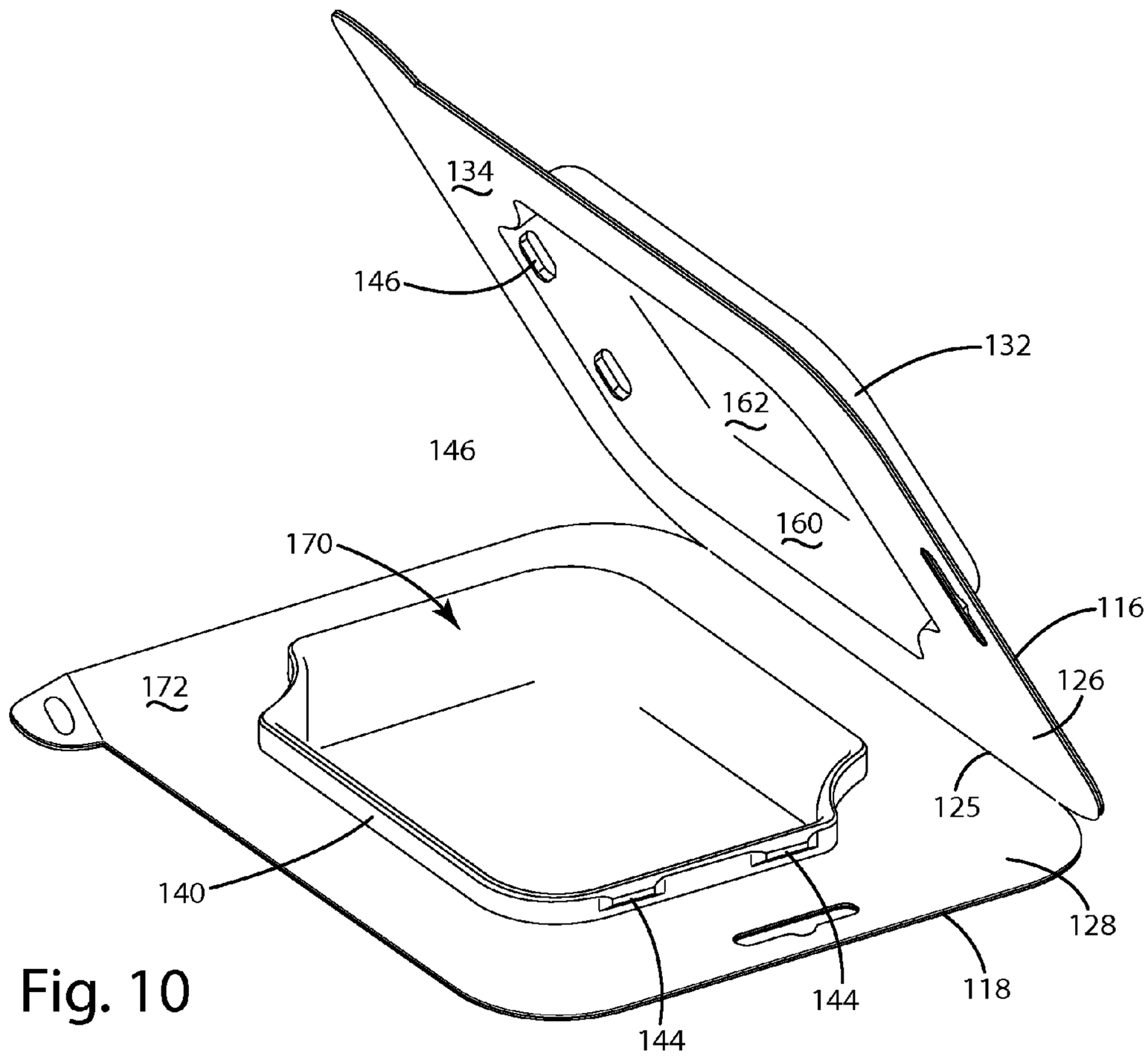

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Fig. 10

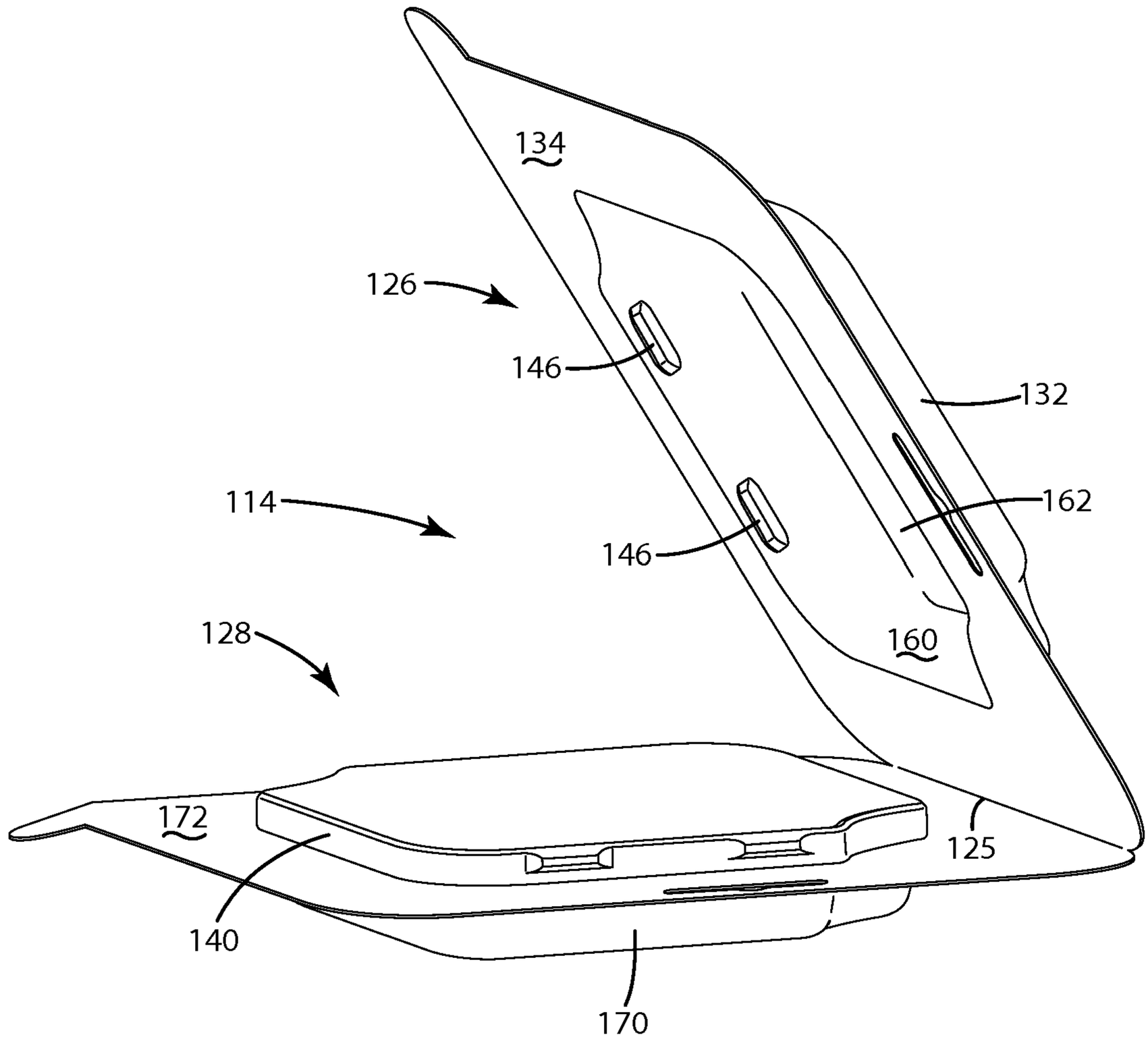


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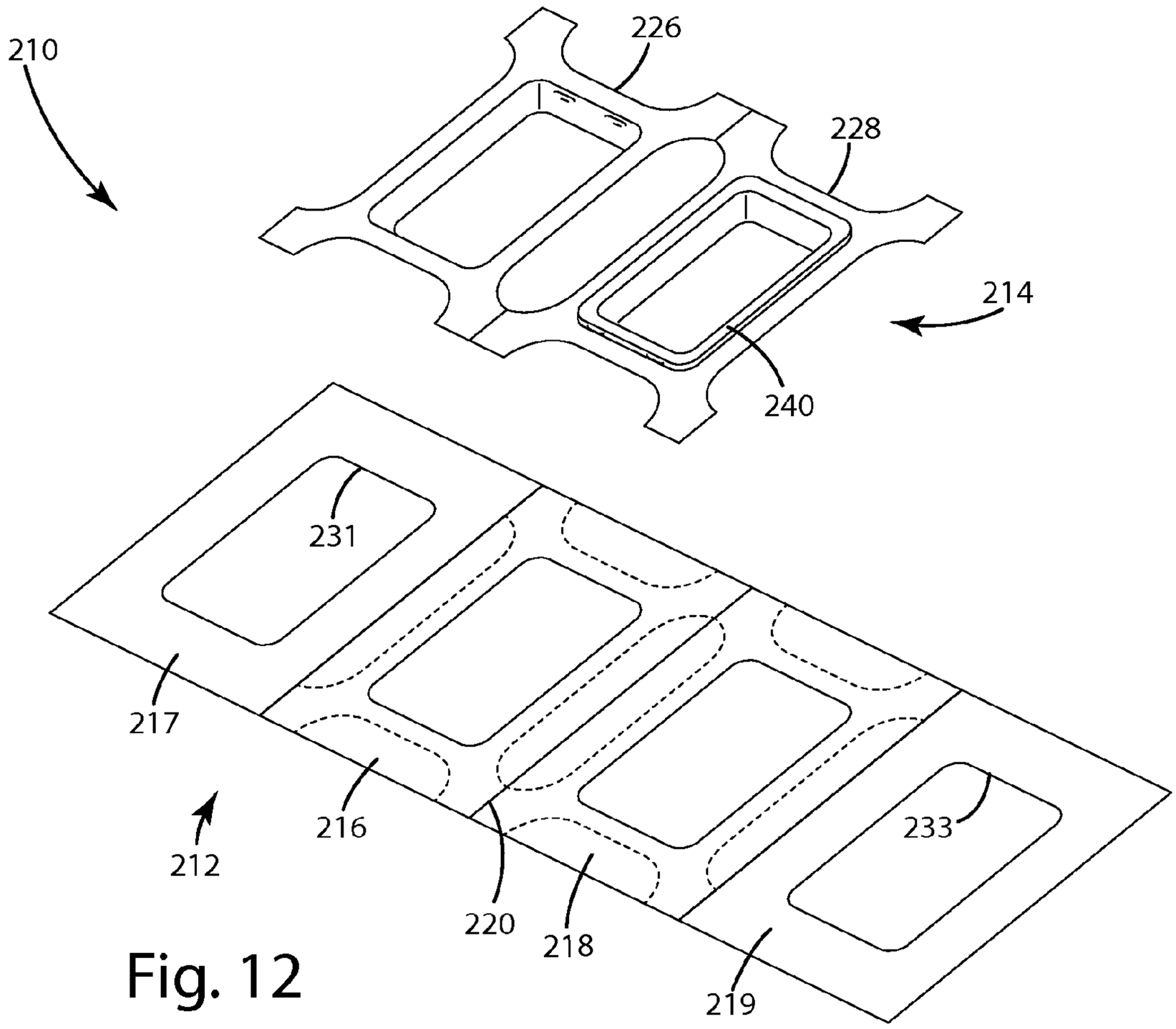

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Fig. 12

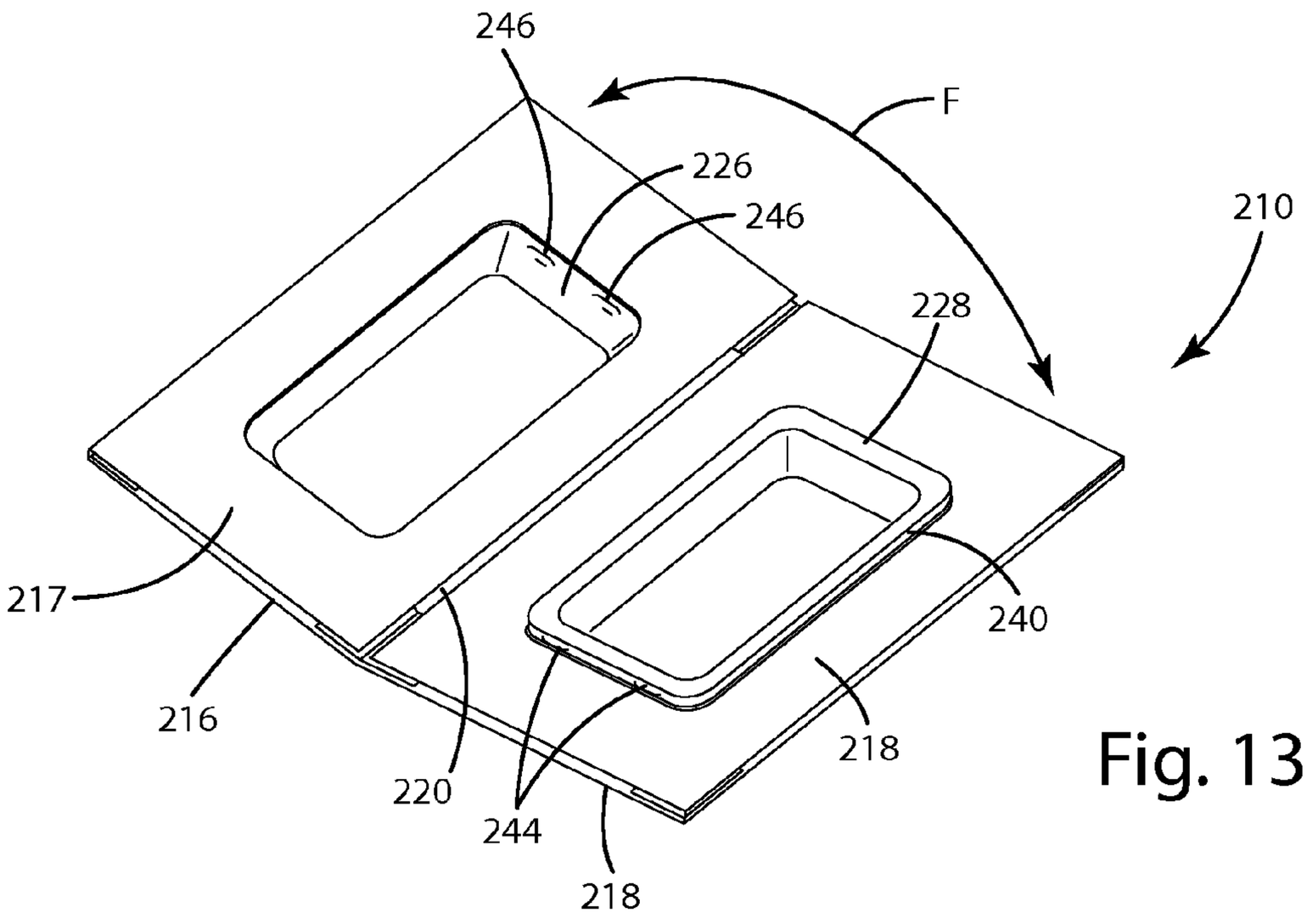

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Fig. 13

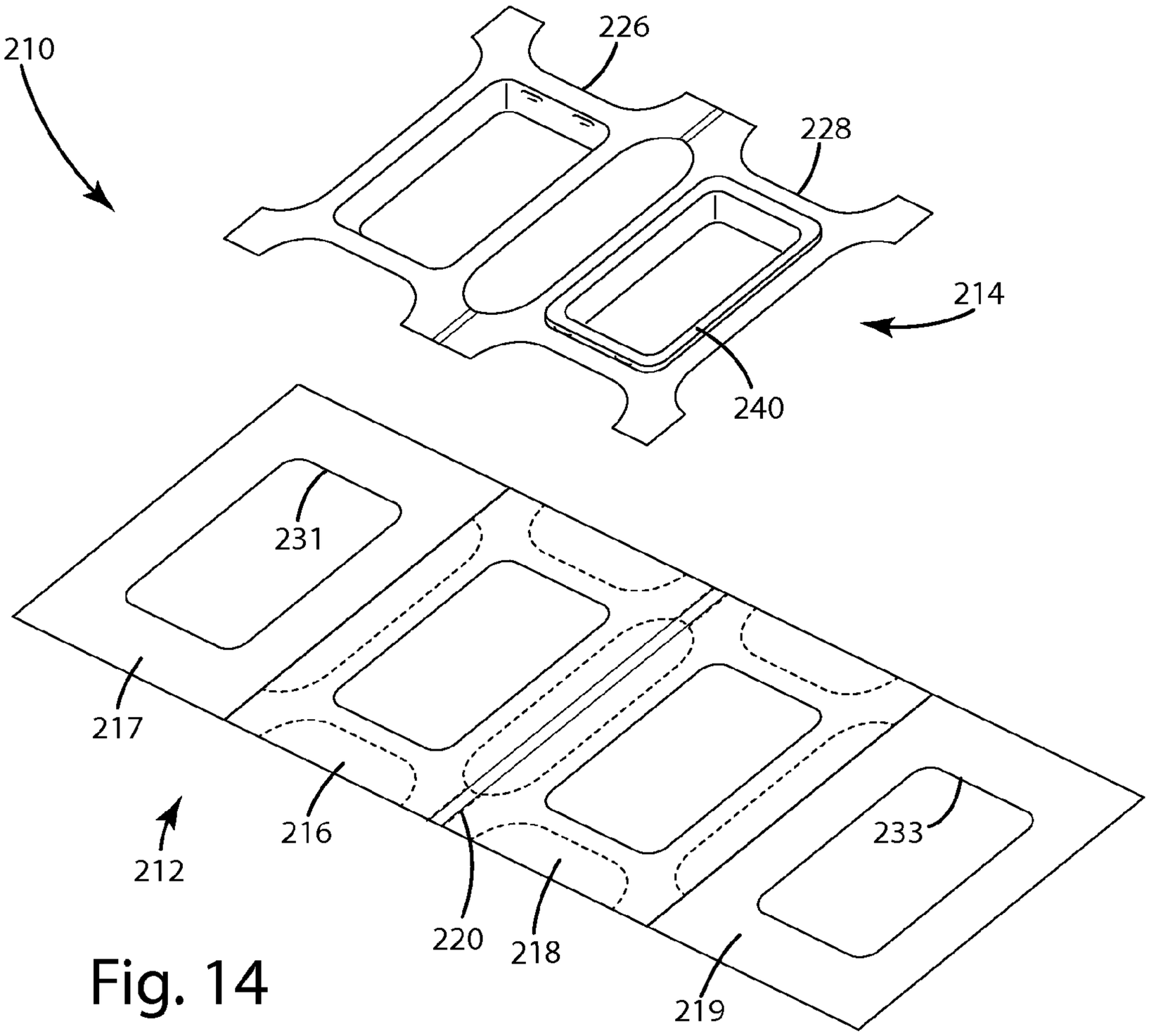

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Fig. 14

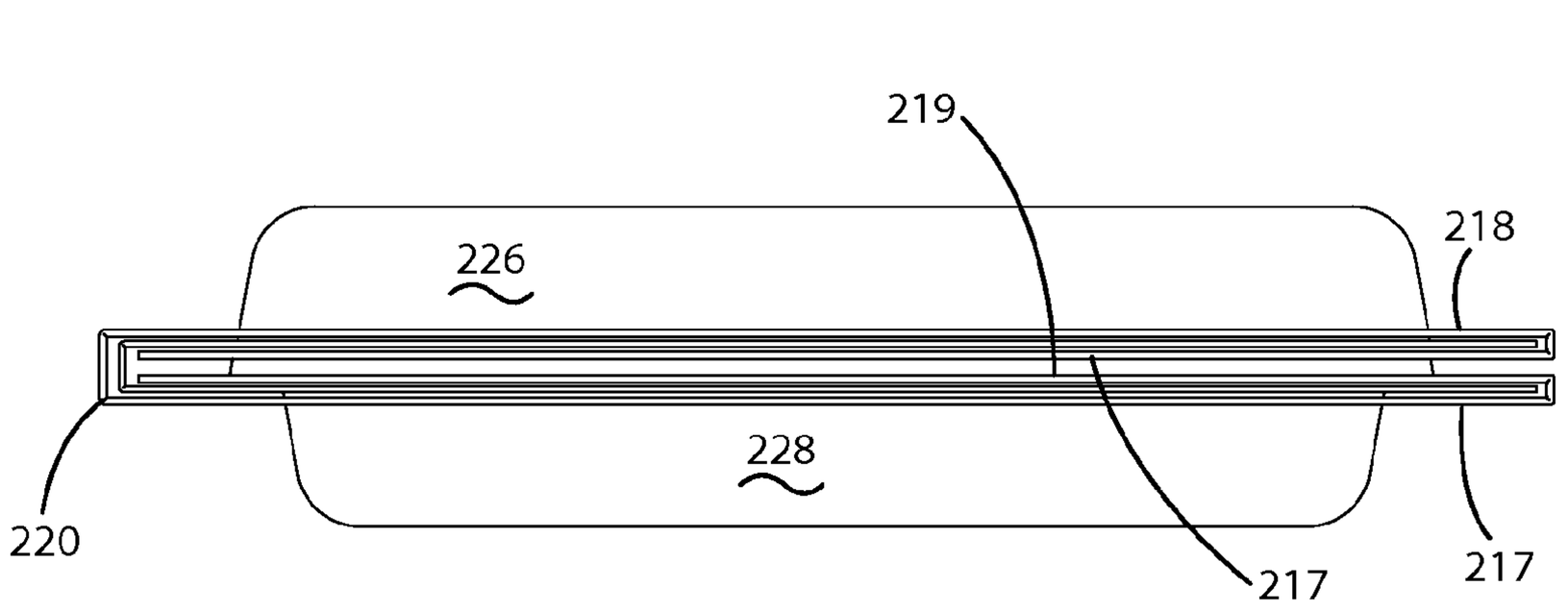

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Fig. 15

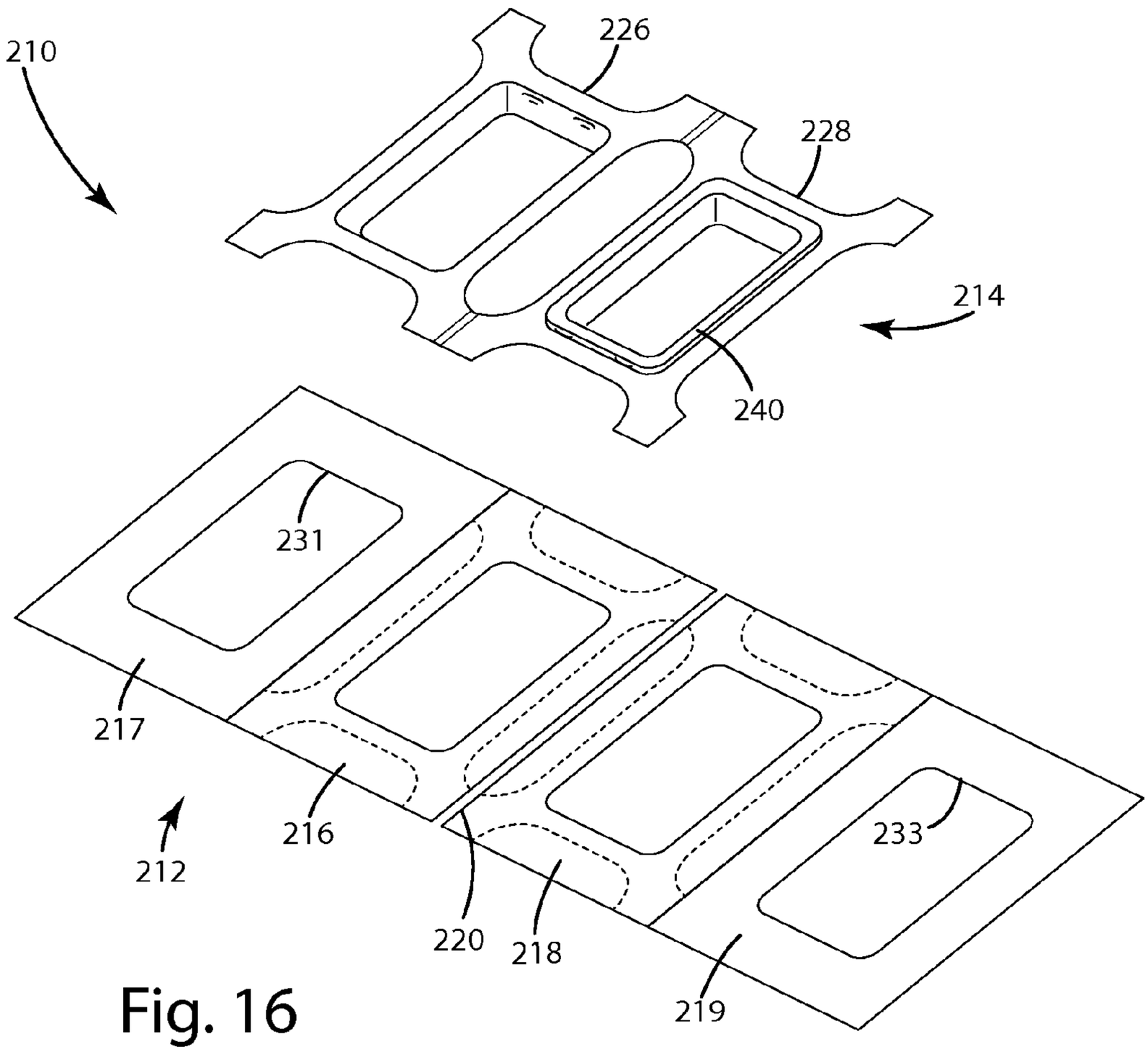

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Fig. 16

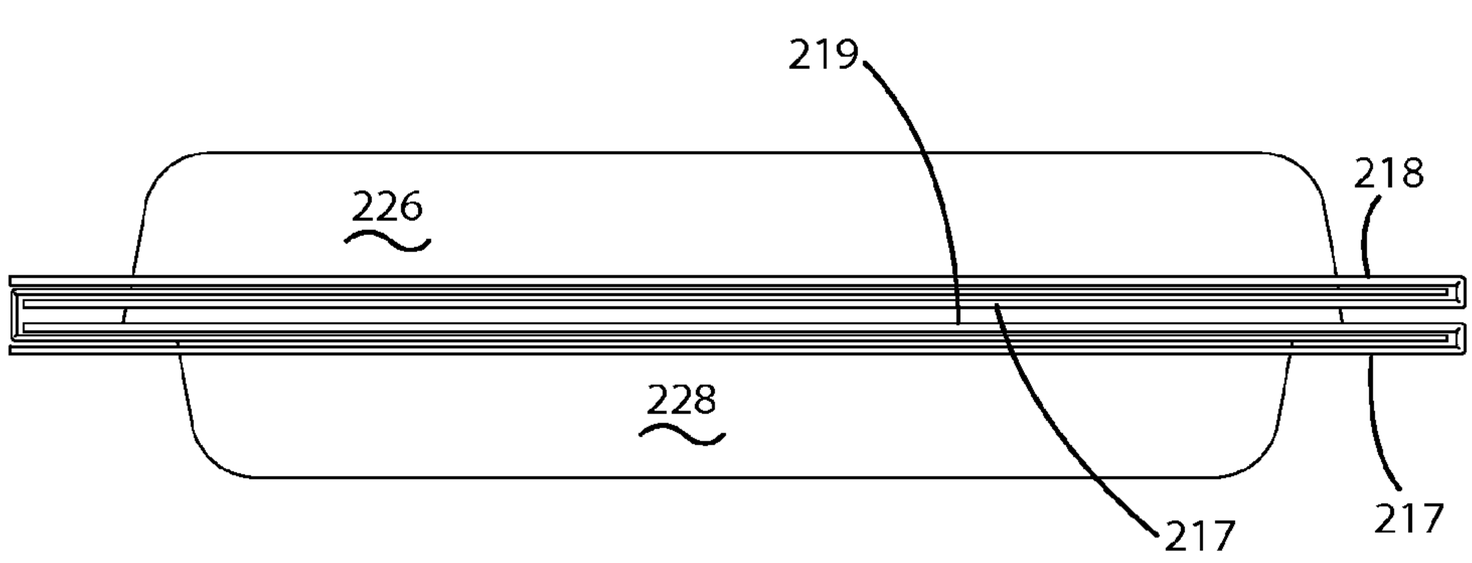

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Fig. 17

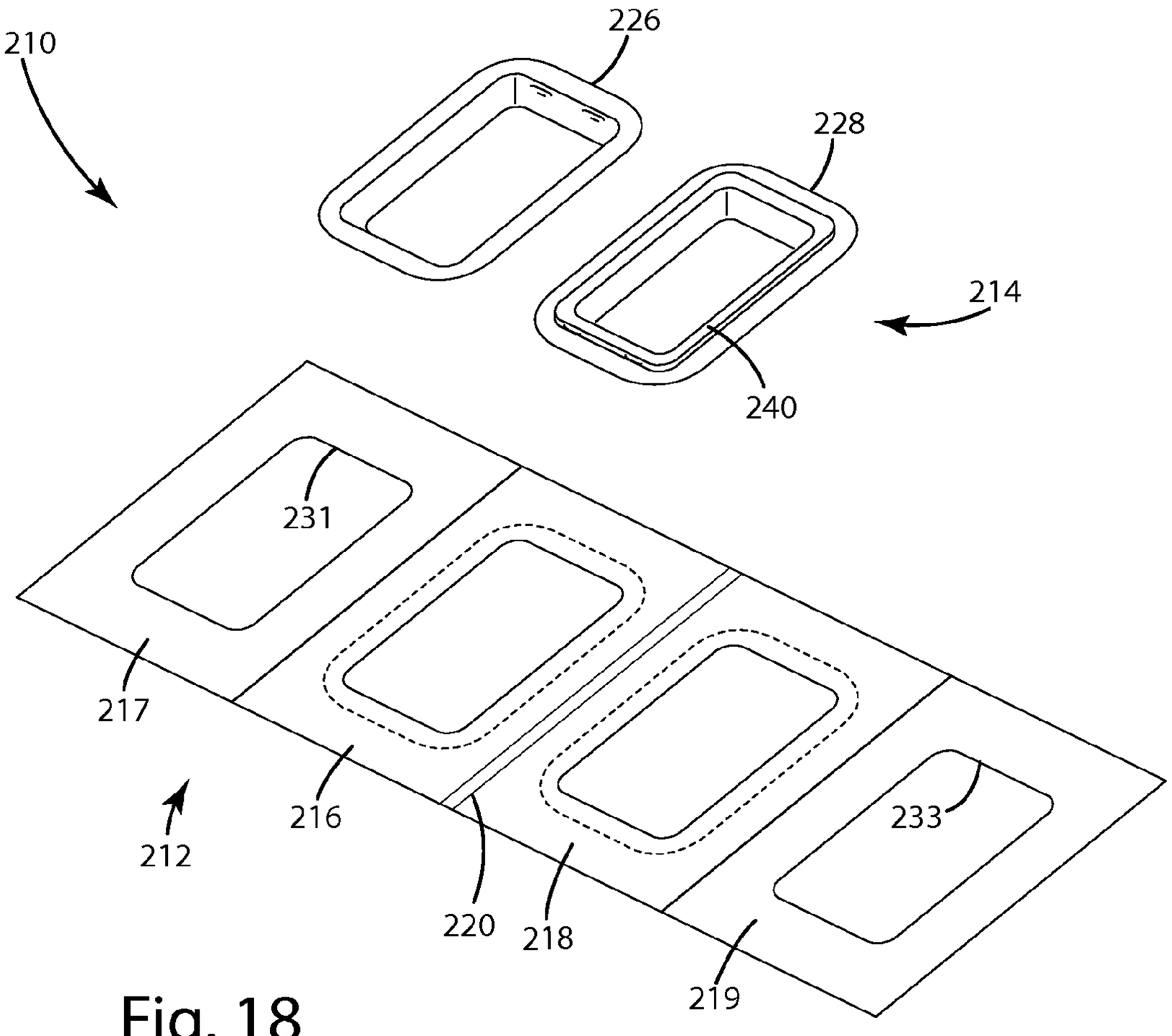

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Fig. 18

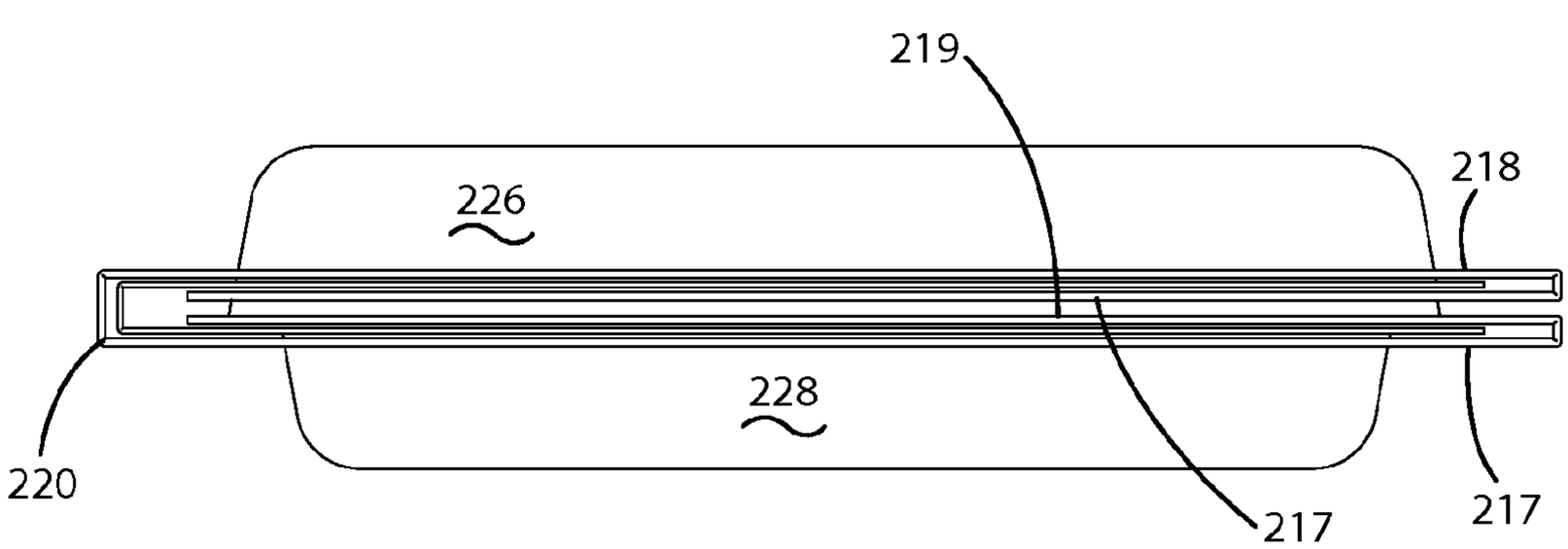

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Fig. 19

COMPOSITE FOLDABLE PACKAGE

FIELD OF THE INVENTION

The present invention relates to packaging, and more particularly to paperboard and plastic composite package structures intended for use in containing and displaying articles at the point of sale.

BACKGROUND OF THE INVENTION

A wide variety of composite packages are used to contain and display articles at the point of sale. A conventional composite package includes a combination of paperboard and plastic components. There is a variety of types of composite packages in which the paperboard and plastic components are combined in different ways. For example, "book-style" composite packages are shown in U.S. Pat. No. 5,775,512 to Hones and U.S. Pat. No. 4,724,957 to Burgschweiger. A conventional "book-style" composite package include an inner plastic clam shell that forms a compartment to contain the article(s) to be packaged and an outer paperboard cover that covers the clam shell. The clam shell and paperboard each include an integral "spine." The spines are generally coextensive to allow the package to be opened and closed along one edge in a book-like manner. Book-style composite packages provide the benefits of being easily recloseable and relatively stable constructions, but they can be relatively expensive to manufacture. Further, the paperboard spine, which spans the thickness of the package, may be too flexible to provide confident registration between the clam shell portions, particularly after repeated opening and closing.

Another type of composite package is a blister package. Blister packages are used to package a wide range of articles. A conventional blister package includes a plastic component (or blister) having a peripheral flange that is face-sealed to a paperboard card or sandwiched between a pair of paperboard panels. In some cases, the two paperboard panels are a single piece of paperboard folded along an edge. In other cases, they are two separate panels. Various attempts have been made to provide recloseable blister packages. In one type of recloseable blister package, the blister is formed with an integral door. With this construction, the blister remains sealed to the paperboard and a door within the blister is opened. In another type of recloseable blister package, the blister is secured to the paperboard in a way that allow the blister to pivot away from the paperboard. For example, one edge of the blister may be permanently sealed to the paperboard and the other three edges may be joined only by a peelable adhesive. This allows the blister to open while remaining joined to the paperboard. In yet another example, the paperboard panel closing the blister may include a door, such as a perforated region that can be opened to gain access to the interior of the blister.

Although existing composite packages are suitable for many applications, there remains a desire for a stable and easily reclosable package that is less expensive to manufacture and provides a wide range of packaging options.

SUMMARY OF THE INVENTION

The present invention provides a composite package having a folded paperboard card and two plastic components shaped to interfit with one another when the package is closed. The plastic components define a space for containing one or more articles. The folded paperboard card may be a dual-panel card with two panels joined to one another along a fold line or other hinge. Each paperboard panel may include an opening to seat a plastic component. The openings are configured to bring the two plastic components into registration when the panels are folded together along the hinge.

In one embodiment, the plastic components are configured to releasably interlock with one another when the package is closed. One of the two plastic components may include a shoulder that is configured to be snap-fitted into the opening of the other plastic component. The opening may include a shelf shaped to closely receive the shoulder and provide a stop against which the shoulder abuts when the package is closed.

In one embodiment, the shoulder and opening include interfitting contours that provide a snap-fit. The configuration of the snap-fitting features may be set to provide the desired resistance to opening and closing.

In one embodiment, each of the plastic components includes a peripheral flange sealed to the corresponding panel. The flanges may be sealed to the inside surfaces of the panels so that the flanges are hidden from view when the package is closed. The flanges may be joined to one another along an integral hinge seated in the interior of the paperboard fold line.

The present invention provides an inexpensive and effective recloseable composite package. The use of interfitting plastic components provides a stable package with an extended life. The interfitting plastic components can be designed with contours that provide the desired amount of resistance to opening and closing. Further, the fold line provides substantially more stability than offered by the paperboard "spine" of book-style composite packages. The present invention may also be used to provide a package with the aesthetically pleasing appearance of a blister package. In those embodiments in which the plastic components are separate from one another, the paperboard hinge does not bind against an underlying plastic hinge and the amount of plastic used to manufacture the package is reduced.

These and other features of the invention will be more fully understood and appreciated by reference to the description of the embodiments and the drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. **1**A is a top view of a blister package in the closed position in accordance with a first embodiment of the present invention.

FIG. **1**B is a right side elevational view of a blister package in the closed position in accordance with the first embodiment.

FIG. **1**C is a front view of a blister package in the closed position in accordance with the first embodiment.

FIG. **2**A is a bottom view of the blister package of FIG. **1**A in the closed position.

FIG. **2**B is a left side elevational view of the blister package of FIG. **1**A in the closed position.

FIG. **2**C is a rear view of the blister package of FIG. **1**A in the closed position.

FIG. **3** is a perspective view of the package of FIGS. **1-2** in the closed position.

FIG. **4** is a first perspective view of the package of FIGS. **1-2** in the open position.

FIG. **5** is a perspective view of the plastic portion of the package of FIGS. **1-2** in the open position.

FIG. **6** is a second perspective view of the package of FIGS. **1-2** in the open position.

FIG. **7**A is a top view of a blister package in the closed position in accordance with a second embodiment of the present invention.

FIG. **7**B is a right side elevational view of a blister package in the closed position in accordance with the second embodiment.

FIG. **7**C is a front view of a blister package in the closed position in accordance with the second embodiment.

FIG. **8**A is a bottom view of the blister package of FIG. **7**A in the closed position.

FIG. **8**B is a left side elevational view of the blister package of FIG. **7**A in the closed position.

FIG. **8**C is a rear view of the blister package of FIG. **7**A in the closed position.

FIG. **9** is a perspective view of the package of FIGS. **7-8** in the closed position.

FIG. **10** is a first perspective view of the package of FIGS. **7-8** in the open position.

FIG. **11** is a perspective view of the inner plastic portion of the package of FIGS. **7-8** in the open position.

FIG. **12** is an exploded perspective view of an alternative package showing the plastic portion positioned above the paperboard panels.

FIG. **13** is a perspective view of the alternative package of FIG. **12** showing the outer panels folded over the inner panels.

FIG. **14** is a perspective view of another alternative package having a paper component with a double hinge showing the plastic portion positioned above the paperboard panels.

FIG. **15** is a front view of the alternative package of FIG. **14**.

FIG. **16** is a perspective view of a further alternative package having a plastic portion with a double hinge showing the plastic portion positioned above the paperboard panels.

FIG. **17** is a front view of the alternative package of FIG. **16**.

FIG. **18** is a perspective view of a further alternative package having a plastic portion with separated plastic components showing the plastic components positioned above the paperboard panels.

FIG. **19** is a front view of the alternative package of FIG. **18**.

Before the embodiments of the invention are explained in detail, it is to be understood that the invention is not limited in its application to the details of construction and the arrangement of the components set forth in the following description or illustrated in the drawings. The invention is capable of other embodiments and of being practiced or being carried out in various ways. Also, it is to be understood that the phraseology and terminology used herein are for the purpose of description and should not be regarded as limiting. The use of "including" and "comprising" and variations thereof is meant to encompass the items listed thereafter and equivalents thereof as well as additional items and equivalents thereof.

DESCRIPTION OF CURRENT EMBODIMENTS

A composite package in accordance with a first embodiment of the present invention is shown in FIGS. **1-6** and generally designated **10**. The composite package **10** generally includes a paperboard portion **12** and a plastic portion **14**. The paperboard portion **12** of this embodiment includes two panels **16** and **18** that are joined along a fold line **20**. The plastic portion **14** of this embodiment includes two plastic components **26** and **28** joined via an integral hinge adjacent the fold line **20**. The plastic components **26** and **28** are configured to interfit with one another to cooperatively define an article containing space, and each plastic component **26** and **28** is interconnected with a different panel **16** and **18**. The plastic components **26** and **28** are positioned in the panels **16** and **18** so that they come into engagement with each other when the panels **16** and **18** are closed along the fold line **20**. In use, the composite package **10** can be opened and closed along the paperboard fold line **20** to open and close the plastic components and selectively provide access to the contents. Although the present invention is described in connection with a composite package having two plastic components that cooperatively define a single generally rectangular space for holding articles, the configuration may vary from application to application. For example, the number, size, shape and configuration of plastic components may vary from application to application. It should also be noted that the present invention is described in connection with a display package intended primarily for use in holding and displaying articles at the point of sale. For example, the packages may be placed on a store shelf or hung from a display hook in a store where they are visible to consumers. The package is capable of being repeatedly opened and closed, and therefore may be used by consumers as a storage container. For example, the package may contain a supply of articles and the consumer may use the package as a storage container for articles until all of them have been consumed. A consumer may also reuse the package to store other articles. Directional terms, such as top, bottom, up, down, right, left, front, rear, inner and outer are used as expedients to denote directions with respect to the orientation of the composite package and package components in the drawings. The use of these directional terms should not be interpreted to limit the present invention to use in any specific orientation or configuration.

As noted above, the paper board portion **12** of the illustrated composite package **10** includes a pair of paperboard panels **16** and **18** that are joined along a fold line **20**. The paperboard portion **12** of this embodiment is rectangular shape and includes a fold line **20** that divides the paperboard portion **12** into two essentially identical rectangular panels **16** and **18**. The fold line **20** may be defined by a score line, a partial cut line or a series of perforations, if desired, so that the cover **12** may be easily folded in a controlled manner when the package **10** is closed.

In the illustrated embodiment, the first panel **16** defines an opening or cut-out **21**. As shown in FIG. **3**, the cut-outs **21** is configured to receive a raised portion of the first plastic components **26**. For example, the cut-out **21** may be sized and shaped to match the contours of the raised plastic pocket **26**. In alternative embodiments, the cut-out may have another shape. The cut-out **21** is generally located substantially between the fold line **20** and the lateral edges of the panel **16**. The cut-out **21** is positioned to come into alignment with the plastic component **26** when the paperboard portion **12** is folded into the closed position bringing the panels **16** and **18** in opposition.

Shown in FIGS. **1-2** and **6**, the paperboard portion **12** includes an outer major surface **29** that may be adapted to receive printed graphics, and an inner major surface **30** (shown in FIG. **4**) that is capable of receiving a conventional adhesive and may also receive printed graphics. The surfaces **29** and **30** may or may not include a coating such as a varnish or other commonly used paperboard coating.

Although the illustrated paperboard portion **12** is generally rectangular, the paperboard portion **12** may have essentially any shape that allows two panels to be folded into opposition. The illustrated panels **16** and **18** are joined along a fold line **20**, but may alternatively be joined in other ways. For example, the panels may be separately manufactured and joined together by a material capable of functioning as a hinge, such as a strip of tape or other flexible adhesive material. The illustrated package **10** includes two panels, but the

package may alternatively include more than two panels. For example, the package may include three panels with two panels that fold to cover different regions of the third panel. During manufacture, the paperboard portion **12** may be manufacture from a paperboard blank that is die-cut or otherwise formed from paperboard stock of the desired type and thickness. If the paperboard portion **12** is formed as a single continuous piece of stock, a score line or perforations may be formed in the blank to facilitate folding along the desire fold line **20**.

The plastic portion **14** may be constructed from a polymer such as polyvinyl chloride (PVC), Barex®, copolyester or any other plastic material that can be thermoformed or otherwise shaped to create the desired compartment for containing one or more articles. In the illustrated embodiment, the polymer is substantially transparent, but it may be translucent or opaque in other applications if desired. The unitary plastic portion **14** includes two plastic components **26** and **28**, each of which is secured to a different panel **16** and **18**, respectively. The front package component **26** and the rear package component **28** may be formed from a single sheet of plastic and may be joined by one or more segments of plastic. As perhaps best shown in FIG. **5**, the plastic components **26** and **28** are joined along first and second integral hinges **25** and **27**. The integral hinges **25** and **27** are of a closed C-type structure nested or seated within the interior of the paperboard fold line **20**. The plastic components **26** and **28** are pivotable with respect to each other about the hinges **25** and **27** between a first, closed position as show in FIGS. **1-3** and a second, open position as shown in FIGS. **4-6**. While shown as having multiple hinges **25** and **27**, the plastic components **26** and **28** may instead be joined along a single, continuous integral hinge.

Referring again to FIG. **5**, the front plastic component **26** is generally rectangular in shape and includes a raised pocket **32** and a flange **34**. The pocket **32** is shaped to provide the desired space for containing the articles to be packaged. In this illustrated embodiment, this is a single compartment capable of receiving articles. In other applications, the front plastic component **26** may define a plurality of separate compartments. The pocket **32** may be shaped to correspond in shape with and closely receive the article(s) to be packaged. The pocket **32** may alternatively be shaped to loosely receive the article or articles. For example, the pocket **32** may be a rectangular pocket capable of containing a plurality of fasteners, such as nails or screws. In the illustrated embodiment, the outer dimensions of the pocket **32** at its conjunction with the flange **34** are substantially the same as the inner dimensions of the corresponding cut-out **21**. Although the close fit between the pocket **32** and the cut-out **21** helps to register the front plastic component **26** with respect to the panel **16**, a close fit is not required and the pocket **32** need not correspond in shape with the cut out. For example, if the outer dimensions of the pocket **32** are substantially smaller than then inner dimensions of the cut-out **21**, the flange **34** may bridge the space between the pocket **32** and the panel **16** surrounding the cut-out **21**.

The flange **34** of the illustrated embodiment extends entirely around the periphery of the pocket **32** to provide a continuous section of material along which the front plastic component **26** may be joined to the panel **16**. The flange **34** need not, however, be continuous, and it may alternatively be a single incomplete segment or it may be broken into multiple segments disposed at different locations around the periphery of the pocket **32**. The flange **34** may be joined to the panel **16** in essentially any way. In the illustrated embodiment, the flange **34** is secured to the panel **16** by a heat-activated adhesive, but other types of adhesives may be used. An adhesive may be extend along any regions where the plastic component **14** and the paperboard portion **12** are in contact, but in the illustrated embodiment extends along the interface between the panel **16** and the flange **34**. In the illustrated embodiment, the plastic component **14** is disposed with the flange **34** engaging the inside surface **30** of the panel **16** and the pocket **32** extending outwardly through the cut-out **21**.

Although the front package component **26** and the rear package component **28** are shown as joined along a bridge or a hinge **25**, the package components **26** and **28** may be separate components. In addition, the number of plastic components may vary from application to application. For example, each panel may have a plurality of cut-outs that are fitted with a plurality of plastic components. In some embodiments, each front and rear pair of plastic components can define a separate article containing space. In other embodiments, the plastic components are not arranged in unique pairs. For example, two or more components on one panel may be fitted into a single plastic component on an opposed panel.

In the illustrated embodiment, the front plastic component **26** and the rear plastic component **28** are configured to be interfitted with one another. In the package of FIGS. **1-6**, one of the plastic components **26** and **28** may be shaped to include a shoulder **40** and the other may be shaped to include a seat **42** adapted to receive the shoulder **40**. Although the shoulder **40** and seat **42** may be on the same plastic components, in the illustrated embodiment, the shoulder **40** is part of the rear plastic component **28** and the seat **42** is part of the front plastic component **26**. As shown in FIG. **5**, the shoulder **40** of this embodiment protrudes from the rear plastic component **28** and is configured to be closely fitted into the seat **42** in the front plastic component **26**. The seat **42** of this embodiment includes a sidewall **60** and a base **62**. The sidewall **60** is sized and shaped to correspond with and closely receive the shoulder **40** protruding from the rear plastic component **28**. The base **62** is configured to engage and support the shoulder **40** when the plastic components are interfitted. The shoulder **40** and seat **42** may be intersecured by a friction fit, and the amount of force required to join and separate the components may vary from application to application as desired. In some applications, protrusions **44** and catches **46** may also be included in the shoulder **40** and seat **42** to assist in holding the package **10** closed. In use, the protrusions **44** and catches **46** frictionally interfit when the package **10** is closed to retain the package **10** in the closed position.

A composite package in accordance with a second embodiment of the present invention is shown in FIGS. **7-11** and generally designated **110**. Except as expressly described herein, the composite package **110** is similar to composite package **10**, and the features of package **110** which correspond to the features of package **10** are designated by the corresponding reference numerals increased by 100. For example, the paperboard portion **112** and the plastic portion **114** correspond to the paperboard portion **12** and the plastic portion **14**. Only the elements that differ significantly are described below

The plastic portion **114** is generally similar to the previously described second plastic portion **14** with the exception that it defines a second raised portion or pocket **170** extending rearwardly with respect to a second flange **172**. In addition, each flange **134**, **172** is generally coextensive with the corresponding paperboard panel **116**, **118**. The paperboard portion **112** is generally similar to the previously described paperboard portion **12** with the exception that it defines a second opening or cut-out **174** shaped to receive the rearwardly extending pocket **170**. As described above in connection with the first embodiment, the rearwardly extending pocket **170** may be shaped to loosely receive the article or articles. For

example, the pocket **170** may be a rectangular pocket capable of containing a plurality of fasteners, such as nails or screws. In the illustrated embodiment, the outer dimensions of the pocket **170** at its conjunction with the flange **172** are substantially the same as the inner dimensions of the corresponding cut-out **174**. Although the close fit between the pocket **170** and the cut-out **174** helps to register the rear plastic component **128** with respect to the rear panel **118**, a close fit is not required and the rear pocket **170** need not correspond in shape with the cut out **174**. For example, if the outer dimensions of the pocket **170** are substantially smaller than then inner dimensions of the cut-out **174**, the flange **172** may bridge the space between the pocket **170** and the panel **118** surrounding the cut-out **176**.

Like the front plastic component **126**, the rear plastic component **128** is shown in FIGS. **7-11** as being generally rectangular in shape and includes a pocket **132** and a flange **134**. The plastic components **126** and **128** may, however, be other shapes depending on the desired function and the articles to be held in the package **110**. The rear plastic component **128** may to include any or all of the alternative features described above in connection with the front plastic component **126**, and vice versa.

FIGS. **12** and **13** show another alternative embodiment. In this embodiment, the package **210** includes a paperboard portion **212** with four panels **216**, **217**, **218** and **219** that cooperate with the plastic portion **214** to form the package **210**. FIG. **12** shows the plastic portion **214** positioned over the paperboard portion **212**. The plastic portion **214** includes fold line **225** and **227** that extends through the segments joining the two plastic components **226** and **228**. The broken lines of FIG. **12** show where the plastic portion **214** is to be positioned in the paperboard portion **212**. In the illustrated embodiment, the outermost panels **217** and **218** fold inwardly onto the innermost panels **216** and **218** to trap/hold the plastic portion **214** in place. Although the hinges between the various panels are parallel in the illustrated embodiment, the outermost panels may be joined to the innermost panels along any other free edge, such as the top or bottom edges. The outermost panels **217** and **219** define openings **231** and **233**, respectively, that will align with the front package component **226** and the rear package component **228**. In this embodiment, opening **231** is sized, shaped and positioned to align and correspond with the opening of the front package component **226**. The opening **233** of this embodiment is sized, shaped and positioned to align and interfit with the shoulder **240** of the rear package component **228**. As can be seen, in this embodiment, the openings **231** and **233** are configured so that the outermost panels do not interfere with the article containing space or the interfitting of the plastic components **226** and **228**.

Once folded, the innermost panels **216** and **218** and outermost panel **217** and **219** may be joined in essentially any suitable manner, such as through the use of adhesives and cements. In the illustrated embodiment, the mating surfaces of the panels **216**, **217**, **218** and **219** are joined by a cohesive, such as a rubber-based or latex-based cohesive. More specifically, in this embodiment, the mating surfaces of the panels **216**, **217**, **218** and **219** are coated with a cohesive so that, once folded, panel **216** adhesively joins to panel **217** and panel **218** adhesively joins to panel **219**.

The package **210** can then be opened and closed by bending along fold line **220** as shown by line F of FIG. **13**. The fold line **220** may be essentially any form of fold line. However, in some embodiments, it may be desirable to use a wider fold line that is configured to accommodate the thickness of the extra panels **217** and **218**. For example, in an application where the fold line **220** is formed by a crease score, the crease score may have a width ranging between 0.010" and 0.1". The fold line in the plastic portion **214** may also be wider to accommodate the thickness of the extra panels **217** and **218**. In use, the shoulder **240** of the rear plastic component **228** can be fitted into the front plastic component **226**. The components may be configured to snap-lock together. For example, in the illustrated embodiment, the shoulder **240** may include protrusions **244** and the front plastic component **226** may include catches **246** configured to receive the catches **246** when the package **210** is closed.

The extra panels provided in this embodiment can facilitate assembly of the package **210** because the plastic portion **214** can be secured in place without the use of expensive sealing equipment. Instead, the package **210** can be manually assembled simply by folding the outermost panels onto the innermost panels so that the cohesive secures them together. Further, the extra panels increase the strength/stiffness of the package **210**. Also, because the extra panels are folded, they allow printing to appear on all visible sides of the package **210** even when printing is applied to only one side of the paperboard portion **212**.

Another alternative embodiment is shown in FIGS. **14-15**. In this embodiment, the paperboard portion **212'** and the plastic component **214'** each include a "double hinge" to accommodate the thickness of extra panels **217'** and **219'**. In this embodiment, the double hinges are formed by two spaced apart fold lines. For example, the paperboard portion **212'** of this embodiment includes two parallel fold lines **220'** and the plastic portion **214'** includes two parallel fold lines **225'** and **227'**. As perhaps best shown in FIG. **15**, the double hinges provide the package **210'** with something of a square hinge for both the paperboard potion **212'** and the plastic portion **214'**. The spacing between the pairs of fold lines **220'**, **225'** and **227'** may be selected to roughly correspond with the thickness of the package **210'**. For example, the spacing between the two lines that form hinge **220'** may be selected to correspond with the combined thickness of the flanges of the plastic portion **214'** and the extra panels **217'** and **219'** of the paperboard portion **212'**, and the two lines that form hinges **225'** and **227'** may be selected to correspond with the thickness of the extra panels **217'** and **219'**. As a result, in this example, the panels **216'**, **217'**, **218'** and **219'** and the flanges of the plastic portion **214'** closely overlie and extend substantially parallel to one another when the package **210'** is closed. The various fold lines may be defined by a score line, a partial cut line or a series of perforations, if desired, so that the package **210'** may be easily folded in a controlled manner.

Referring now to FIGS. **16** and **17**, the package **210"** may include a paperboard portion **212"** that has two separate parts. As shown in FIG. **16**, panels **216"** and **217"** may be separate from panels **218"** and **219"**. For example, in this embodiment, panels **216"** and **217"** are formed from one piece of paperboard that is divided into two panels by a fold line, and panels **216"** and **217"** are formed from a separate piece of paperboard that is also divided into two panels by a fold line. In this embodiment, panels **216"** and **217"** may be closed about plastic compartment **226"** and panels **218"** and **219"** may be closed about plastic compartment **228"**. As a result, the package **210"** of this embodiment hinges between open and closed positions about the fold line **225"** and **227"** extending through the segments which join the two plastic compartments **226"** and **228"**. In this embodiment, the panels **216"**, **217"**, **218"** and **219"** may be secured to the plastic portion **214"** by essentially any suitable mechanism. For example, a cohesive coating on the inside surfaces of each of panels **216"** and **217"** may be used to join them together about component **226"**, and a cohesive coating on the insider surfaces of each of panels

218" and 219" may be used to join them together about plastic component 228". Although the cohesive coating may not adhere directly to the plastic components 226" and 228", the adhesive bond between the panels 216", 217", 218" and 219" may be used to trap the plastic components 226" and 228" in place. Alternatively other types of adhesive or mechanical structures, such as staples, may be used to join the panels with the plastic portion 214". These alternative adhesives or mechanical structures may join the plastic portion 214" directly to the paperboard portion 212" or may simply join the paperboard panels about the plastic components to trap them in place.

In this embodiment, the plastic portion 214" is shown with a pair of fold lines extending through each segment 225" and 227" that cooperate to provide the package with a square hinge (see FIG. 17). The plastic portion 214" may have essentially any alternative type of hinge, such as a single score line, a cut line or a series of perforations. As with the embodiment of FIGS. 14 and 15, the spacing between fold lines in the plastic portion 214" may be selected to accommodate the combined thickness of panels 217" and 219". In this embodiment, the two plastic compartments 226" and 228" are joined to one another along a pair of spaced-apart segments. The configuration may, however, vary as desired. For example, the two plastic components 226" and 228" may be joined along a different number of segments or along the entire length of the two components.

Another alternative embodiment is shown in FIGS. 18 and 19. In this embodiment, the plastic portion 214' includes two separate components 226' and 228'. As shown in FIG. 18, the plastic components 226' may be configured to be fitted between and carried by the panels 216' and 217', and plastic component 228' may be configured to be fitted between and carried by panels 218' and 219'. Each plastic component 226' and 228' may include a peripheral flange that can be sandwiched between the corresponding paperboard panels 216', 217', 218' and 219'. The size, shape and configuration of the flanges may vary from application to application. For example, the flanges need not be continuous and may extend along only portions of the periphery of the plastic components.

In this embodiment, the package 210' hinges between open and closed positions about the fold line 220' in paperboard portion 212'. In this embodiment, the paperboard portion 212' is shown with a pair of fold lines 220' that cooperate to provide the package with a square hinge (see FIG. 19). The paperboard portion 212' may, however, have essentially any alternative type of hinge, such as a single score line, a cut line or a series of perforations. The spacing between fold lines may be selected to accommodate the combined thickness of panels 217' and 219' and the flanges of the plastic components 226' and 228'.

In this embodiment, the panels 216', 217', 218' and 219' may be secured to the plastic components 226' and 228' by essentially any suitable mechanism. For example, a cohesive coating on the inside surfaces of each of panels 216' and 217' may be used to join them together about component 226', and a cohesive coating on the insider surfaces of each of panels 218' and 219' may be used to join them together about plastic component 228'. Alternatively other types of adhesive or mechanical structures, such as staples, may be used to join the paperboard portion 212' with the plastic components 226' and 228'. These alternative adhesives or mechanical structures may join the plastic components 226' and 228' directly to the paperboard portion 212' or may simply join the paperboard panels about the plastic components to trap them in place.

The above description is that of current embodiments of the invention. Various alterations and changes can be made without departing from the spirit and broader aspects of the invention as defined in the appended claims, which are to be interpreted in accordance with the principles of patent law including the doctrine of equivalents. Any reference to claim elements in the singular, for example, using the articles "a," "an," "the" or "said," is not to be construed as limiting the element to the singular. It is to be understood that the invention disclosed and defined herein extends to all alternative combinations of two or more of the individual features mentioned or evident from the text and/or drawings. All of these different combinations constitute various alternative aspects of the present invention.

The embodiments of the invention in which an exclusive property or privilege is claimed are defined as follows:

1. A composite package for containing articles comprising:

a paperboard portion having a first panel, a second panel and a third panel, said second panel joined to said third panel along a hinge;

a first plastic component carried by said first panel, said first plastic component including a first flange secured to said first panel, said first plastic component includes a first pocket, said first flange extending around at least a portion of a periphery of said first pocket, said first flange secured to said first panel, wherein said first panel includes an inner surface and an outer surface, said first flange secured to said inner surface of said first panel, said first pocket extending from said first flange through an opening in said first panel;

a second plastic component carried by said second panel and said third panel, said second plastic component including a second flange sandwiched between said second panel and said third panel, said second plastic component being configured to selectively interfit with said first plastic component, said first plastic component and said second plastic component shaped to cooperatively define an article containing space when interfitted with one another, wherein said first flange includes a first periphery and said second flange includes a second periphery, said first and second plastic components being integrally joined to each other along a portion of said first periphery and a portion of said second periphery; and

wherein the package is movable between a closed position in which said first plastic component is interfitted with said second plastic component to cooperatively define said article containing space and an open position in which said first plastic component and said second plastic component are separated to provide access to an interior of said article containing space.

2. The package of claim 1 wherein said second plastic component includes a second pocket, said second flange extending around at least a portion of a periphery of said second pocket, said second pocket extending through an opening in said second panel.

3. The package of claim 2 further comprising a fourth panel, said fourth panel joined to said first panel along a hinge, said first flange being sandwiched between said first panel and said fourth panel.

4. A composite package comprising:

a first panel;

a second panel;

a third panel joined to said second panel by a hinge, said third panel secured in overlying relationship to said second panel;

a first plastic component with a first pocket and a first flange, said first flange joined to said first panel;

a second plastic component with a second flange disposed between said second panel and said third panel;

further including a fourth panel, said fourth panel joined to said first panel along a hinge, said fourth panel secured in overlying relationship to said first panel, said first flange being sandwiched between said first panel and said fourth panel, wherein said first panel, said second panel, said third panel and said fourth panel are formed from a single continuous piece of paperboard;

wherein said first panel and second panel can be selectively moved about a package hinge between a closed position in which said first plastic component is interfitted with said second plastic component whereby said first pocket and said second pocket cooperatively define an interior space and an open position in which said first plastic component is disengaged from said second plastic component to provide access to said interior space; and

wherein at least one of said first plastic component and said second plastic component includes a shoulder and the other of said first plastic component and said second plastic component includes a seat, said seat configured to frictionally receive said shoulder when said paperboard portion is in said closed position.

5. A composite package for containing articles comprising:

a paperboard portion having a first panel, a second panel, a third panel, a fourth panel, said first panel joined to said second panel along a hinge, said first panel defining a first opening, said second panel defining a second opening, said third panel joined to said first panel along a hinge, said fourth panel joined to said second panel along a hinge, wherein said third panel defines a third opening aligned with said first opening and said fourth panel defines a fourth opening aligned with said second opening;

a first plastic component secured with and carried by said first panel, said first plastic component including a first pocket and a first flange, said first pocket extending through said first opening, said first flange sandwiched between said first panel and said third panel;

a second plastic component secured with and carried by said second panel, said second plastic component including a second pocket and a second flange, said second pocket extending through said second opening, said second flange sandwiched between said second panel and said fourth panel, said second plastic component being configured to selectively interfit with said first plastic component, said first plastic component and said second plastic component shaped to cooperatively define an article containing space when interfitted with one another; and

wherein the package is movable about a package hinge between a closed position in which said first plastic component is interfitted with said second plastic component to cooperatively define said article containing space and an open position in which said first plastic component and said second plastic component are separated to provide access to an interior of said article containing space.

6. The package of claim **5** wherein said first panel is joined to said third panel by a cohesive and said second panel is joined to said fourth panel by a cohesive.

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